



Parts Catalog

**John Deere
26H, 26T, 31S, 31T, and 38T
Lawn Sweepers**

PC-1221

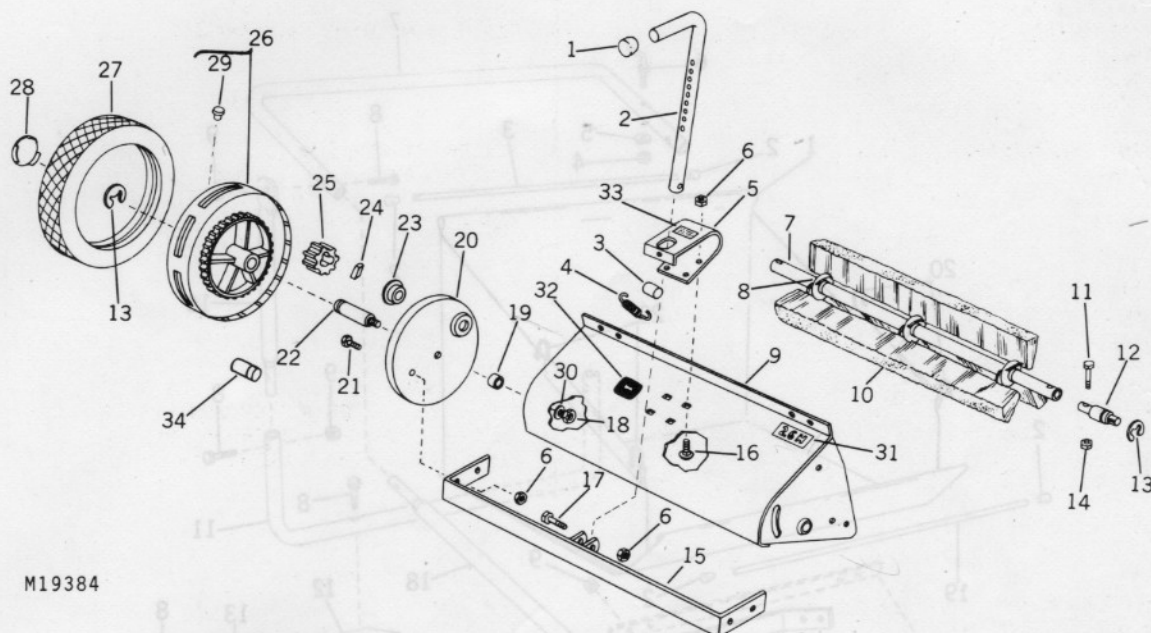




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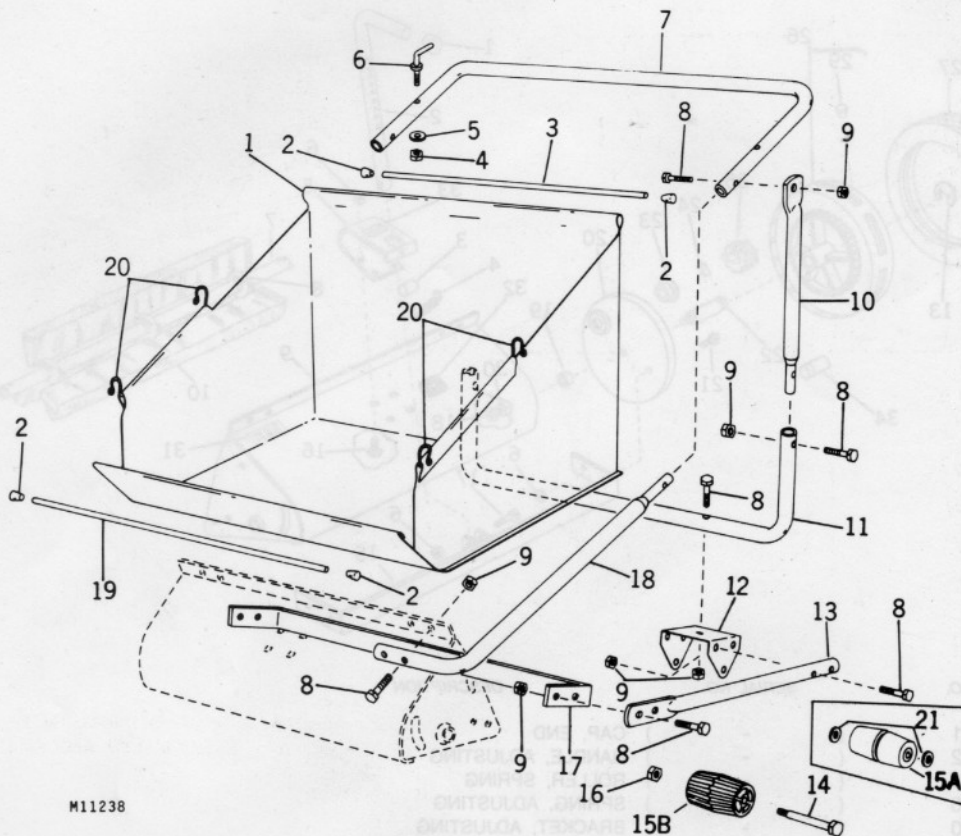
ADJUSTING HANDLE, BODY, BRUSHES, AXLES, WHEELS, AND TIRES (26H SWEEPER)



M19384

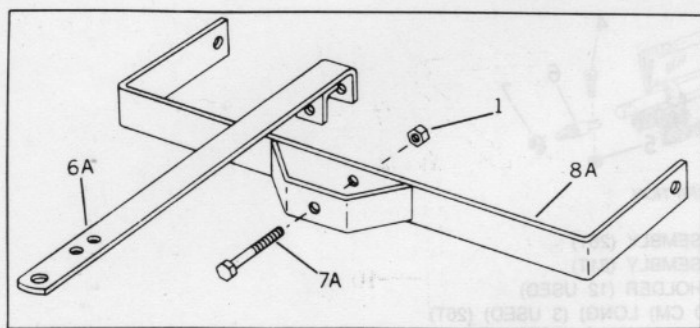
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45071	(-)	CAP, END
2	M 45062	(-)	HANDLE, ADJUSTING
3	M 45061	(-)	ROLLER, SPRING
4	M 45060	(-)	SPRING, ADJUSTING
5	AM 33080	(-)	BRACKET, ADJUSTING
6	M 40699	(-)	NUT, LOCK, 5/16" (7 USED)
7	AM 33081	(-)	AXLE, BRUSH ASSEMBLY
8	M 45041	(-)	SPRING, BRUSH HOLDER (9 USED)
9	AM 33082	(-)	BODY, SWEEPER
10	M 45051	(-)	BRUSH (26" (66.00 CM) LONG) (3 USED)
11	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
12	M 45052	(-)	STUD, BRUSH AXLE (2 USED)
13	F 2863 R	(-)	RING, RETAINING (4 USED)
14	M 40333	(-)	NUT, LOCK, 1/4" (2 USED)
15	AM 33079	(-)	BUMPER, BRUSH ADJUSTING
16	3H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (4 USED)
17	19H 1875	(-)	SCREW, CAP, 5/16" X 1-3/4"
18	T 17446	(-)	NUT, ELASTIC STOP, 3/8" UNF (2 USED)
19	M 45070	(-)	SPACER (2 USED)
20	M 45058	(-)	SHIELD, WHEEL (2 USED)
21	19H 1950	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
22	M 45059	(-)	AXLE, STUD, WHEEL (2 USED)
23	M 45047	(-)	BEARING (2 USED)
24	M 45050	(-)	PAWL, PINION (2 USED)
25	M 45049	(-)	GEAR, PINION (2 USED)
26	M 45048	(-)	WHEEL (2 USED)
27	M 45057	(- 103303)	TIRE (2 USED)
	M 46605	(103304 -)	TIRE (2 USED)
28	M 45046	(-)	CAP, HUB (2 USED)
29	M 45532	(-)	OILER (2 USED) (SERVICE ONLY)
30	24H 1306	(-)	WASHER, FLAT, 13/32" X 1" X 0.036" (2 USED)
31	M 45994	(-)	DECAL, 26H (SERVICE ONLY)
32	JD 5274	(-)	DECAL, JOHN DEERE
33	M 45073	(-)	DECAL, BRUSH ADJUSTMENT
34	M 47174	(-)	BUSHING, WHEEL (4 USED)

HAMPER, STAND, CASTER ROLLERS AND SUPPORTS (26H SWEEPER)

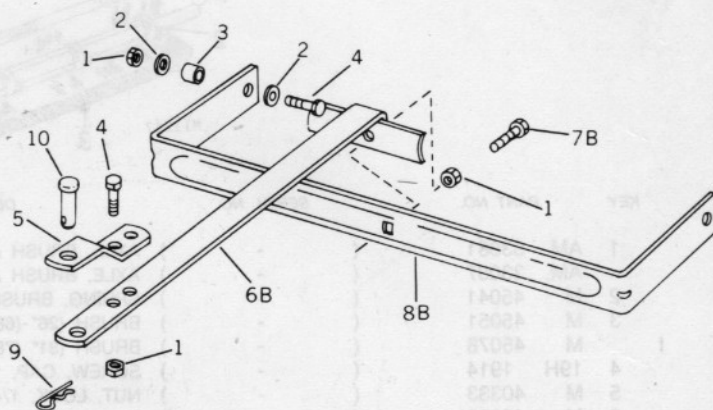


KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33084	(-)	HAMPER ASSEMBLY
2	M 45053	(-)	CAP, RUBBER (4 USED)
3	M 45056	(-)	ROD, REAR
4	M 40333	(-)	NUT, LOCK, 1/4" (2 USED)
5	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (2 USED)
6	M 45043	(-)	L-BOLT (2 USED)
7	M 45084	(-)	HANDLE, VINYL COVERED
8	M 44798	(-)	BOLT, TUBE, 5/16" X 1-1/4" (18 USED)
9	M 40699	(-)	NUT, LOCK, 5/16" (18 USED)
10	M 45065	(-)	EXTENSION, STAND (2 USED)
11	M 45064	(-)	BASE STAND
12	M 45067	(-)	BRACKET, CASTER ROLLER (2 USED)
13	M 45068	(-)	TUBE, CASTER SUPPORT (2 USED)
14	M 45042	(-)	BOLT, CASTER ROLLER (2 USED)
15A	M 45054	(-101001)	ROLLER, CASTER (4 USED)
15B	M 46074	(101002 -)	ROLLER, CASTER (2 USED)
16	F 3220 R	(-)	NUT, LOCK, 3/8" (2 USED)
17	M 45066	(-)	BAR, SPREADER
18	M 45063	(-)	TUBE, SIDE HANDLE (2 USED)
19	M 45055	(-)	ROD, FRONT
20	M 45072	(-)	HANGER, HAMPER (2 USED)
21	24H 1336	(-101001)	WASHER, FLAT, 1/2" X 1-1/8" X 0.036" (4 USED)

