INTERNATIONAL HARVESTER

OPERATOR'S MANUAL

INTERNATIONAL®

Cadet® 95 Riding Mower

OPERATION
MAINTENANCE
LUBRICATION

To The Owner

Your new riding mower is designed to meet today's exacting operating requirements. It is built for efficient, economical performance, ease of operation, and with the ability to adjust to various conditions. These features lighten your work and shorten your hours on the job.

You are urged to consult your International Harvester dealer concerning unusual conditions or special applications. Let the experience of your dealer and the organization associated with him serve you.

Be sure to read the instructions for Adjusting and Operating in this manual. Check each item referred to and acquaint yourself with the adjustments required to obtain efficient operation and maximum trouble-free service. Remember, a riding mower which is properly lubricated and adjusted saves time and labor.

After the cutting season, thoroughly clean your riding mower and inspect it. Preventative maintenance pays dividends. Your dealer has original-equipment parts which assure proper fit and best performance. He is able to recondition your equipment to a like new condition.

When in need of parts, always specify the serial number, including any prefix or suffix letters. Write the serial number in the space provided in Illust. 2.

Additional copies of this manual may be ordered from your International Harvester dealer at a nominal price.

SERVICE MANUAL INFORMATION

Your International Harvester Dealer and his factory trained servicemen are best qualified to service your equipment. Up-to-date instructions and adequate special tools are also a part of your Dealer's service facilities.

This Operator's Manual was prepared to instruct you in proper operation and maintenance of your equipment. If you desire additional information you may purchase Service Manuals.

Cut out this order blank and forward, together with your check or money order in the appropriate amount (U.S. Funds) to:

International Harvester Company
INTERNATIONAL HARVESTER PRESS
4829 South Kedzie Avenue
Chicago, Illinois 60632

Attention: Cashier

Cut along this line

Please send me (check items in box)

☐ GSS-1417 - Chassis Manual for Cadet 95 Riding Mower $2.00

☐ GSS-5402-1 - Complete listing of International Harvester Farm and Industrial Equipment Service Manuals 0.50

Total _____

Please print

NAME _____

STREET ADDRESS _____

CITY AND STATE _____

Zip Code

Date _____ _____

Signature

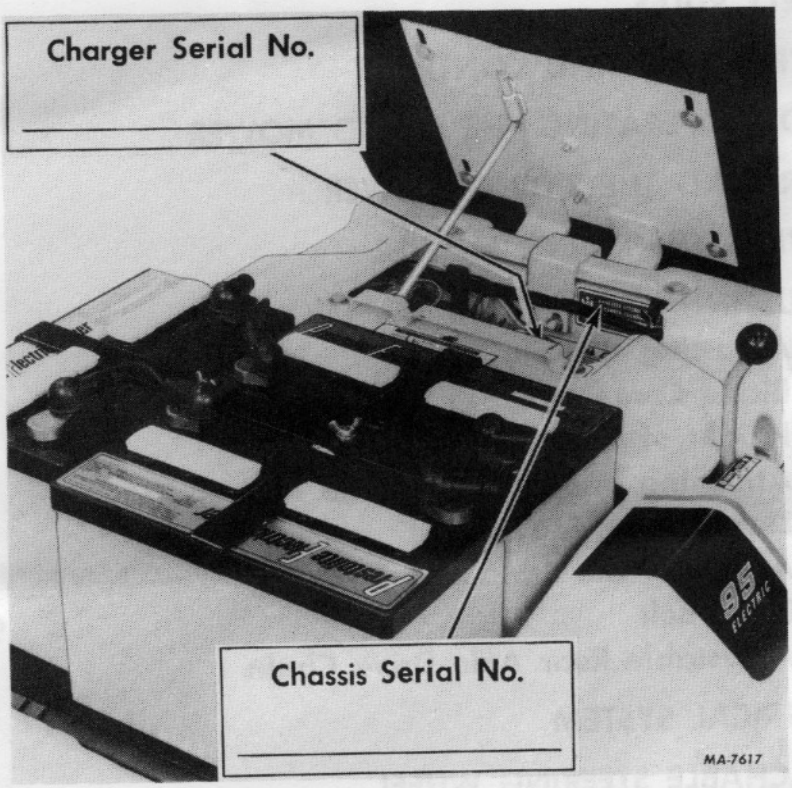
CONTENTS

INTRODUCTION

The illustrations in this manual are numbered to correspond with the pages on which they appear; for example, Illust. 4 on page 4.

LEFT and RIGHT indicate the left and right sides of the riding mower when facing forward in the driver's seat.

The portion of the machine which carries the operator is referred to as the RIDER. The housing under the rider, which does the cutting, is referred to as the MOWER. The entire machine is referred to as a RIDING MOWER.



Illust. 2

DELIVERY DATE: _____

SAFETY RULES

FOLLOW THESE SAFETY RULES

This symbol is used to call your attention to instructions concerning your personal safety. Be sure to observe and follow these instructions.

Whenever the operator dismounts from the riding mower or leaves the riding mower unattended, shut off the mower motor, the traction motor, and remove the key from the starting switch.

Know the controls and how to stop quickly. READ THE OPERATOR'S MANUAL.

Only move the gear selector lever to shift into gear or change gears with the clutch-brake pedal disengaged.

No minor should be allowed to operate the riding mower unless properly supervised.

Never place hands or feet under the mower, near any moving parts, or work on the machine while it is running.

Never leave the motors running unattended or permit the riding mower to be operated by persons not acquainted with its use and the rules for safe operation.

Be sure all stones, branches, or other objects that might be picked up and thrown by the mower blades are removed before starting to mow.

Stop the motors before attempting to clean or work on the riding mower.

Should the machine be tipped on end for service or cleaning, first remove the batteries. Battery acid could cause injury or machine damage.

Never look into the discharge opening of the mower while the blades are in motion.

Stay alert for holes in terrain and other hidden hazards.

Disconnect a battery cable before working on the electrical system.

Watch out for traffic when crossing or working near roadways.

Do not allow anyone in the area parallel to the discharge opening while mowing. Although the area has been supposedly cleared of foreign objects, small objects may have been overlooked and may be discharged by the mower.

Keep the machine in good operating condition and keep safety devices in place. Use guards or shields as instructed in the OPERATOR'S MANUAL.

