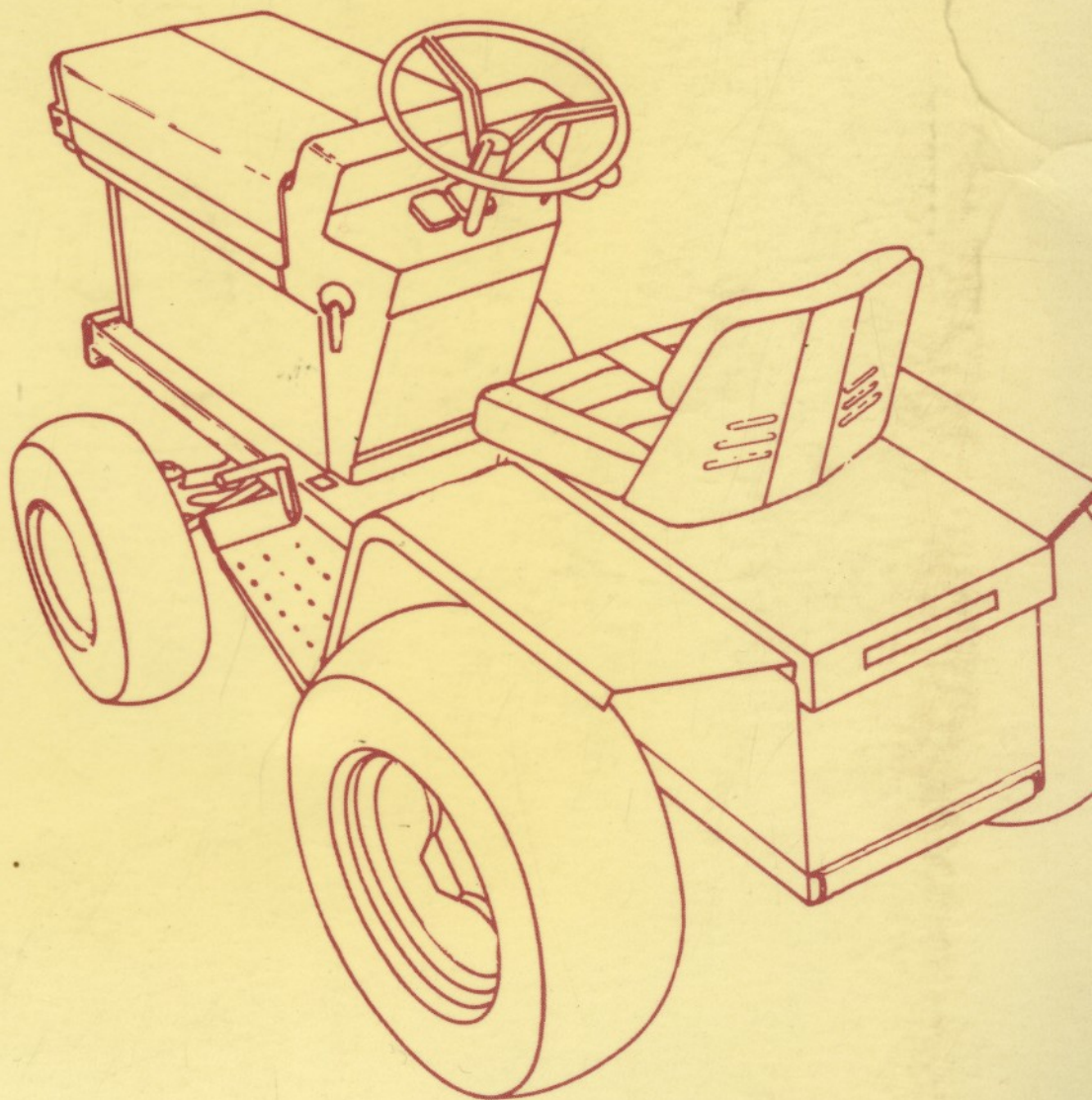


**ELEC-TRAK
TRACTOR
PARTS
CATALOG**

Absolute





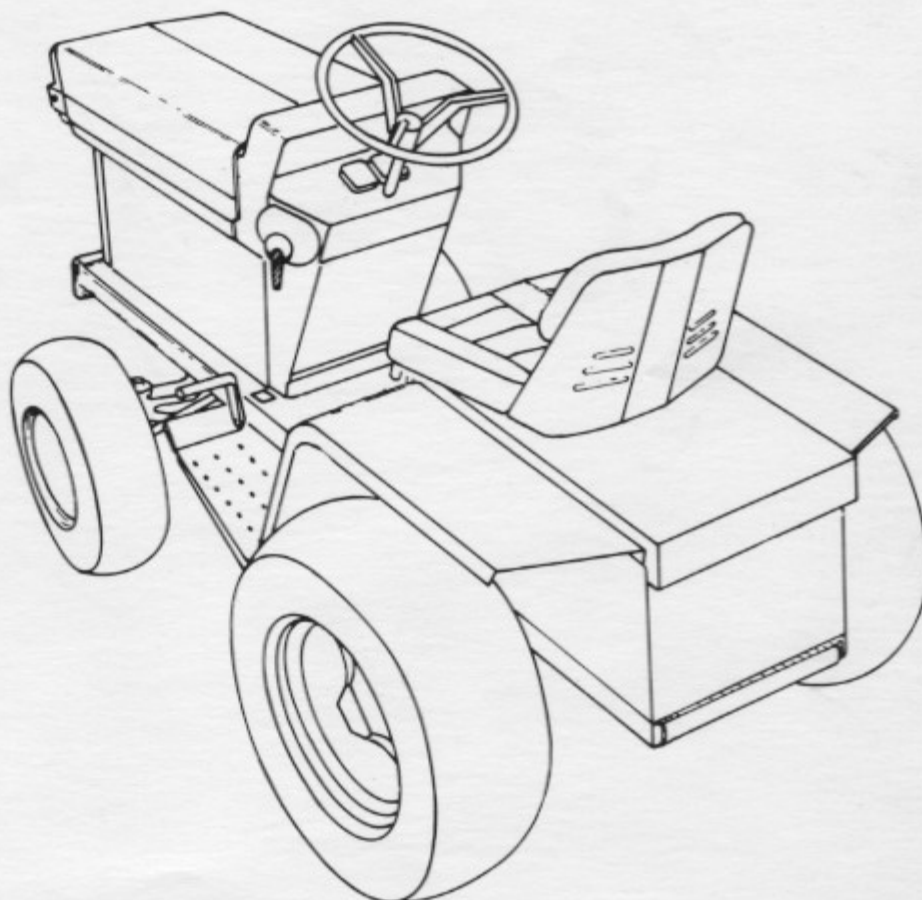
GEF-4374A

ElecTrak[®]

Tractor

ElecTrak[®]

TRACTOR PARTS CATALOG



General Electric Company
Outdoor Power Equipment Operation
Corporations Park, Bldg. 702
Schenectady, N. Y. 12345

GENERAL  **ELECTRIC**

C O N T E N T S

PREFACE

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PREFACE

THIS PARTS CATALOG HAS BEEN PREPARED BY THE OUTDOOR POWER EQUIPMENT OPERATION OF THE GENERAL ELECTRIC COMPANY FOR THE USE OF FRANCHISED ELEC-TRAK DEALERS AND DISTRIBUTORS. IT PRESENTS PARTS IDENTIFICATION AND PRICES ARRANGED FOR QUICK, EASY AND ACCURATE IDENTIFICATION OF ELEC-TRAK TRACTOR PARTS AND ASSOCIATED EQUIPMENT AND WILL BE USEFUL IN THE SALES, PARTS AND SERVICE DEPARTMENTS OF YOUR BUSINESS. IN ADDITION, WHEN USED AS A COMPANION TO THE GENERAL ELECTRIC ELEC-TRAK PRODUCT SERVICE MANUAL, THE PARTS CATALOG WILL HELP YOU ESTABLISH EXCELLENT SERVICE RELATIONSHIPS WITH YOUR CUSTOMERS.

IF ANY OCCASION SHOULD ARISE TO CORRESPOND CONCERNING MATERIAL CONTAINED HEREIN, PLEASE WRITE:

MANAGER OF PRODUCT SERVICE
OUTDOOR POWER EQUIPMENT OPERATION
GENERAL ELECTRIC COMPANY
SCHENECTADY, NEW YORK 12345

HOW TO ORDER

SPARE PARTS FOR ELEC-TRAK TRACTORS AND ASSOCIATED EQUIPMENT ARE STOCKED IN MANY LOCATIONS. A PARTIAL LIST OF THESE LOCATIONS IS PROVIDED ON THE FOLLOWING PAGE. DEALERS SHOULD ORDER PARTS FROM THE NEAREST PARTS DISTRIBUTOR.

TO USE THIS BOOK, FIND THE SECTION WHICH DESCRIBES THE ELEC-TRAK MODEL. LOCATE THE PART ON THE PICTURE AND TRANSFER ITS NUMBER TO THE OPPOSITE PAGE TO OBTAIN THE DRAWING NUMBER FOR THAT PART. THIS DRAWING NUMBER SHOULD BE USED WHEN ORDERING, TOGETHER WITH THE MODEL AND SERIAL NUMBER OF THE PRODUCT INVOLVED. BE SURE TO USE CORRECT NUMBERS. FOR THOSE ACCESSORY PRODUCTS THAT DON'T HAVE A SERIAL NUMBER, SUBMIT MODEL NUMBER ONLY.