HITCH (26H, 26T, 31T, AND 38T SWEEPERS)

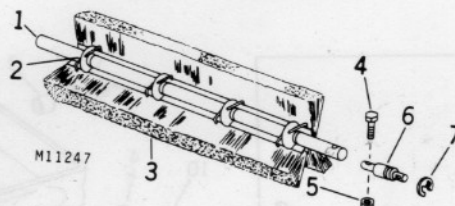


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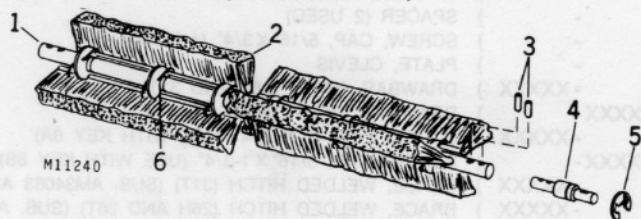
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 40699	(-)	NUT, LOCK, 5/16" (5 USED)
2	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (4 USED)
3	M 45086	(-)	SPACER (2 USED)
4	19H 1950	(-)	SCREW, CAP, 5/16" X 3/4" (4 USED)
5	M 45109	(-)	PLATE, CLEVIS
6A	AM 33093	(-XXXXX)	DRAWBAR, HITCH (26T AND 31T)
6B	AM 34083	(XXXXX-)	DRAWBAR, HITCH (38T)
7A	19H 2044	(-XXXXX)	SCREW, CAP, 5/16" X 4" (USE WITH KEY 8A)
7B	19H 1875	(XXXXX-)	SCREW, CAP, 5/16" X 1-3/4" (USE WITH KEY 8B)
I 8A	AM 33096	(-XXXXX)	BRACE, WELDED HITCH (31T) (SUB. AM34083 AND M46838)
I 8A	AM 33092	(-XXXXX)	BRACE, WELDED HITCH (26H AND 26T) (SUB. AM34083 AND M46837)
8B	M 46602	(-)	BRACE, WELDED HITCH (38T)
	M 46837	(XXXXX-)	BRACE, HITCH (26H AND 26T)
	M 46838	(XXXXX-)	BRACE, HITCH (31T)
9	J 16931	(-)	PIN, SPRING LOCKING
I 10	8052 M	(-)	PIN, HITCH, 1/2" X 2"

BRUSH ASSEMBLY (26T AND 31T SWEEPERS)



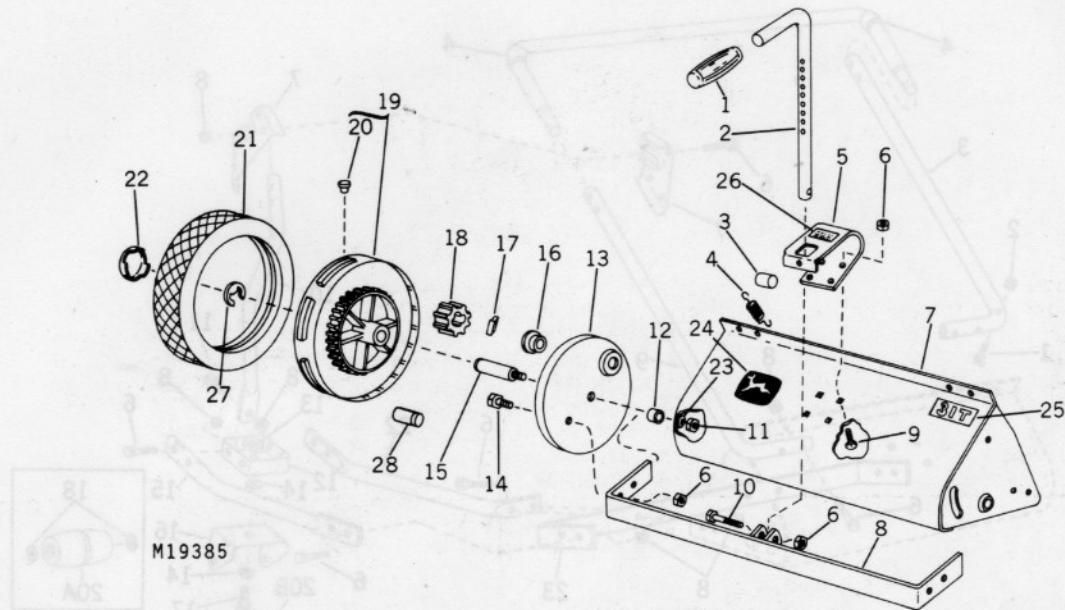
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33081	(-)	AXLE, BRUSH ASSEMBLY (26T)
	AM 33087	(-)	AXLE, BRUSH ASSEMBLY (31T)
2	M 45041	(-)	SPRING, BRUSH HOLDER (12 USED)
3	M 45051	(-)	BRUSH (26" (66.00 CM) LONG) (3 USED) (26T)
I	M 45078	(-)	BRUSH (31" (78.70 CM) LONG) (3 USED) (31T) (SUB. M47445)
4	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED)
5	M 40333	(-)	NUT, LOCK, 1/4" (2 USED)
6	M 45052	(-)	STUD, BRUSH (2 USED)
7	F 2863 R	(-)	RING, RETAINING, 5/8" (4 USED)

BRUSH ASSEMBLY (38T SWEEPER)



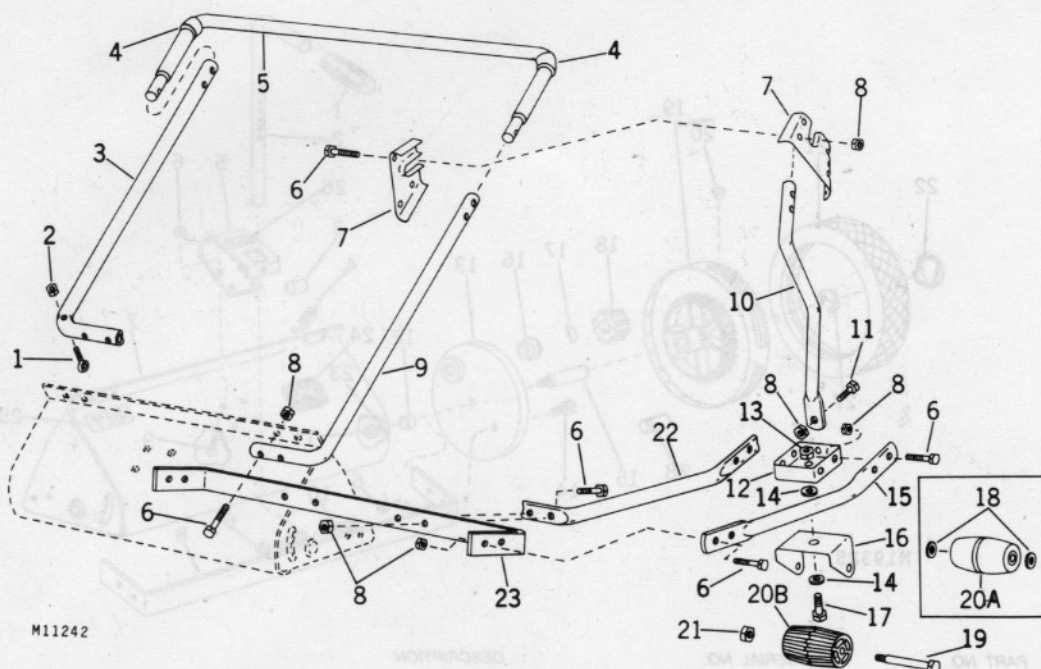
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 34085	(-)	AXLE, BRUSH ASSEMBLY
2	M 46596	(-)	BRUSH (19" (48.30 CM) LONG) (6 USED)
3	34H 282	(-)	PIN, SPRING (4 USED)
4	M 46595	(-)	STUD, BRUSH AXLE (2 USED)
5	F 2863 R	(-)	RING, RETAINING, 5/8" (4 USED)
6	M 45041	(-)	SPRING, BRUSH HOLDER (12 USED)

ADJUSTING HANDLE, BODY, AXLES, WHEELS AND TIRES (26T, 31T, AND 38T SWEEPERS)