Do not remove the battery terminal covers except to remove batteries.

Do not service the batteries while recharging.

Disengage the clutch and be sure the shift lever is in neutral before starting the traction drive motor.

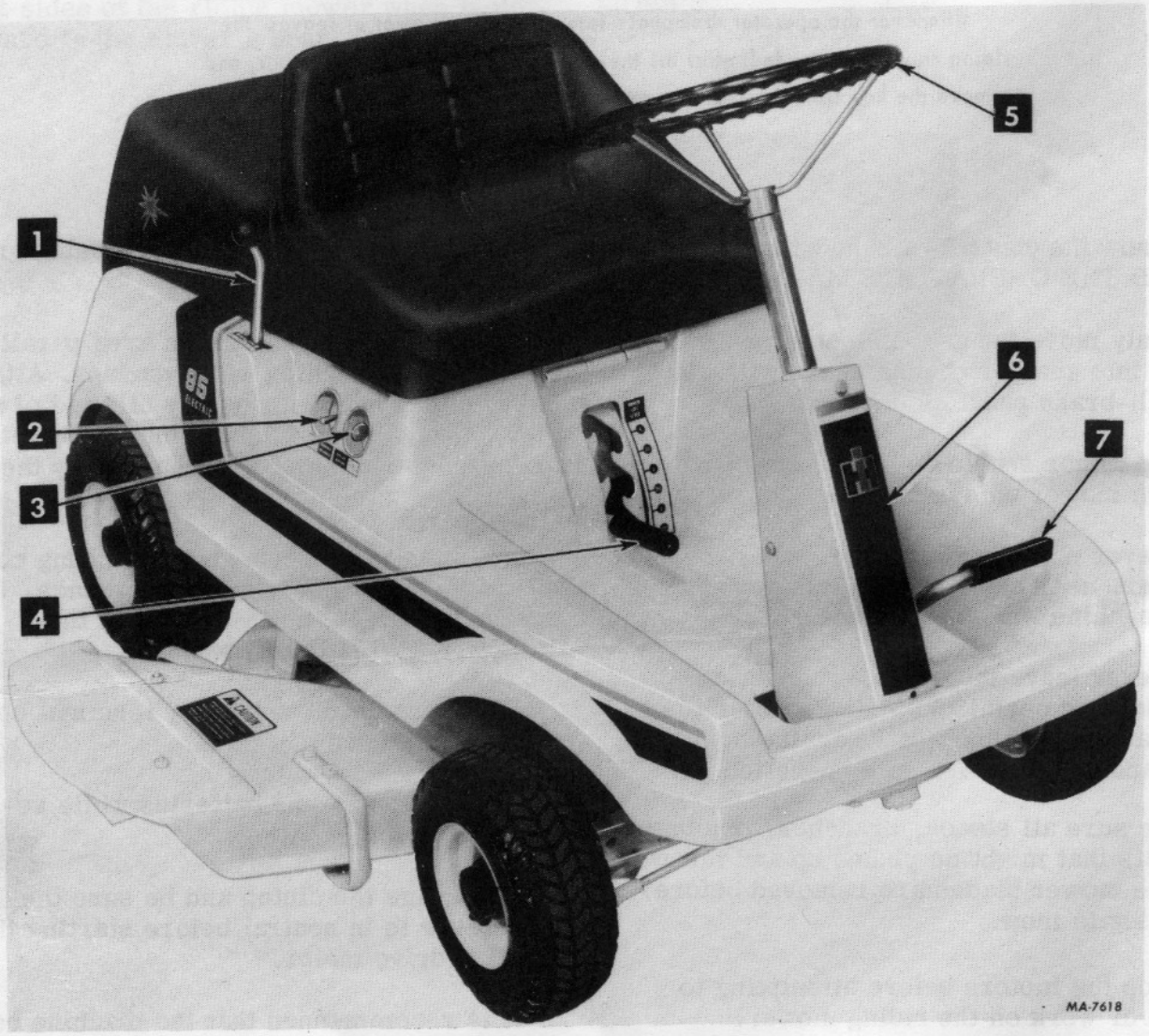
It is recommended that the machine be stopped and inspected for damage after striking a foreign object and that any damage be repaired before restarting and operating the machine.

Until you become familiar with the riding mower it is recommended that quick starts, stops, and rapid engagement of the mower be avoided.

Do not allow passengers on the riding mower.

INSTRUMENTS AND CONTROLS

Your riding mower has been safety engineered. Thoroughly acquaint yourself with all the controls before attempting to start or operate the mower.



1 - Gear selector lever
2 - Mower control switch
3 - Traction motor key switch
4 - Mower height control lever
5 - Steering wheel
6 - Brake pedal lock
7 - Clutch-brake pedal

Illust. 4

BEFORE OPERATING THE RIDING MOWER

Observe the following procedure before initial operation of the riding mower:

Lubrication	See Lubrication Instructions - page 16.
Charging batteries	Refer to charging instructions - page 13.
Check tire pressure	See Specifications - page 18.
Level the Mower	Refer to leveling instructions - pages 8 and 9.

OPERATING THE RIDING MOWER

Note: The rider has an interlock safety starting system and the traction motor will not start unless the transmission gear selector lever is in neutral.

STARTING THE TRACTION MOTOR

Disconnect the charger cord and place it in the storage compartment. Refer to page 13.

Be sure the gear selector lever is in "NEUTRAL".

Place the clutch-brake pedal in the locked position. Refer to page 6.

Be sure the mower control switch is in the "OFF" position.

Turn the traction motor key switch to the "START" position. Release the key switch as soon as the traction motor is running. The switch will return to the "RUN" position.

STOPPING THE TRACTION MOTOR

Depress the clutch-brake pedal to disengage the transmission. Move the gear selector lever to "NEUTRAL" and move the mower control switch to the "OFF" position.

Turn the traction motor key switch to the "OFF" position, and remove the key.

Set the clutch-brake pedal in the locked position.

DRIVING THE RIDING MOWER

After starting the traction drive motor, set the mower height control lever at the cutting height desired.