THE PRICE OF THE PART CAN BE OBTAINED FROM THE PRICE SECTION OF THE BOOK BY DRAWING NUMBER. ALL SUGGESTED RETAIL PRICES DO NOT INCLUDE FREIGHT CHARGES (F.O.B. FACTORY). ORDER ALL SPARE PARTS FROM PARTS DISTRIBUTORS. REIMBURSEMENT FOR WORK IN WARRANTY IS OBTAINED BY SUBMITTING A WARRANTY CLAIM ON THE PROPER STATIONERY TO:

MANAGER OF PRODUCT SERVICE
OUTDOOR POWER EQUIPMENT OPERATION
GENERAL ELECTRIC COMPANY
SCHENECTADY, NEW YORK 12345



1. Chelmsford Lawnmower Center
Tyngsboro Road, Rt. 3A
N. Chelmsford, Massachusetts 01863

(617) 251-8822
2. Allen Lawnmower
20 River Street
S. Springfield, Massachusetts 01089

(413) 733-7837
3. J. M. Snyder & Son Inc.
80 W. Park Avenue
Neffs, Pennsylvania 18065

(215) 767-3869
4. Natcher-Moore
3447 Wilmington Road
New Castle, Pennsylvania 16105

(412) 658-7131
5. Hines, Inc.
102 S. Main
Union, Ohio 45322

(513) 836-4184
6. Ball Sales & Service, Inc.
G-6200 N. Saginaw Road
Mt. Morris, Michigan 48458

(313) 789-9111
7. Reynolds Farm Equipment, Inc.
Box 108, E-LL6-E Main Street
Fishers, Indiana 46038

(317) 849-0810
8. Stults Scientific Engine Co.
3313 S. 66th Freeway
Springfield, Illinois 62703

(217) 529-3723
9. Reed Randle Tractors
Belvidere Road
Waukegan, Illinois 60085

(312) 662-2125
10. Miller Power Saw Co.
North West Loop 323 at Highway 64
Tyler, Texas 75701

(214) 592-8201
11. Hawkins Feed & Seed
854 N. Atlanta Street
Roswell, Georgia 20075

(404) 993-9661
12. High Point Lawn & Garden Equipment
Company
2928 N. Main Street
High Point, North Carolina 27260

(919) 885-2497
13. Stiefvater Electric Company, Inc.
320 Lafayette Street
Utica, New York 13502

(315) 797-2210

E20

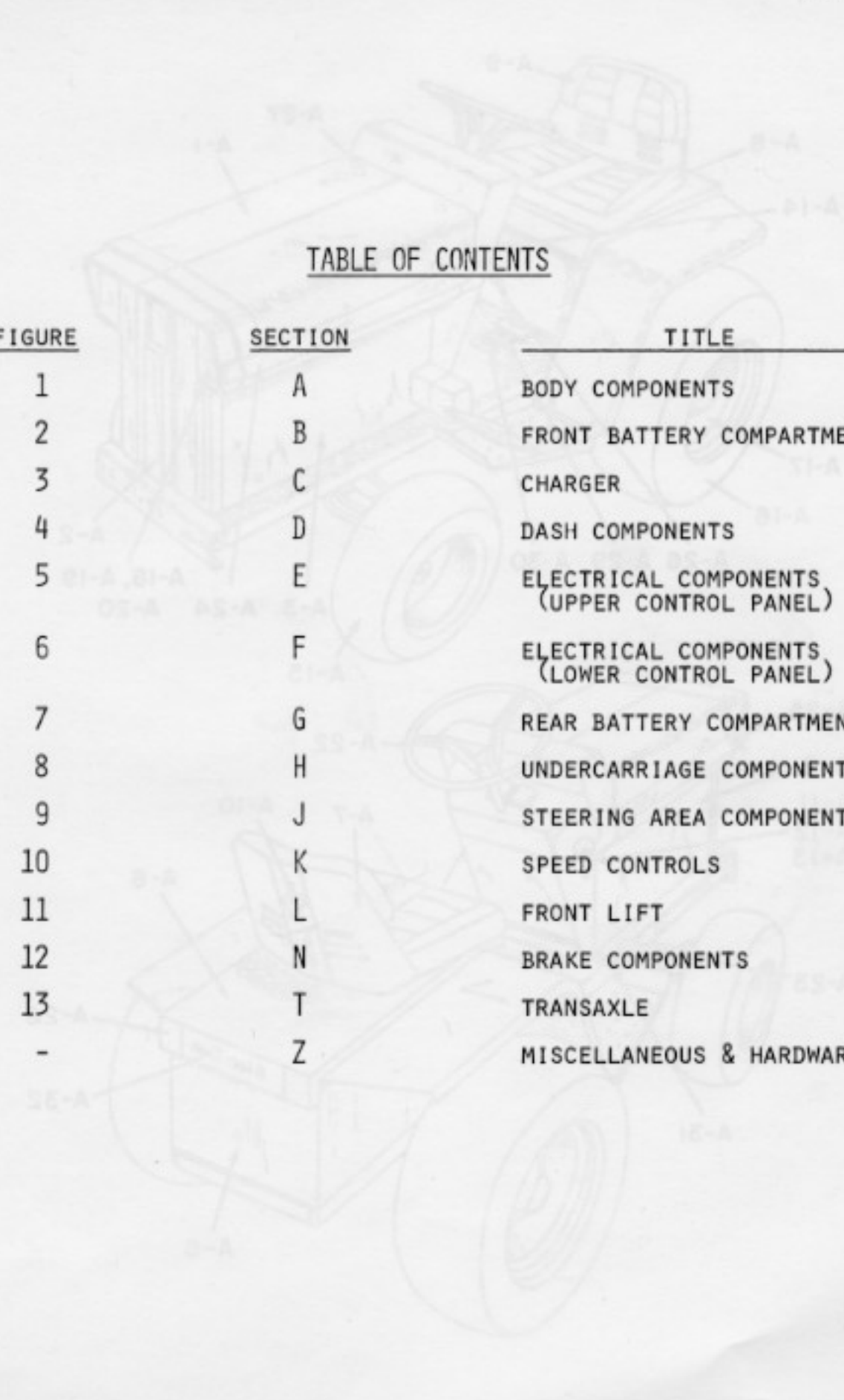
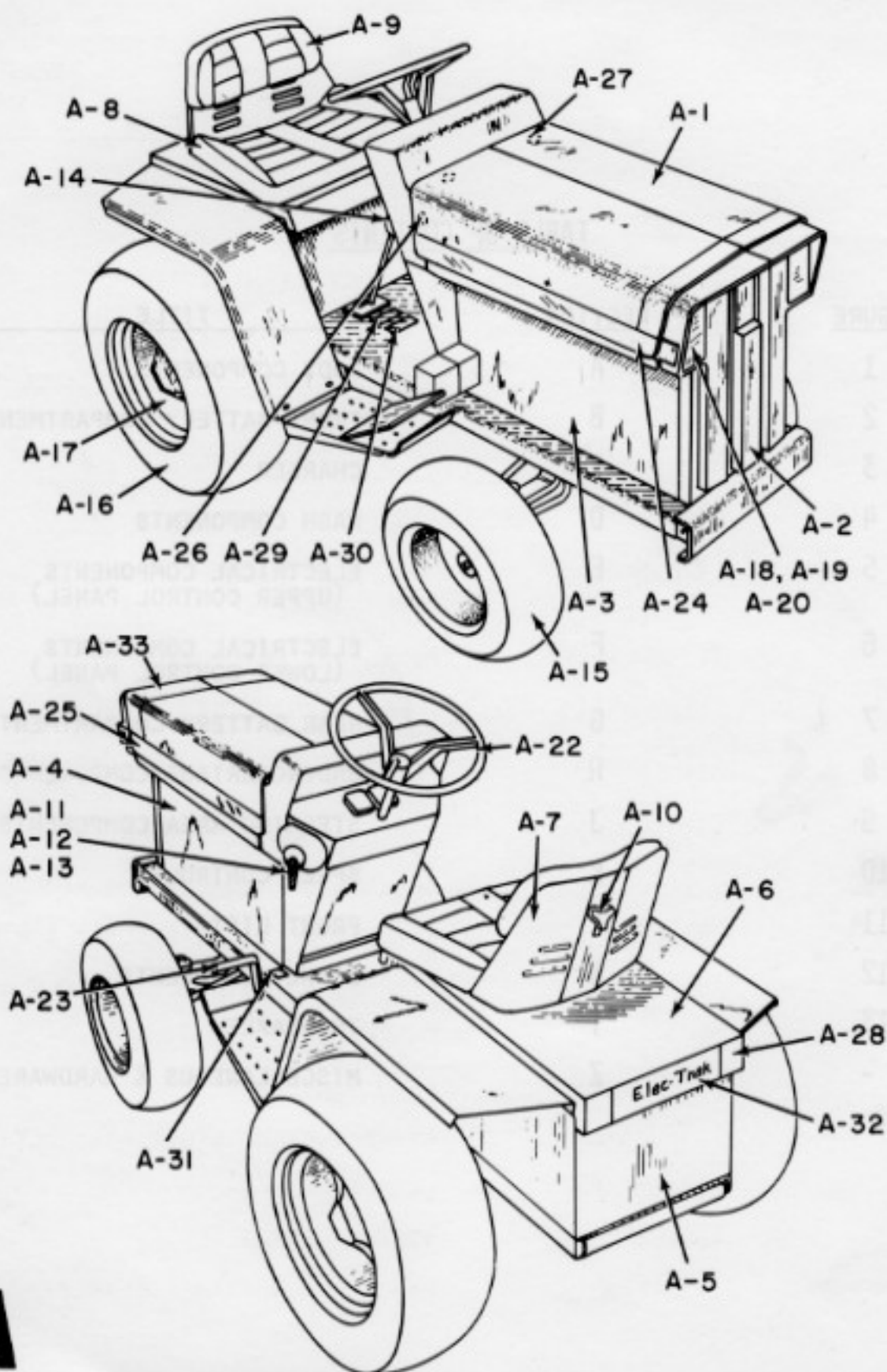


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A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PARTS NO.</u>	<u>DESCRIPTION</u>
A-1	541C940G2	HOOD ASSEMBLY
A-2	423D214P1	FRONT GRILL
A-3	422D837P1	SIDE BODY PANEL, RIGHT
A-4	422D838P1	SIDE BODY PANEL, LEFT
A-5	587E927G1	REAR BATTERY BOX ASSY. (INCLUDES FENDERS)
A-6	541C974G1	REAR BATTERY BOX COVER (LESS SEAT)
A-7	243A4799P1	SEAT PAN
A-8	178B8003P1	CUSHION, BOTTOM
A-9	243A4800P1	CUSHION, REAR
A-10	243A4801P1	REAR SEAT KNOB
A-11	163B9923G1	POWER DISCONNECT
A-12	211A3448P1	FUSIBLE LINK (LOCATED ON POWER DISCONNECT)
A-13	243A4502P1	POWER DISCONNECT KNOB
A-14	211A3249P1	GEAR SHIFT KNOB
A-15	163B9707G1	FRONT TIRE (16 X 6.50-8) & RIM
A-16	243A4857G1	REAR TIRE (23 X 10.50-12) & RIM
A-17	243A4589P1	WHEEL LUG
A-18	211A3413P1	HEADLIGHT LENS
A-19	163B9936G1	REFLECTOR AND LIGHT ASSEMBLY
A-20	211A3592P1	LAMP (GE 1076)
A-21	423D255P1	STEERING WHEEL
A-22	243A4828G1	CAP AND MONOGRAM ASSEMBLY