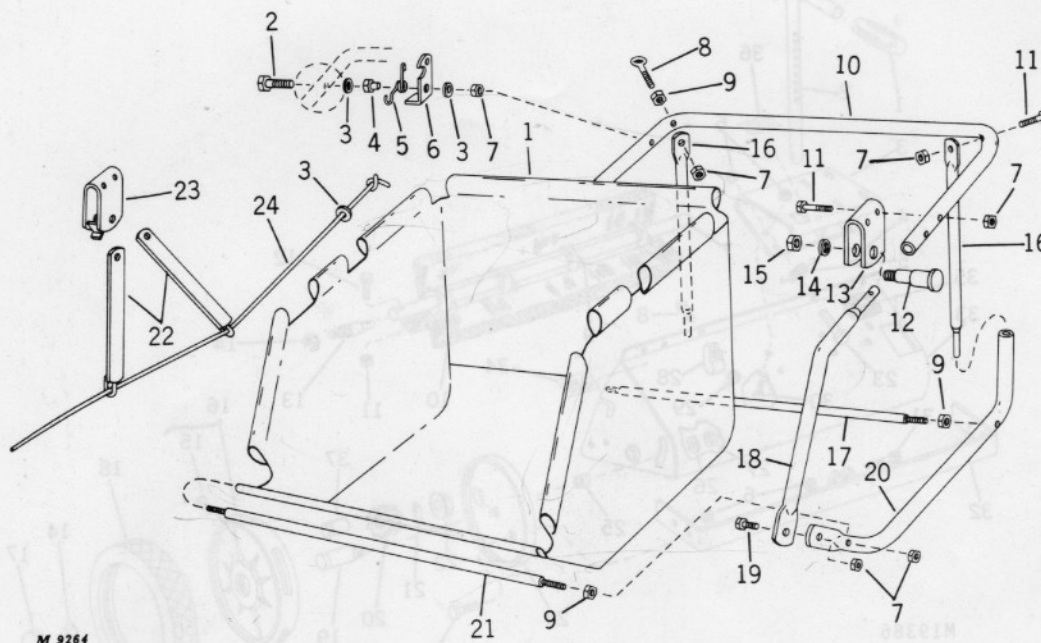
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45105	(-)	GRIP, HANDLE (31T AND 38T)
	M 45071	(-)	GRIP, HANDLE (26T)
2	M 45087	(-)	HANDLE, ADJUSTING
3	M 45061	(-)	ROLLER, SPRING
4	M 45060	(-)	SPRING, ADJUSTING
5	AM 33080	(-)	BRACKET, ADJUSTING
6	M 40699	(-)	NUT, LOCK, 5/16" (7 USED)
7	AM 33088	(-)	BODY, SWEEPER (31T)
	AM 33089	(-)	BODY, SWEEPER (26T)
	AM 34086	(-)	BODY, SWEEPER (38T)
8	AM 33083	(-)	BUMPER, BRUSH ADJUSTING (31T)
	AM 33079	(-)	BUMPER, BRUSH ADJUSTING (26T)
	AM 34084	(-)	BUMPER, BRUSH ADJUSTING (38T)
9	3H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (4 USED)
10	19H 1875	(-)	SCREW, CAP, 5/16" X 1-3/4"
11	T 17446	(-)	NUT, ELASTIC STOP, 3/8" UNF (2 USED)
12	M 45086	(-)	SPACER (2 USED)
13	M 45058	(-)	SHIELD, WHEEL (2 USED)
14	19H 1950	(-)	SCREW, CAP, 5/16" X 3/4" (2 USED)
15	M 45059	(-)	AXLE, STUD, WHEEL (2 USED)
16	M 45047	(-)	BEARING (2 USED)
17	M 45050	(-)	PAWL, PINION (2 USED)
18	M 45049	(-)	GEAR, PINION (2 USED)
19	M 45048	(-)	WHEEL (2 USED)
20	M 45532	(-)	OILER (2 USED)
21	M 45057	(- 103303)	TIRE (2 USED)
	M 46605	(103304 -)	TIRE (2 USED)
22	M 45046	(-)	CAP, HUB (2 USED)
23	24H 1306	(-)	WASHER, FLAT, 13/32" X 1" X 0.036" (2 USED)
24	JD 5274	(-)	DECAL, JOHN DEERE
25	M 45995	(-)	DECAL, DESIGNATION (SERVICE ONLY) (26T)
	M 45997	(-)	DECAL, DESIGNATION (SERVICE ONLY) (31T)
	M 46452	(-)	DECAL, DESIGNATION (SERVICE ONLY) (38T)
26	M 45073	(-)	DECAL, BRUSH ADJUSTMENT
I 27	F 2863 R	(-)	RING, RETAINING
I 28	M 47174	(-)	BUSHING, WHEEL (4 USED)

CASTER ROLLERS AND SUPPORTS (26T, 31T, AND 38T SWEEPERS)



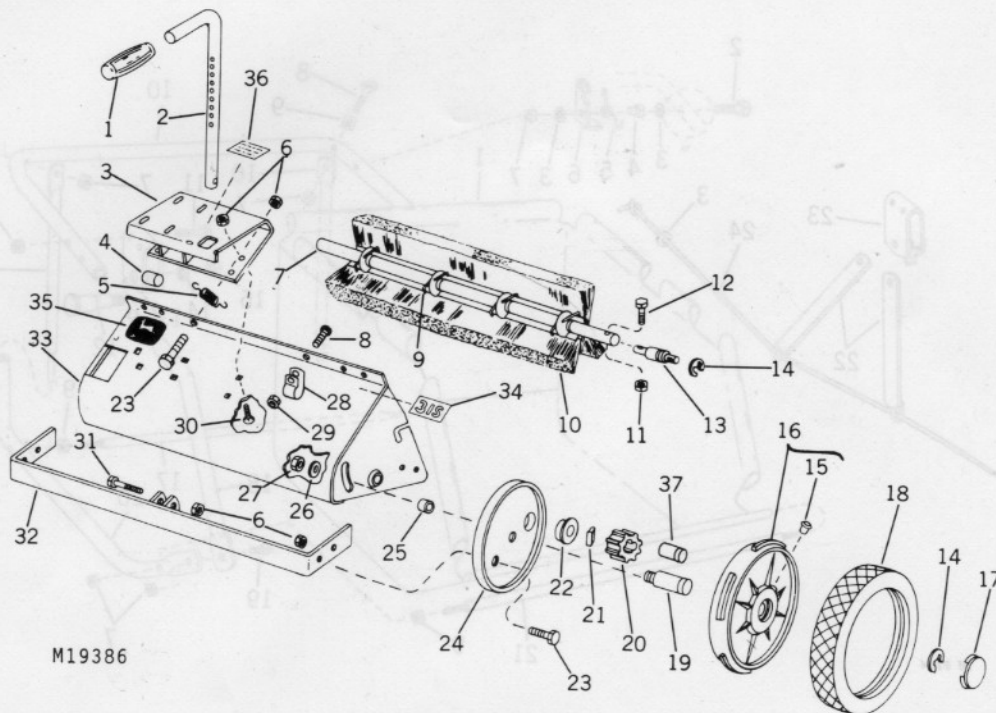
KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45075	(-)	BOLT, EYE, 1/4"
2	M 40333	(-)	NUT, LOCK, 1/4"
3	M 45090	(-)	TUBE, SIDE HANDLE (R.H.)
4	M 45108	(-)	SLEEVE, RUBBER (2 USED)
5	M 45083	(-)	TUBE, PIVOT STAND (31T)
	M 45093	(-)	TUBE, PIVOT STAND (26T)
	M 46597	(-)	TUBE, PIVOT STAND (38T)
6	M 44798	(-)	BOLT, TUBE, 5/16" X 1-1/4" (24 USED)
7	M 45080	(-)	BRACKET, FRAME PIVOT (4 USED)
8	M 40699	(-)	NUT, LOCK, 5/16" (28 USED)
9	M 45091	(-)	TUBE, SIDE HANDLE (L.H.)
10	M 45102	(-)	SUPPORT, PIVOT (R.H.)
	M 45103	(-)	SUPPORT, PIVOT (L.H.) SHOWN
11	19H 2020	(-)	SCREW, CAP, 5/16" X 1/2" (2 USED)
12	M 45079	(-100457)	PLATE, CASTER (2 USED) (26T)
	M 45079	(-101811)	PLATE, CASTER (2 USED) (31T)
	AM 33746	(100458 -)	PLATE, CASTER (2 USED) (26T)
	AM 33746	(101812 -)	PLATE, CASTER (2 USED) (31T)
	AM 33746	(-)	PLATE, CASTER (2 USED) (38T)
13	H 32811	(-)	NUT, LOCK, 1/2" (2 USED)
14	24H 1341	(-)	WASHER, FLAT, 17/32" X 15/16" X 0.060" (6 USED)
15	M 45089	(-)	ARM, OUTER CASTER SUPPORT (2 USED)
16	M 45077	(-100457)	BRACKET, CASTER ROLLER (2 USED) (26T)
	M 45077	(-101811)	BRACKET, CASTER ROLLER (2 USED) (31T)
	M 46075	(100458 -)	BRACKET, CASTER ROLLER (2 USED) (26T)
	M 46075	(101812 -)	BRACKET, CASTER ROLLER (2 USED) (31T)
	M 46075	(-)	BRACKET, CASTER ROLLER (2 USED) (38T)
17	19H 1972	(-)	SCREW, CAP, 1/2" X 3/4" (2 USED) (USED WITH M45077)
	19H 1815	(-)	SCREW, CAP, 1/2" X 1-1/4" (2 USED) (USED WITH M46075)
18	24H 1336	(-)	WASHER, FLAT, 1/2" X 1-1/8" X 0.036" (4 USED) (USED WITH M45054)
19	M 45042	(-)	BOLT, CASTER ROLLER (2 USED)
20A	M 45054	(-100457)	ROLLER, CASTER (4 USED) (26T)
	M 45054	(-101811)	ROLLER, CASTER (4 USED) (31T)
20B	M 46074	(100458 -)	ROLLER, CASTER (2 USED) (26T)
	M 46074	(101812 -)	ROLLER, CASTER (2 USED) (31T)
	M 46074	(-)	ROLLER, CASTER (2 USED) (38T)
21	F 3220 R	(-)	NUT, LOCK, 3/8" (2 USED)
22	M 45088	(-)	ARM, INNER CASTER SUPPORT (2 USED)
23	M 45099	(-)	BAR, SPREADER (31T)
	M 45066	(-)	BAR, SPREADER (26T)
	M 46600	(-)	BAR, SPREADER (38T)