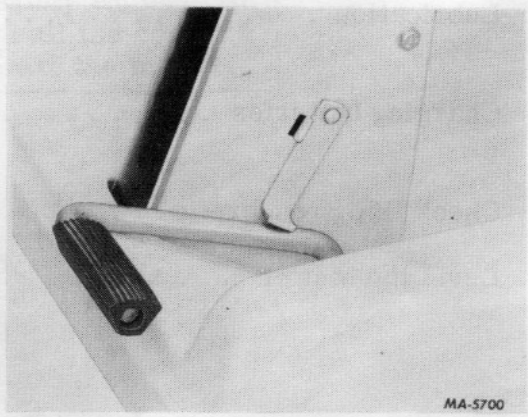
Release the clutch-brake pedal lock.

Disengage the clutch by depressing the clutch-brake pedal until the clutch is disengaged (approximately half way down). Select the desired speed by moving the transmission gear selector lever to one of the three forward speed positions. If the gear selector lever does not go into gear easily, engage and disengage the clutch and then shift the gear selector lever into gear.

Start the riding mower in motion by slowly releasing the clutch pedal. Hold the transmission lever in gear for a short time until the transmission is fully seated.

Engage the mower blades by moving the mower control toggle switch to the "START" position. Release the toggle switch as soon as the mower motors are running. The switch will return to the "RUN" position.

LOCKING THE BRAKE

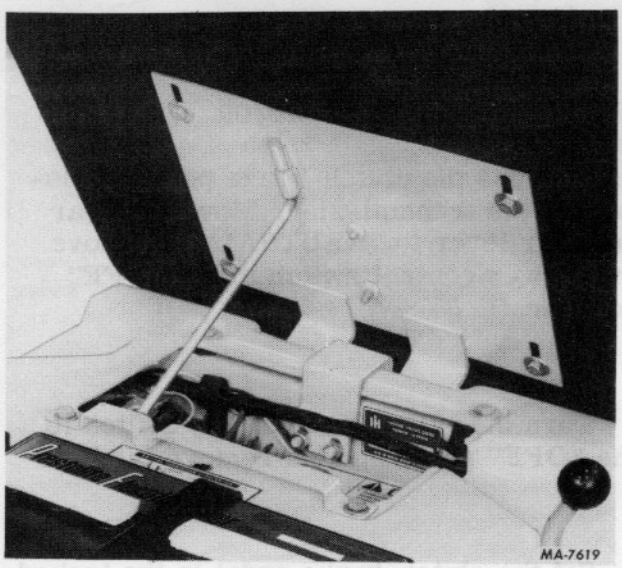


Illust. 6A

Always lock the brake when the rider is parked on a grade. To lock the brake, press down on the pedal; then place the brake pedal lock in the engaged position as shown in Illust. 6A. To disengage the lock, press down on the pedal, lift the lock up and place it in the disengaged position.

ADJUSTING AND OPERATING

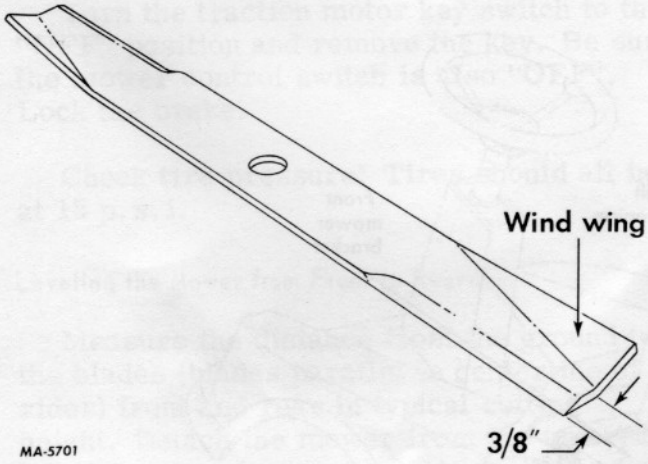
ADJUSTING THE SEAT



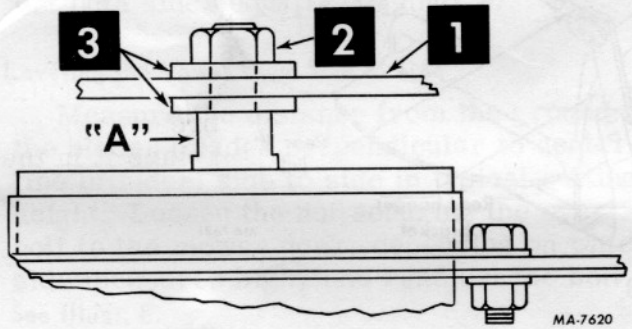
Illust. 6

To adjust the seat to the most comfortable operating position, raise the shroud (Illust. 6) and loosen the four cap screws securing the seat. Lower the shroud and position the seat (forward or back) as desired. Then retighten the cap screws.

BLADE CARE



Illust. 7



1 - Blade
2 - Jam nut
3 - Washers (2)
Torque nut to 45-55 ft.-lbs.

Illust. 7A

The cutting blades must be kept sharp at all times. The blades can be sharpened on the mower with a few strokes of a file or they can be removed from the mower and sharpened on a grinding wheel.

Note: Sharpen ends evenly so that blades remain balanced. However, if the cutting edge of the blade is within 3/8-inch of the wind wing, it is recommended that new blades be installed. New blades are available from your International Harvester dealer.

Be sure blades are assembled so the cutting edges are in the direction of rotation with the wind wings pointed "UP" toward the deck. See Illust. 7.

To detach the blade, either place a large wood block between cutting edge and housing to keep the blade from rotating, or hold the armature at point "A" in Illust. 7A with a 3/4-inch open end wrench and remove the jam nut.

When replacing blades hold the armature at point "A" with a 3/4-inch open end wrench and torque the jam nut to 45-55 ft. -lbs. See Illust. 7A.

HEIGHT OF CUT

Cutting height can be adjusted from approximately 1-1/4 to 3-3/4-inches quickly and easily. The mower height control lever is located directly under the operator's seat. See Illust. 4. Raise or lower the lever to the desired cutting height.

The height of cut is approximate since operator weight and tire inflation will effect the cutting height.