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-23	163B9876G2	BRAKE PEDAL ASSEMBLY
A-24	422D848P7	HOOD DECAL, RIGHT HAND
A-25	422D848P8	HOOD DECAL, LEFT HAND
A-26	243A4639P1	HOOD RUBBER BUMPER (MOUNTED ON BOTH SIDES)
A-27	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP - 2 REQ.)
A-28	243A4870P1	REAR TAIL REFLECTOR (2 REQ.)
A-29	243A4869P1	DECAL, "TO FACILITATE SHIFTING"
A-30	243A4794P1	DECAL, "SHIFT TO LOWER GEAR"
A-31	211A3247P1	DECAL "PARKING BRAKE"
A-32	178B8024P1	DECAL, "ELEC-TRAK"
A-33	178B8022P1	DECAL, HOOD BAND

B

B-11 B-24, B-25 B-14 B-15

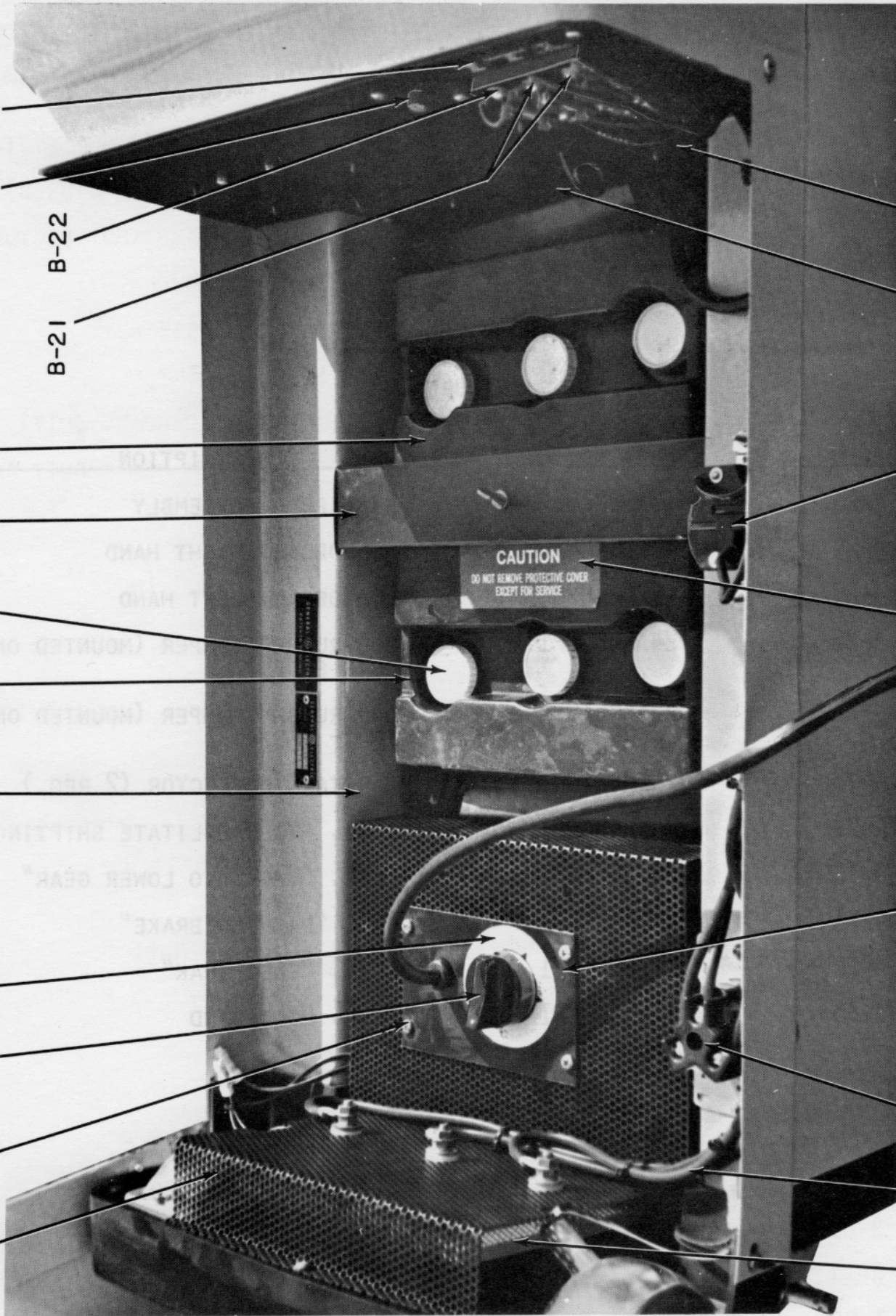
B-8

B-6 B-7

B-5 B-4

B-23 B-20

B-21 B-22



B-12 B-16 B-17

B-13

B-10

B-18

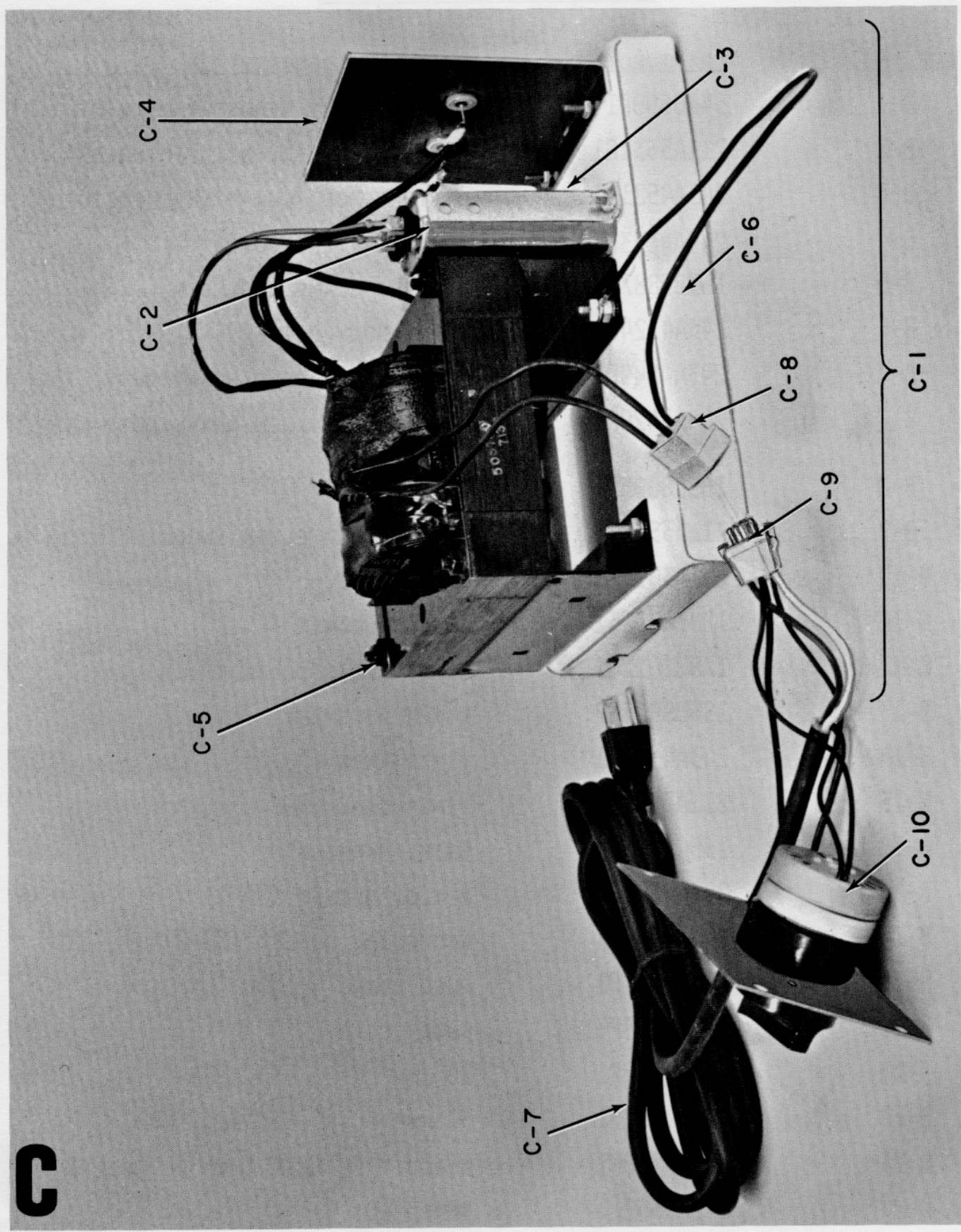
B-9 B-19

FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	541C699P1	BATTERY TRAY (FRONT) (NOT PICTURED)
B-2	211A3531G1	BATTERY CABLES (NOT PICTURED)
B-3	243A4521P1	BATTERY POST CLAMP (NOT PICTURED)
B-4	243A4523G1	FRONT BATTERY COVER
B-5	163B9887G1	BATTERY CLAMP ASSEMBLY
B-6	243A4724P1	HEAVY DUTY BATTERY
B-7	243A4849P1	BATTERY CAP (OLD HEAVY-DUTY)
B-7	244A7420P1	BATTERY CAP (NEW HEAVY-DUTY AND STANDARD)
B-8	155C8005P1	POLY BAG
B-9	211A3598P2	BATTERY PROTECTOR (WOOD)
B-10	211A3511P1	CAUTION DECAL
B-11	178B8031G1	CHARGER COVER
B-12	178B8012G1	POWER RESISTOR ASSEMBLY
B-13	163B9906G2	TIMER ASSEMBLY
B-14	243A4549P1	TIMER KNOB
B-15	211A3498P1	TIMER DIAL
B-16	155C8019G1	GRILL HARNESS
B-17	243A4572P1	P.T.O. OUTLET (S0-1)
B-18	243A4542P1	ACCESSORY OUTLET (S0-2)
B-19	243A4807P1	FUSE BOARD
B-20	211A3528P1	FUSE DECAL
B-21	243A4657P1	20 AMP FUSE, FU3, FU4
B-22	243A4597P1	30 AMP FUSE, SLO BLO, FU2
B-23	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)
B-24	211A3562P1	SPEED NUT
B-25	N80P16006B6	10-24 X 3/8 PAN HD. SCREW