HAMPER, LATCH, AND ROPE (26T, 31T, AND 38T SWEEPERS)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33090	(-)	HAMPER ASSEMBLY (31T)
	AM 33091	(-)	HAMPER ASSEMBLY (26T)
	AM 34087	(-)	HAMPER ASSEMBLY (38T)
2	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2"
3	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (3 USED)
4	M 45074	(-)	NUT, PILOT, 5/16"
5	M 45107	(-)	SPRING, LATCH
6	M 45106	(-)	LATCH
7	M 40699	(-)	NUT, LOCK, 5/16" (11 USED)
8	M 40283	(-)	BOLT, EYE, 5/16"
9	14H 785	(-)	NUT, 5/16" (5 USED)
10	M 45092	(-)	TUBE, TOP (31T)
	M 45095	(-)	TUBE, TOP (26T)
	M 46599	(-)	TUBE, TOP (38T)
11	M 44798	(-)	BOLT, TUBE, 5/16" X 1-1/4" (5 USED)
12	M 45082	(-)	PIN, PIVOT (2 USED)
13	M 45081	(-)	BRACKET, PIVOT
14	12H 304	(-)	WASHER, LOCK, 3/8" (2 USED)
15	14H 812	(-)	NUT, 3/8" (2 USED)
16	M 45097	(-)	TUBE, CORNER (2 USED)
17	M 45101	(-)	ROD, REAR (31T)
	M 45104	(-)	ROD, REAR (26T)
	M 46601	(-)	ROD, REAR (38T)
18	M 45096	(-)	TUBE, SIDE (2 USED)
19	19H 2020	(-)	SCREW, CAP, 5/16" X 1/2" (2 USED)
20	M 45098	(-)	TUBE, BOTTOM (2 USED)
21	M 45085	(-)	ROD, FRONT (31T)
	M 45094	(-)	ROD, FRONT (26T)
	M 46598	(-)	ROD, FRONT (38T)
22	AM 33086	(-)	LEVER ASSEMBLY (2 USED)
23	AM 33085	(-)	BRACKET, LEVER ASSEMBLY
24	M 45120	(-)	ROPE, NYLON, 3/16" X 10' (4.762 MM X 3.048 M)
I ..	AM 35040	(-)	APRON, WIND (26T) (NOT ILLUSTRATED)
I ..	AM 35041	(-)	APRON, WIND (31T) (NOT ILLUSTRATED)
I ..	AM 35042	(-)	APRON, WIND (38T) (NOT ILLUSTRATED)

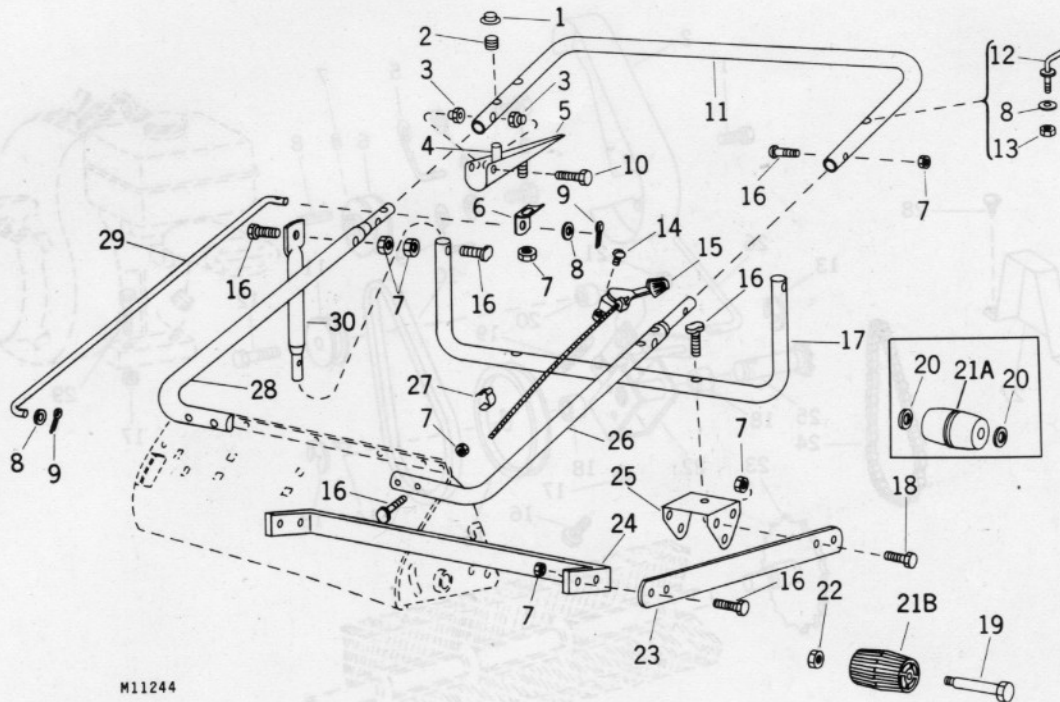
ADJUSTING HANDLE, BODY, BRUSHES, AXLE, WHEELS, AND TIRES (215 SWEEPER)



M19386

KEY	PART NO.	SERIAL NO.	DESCRIPTION	QTY	UNIT	QTY	UNIT
1	M 45105	(	GRIP, HANDLE	-		1	MA
2	M 45062	(	HANDLE, ADJUSTING	-		1	MA
3	AM 33503	(	BRACKET, ENGINE MOUNTING	-		1	MA
4	M 45061	(	ROLLER, SPRING	-		1	MA
5	M 45060	(	SPRING, ADJUSTING	-		1	MA
6	M 40699	(	NUT, LOCK, 5/16" (9 USED)	-		9	MA
7	AM 33502	(	AXLE, BRUSH ASSEMBLY	-		1	MA
8	21H 1019	(	SCREW, MACHINE, NO. 10 X 1/2"	-		1	MA
9	M 45041	(	SPRING, BRUSH HOLDER (12 USED)	-		12	MA
10	M 45810	(	BRUSH (30" (76.20 CM) LONG) (3 USED)	-		3	MA
11	M 40333	(	NUT, LOCK, 1/4" (2 USED)	-		2	MA
12	19H 1914	(	SCREW, CAP, 1/4" X 1" (2 USED)	-		2	MA
13	M 45052	(	STUD, BRUSH AXLE	-		1	MA
14	F 2863 R	(	RING, RETAINING, 5/8" (4 USED)	-		4	MA
15	M 45532	(	OILER (2 USED)	-		2	MA
16	M 45048	(	WHEEL (2 USED)	-		2	MA
17	M 45046	(	CAP, HUB (2 USED)	-		2	MA
18	M 45057	(	TIRE (2 USED)	-		2	MA
	M 46605	(	TIRE (2 USED)	-		2	MA
19	M 45059	(	AXLE, WHEEL STUD (2 USED)	-		2	MA
20	M 45049	(	GEAR, PINION	-		1	MA
21	M 45050	(	PAWL, PINION (2 USED)	-		2	MA
22	M 45047	(	BEARING (2 USED)	-		2	MA
23	19H 1900	(	SCREW, CAP, 5/16" X 3/4" (4 USED)	-		4	MA
24	M 45058	(	SHIELD, WHEEL (2 USED)	-		2	MA
25	M 45086	(	SPACER (2 USED)	-		2	MA
26	24H 1306	(	WASHER, FLAT, 13/32" X 1" X 0.036" (2 USED)	-		2	MA
27	T 17446	(	NUT, ELASTIC STOP, 3/8" UNF (2 USED)	-		2	MA
28	M 40012	(	CLAMP, CABLE	-		1	MA
29	14H 778	(	NUT, 3/16"	-		1	MA
	12H 295	(	WASHER, LOCK, 3/16" (INT. TOOTH)	-		1	MA
30	3H 1539	(	BOLT, RD. HD., 5/16" X 5/8" (4 USED)	-		4	MA
31	19H 1875	(	SCREW, CAP, 5/16" X 1-3/4"	-		1	MA
32	AM 33083	(	BUMPER, BRUSH ADJUSTING	-		1	MA
33	AM 33505	(	BODY, SWEEPER	-		1	MA
34	M 45996	(	DECAL, DESIGNATION (SERVICE ONLY)	-		1	MA
35	JD 5274	(	DECAL, JOHN DEERE	-		1	MA
36	M 45073	(	DECAL, BRUSH ADJUSTMENT	-		1	MA
37	M 47174	(	BUSHING, WHEEL (4 USED)	-		4	MA

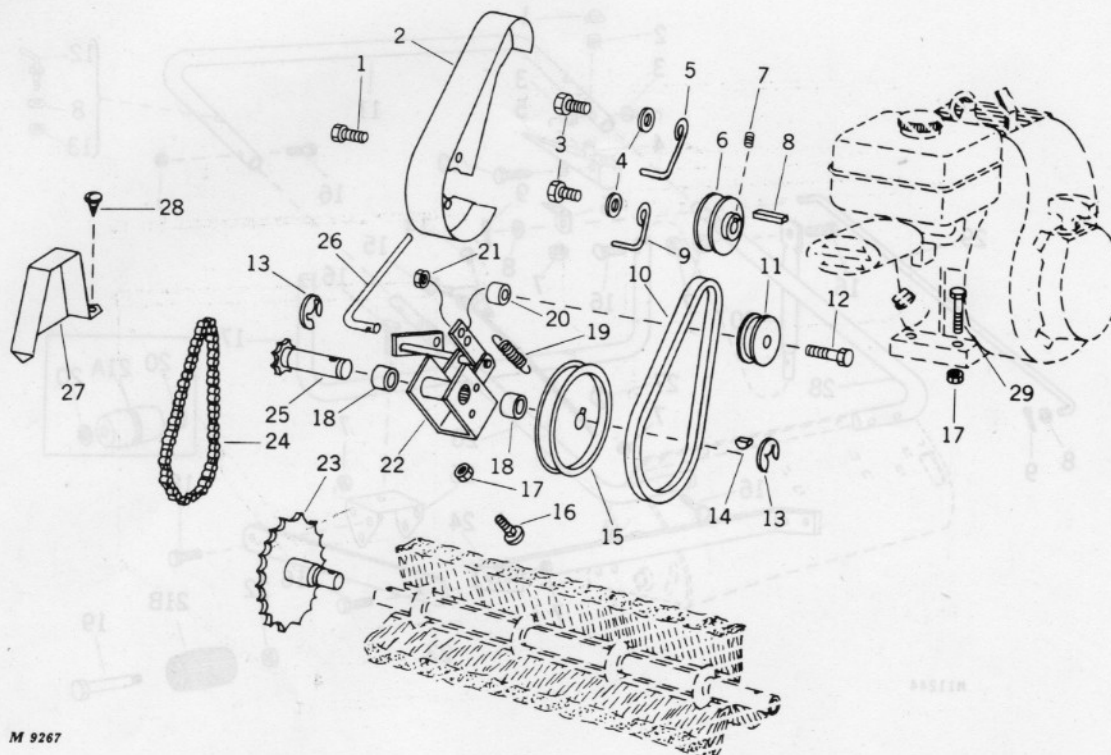
CASTER ROLLERS, SUPPORTS, THROTTLE CONTROL, AND CLUTCH CONTROL (31S SWEEPER)