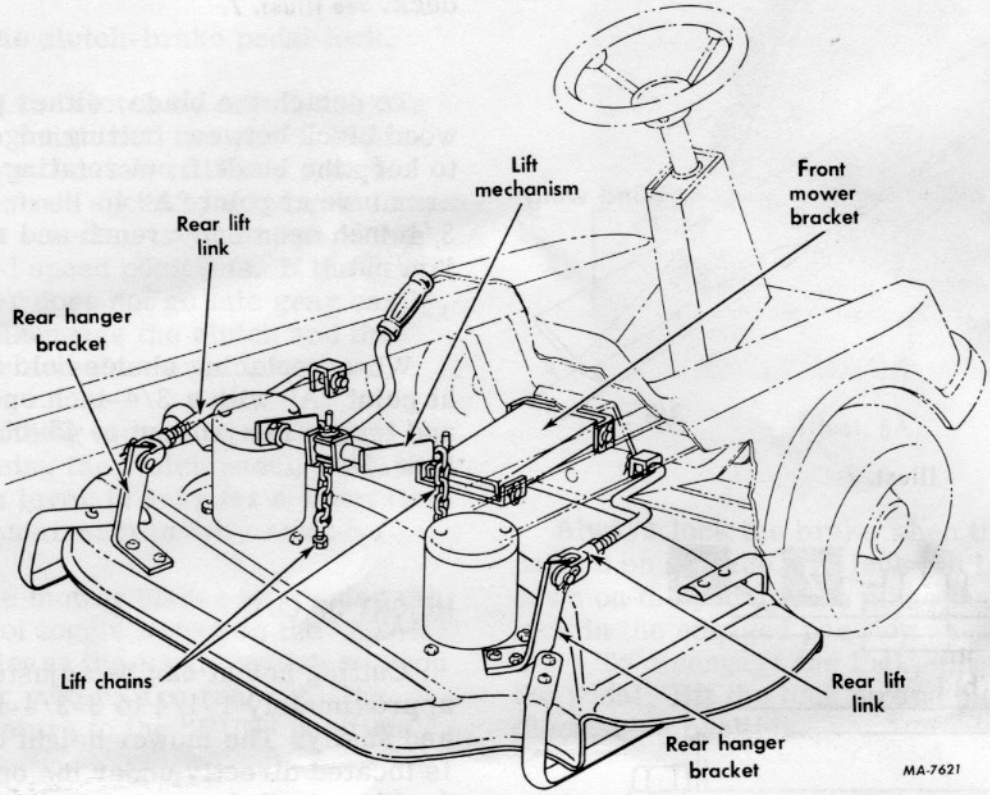
The cutting blades are designed to create a suction to lift the grass for an even cut.

The mower extends beyond the driving wheels to permit cutting close to walkways, buildings, fences, trees, etc.

ATTACHING AND DETACHING THE MOWER

To facilitate changing the blades, sharpening the blades, cleaning, etc., the mower may be detached as follows:

ATTACHING AND DETACHING THE MOWER - Continued



Illust. 8

Turn the traction motor key switch to the "OFF" position and remove the key. Also, be sure the mower control switch is "OFF".

Place the clutch-brake pedal in the locked position.

Position the mower in the lowest position and disconnect both electrical connectors on the mower motors.

Disconnect the two chains from the lift mechanism. See Illust. 8.

Remove the klik pin from the headed pin through the front mower bracket and remove the pin. See Illust. 8.

Detach the mower from the two rear lift links by removing the two end rod pins from the two clevises (held by klik pins), and slide the mower out from under the rider. See Illust. 8.

To attach the mower, reverse the above procedure. Also, place the height control lever in the lowest position for ease in attaching.

Note: If mower motors will not run after attaching the mower, unlock the electrical connectors and line up the connectors carefully; then push the connectors firmly together until they lock.

LEVELING THE MOWER

A properly leveled mower is one where the blades are cutting parallel to the ground. Should level adjustment be necessary due to tire variation or wear, proceed as follows:

Drive the riding mower onto a hard flat surface.

LEVELING THE MOWER - Continued

Turn the traction motor key switch to the "OFF" position and remove the key. Be sure the mower control switch is also "OFF". Lock the brake.

Check tire pressure! Tires should all be at 15 p. s. i.

Leveling the Mower from Front to Rear

Measure the distance from the ground to the blades (blades parallel to centerline of rider) front and rear in typical cutting height. Detach the mower from the two rear lift links. Loosen the jam nuts on the end of the clevises and adjust the clevises in or out depending on which end measures high. Adjust both sides equally. See Illust. 8.

Leveling the Mower From Side to Side

Measure the distance from the ground to the blades (blades perpendicular to centerline of rider) side to side in typical cutting height. Loosen the nut securing the eyebolt to the mower deck, depending on which side measures high, and readjust the bolt. See Illust. 8.

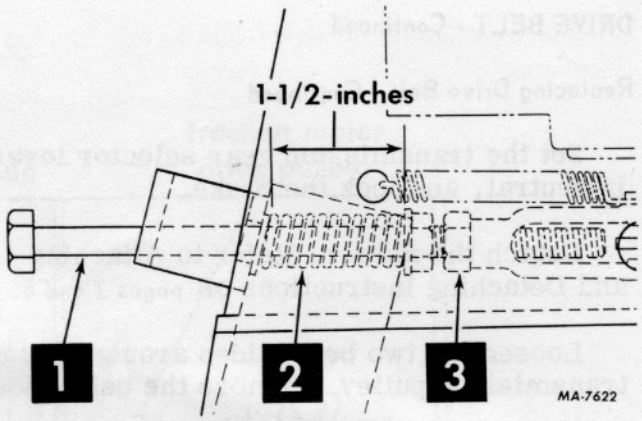
Cutting Height Adjustment

The cutting height is correct when with the lift handle in the top notch the tops of the mower motors just clear the frame (approximately 3-3/4-inches cutting height). If adjustment is required, loosen the nut securing the eye bolt and lengthen or shorten the chain assemblies to properly locate the mower. Adjust both sides equally.

ADJUSTING THE BRAKE

The brake is set at the factory. However, after a period of service the brake may require adjustment. To adjust, proceed as follows:

Caution! Whenever making adjustments to the rider, shut off the mower switch, be sure the traction motor key switch is turned "OFF" and the key removed.



1 - Brake adjusting bolt
2 - Compression spring
3 - Jam nut

Illust. 9

Set the clutch brake pedal in the locked position. Adjust the brake adjusting bolt counterclockwise looking at the head of the bolt, until the spread of the compression spring is 1-1/2-inches. See Illusts. 9 and 10. Tighten jam nut on clevis by holding brake adjustment bolt stationary to insure proper adjustment.