FRONT BATTERY COMPARTMENT

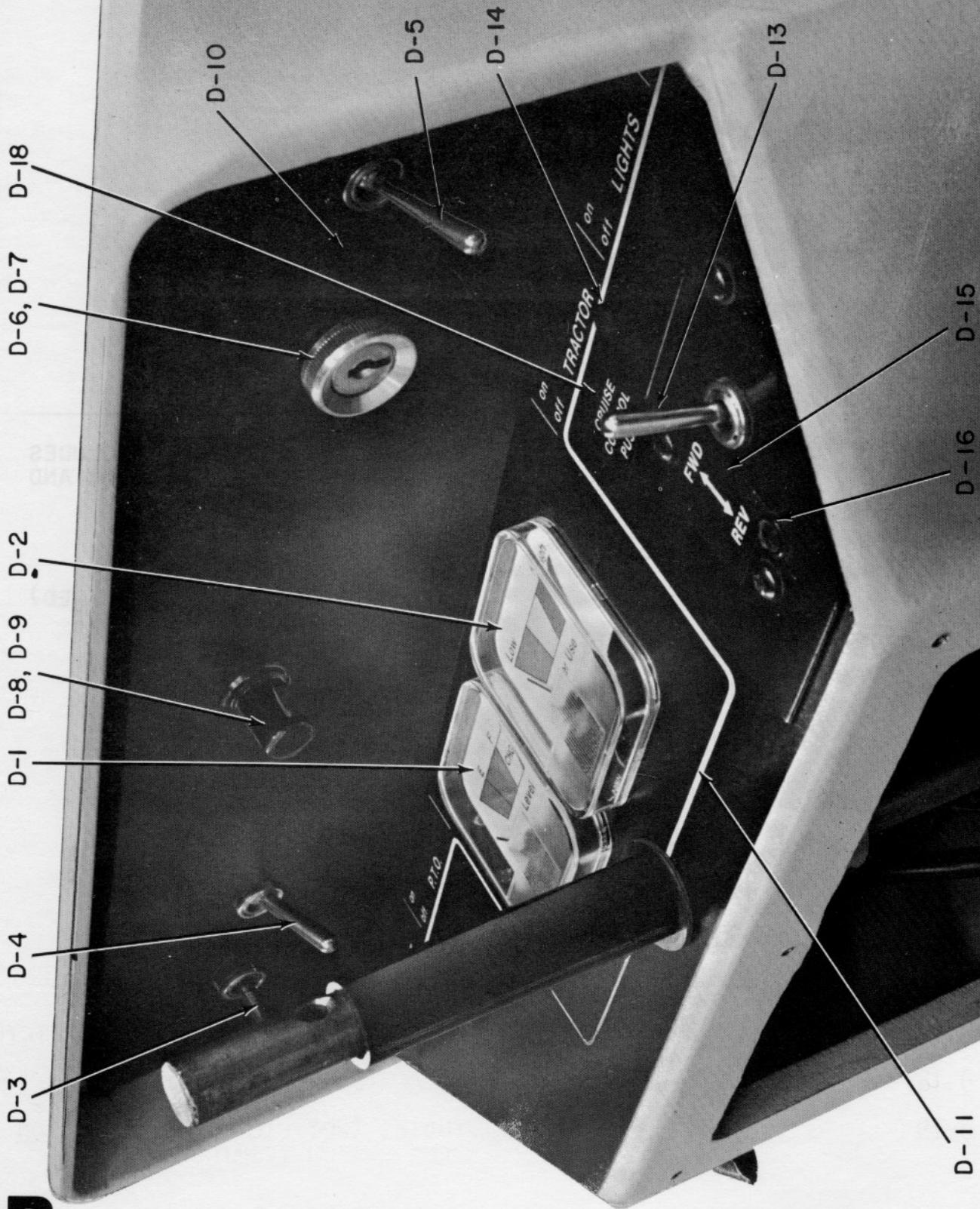


CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	423D225G1	CHARGER SUB ASSEMBLY (INCLUDES BASE TRANSFORMER CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	211A3510P2	CAPACITOR BRACKET (2 REQUIRED)
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	541C932P1	CHARGER BASE
C-7	211A3555G1	CHARGER CORD ASSEMBLY
C-8	243A4564P3	PLUG (P-4)
C-9	243A4568P3	JACK (J-4)
C-10	211A3507P1	TIMER

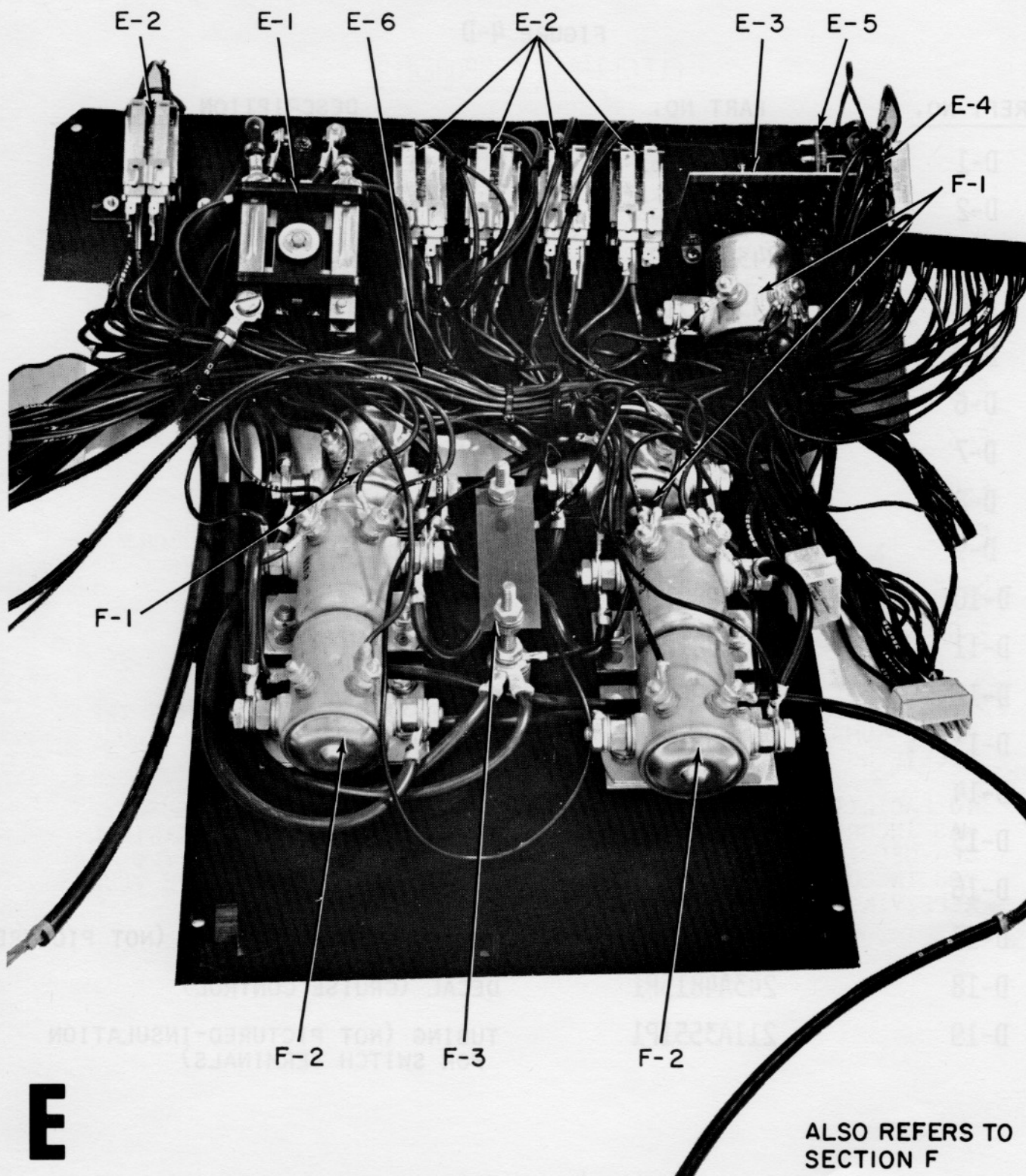
D



DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	243A4629G1	FUEL LEVEL GAUGE
D-2	243A4630G2	POWER USE GAUGE
D-3	243A4531P2	LIFT SWITCH
D-4	243A4531P1	P.T.O. SWITCH
D-5	243A4531P3	LIGHT SWITCH
D-6	243A4573P1	KEY SWITCH
D-7	211A3597P1	KEY
D-8	243A4574P1	LIGHT, DASH
D-9	211A3591P1	LAMP (GE 1815)
D-10	163B9821P1	DASH PANEL
D-11	541C681P1	DECAL, DASH
D-12	541C994G1	DASH HARNESS
D-13	243A4814P1	F-R SWITCH
D-14	243A4848P1	CRUISE CONTROL SWITCH
D-15	243A4815P2	DECAL (F-R)
D-16	243A4979P1	REVERSE LIGHT
D-17	178B8095G1	CRUISE CONTROL HARNESS (NOT PICTURED)
D-18	243A4815P1	DECAL (CRUISE CONTROL)
D-19	211A3551P1	TUBING (NOT PICTURED-INSULATION FOR SWITCH TERMINALS)