M11244

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45821	(-)	NUT, CAP, 5/16"
2	M 45803	(-)	SPRING, CLUTCH
3	M 45809	(-)	NUT, PILOT, 1/4" (2 USED)
4	M 45804	(-)	PIN, CLUTCH
5	M 45820	(-)	HANDLE, CONTROL
6	M 45823	(-)	TAB, CLUTCH HANDLE
7	M 40699	(-)	NUT, LOCK, 5/16" (21 USED)
8	24H 1287	(-)	WASHER, FLAT, 9/32" X 5/8" X 0.060" (4 USED)
9	11H 211	(-)	PIN, COTTER, 1/8" X 3/4" (2 USED)
10	19H 1791	(-)	SCREW, CAP, 1/4" X 1-1/4"
11	AM 33504	(-)	HANDLE, STEERING
12	M 45043	(-)	L-BOLT (2 USED)
13	M 40333	(-)	NUT, LOCK, 1/4" (2 USED)
14	37H 42	(-)	SCREW, SELF-TAPPING, NO. 10 X 1/2"
15	AM 33509	(-)	THROTTLE CONTROL
16	M 44798	(-)	BOLT, TUBE, 5/16" X 1-1/4" (15 USED)
17	M 45812	(-)	BASE, STAND
18	19H 1900	(-)	SCREW, CAP, 5/16" X 3/4" (4 USED)
19	M 45042	(-)	BOLT, CASTER ROLLER (2 USED)
20	24H 1336	(-)	WASHER, FLAT, 1/2" X 1-1/8" X 0.036" (4 USED)
21A	M 45054	(-100227)	ROLLER, CASTER (4 USED)
21B	M 46074	(100228-	ROLLER, CASTER (2 USED)
22	F 3220 R	(-)	NUT, LOCK, 3/8" (2 USED)
23	M 45811	(-)	STRAP, CARRIAGE (2 USED)
24	M 45099	(-)	BAR, SPREADER
25	M 45067	(-)	BRACKET, CASTER ROLLER (2 USED)
26	M 45819	(-)	TUBE, SIDE HANDLE (L.H.)
27	M 44851	(-)	CLAMP, CABLE (2 USED)
28	M 45818	(-)	TUBE, SIDE HANDLE (R.H.)
29	M 45799	(-)	ROD, CLUTCH CONTROL
30	M 45065	(-)	EXTENSION, STAND (2 USED)

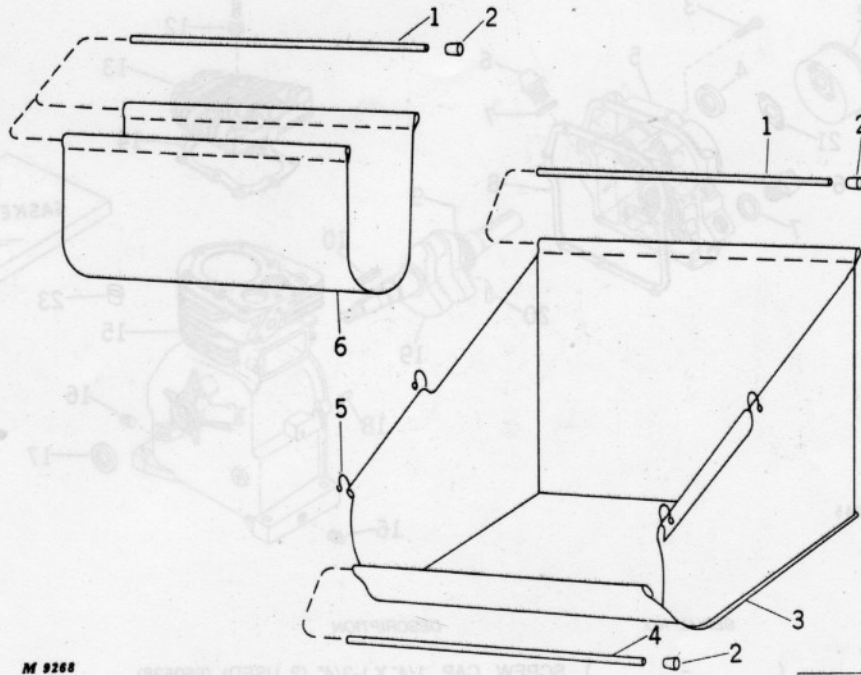
CHAIN GUARD, BELT SHIELD, DRIVE SPROCKET AND COUNTERSHAFT ASSEMBLY (31S SWEEPER)



M 9267

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2020	(-)	SCREW, CAP, 5/16" X 1/2" (2 USED)
2	M 45816	(-)	SHIELD, BELT
3	19H 2551	(-)	SCREW, CAP, 5/16" X 3/4" (UNF) (2 USED)
4	24H 1289	(-)	WASHER, FLAT, 21/64" X 5/8" X 0.048" (2 USED)
5	M 45808	(-)	GUIDE, BELT (LONG)
6	M 45814	(-)	SHEAVE, 2-1/2" (63.50 MM) O.D.
7	22H 776	(-)	SCREW, SET, 5/16" X 7/16"
8	...	(-)	KEY, 3/16" SQ. X 1-7/8" (4.762 X 47.63 MM) LONG (CUT FROM H64373 KEY STOCK)
9	M 45807	(-)	GUIDE, BELT (SHORT)
10	M 45815	(-)	V-BELT, 27" (0.686 M) LONG
11	M 45801	(-)	PULLEY, IDLER
12	19H 1726	(-)	SCREW, CAP, 3/8" X 2-1/4"
13	R 27434	(-)	RING, RETAINING, 3/4" (2 USED)
14	26H 14	(-)	KEY, WOODRUFF, NO. 9
15	M 45802	(-)	SHEAVE, 6-1/2" (165.1 MM) O.D.
16	3H 1539	(-)	BOLT, RD. HD., 5/16" X 5/8" (2 USED)
17	M 40699	(-)	NUT, LOCK, 5/16" (6 USED)
18	M 45806	(-)	BUSHING (2 USED)
19	M 45805	(-)	SPRING, IDLER
20	M 45817	(-)	SPACER, IDLER
21	U 13184	(-)	NUT, LOCK, 3/8"
22	AM 33508	(-)	BRACKET, COUNTERSHAFT
23	AM 33501	(-)	SPROCKET, DRIVE
24	...	(-)	CHAIN, ROLLER, NO. 65 (MAKE FROM AB18594 WITH ONE AB14025)
25	AM 33507	(-)	COUNTERSHAFT ASSEMBLY
26	M 45799	(-)	ROD, CLUTCH CONTROL
27	AM 33510	(-)	GUARD, CHAIN
28	37H 42	(-)	SCREW, SELF-TAPPING, NO. 10 X 1/2"
29	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (4 USED)

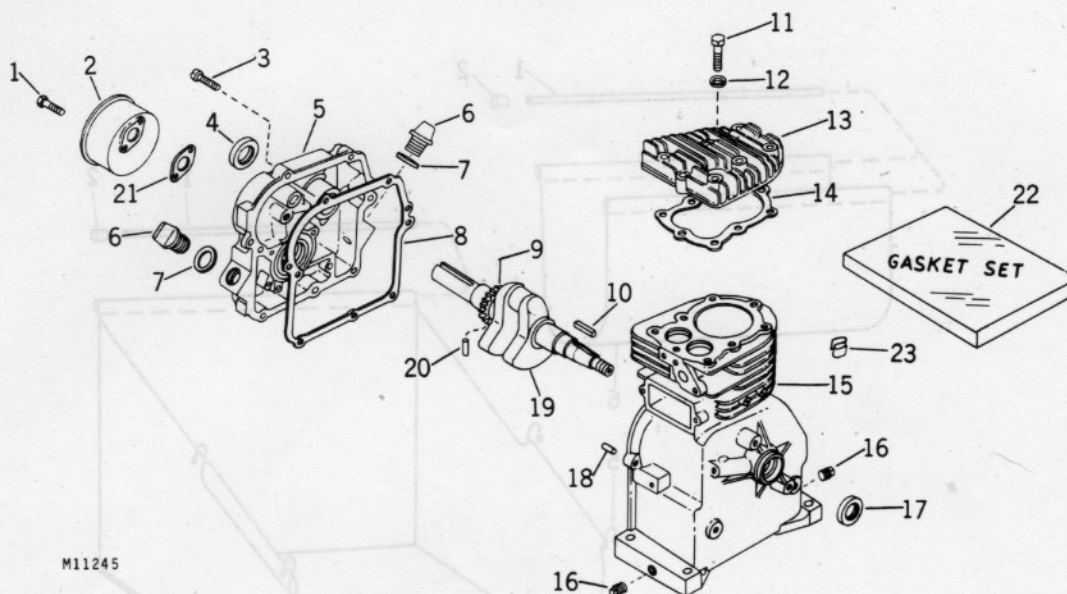
HAMPER AND BALER ASSEMBLY (31S SWEEPER)



M 9268

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45813	(-)	ROD, REAR (3 USED)
2	M 45053	(-)	CAP, RUBBER (8 USED)
3	AM 33506	(-)	HAMPER ASSEMBLY
4	M 45056	(-)	ROD, FRONT
5	M 45072	(-)	HANGER, HAMPER (2 USED)
6	M 45822	(-)	BALER