Caution! If the rider is to be tipped up or on its side remove the betteries to avoid spilling the electrolyte. Battery electrolyte is poisonous and can be injurious to eyes, skin, and clothing. If electrolyte is spilled, flush immediately with a solution of one part baking soda to four parts water.

DRIVE BELT

The drive belt is set at the factory and requires no adjustment. When the belt has worn or stretched to a point where slippage occurs a new belt should be installed.

Note: Substitute belts may not be satisfactory. Use only specified replacements. See your International Harvester dealer.

Replacing Drive Belt

Turn the traction motor "OFF" and remove the key from the switch. Place the mower control switch in the "OFF" position.

DRIVE BELT - Continued

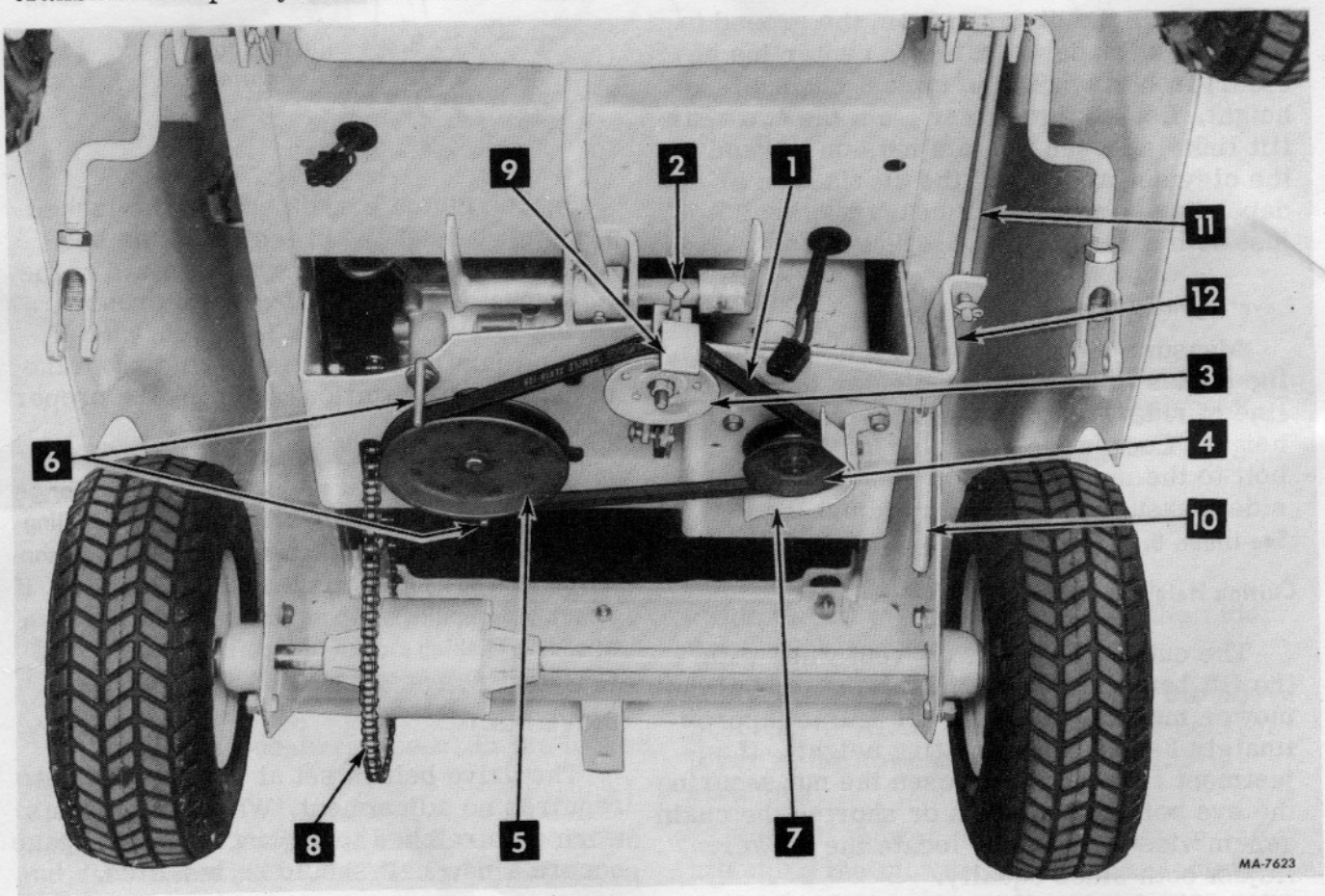
Replacing Drive Belt - Continued

Set the transmission gear selector lever in neutral, and lock the brake.

Detach the mower. Refer to Attaching and Detaching Instructions on pages 7 and 8.

Loosen the two belt guides around the transmission pulley. Remove the belt guide from around the traction motor drive pulley. Remove the idler pulley and remove the drive belt. See Illust. 10.

When installing a new belt, reverse the above procedure and adjust the belt guides around the transmission pulley. See Illust. 11.