ELECTRICAL COMPONENTS

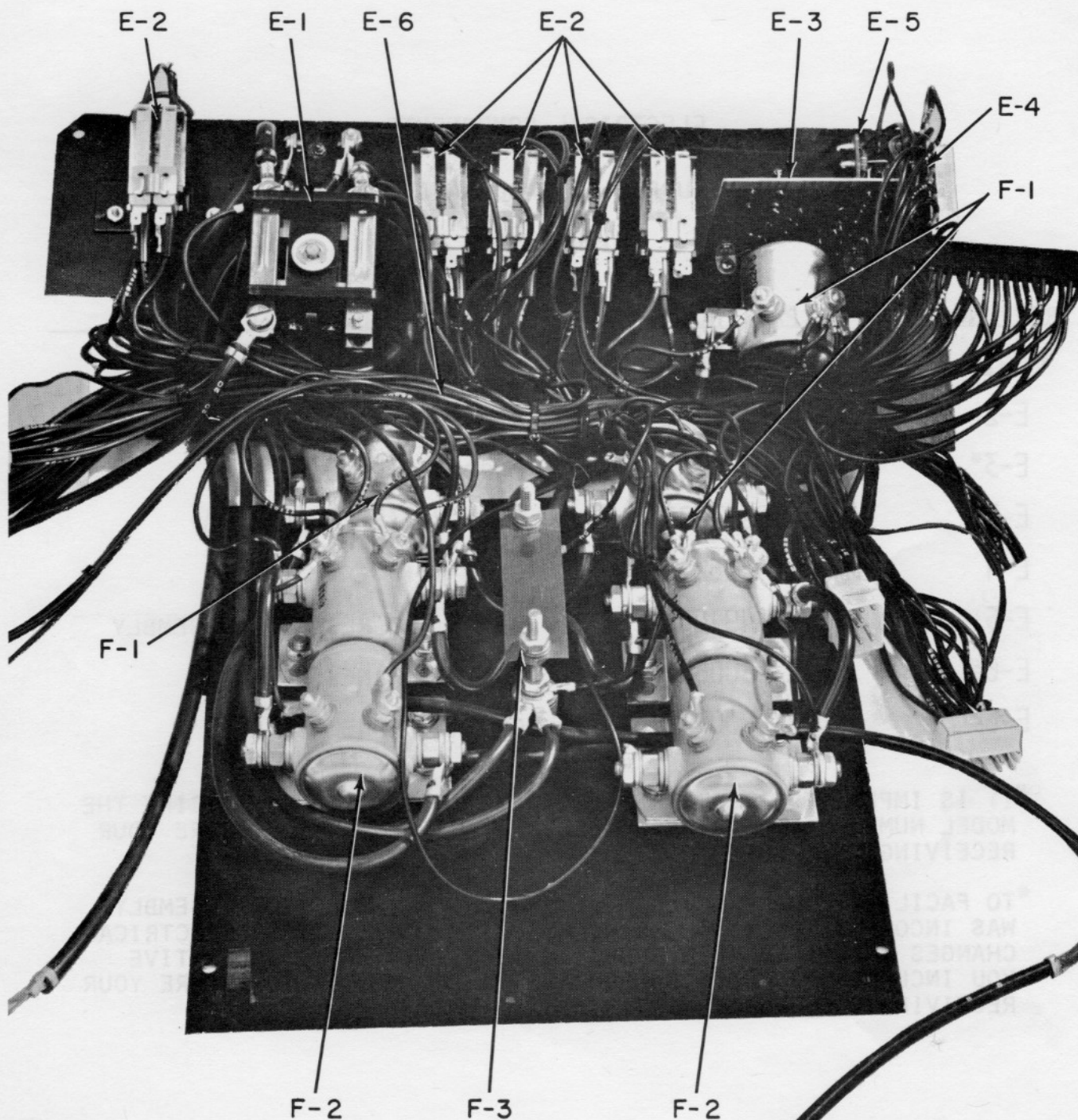
(UPPER CONTROL PANEL)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	243A4524P1	P.T.O. CONTACTOR
E-2	243A4562P1	RELAY
E-3*	178B8107G1	CARD #4 (E-20CA)
E-3*	163B9977G1	CARD #4 (E-20 AA & BA)
E-4	211A3162G2	CARD #3
E-5	243A4940G1	DIODE AND RESISTOR ASSEMBLY
E-6#	127D8006G1	CONTROL PANEL HARNESS
E-6#	127D8008G1	CONTROL PANEL HARNESS

#IT IS IMPERATIVE THAT WHEN ORDERING THIS PART YOU SPECIFY THE MODEL NUMBER AND SERIAL NUMBER OF THE TRACTOR TO INSURE YOUR RECEIVING THE PROPER PART.

*TO FACILITATE MANUFACTURING, THE DIODE AND RESISTOR ASSEMBLY WAS INCORPORATED IN THE CARD #4 WHICH CAUSED OTHER ELECTRICAL CHANGES THEREFORE WHEN ORDERING THIS PART IT IS IMPERATIVE YOU INCLUDE THE MODEL NUMBER AND SERIAL NUMBER TO INSURE YOUR RECEIVING THE PROPER PART.



F

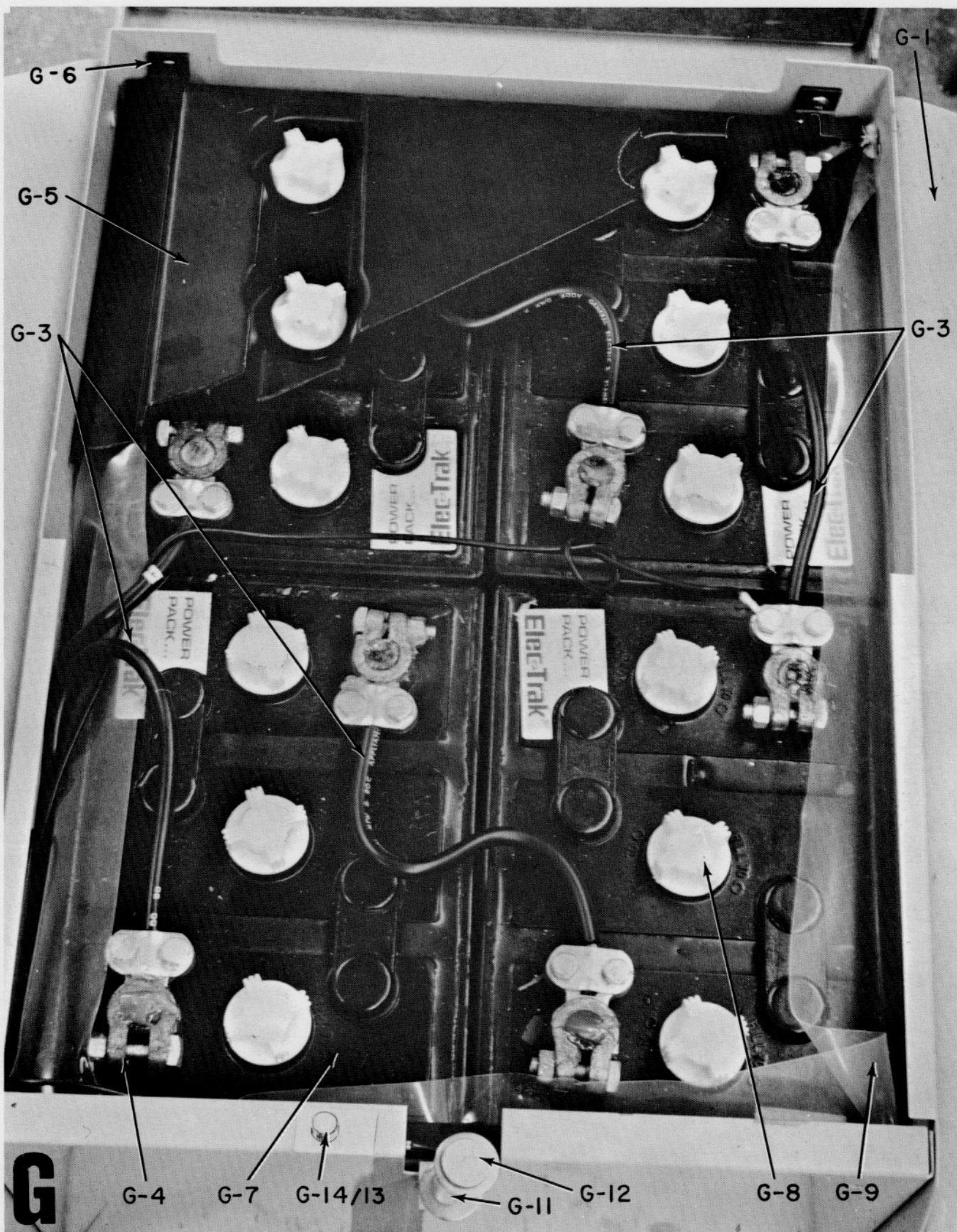
ALSO REFERS TO
SECTION F

ELECTRICAL COMPONENTS

(LOWER CONTROL PANEL)

FIGURE 6-F

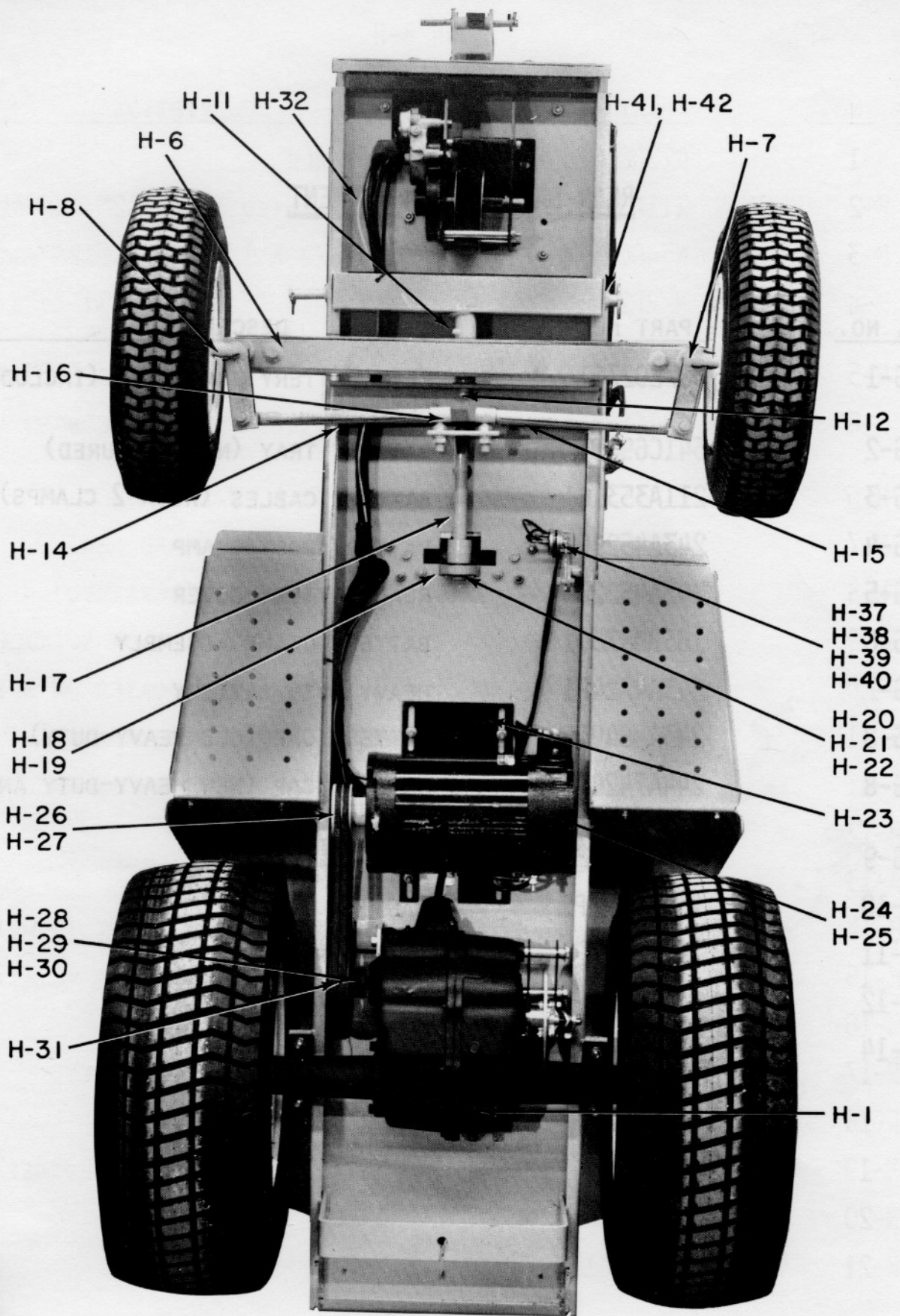
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
F-1	211A3567P1	CONTACTOR
F-2	178B8009P1	DOUBLE CONTACTOR
F-3	211A3213P3	CURRENT SENSING SHUNT



REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	587E927G1	REAR BATTERY BOX ASSY. (INCLUDES FENDER)
G-2	541C698P1	BATTERY TRAY (NOT PICTURED)
G-3	211A3531G1	BATTERY CABLES (WITH 2 CLAMPS)
G-4	243A4521P1	BATTERY POST CLAMP
G-5	243A4522G1	REAR BATTERY COVER
G-6	163B9875G1	BATTERY CLAMP ASSEMBLY
G-7	243A4724P1	HEAVY DUTY BATTERY
G-8	243A4849P1	BATTERY CAP (OLD HEAVY-DUTY)
G-8	244A7420P1	BATTERY CAP (NEW HEAVY-DUTY AND STANDARD)
G-9	155C8006P1	REAR POLY BAG
G-10	211A3511P1	CAUTION DECAL
G-11	211A3577P1	SEAT SPRING
G-12	211A3191P1	RIVET
G-14	243A4790P1	SEAT SWITCH



H

UNDERCARRIAGE COMPONENTS

ALL BUT E12M

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	422D818P1	TRANSAXLE
H-2	211A3107P1	HUB, PAINTED (SEE E12M FOR DETAIL)
H-3	N3400P809	KEY (1/4 X 1/8) (SEE E12M FOR DETAIL)
H-4	N72P2316C6	SET SCREW (5/16-18 X 1) (SEE E12M FOR DETAIL)
H-5	N213P23B6	JAM NUT (5/16-18) (SEE E12M FOR DETAIL)
H-6*	541C685P1	FRONT AXLE, CAST (NO LONGER AVAILABLE)
H-6*	178B8032P1	FRONT AXLE, FABRICATED
H-7	211A3595P1	SPINDLE, LEFT (HARDENED)
H-8	211A3595P2	SPINDLE, RIGHT (HARDENED)
H-9	N922P75C6	SNAP RING (LOCATED ON SPINDLE)
H-10	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-11	243A4609P1	GREASE FITTING (CAST AXLE)
H-11	243A4867P1	GREASE FITTING (FAB AXLE)
H-12	211A3284P1	PIVOT PIN
H-13	N533P1316	ROLL PIN (1/8 X 1)
H-14	541C950P1	TIE ROD AND BALL JOINT (R.H.)
H-15	541C950P2	TIE ROD AND BALL JOINT (L.H.)
H-16	243A4561P1	BEARING
H-17	542C898G1	GEAR AND SECTOR ASSEMBLY
H-18	541C902P1	MOUNTING BRACKET
H-19	243A4590P1	BEARING (IN MOUNTING BRACKET)
H-20	N402P18B6	PLAIN WASHER
H-21	243A4613P1	SHIM WASHER

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

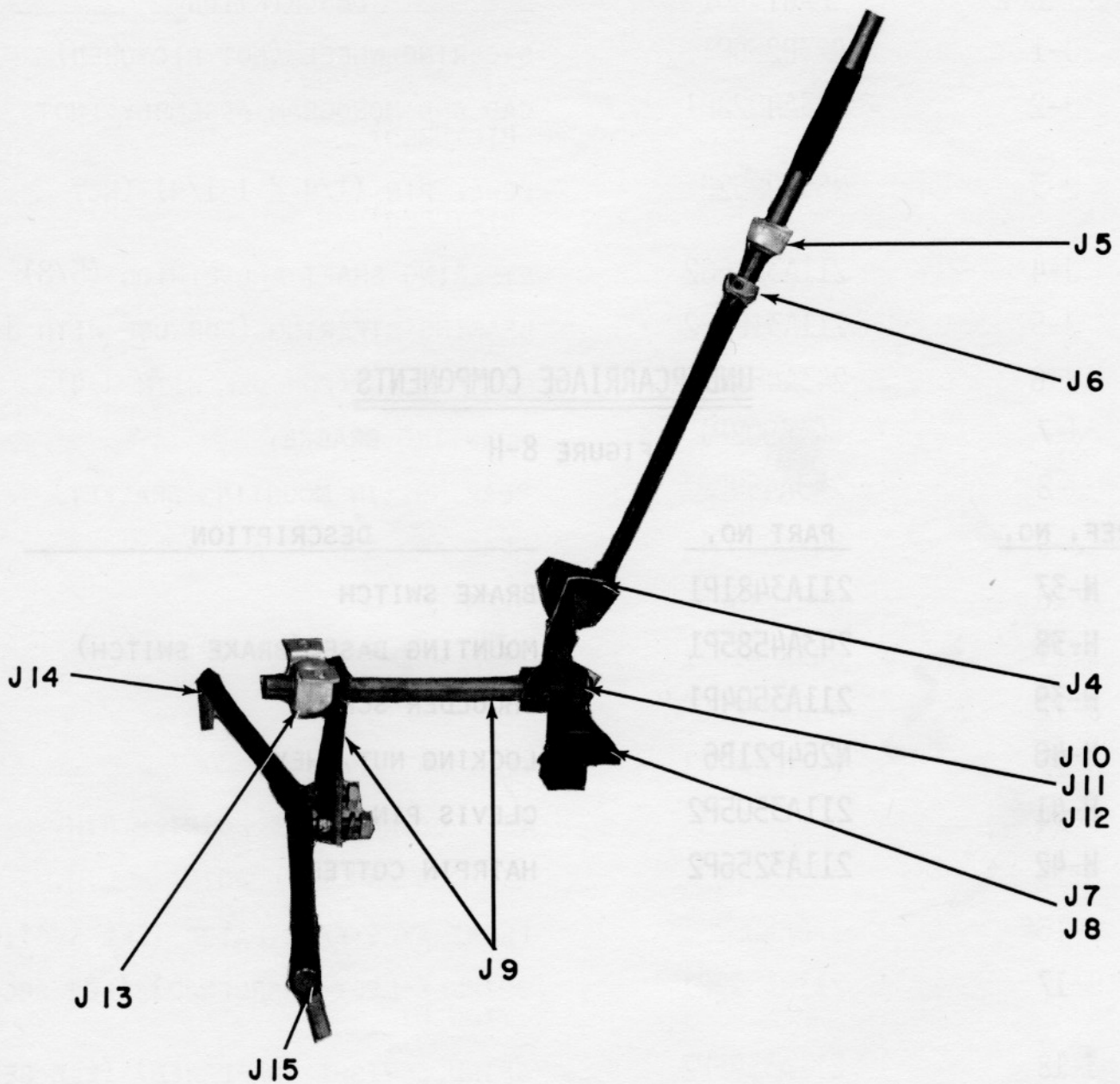
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-22	N503P1220B6	COTTER PIN
H-23	541C915P2	MOTOR PLATE
H-24	163B9996P1	DRIVE MOTOR
H-25	243A4859P1	DRIVE MOTOR CIRCUIT BREAKER
H-26	243A4785P1	DRIVE MOTOR PULLEY
H-27	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-28	163B9877P1	TRANSAXLE PULLEY
H-29	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-30	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-31	211A3226P4	DRIVE BELT (PAIR)
H-32	423D275G1	UNDERCARRIAGE HARNESS
H-33	243A4540P2	CABLE TIE
H-34	211A3532P1	BOOT
H-35	211A3532P2	BOOT
H-36	211A3532P3	BOOT
H-43	244A7163P1	CABLE CLIP

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-37	211A3481P1	BRAKE SWITCH
H-38	243A4585P1	MOUNTING BASE (BRAKE SWITCH)
H-39	211A3504P1	SHOULDER SCREW
H-40	N264P21B6	LOCKING NUT, HEX
H-41	211A3505P2	CLEVIS PIN
H-42	211A3256P2	HAIRPIN COTTER