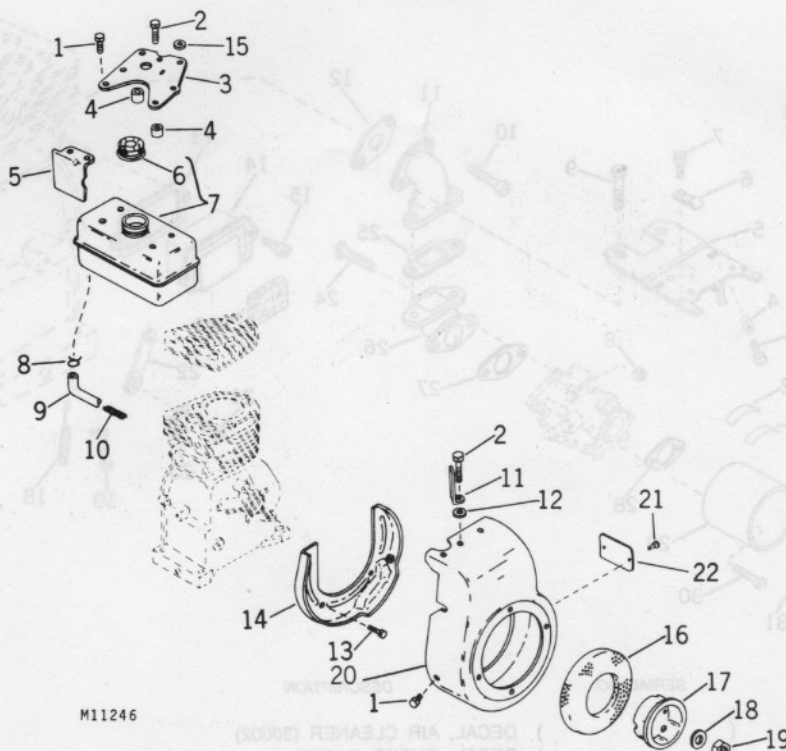
CYLINDER BLOCK, CRANKSHAFT, AND MUFFLER (31S SWEEPER)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 2102	(-)	SCREW, CAP, 1/4" X 1-3/4" (2 USED) (650538)
2	AM 33438	(-)	MUFFLER (30996)
3	19H 1914	(-)	SCREW, CAP, 1/4" X 1" (2 USED) (30564)
	12H 302	(-)	WASHER, LOCK, 1/4"
4	M 45712	(-)	SEAL, OIL (30256)
5	AM 33437	(-)	COVER, CYLINDER, INCLUDES M45712, M45344, AND M44899 (30941B)
6	M 45344	(-)	PLUG, OIL FILLER (2 USED) (27625)
7	M 42149	(-)	GASKET, OIL FILLER (2 USED) (29673)
8	M 45713	(-)	GASKET, CYLINDER COVER (27677)
9	M 44881	(-)	GEAR, CRANKSHAFT (27613)
10	M 44902	(-)	KEY, FLYWHEEL (27247)
11	19H 1906	(-)	SCREW, CAP, 5/16" X 1-1/2" (3 USED) (6021)
12	24H 1243	(-)	WASHER, FLAT, 11/32" X 5/8" X 0.060" (3 USED) (26073)
13	M 44904	(-)	HEAD, CYLINDER (30579)
14	M 44903	(-)	GASKET, CYLINDER HEAD (29953B)
15	AM 33432	(-)	CYLINDER ASSEMBLY (INCLUDES TWO M44876, TWO 15H604, AND M44877) (2.5 HP. ENGINE) (32668)
	AM 33448	(-)	CYLINDER ASSEMBLY (INCLUDES TWO M44876, TWO 15H604 AND M44877) (3 HP. SERVICE ENGINE) (31428)
I 16	15H 604	(-)	PLUG, OIL (2 USED)
17	M 44877	(-)	SEAL, OIL (29183)
18	M 44876	(-)	PIN, DOWEL (2 USED) (26727)
19	AM 33433	(-)	CRANKSHAFT ASSEMBLY (INCLUDES M41788 AND M44881) (2.5 HP. ENGINE) (33028)
	AM 33449	(-)	CRANKSHAFT ASSEMBLY (INCLUDES M41788 AND M44881) (3 HP. SERVICE ENGINE) (29401)
20	M 41788	(-)	PIN, CRANKSHAFT GEAR (29783)
21	M 44924	(-)	GASKET, MUFFLER (30081)
22	AM 33441	(-)	GASKET SET (INCLUDES M44924, M44915, M41814, M45716, M44907, M44905, M44903, M45713, M45712, M44877 AND TWO M42149) (33078)
23	M 41829	(-)	CLIP, RETAINING (27275)
..	AM 33445	(-)	BLOCK, SHORT, ASSEMBLY (COMPLETE WITH CYLINDER BLOCK AND CRANKSHAFT, BUSHINGS AND SEALS, VALVES AND SPRINGS, CONNECTING ROD AND PISTON, INTERNAL GOVERNOR PARTS, MOUNTING FLANGE, COMPRESSION RELEASE CAMSHAFT AND OIL PUMP) (USE WITH 2.5 HP. AND 3 HP. ENGINES) (SBH-248)
..	AM 33298	(-)	ENGINE, COMPLETE, RECOIL START (3 HP.-H30-35193G) (SERVICE ONLY (H30-35193G)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

BLOWER HOUSING, FUEL TANK, AND FLYWHEEL SCREEN (31S SWEEPER)

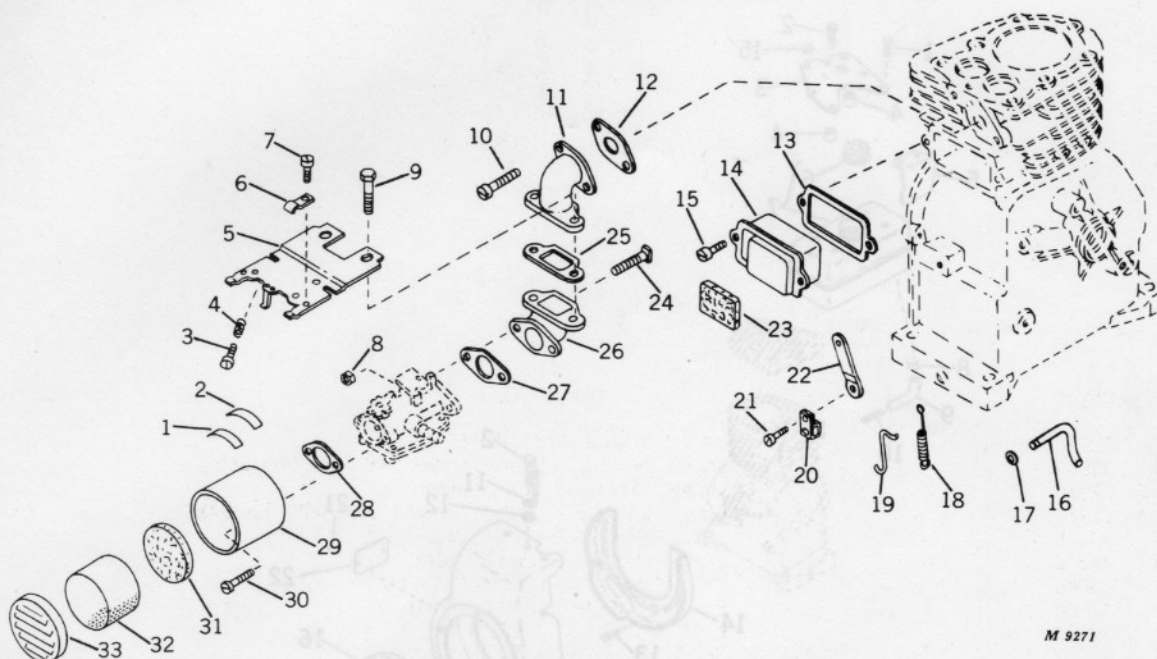


M11246

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	19H 3138	(-)	SCREW, CAP, 1/4" X 5/8" UNF (6 USED) (650556)
	12H 297	(-)	WASHER, LOCK, INT.-TOOTH, 1/4" (6 USED)
2	19H 3116	(-)	SCREW, CAP, 5/16" X 2" (5 USED) (650694)
3	M 45731	(-)	BRACKET, FUEL TANK (32661)
4	M 44185	(-)	SPACER (2 USED) (28212)
5	M 45729	(-)	BAFFLE, HEAT (32664)
6	M 45732	(-)	CAP, FUEL TANK (32387A)
7	AM 33439	(-)	TANK, FUEL (32660)
8	T 13254	(-)	CLIP, FUEL LINE (26460)
9	M 43951	(-)	LINE, FUEL, 10 FT. (3.048 M) LONG (CUT AS REQUIRED) (29774)
10	M 45718	(-)	SPRING, FUEL LINE (31778)
11	M 45723	(-)	CLIP, SHORTING (30747)
12	12H 303	(-)	WASHER, LOCK, 5/16" (16645)
13	19H 1919	(-)	SCREW, CAP, 1/4" X 5/8" (2 USED) (650561)
	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
14	M 45721	(-)	BAFFLE, BLOWER HOUSING (30658)
15	M 45739	(-)	SPECIAL WASHER (3 HP. SERVICE ENGINE ONLY) (650708)
16	M 41837	(-)	SCREEN, FLYWHEEL (590417)
17	M 45733	(-)	CUP, STARTER (590416)
18	M 41830	(-)	WASHER, SPRING (650490)
19	M 44921	(-)	NUT, FLY WHEEL (650607)
20	M 45722	(-)	HOUSING, BLOWER (30778)
21	M 41834	(-)	STUD, DRIVE (29309)
22	M 41835	(-)	PLATE, IDENTIFICATION (31345)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

AIR CLEANER, GOVERNOR, AND BREATHER ASSEMBLY (31S SWEEPER)