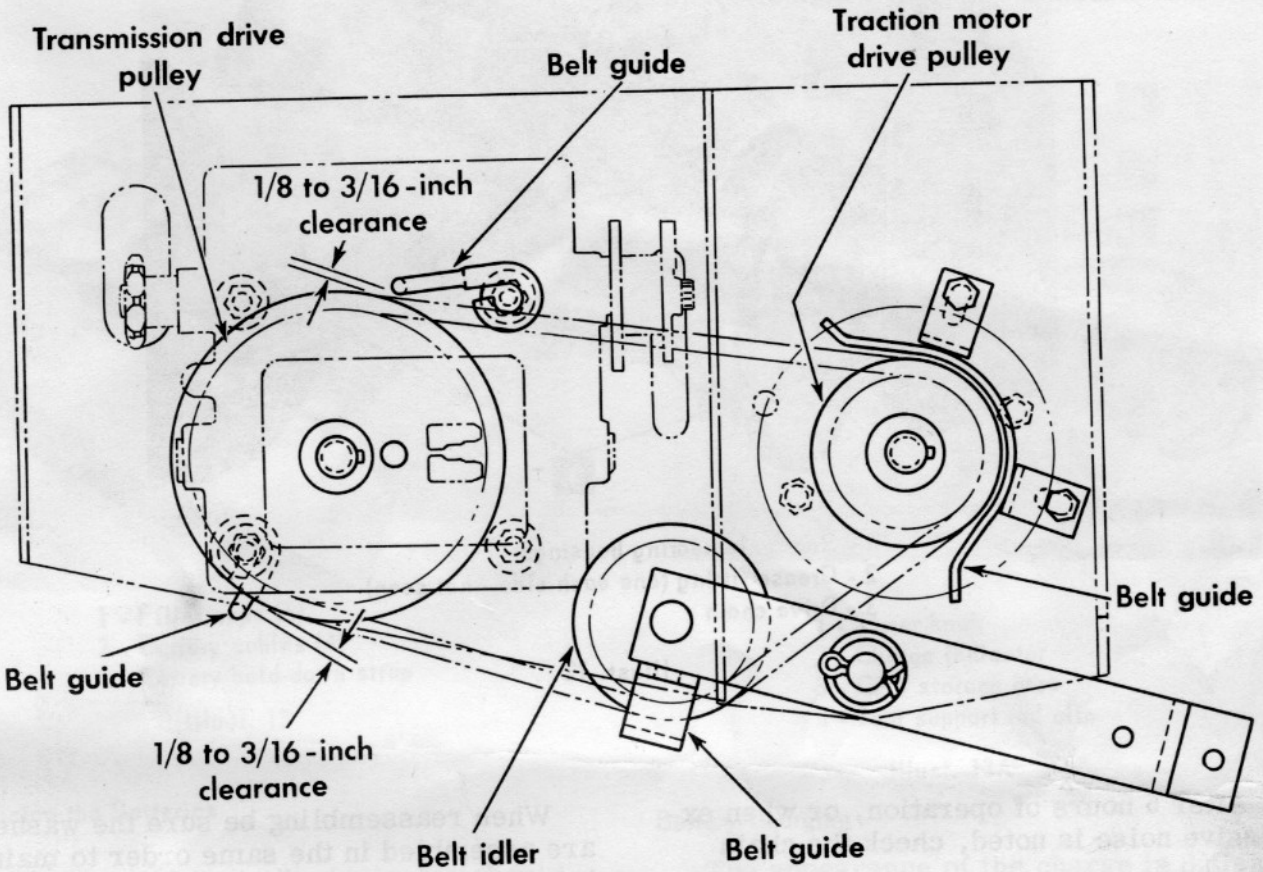


1 - Drive belt
2 - Brake adjusting bolt
3 - Belt idler
4 - Traction motor drive pulley
5 - Transmission pulley
6 - Transmission pulley belt guides
7 - Traction motor drive pulley belt guides
8 - Drive chain
9 - Idler pulley belt guide
10 - Clutch brake pedal return spring
11 - Clutch-brake rod
12 - Clutch-brake bar

Illust. 10

Underside of riding mower with mower removed to show drive belt, pulleys, rear axle drive chain, etc.

DRIVE BELT - Continued

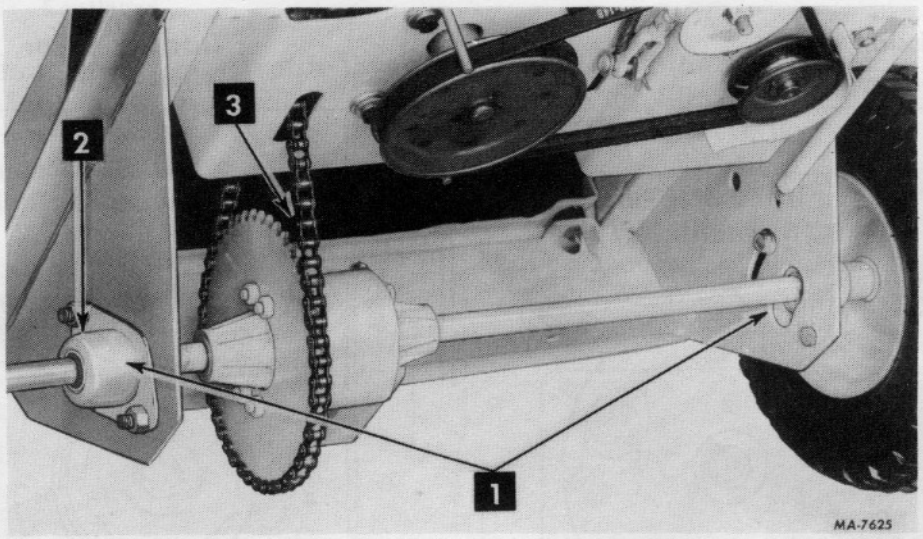


Drive Belt Viewed From Top of the Rider

Illust. 11
Belt Installation Diagram

Note: Be sure the new belt runs inside the belt guides around the transmission drive pulley.

ADJUSTABLE REAR AXLE DRIVE CHAIN



1 - Rear axle bearing housings
2 - Grease fitting (one each side - not seen)
3 - Drive chain

Illust. 12

After 5 hours of operation, or when excessive noise is noted, check the chain tension.

The drive chain can be adjusted to compensate for stretch and wear. The rear axle bearing mounting holes are slotted at the top to move the axle back for proper adjustment as shown in Illust. 12.

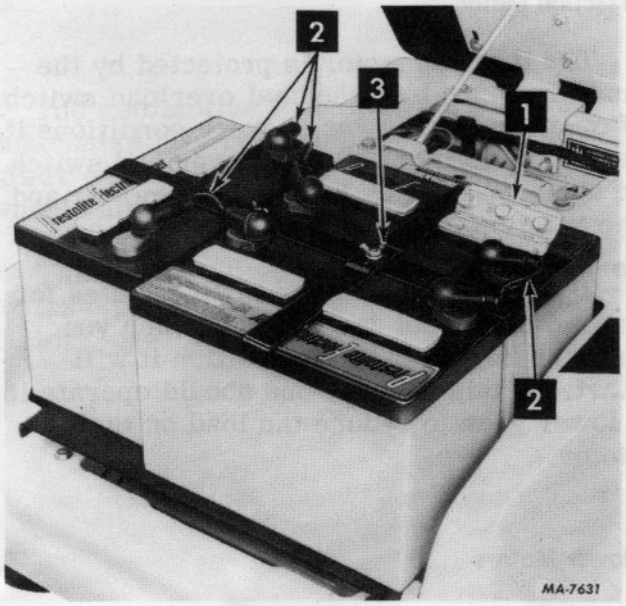
To properly adjust the drive chain set the transmission in neutral, block the front wheels, jack up the rear end of the rider and remove the rear wheels. Note: Remember the order in which the washers are removed from the axle.