J

STEERING AREA COMPONENTS

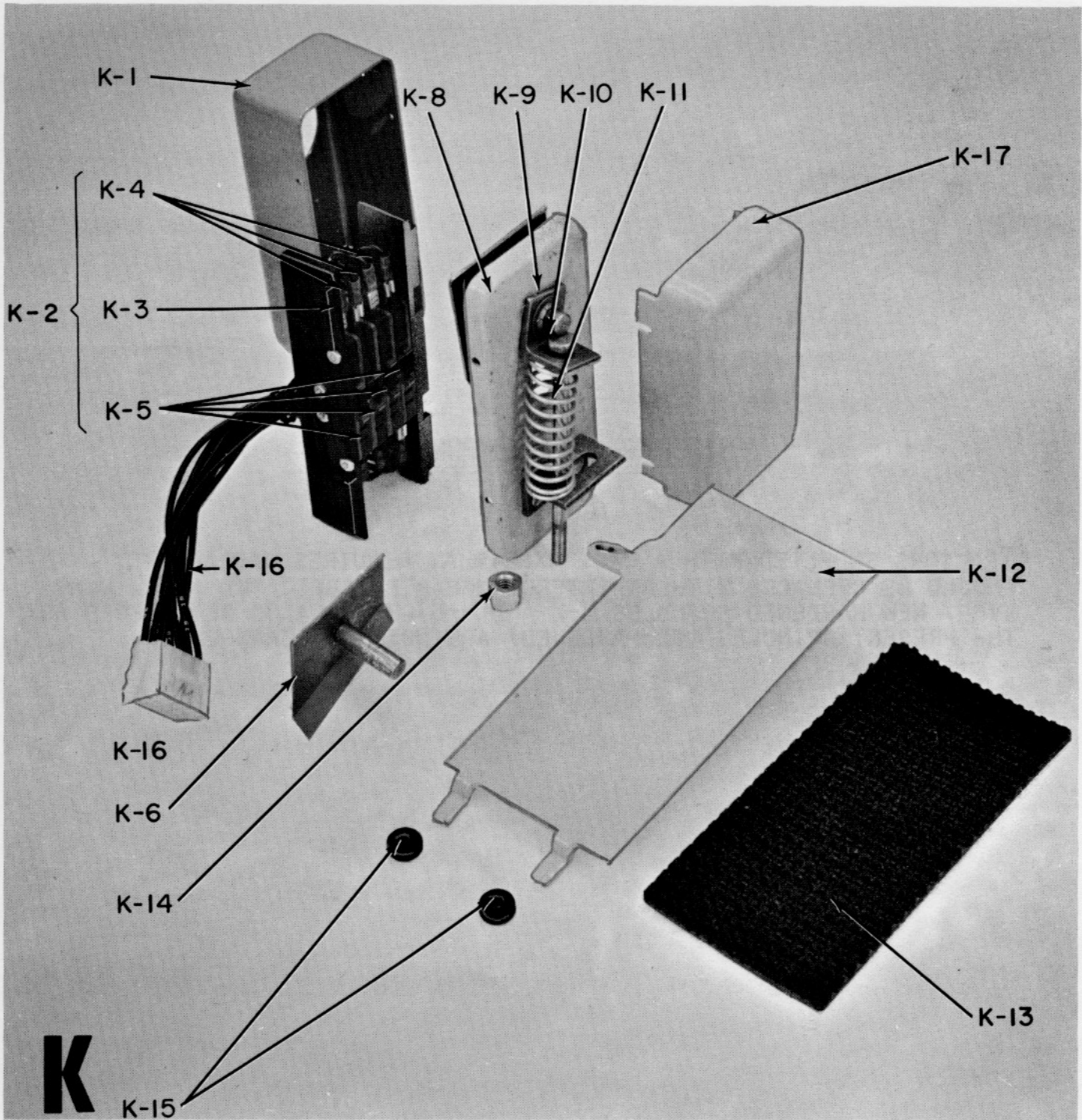
FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	423D255P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4828P1	CAP AND MONOGRAM ASSEMBLY (NOT PICTURED)
J-3	N533P2520	DOWEL PIN (1/4 X 1 1/4) (NOT PICTURED)
J-4	211A3416G2	STEERING SHAFT AND PINION (5/8)
J-5	211A3101P2	BEARING STEERING (FOR USE WITH J-4)
J-6	243A4547P2	SET COLLAR (FOR USE WITH J-4)
J-7	541C902P1	MOUNTING BRACKET
J-8	243A4590P1	BEARING (IN MOUNTING BRACKET)
J-9	542C898G1	GEAR AND SECTOR ASSEMBLY
J-10	N402P18B6	WASHER
J-11	243A4613P1	SHIM WASHER
J-12	N503P1220B6	COTTER PIN
J-13	243A4561P1	BEARING
J-14	541C950P1	TIE ROD AND BALL JOINT - R.H.
J-15	541C950P2	TIE ROD AND BALL JOINT - L.H.
J-16#	178E8032P1	FRONT AXLE-FABRICATED (SEE SECTION H)
J-17	211A3595P1	SPINDLE-LEFT (HARDENED) (SEE SECTION H)
J-18	211A3595P2	SPINDLE-RIGHT (HARDENED) (SEE SECTION H)
J-19	N922P75C6	SNAP RING (SEE SECTION H)
J-20	243A4587P1	THRUST WASHER (SEE SECTION H)
J-21#	243A4867P1	GREASE FITTING (FAB AXLE) (SEE SECTION H)
J-21#	243A4609P1	GREASE FITTING (CAST AXLE) (SEE SECTION H)

STEERING AREA COMPONENTS

FIGURE 9-J

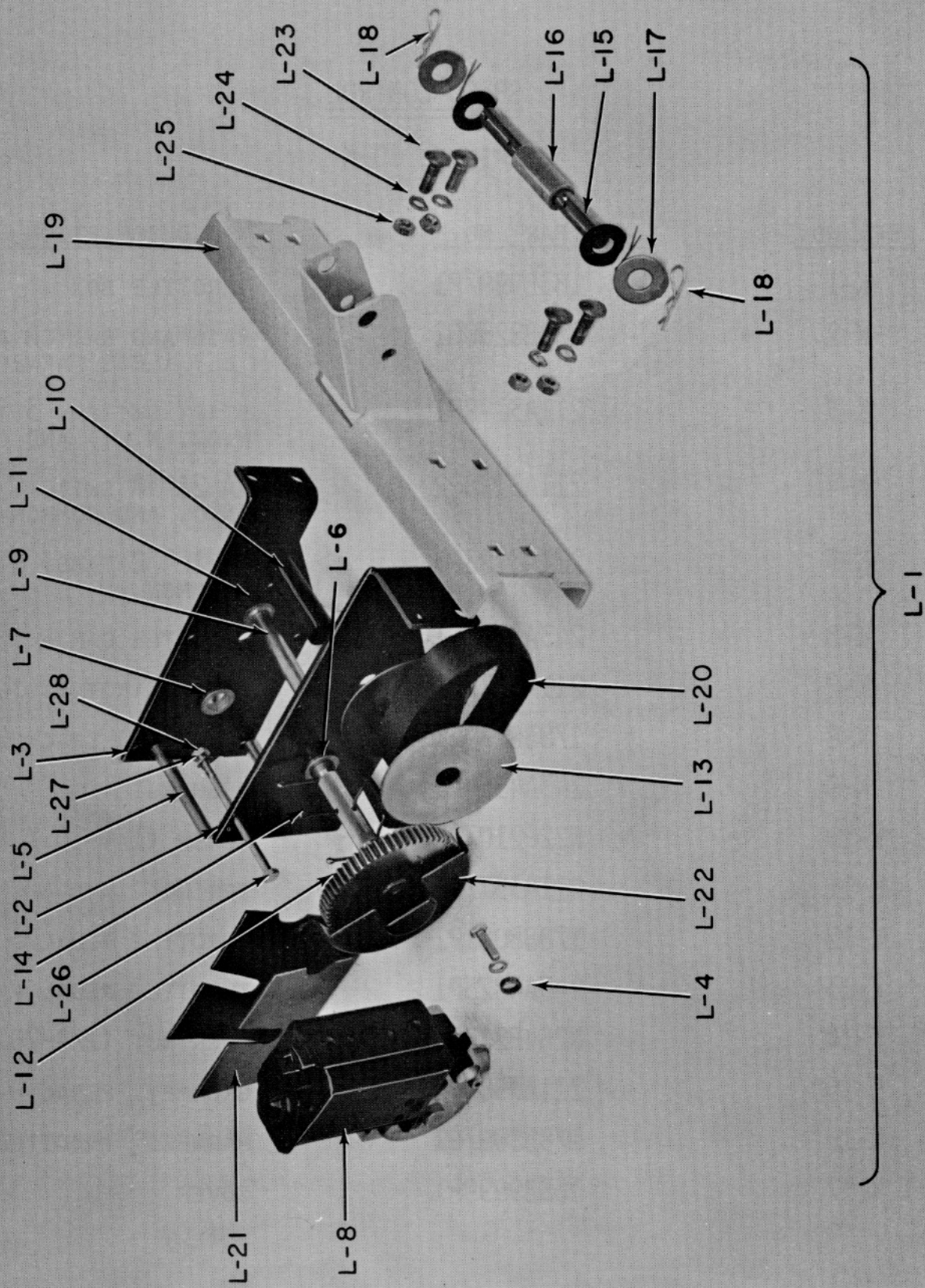
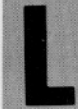
#TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.



SPEED CONTROL

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1	163B9997P1	THROTTLE BOX
K-2	178B8250G1	RAIL AND SWITCH ASSEMBLY (LESS HARNESS)
K-3	211A3198P1	START SWITCH, 3 TABS, N.O., N.C., AND COMMON
K-4	211A3198P2	1A 2A 3A SWITCH, 2 TABS, N.O. AND COMMON
K-5	211A3198P3	FW 1-4 2 TABS, N.C. AND COMMON
K-6	243A4796G1	THROTTLE CAM
K-7	211A3577P3	SPRING (NOT PICTURED)
K-8	178B8249G1	COVER AND BRACKET ASSY.
K-9	243A4554P1	PUSH NUT
K-10	N22P21072B6	SCREW (1/4-20 X 4 1/2)
K-11	211A3577P12	SPRING
K-12	178B8001P1	THROTTLE PEDAL
K-13	243A4825P1	THROTTLE PEDAL PAD
K-14	N264P21B6	LOCK NUT (1/4-20)
K-15	211A3589P2	GROMMET, PEDAL
K-16	178B8097G1	HARNESS, THROTTLE
K-17	163B9999P1	COVER



FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	423D217G1	LIFT ASSEMBLY
L-2	541C668P1	SUPPORT, RIGHT
L-3	541C668P2	SUPPORT, LEFT
L-4	243A4550P1	SPACER
L-5	243A4550P2	SPACER
L-6	211A3540P1	FLANGED BEARING
L-7	211A3540P3	FLANGED BEARING
L-8	211A3561P1	ACTUATOR
L-9	211A3542P1	SHAFT
L-10	211A3543P1	SLEEVE
L-11	243A4554P2	PUSHNUT
L-12	211A3539G1	GEAR ASSEMBLY
L-13	211A3520P1	WASHER
L-14	N503P916B6	COTTER PIN
L-15	211A3494P1	SHAFT
L-16	211A3493P1	SPOOL
L-17	N402P45B6	WASHER
L-18	211A3256P3	HAIRPIN COTTER
L-19	541C659P1	BUMPER
L-20	163B9802G1	LIFT STRAP AND CLIP
L-21	541C997P1	TAPE GUARD
L-22	541C907P1	GEAR COVER
L-23	N62P23016B6	CARRIAGE BOLT
L-24	N405P12C6	LOCK WASHER

FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-25	N210P23B6	NUT, HEX
L-26	N22P21068B6	HEX HD. BOLT
L-27	N405P11C6	LOCK WASHER
L-28	N210P21B6	NUT

*TAPE GUARD 541C9972P2 IS NEEDED FOR OLDER LIFT ASSEMBLIES, SEE
PRODUCT SERVICE BULLETIN NO. 7.