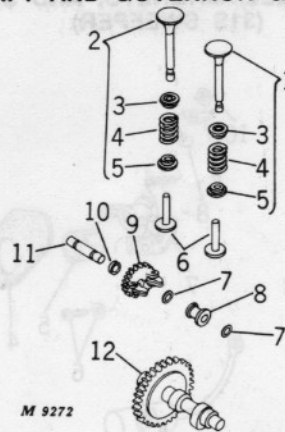


M 9271

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	M 45734	(-)	DECAL, AIR CLEANER (30002)
2	M 45724	(-)	DECAL, CHOKE (31268)
3	21H 1286	(-)	SCREW, MACHINE, NO. 5-40 X 7/16" (650549)
4	M 41845	(-)	SPRING, COMPRESSION (31342)
5	AM 33447	(-)	CONTROL, SPEED ASSEMBLY (2.5 HP. ENGINE) (31441)
	AM 33453	(-)	CONTROL, SPEED ASSEMBLY (3 HP. SERVICE ENGINE) (31344)
6	M 41827	(-)	CLIP, CONDUIT (27793)
7	21H 1298	(-)	SCREW, MACH. NO. 10 X 3/8" (SUB. FOR AM30928) (28942)
8	12H 340	(-)	WASHER, LOCK, EXT.-TOOTH, NO. 10
9	14H 860	(-)	NUT, 1/4" (2 USED) (29752)
	12H 297	(-)	WASHER, LOCK, INT.-TOOTH, 1/4" (2 USED)
10	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED) (650158)
	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
11	21H 1174	(-)	SCREW, MACHINE, 1/4" X 1" (2 USED) (650176)
	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
12	M 45714	(-)	PIPE, UPPER INTAKE (31429)
13	M 44907	(-)	GASKET (30188)
14	M 44905	(-)	GASKET, VALVE SPRING COVER (31619)
15	AM 32984	(-)	BREATHER ASSEMBLY (31337)
	21H 1019	(-)	SCREW, MACHINE, NO. 10 X 1/2" (2 USED) (650128)
	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED)
16	M 45720	(-)	ROD, GOVERNOR (31334)
17	M 42235	(-)	WASHER, FLAT, SPECIAL (28277)
18	M 45717	(-)	SPRING, EXTENSION (31349)
19	M 45719	(-)	LINK, GOVERNOR-TO-THROTTLE (31341)
20	M 41799	(-)	CLAMP, GOVERNOR LEVER (31335)
21	M 41798	(-)	SCREW, NO. 8 X 3/8" (650548)
22	M 45730	(-)	LEVER, GOVERNOR (31336)
23	M 44916	(-)	ELEMENT, BREATHER (31410)
24	19H 3005	(-)	SCREW, CAP, 1/4" X 1" (2 USED) (6202)
25	M 45716	(-)	GASKET, INTAKE PIPE (31340)
26	M 45715	(-)	PIPE, LOWER INTAKE (31430)
27	M 44915	(-)	GASKET, CARBURETOR (31688)
28	M 41814	(-)	GASKET, AIR CLEANER (27272)
29	M 45725	(-)	BODY, AIR CLEANER (2.5 HP. ENGINE) (31312)
	M 45737	(-)	BODY, AIR CLEANER (3 HP. SERVICE ENGINE) (450208)
30	21H 982	(-)	SCREW, MACHINE, NO. 10 X 1/2" (2 USED) (28820)
	12H 246	(-)	WASHER, LOCK, 3/16" (2 USED)
31	M 45726	(-)	SCREEN, FILTER (29962)
32	M 45727	(-)	ELEMENT, AIR CLEANER (29961)
33	M 45728	(-)	COVER, AIR CLEANER (2.5 HP. ENGINE) (30585)
	M 45738	(-)	COVER, AIR CLEANER (3 HP. SERVICE ENGINE) (32302)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

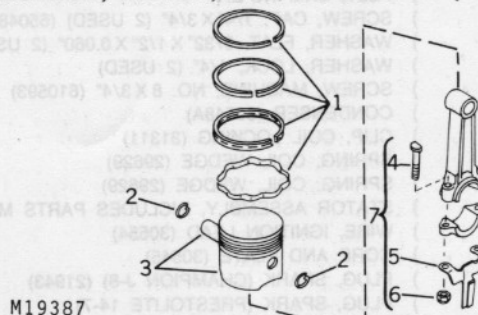
VALVES, CAMSHAFT AND GOVERNOR GEAR (31S SWEEPER)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 32968	(-)	VALVE, INTAKE, STD. (29314A)
	AM 32969	(-)	VALVE, INTAKE, 1/32" (0.794 MM) OVERSIZE (29316A)
2	AM 32970	(-)	VALVE, EXHAUST, STD. (29313A)
	AM 32971	(-)	VALVE, EXHAUST, 1/32" (0.794 MM) OVERSIZE (29315A)
3	M 44878	(-)	CAP, UPPER VALVE SPRING (2 USED) (31671)
4	M 44879	(-)	SPRING, VALVE (2 USED) (31672)
5	M 44880	(-)	CAP, LOWER VALVE SPRING (2 USED) (31673)
6	M 44886	(-)	VALVE LIFTERS (2 USED) (27241)
7	R 30828	(-)	RING, RETAINING (2 USED)
8	M 41826	(-)	SPOOL, GOVERNOR (30588A)
9	AM 30927	(-)	GOVERNOR GEAR ASSEMBLY (30951)
10	M 44898	(-)	WASHER, SPECIAL (30590A)
11	M 44899	(-)	SHAFT, GOVERNOR (30574)
12	AM 33446	(-)	CAMSHAFT (31317)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

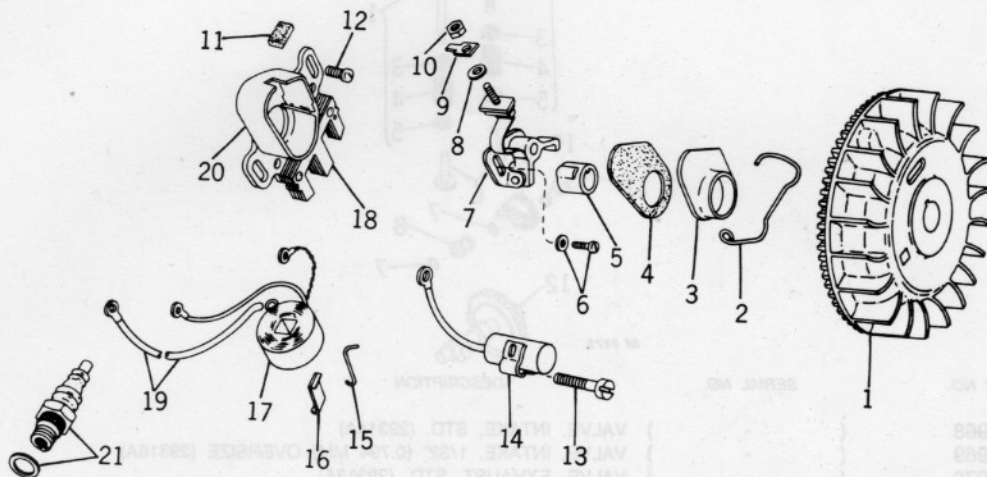
CONNECTING ROD, PISTON, AND PISTON PIN (31S SWEEPER)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 32976	(-)	RING SET, PISTON, STD. (27565)
	AM 32977	(-)	RING SET, PISTON, .010" (0.254 MM) OVERSIZE (27566)
	AM 32978	(-)	RING SET, PISTON, .020" (0.508 MM) OVERSIZE (27567)
2	M 44882	(-)	RING, RETAINING (2 USED) (20381)
3	AM 33434	(-)	PISTON AND PIN ASSEMBLY, STD. (INCLUDES M44882) (2.5 HP. ENGINE) (31761)
	AM 33435	(-)	PISTON AND PIN ASSEMBLY, .010" (0.254 MM) OVERSIZE (INCLUDES M44882) (2.5 HP. ENGINE) (32662)
	AM 33436	(-)	PISTON AND PIN ASSEMBLY, .020" (0.508 MM) OVERSIZE (INCLUDES M44882) (2.5 HP. ENGINE) (32663)
	AM 32973	(-)	PISTON AND PIN ASSEMBLY, STD. (INCLUDES M44882) (3 HP. SERVICE ENGINE) (31304)
	AM 32974	(-)	PISTON AND PIN ASSEMBLY, .010" (0.254 MM) OVERSIZE (INCLUDES M44882) (3 HP. SERVICE ENGINE) (31305)
	AM 32975	(-)	PISTON AND PIN ASSEMBLY, .020" (0.508 MM) OVERSIZE (INCLUDES M44882) (3 HP. SERVICE ENGINE) (31306)
4	M 44883	(-)	BOLT, CONNECTING ROD (2 USED) (26706)
5	M 45711	(-)	OIL DIPPER (28594)
6	M 44885	(-)	NUT, LOCK (2USED) SUB. T10581 (27573)
7	AM 32979	(-)	ROD ASSEMBLY, CONNECTING (30963B)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

SPARK PLUG, FLYWHEEL, MAGNETO, AND STATOR ASSEMBLY (31S SWEEPER)