When reassembling be sure the washers are assembled in the same order to maintain proper drive chain alignment.

Adjust the bearing housings until the slack is out of the chain. The chain must not be taut. If the drive chain is too tight, excessive wear and stretch will result in premature failure. Not enough tension may allow chain to jump the sprocket, ride the teeth, break, or whip excessively. Axle must be perpendicular to side of rear frame. Adjust each side an equal amount. Tighten nuts to 33-37 ft. -lbs.

ELECTRICAL SYSTEM

The batteries and charging unit are located under the shroud. See Illusts. 13 and 13A.



1 - Filler caps (6)
2 - Battery cables (4)
3 - Battery hold-down strap

Illust. 13

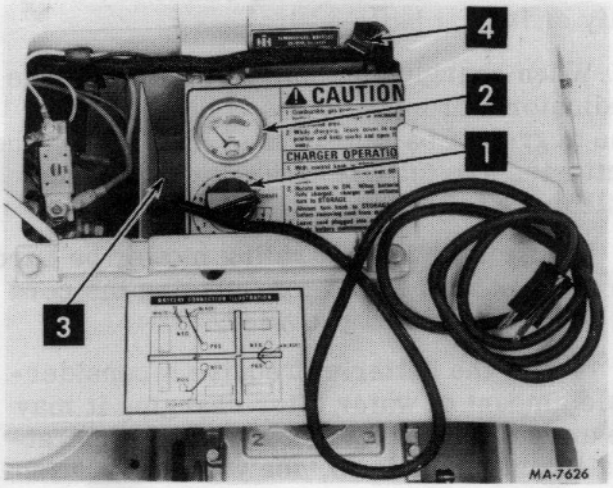
Servicing the Batteries

The electrolyte in the batteries should be checked at least once a month. If the electrolyte level is below the bottom of the split rings add distilled water to bring each cell up to the bottom of the split ring. Do not overfill cells. Add water only after power pack is charged.

Note: Never let electrolyte level drop below the top of the plates. This will lead to shortened battery life.

If the tops of the batteries become coated with a mixture of dirt and electrolyte they should be cleaned with a mild solution of bicarbonate of soda and water. Do not allow the solution to enter the cells.

The battery terminals should also be kept clean so that all available power from the batteries reaches the motors. Clean with a wire brush if they become coated. A thin coat of petroleum jelly on terminals will retard future corrosion. Be sure that all connections are tight and rubber boots are in place.



1 - Timer knob
2 - Charge indicator
3 - Cord storage area
4 - Seat support rod clip

Illust. 13A

Battery Charging

The appearance of the charge is different on some riding mowers than that shown in illustration.

After each use the batteries should be recharged. Put the shroud in the raised position. Plug the charger cord into a 115 volt outlet and turn the timer to the "ON" position. The charge indicator should move to the right indicating that the batteries are being charged. When the batteries are fully charged the timer will rotate to the storage position. While in the storage position the charger gives the batteries a continuous trickle charge which keeps them fully charged. When the timer is in the storage position the shroud can be set down on the machine.

Caution: When batteries are being charged, highly combustible hydrogen gas is vented from the batteries. Therefore, never bring an open flame, lighted cigarette, or sparks near batteries on charge.

Battery Charging - Continued

Note: The charger should always be plugged in when machine is not used; otherwise batteries will gradually self-discharge and this will result in loss of battery capacity and short battery life.

When charging the batteries, the charge indicator will move to the right indicating the degree of battery charge. If or when the batteries are fully charged, the indicator will move to the finish position.

Before starting the riding mower be sure to disconnect the charger, placing the cord in the storage area provided.

Should the batteries require a considerable amount of water after charging it may be an indication that the charger is operating improperly. If so, see your International Harvester dealer.

Replacing the Batteries

When batteries require replacement, see your International Harvester dealer. Replacement batteries require 4.8 gallons of electrolyte to be properly activated (1.6 gallons per battery) and is available from your International Harvester dealer.

Periodically, and especially when replacing batteries, check the cables to make sure they are not frayed or have cracks in the insulation. Replace damaged cables to prevent shorting, battery discharge and possible damage to the rider. Also, make sure connections are tight. Loose connections will cause loss of power and possible damage to the battery terminals.

Note: Do not use the mower batteries to start other vehicles. Also, do not charge the batteries with another charger.

Caution! If the rider is to be tipped up or on its side remove the batteries to avoid spilling the electrolyte. Battery electrolyte is poisonous and can be injurious to eyes, skin, and clothing. If electrolyte is spilled, flush immediately with a solution of one part baking soda to four parts water.

Electrical Circuit

Traction Motor

The traction motor is protected by the main fuse and by a thermal overload switch. If operating under very severe conditions it is possible for the thermal overload switch to open. When this happens the mower and the traction motor will shut off.

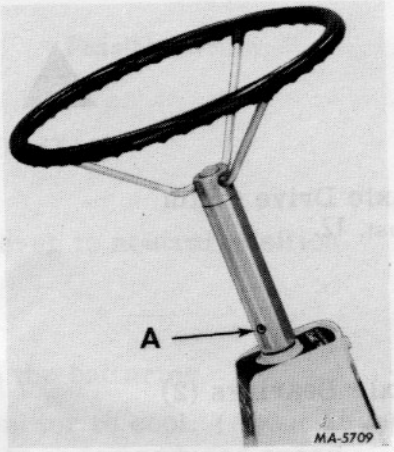
It will normally take 5 to 10 minutes for the motor to cool down so that when you turn the key to the start position it will start. If this occurs, one should operate in a lower gear to reduce the load on the motor.

Mower Motors

Each mower motor is protected by a circuit breaker and a thermal overload protector. The circuit breaker is designed to protect the motor from very severe overloads. If the mower hits a rock or other obstacle, the circuit breaker will trip and shut off both mower motors. If this happens turn off the motor switch, turn the traction motor key switch to the "OFF" position and remove the key.