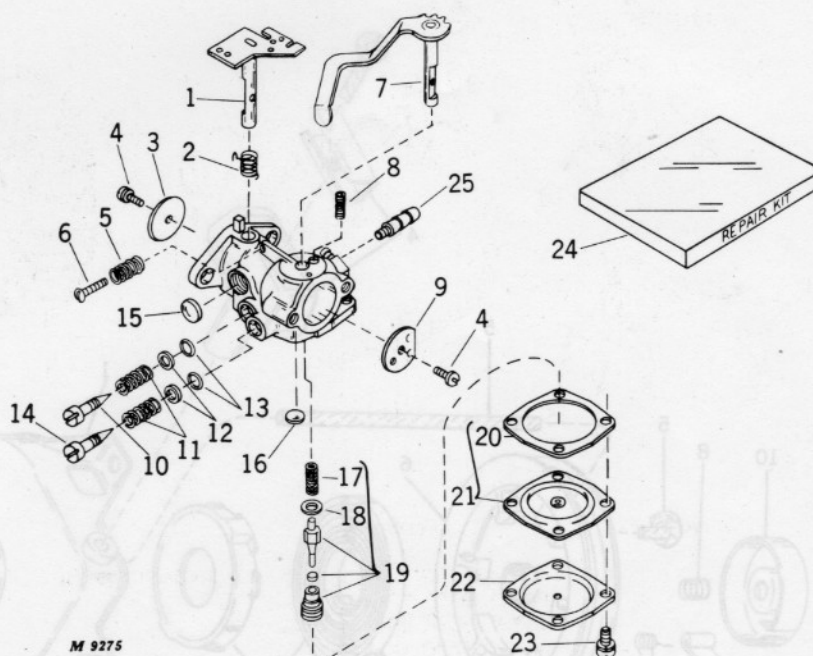
M 9274

KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 33444	(-)	FLYWHEEL, WITH RING GEAR AND MAGNETS (3133)
2	M 45356	* (-)	SPRING, BREAKER BOX (30551)
3	M 41866	* (-)	COVER, DUST, BREAKER BOX (30550)
4	M 44939	* (-)	GASKET, DUST COVER (32052)
5	M 44938	* (-)	CAM, BREAKER (30552)
6	AM 30948	* (-)	SCREW AND WASHER ASSEMBLY (29181)
7	AM 30947	* (-)	BREAKER ASSEMBLY (30547A)
8	M 41869	* (-)	WASHER, TERMINAL (610385)
9	M 41870	* (-)	TAB, GROUND TERMINAL (30843)
10	14H 605	(-)	NUT, TERMINAL (610408)
11	M 41871	* (-)	FELT, CAM WIPER
12	19H 1948	(-)	SCREW, CAP, 1/4" X 3/4" (2 USED) (650489)
	24H 1286	(-)	WASHER, FLAT, 9/32" X 1/2" X 0.060" (2 USED)
	12H 302	(-)	WASHER, LOCK, 1/4" (2 USED)
13	21H 1160	* (-)	SCREW, MACHINE, NO. 8 X 3/4" (610593)
14	AM 30949	* (-)	CONDENSER (30548A)
15	M 45357	* (-)	CLIP, COIL LOCKING (31311)
16	M 41872	* (-)	SPRING, COIL WEDGE (29629)
17	AM 30950	* (-)	SPRING, COIL, WEDGE (29629)
18	AM 32921	(-)	STATOR ASSEMBLY, INCLUDES PARTS MARKED WITH AN ASTRISK: (30561A)
19	AM 30953	* (-)	WIRE, IGNITION LEAD (30554)
20	AM 32920	* (-)	CORE AND PLATE (30545)
21	AP 19170	(-)	PLUG, SPARK (CHAMPION J-8) (21943)
	AP 14020	(-)	PLUG, SPARK (PRESTOLITE 14-7)
	AR 2180 R	(-)	PLUG, SPARK (AC 45-M)

*SEE KEY 18

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

CARBURETOR (31S SWEEPER)



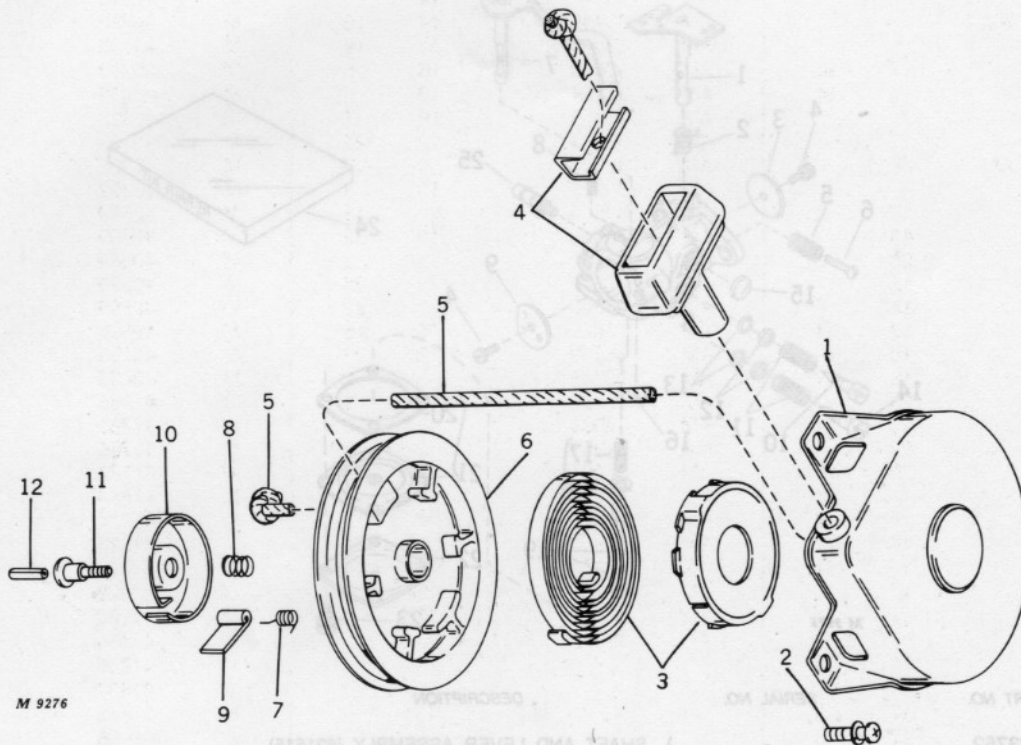
KEY	PART NO.	SERIAL NO.	DESCRIPTION
	1 AM 33752	(-)	SHAFT AND LEVER ASSEMBLY (631615)
I	2 M 41882	* (-)	SPRING, THROTTLE RETURN (SUB. M45966) (630731)
	3 M 45361	(-)	SHUTTER, THROTTLE (630733)
	4 21H 1284	(-)	SCREW, MACHINE, NO. 4 X 3/16" (2 USED) (650506)
	5 M 41884	(-)	SPRING, IDLE REGULATING (630766)
	6 21H 1160	(-)	SCREW, MACHINE, NO. 8 X 3/4" (650417)
	7 AM 33442	(-)	SHAFT AND LEVER, CHOKE (2.5 HP. ENGINE) (630904)
	AM 33455	(-)	SHAFT AND LEVER, CHOKE (3 HP. SERVICE ENGINE) (630977)
	8 M 45735	(-)	SPRING, CHOKE RETURN (2.5 HP. ENGINE) (630735)
	M 41886	(-)	SPRING, CHOKE RETURN (3 HP. SERVICE ENGINE) (630821)
	9 M 45362	(-)	SHUTTER, CHOKE (630758)
	10 M 46093	(-)	SCREW, IDLE ADJUSTMENT (631562)
	11 M 41885	(-)	SPRING, ADJUSTMENT SCREW (630738)
	12 M 41902	(-)	WASHER, ADJUSTMENT SCREW (630739)
I	13 M 41896	*† (-)	O-RING (2 USED) (SUB. T11906) (630740)
	14 M 45364	(-)	SCREW, MAIN ADJUSTMENT (630737)
I	15 30H 4	*† (-)	PLUG, EXPANSION (630748)
I	16 M 45365	*† (-)	PLUG, EXPANSION (SUB. 30H6) (630746)
	17 M 45366	(-)	SPRING (639741)
	18 M 45367	*† (-)	GASKET (630742)
	19 AM 32928	*† (-)	NEEDLE, VALVE AND SEAT ASSEMBLY (630932)
	20 M 45368	*† (-)	GASKET, DIAPHRAGM (630750)
	21 AM 32995	(-)	DIAPHRAGM ASSEMBLY (2.5 HP. ENGINE) (630931)
	AM 32930	*† (-)	DIAPHRAGM ASSEMBLY (3 HP. SERVICE ENGINE) (630978)
	22 M 45369	(-)	COVER, DIAPHRAGM (630751)
	23 M 45370	(-)	SCREW, COVER (4 USED) (650545)
	24 AM 33443	(-XXXXX)	REPAIR KIT (INCLUDES PARTS MARKED WITH AN ASTRISK) (2.5 HP. ENGINE) (630906)
	AM 32996	(-XXXXX)	REPAIR KIT (INCLUDES PARTS MARKED WITH AN ASTRISK AND M41886) (3 HP. SERVICE ENGINE) (630947A)
I	AM 34311	(XXXXX -)	REPAIR KIT (INCLUDES PARTS MARKED WITH A DAGGER) (631131)
	25 M 45740	(-)	FITTING, FUEL INLET (3 HP. SERVICE ENGINE ONLY) (631033)
	.. AM 33440	(-)	CARBURETOR ASSEMBLY COMPLETE (2.5 HP. ENGINE) (630982)
	.. AM 33454	(-)	CARBURETOR ASSEMBLY COMPLETE (3 HP. SERVICE ENGINE) (630989)

*SEE KEY 24

†SEE KEY 24

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

MANUAL RECOIL STARTER (31S SWEEPER)



KEY	PART NO.	SERIAL NO.	DESCRIPTION
1	AM 30964	(-)	HOUSING, STARTER ASSEMBLY (590415)
2	21H 1115	(-)	SCREW, MACHINE, 1/4" X 7/16" (4 USED) (29716)
3	12H 297	(-)	WASHER, LOCK, INT. TOOTH, 1/4" (4 USED)
4	AM 30963	(-)	SPRING AND KEEPER ASSEMBLY (590414)
5	AM 30965	(-)	HANDLE, STARTER (590387)
6	M 41910	(-)	ROPE, STARTER (590386)
7	M 42269	(-)	PULLEY (590413A)
8	M 41908	(-)	SPRING, DOG (590412)
9	M 41906	(-)	SPRING, BRAKE (590411)
10	M 41907	(-)	DOG, STARTER (590148)
11	M 41905	(-)	RETAINER (590410)
12	M 41904	(-)	SCREW, RETAINER (590409)
..	AM 31471	(-)	PIN, CENTERING (590459)
..	AM 30934	(-)	REWIND STARTER ASSEMBLY (590420)

NOTE: TECUMSEH PART NUMBERS ARE SHOWN IN LAST PARENTHESIS IN DESCRIPTION COLUMN

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AB 18594	12	24	AM 33448	14	15	M 40333	4	4
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AM 32971	17	2	AM 34086	7	7	M 41827	16	6
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