Inspect the mower for damage. If all appears OK, start the traction motor and then start the mower motors. The mower should start immediately because the circuit breakers reset very quickly. The mower motors are also protected by thermal overload switches. The thermal overloads will open if the mower is operating in too severe a condition. One thermal overload opening will shut off both mower motors. If this happens let the motors cool for 5 to 10 minutes before restarting the mower. To avoid this drive, in a slower gear or raise the mower. Many factors influence overload conditions, and if this occurs quite often check the following conditions: Dull blades, mower not level front to rear, or wet grass.

DETACHABLE STEERING WHEEL



Illust. 15

The automotive type steering wheel is detachable. By removing the roll pin at the lower end of the steering shaft the steering wheel can be removed from the housing.

This feature provides for easier storage or transporting in areas where height is a factor. See "A" in Illust. 15.

STORING THE RIDING MOWER

At the end of the mowing season or in the event the riding mower is to be stored for any length of time, (30 days or more) proceed as follows:

Wash or clean and completely lubricate the riding mower. See Lubrication Guide. This is a Fiberglas body. Use only a mild soap or detergent. Do not use ammonia base or abrasive cleaners.

Fully charge the batteries and leave the charger connected during the storage period to keep the batteries fully charged. Periodically check fluid level.

Store your riding mower in a dry and protected place. Leaving the riding mower outdoors, exposed to the elements will result in materially shortening its life.

Note: The charger should always be plugged in when machine is not used; otherwise batteries will gradually self-discharge and this will result in loss of battery capacity and short battery life.

LUBRICATION GUIDE

▲ After Every 10 Hours of Operation

1. Rear Axle Drive Chain
   See Illust. 12.

   Apply a light coat of engine oil to the full length of the chain.

2. Rear Axle Bearings (2)
   See Illust. 12.

   Use IH 251H EP grease or equivalent No. 2 multi-purpose lithium grease and apply two or three strokes of the lubricator to the grease fittings.

3. Front Wheels

   Use IH 251H EP grease or equivalent No. 2 multi-purpose lithium grease and apply one or two strokes of the lubricator to the grease fittings one on each front wheel.

MAINTENANCE CHART

Operation to be performed	Before each use	10 hours or once a month	25 hours or twice a season	Before Storage
Adjust chain tension, page 12.	After first 5 hours			X
Grease front wheels and rear axle bearings, see page 12.		X		
Oil drive chain, see page 12.		X		
Service batteries, see page 13.		X		
Clean mower, pages 7 and 8.			X	
Sharpen mower blades, page 8.			X	

TROUBLE SHOOTING

Possible Cause	Possible Remedy
TRACTION DRIVE MOTOR WILL NOT START	
Transmission gear selector lever not in neutral	Move lever to neutral position.
Safety starting switch or key switch are defective	*
Batteries are discharged.	Charge the batteries.
Motor is overheated.	Allow motor to cool. (About 10 minutes) Operate under reduced speed.
POOR GROUND TRAVEL OR NO GROUND TRAVEL	
Drive belt broken.	Replace the belt.
Drive belt worn or stretched.	Replace the belt.
Batteries not fully charged.	Charge the batteries.
MOWER MOTORS WILL NOT START	
Traction drive motor not running	Start traction drive motor. *
Mower drive motors will not run	Motors are overheated. Allow motors to cool. (About 10 minutes) Operate under reduced speed or load.
	Check to see if connectors are properly connected to power source. *
BATTERIES WILL NOT CHARGE	
Charger not operating.	Check power source. *
Defective or worn out batteries.	Replace batteries. *
MOWER NOT CUTTING EVENLY	
Improperly inflated tires.	Inflate tires to recommended pressure. See page 18.
Mower not level.	Level the mower. See pages 8 and 9.
Dull mower blades.	Sharpen the mower blades. See page 7.

* See your International Harvester dealer.

SPECIFICATIONS

Traction Drive Motor	2400 RPM
Mower Drive Motors (two)	3200 RPM

GROUND SPEEDS, MPH, AT 2400 RPM TRACTION DRIVE MOTOR SPEED

Speed: 1st	1.9 mph
2nd	2.9 mph
3rd	4.4 mph
Rev.	2.9 mph

ELECTRICAL SYSTEM

Traction drive motor protection	Main fuse and thermal overloads
Mower drive motors (two)	Circuit breakers and thermal overloads
Charger protection	One AC and one DC fuse
Batteries (three) Prestolite 2790X	65 amp-hr. - 12 volt
Charging time	100% - 6 to 12 hours
Battery terminals grounded	Negative

MOWER

Type cutter bar	Suction lift
Width of cut	32-inches
Adjustable cutting height (approximate)	1-1/4 to 3-3/4-inches
Mower drive	Two electric motors

TIRE SIZES

Front	11 x 4.00-5 2-ply tubeless
Rear	13 x 5.00-6
Tire inflation pressure	15 lbs./sq. inch

Specifications are subject to change without notice.

Accidents can be prevented with your help

No accident-prevention program can be successful without the wholehearted co-operation of the person who is directly responsible for the operation of equipment.

To read accident reports from all over the country is to be convinced that a large number of accidents can be prevented only by the operator anticipating the result before the accident is caused and doing something about it. No power-driven equipment, whether it be transportation or processing, whether it be on the highway, in the harvest field or in the industrial plant, can be safer than the man who is at the controls. If accidents are to be prevented—and they can be prevented—it will be done by the operators who accept a full measure of their responsibility.

It is true that the designer, the manufacturer, the safety engineer can help; and they will help, but their combined efforts can be wiped out by a single careless act of the operator.

It is said that ***"the best kind of a safety device is a careful operator."*** We ask you to be that kind of an operator.

Price $1.00

Use IH Parts

TO THE OWNER—

You have just purchased one of the finest pieces of equipment available today. You can look forward to years of good service because International Harvester machines are designed better and built better to last longer.

When you need to purchase replacement parts or have your equipment serviced, we will be here, ready to serve you.

We stock genuine **IH** *parts—the parts that are designed for your equipment, not just made for it.*

We also offer you **IH** *Blue Ribbon Service—the service that puts your equipment back to work in minimum time at an economical cost. We are here to serve you—call on us in the future.*

Sincerely,

_____

Your **IH** *dealer*

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