N

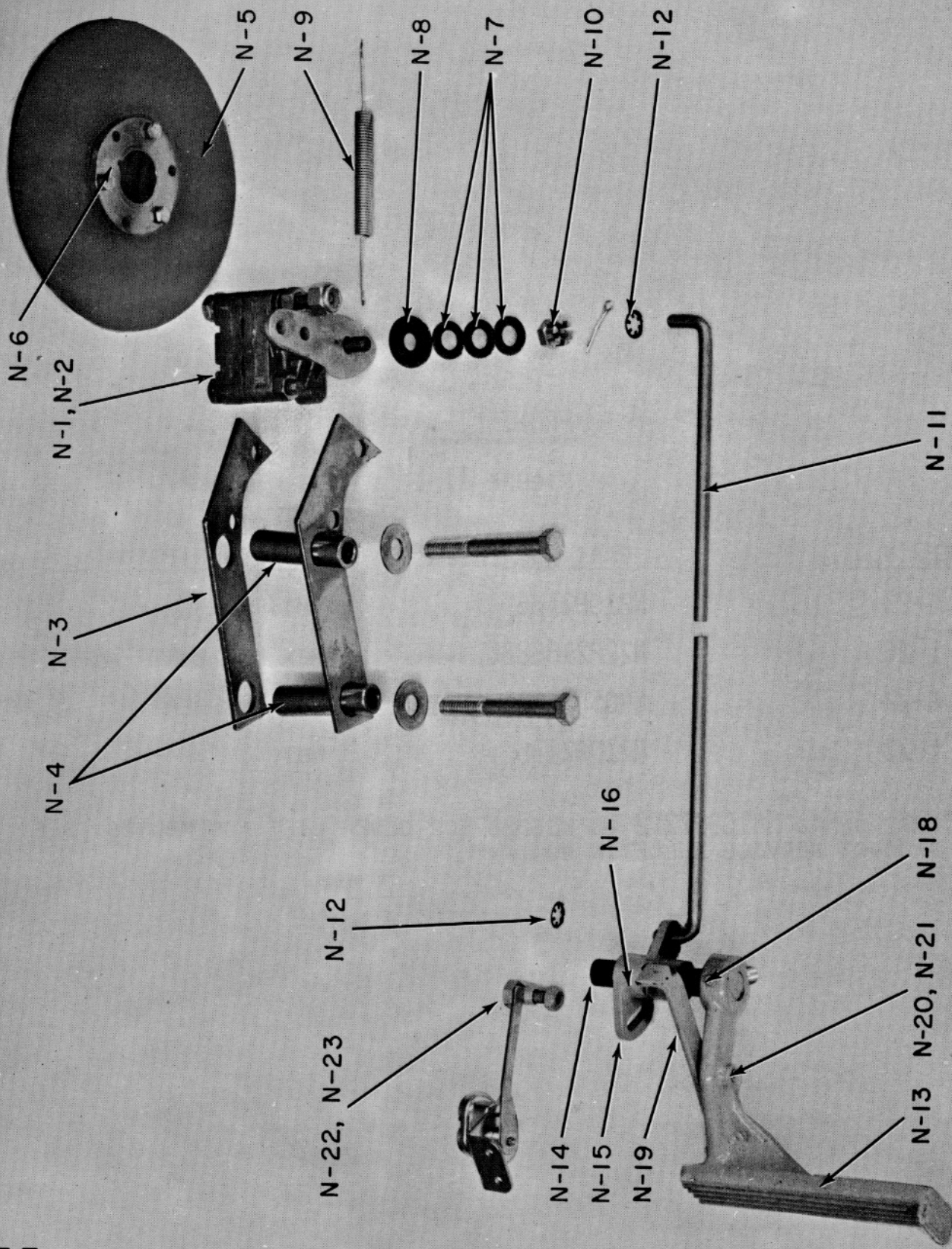
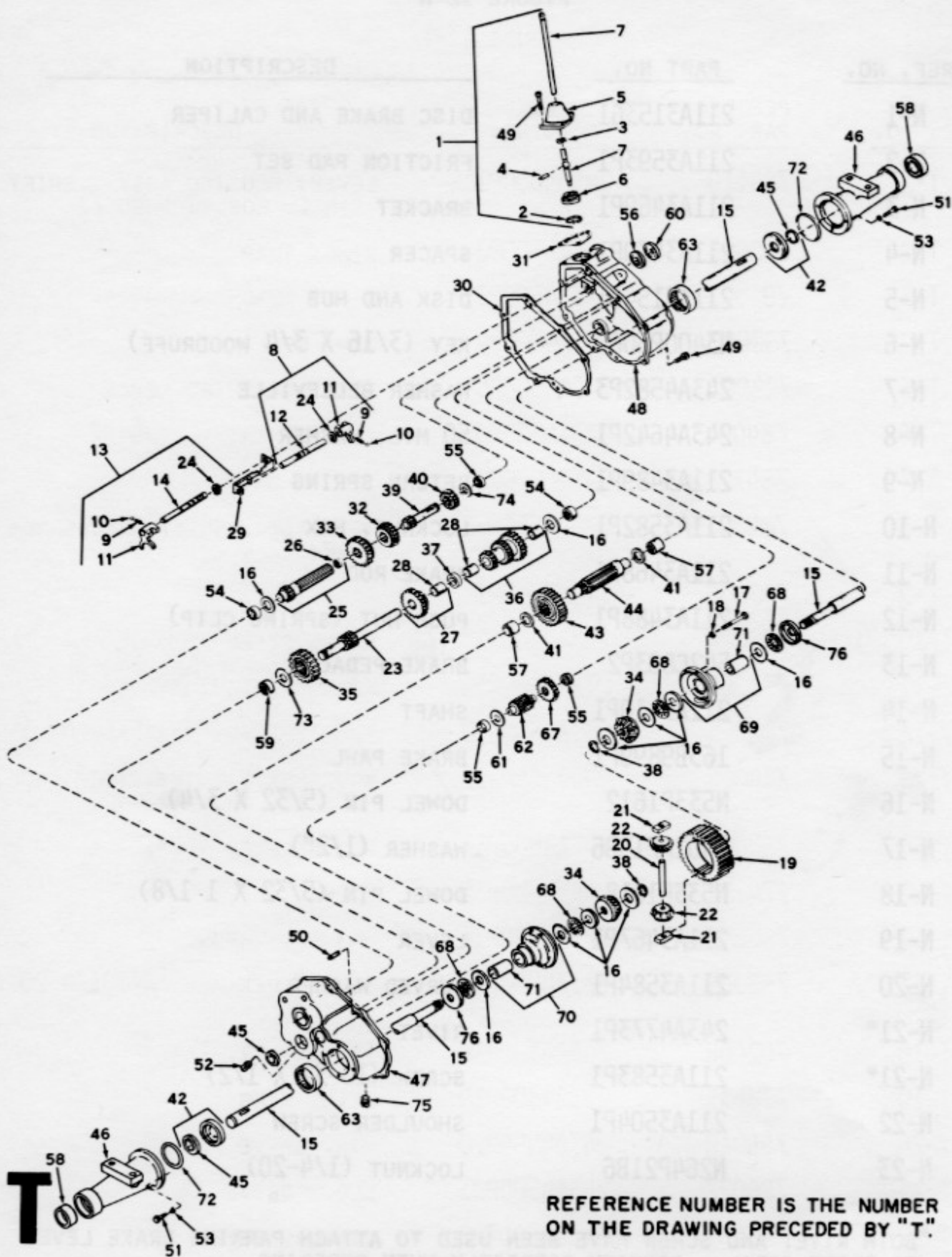


FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	211A3153G1	DISC BRAKE AND CALIPER
N-2	211A3593P1	FRICTION PAD SET
N-3	211A3469P1	BRACKET
N-4	211A3470P1	SPACER
N-5	211A3154G1	DISK AND HUB
N-6	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-7	243A4582P3	WASHER BELLEVILLE
N-8	243A4642P1	50 MIL. WASHER
N-9	211A3489P1	RETURN SPRING
N-10	211A3582P1	LOCKNUT, HEX
N-11	211A3468P1	BRAKE ROD
N-12	211A3488P1	PUSH NUT (SPRING CLIP)
N-13	542C893P2	BRAKE PEDAL
N-14	211A3410P1	SHAFT
N-15	163B9899P1	BRAKE PAWL
N-16	N533P1612	DOWEL PIN (5/32 X 3/4)
N-17	N402AP15B6	WASHER (1/2")
N-18	N533P1618	DOWEL PIN (5/32 X 1 1/8)
N-19	211A3467P1	LEVER
N-20	211A3584P1	CURVED WASHER
N-21*	243A4773P1	RIVET
N-21*	211A3583P1	SCREW (10-32 X 1/2)
N-22	211A3504P1	SHOULDER SCREW
N-23	N264P21B6	LOCKNUT (1/4-20)

*BOTH RIVET AND SCREW HAVE BEEN USED TO ATTACH PARKING BRAKE LEVER TO BRAKE PEDAL. SPECIFY CORRECTLY WHEN ORDERING.



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T".

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-1	784110	243A4500P1	LEVER, HOUSING ASSY., SHIFT (INCL. NOS. 2 THRU 7)
T-2	792016	243A4500P2	RING, SNAP
T-3	792001	243A4500P3	RING, QUAD
T-4	792002	243A4500P4	PIN, ROLL
T-5	784093	243A4500P5	HOUSING, SHIFT LEVER
T-6	784094	243A4500P6	KEEPER, SHIFT LEVER
T-7	784111	243A4500P7	LEVER, SHIFT
T-8	784054	243A4500P8	ROD ASSY., SHIFT (INCL. NOS. 9 THRU 12 & 24)
T-9	792003	243A4500P9	SPRING
T-10	792004	243A4500P10	BALL, STEEL
T-11	784004	243A4500P11	FORK SHIFTER
T-12	784055	243A4500P12	ROD, SHIFTER (3RD AND 4TH)
T-13	784056	243A4500P13	ROD ASSY., SHIFT (INCL. NOS. 9, 10, 11, AND 14)
T-14	784057	243A4500P14	ROD SHIFTER (LOW)
T-15	774188	243A4500P15	AXLE
T-16	780042	243A4500P16	WASHER, THRUST
T-17	792005	243A4500P17	SCREW, HEX HD. CAP, 1/4-20 X 2 1/2
T-18	792006	243A4500P18	LOCKWASHER, 1/4
T-19	778033	243A4500P19	GEAR, RING
T-20	786019	243A4500P20	PIN, DRIVE
T-21	786027	243A4500P21	BLOCK DRIVE
T-22	778065	243A4500P22	PINION, BEVEL

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-23	776029A	243A4500P23	SHAFT AND GEAR, BRAKE
T-24	792017	243A4500P24	RING, SNAP
T-25	776026	243A4500P25	SHAFT AND BEARING ASSY., PISTON (INCL. NO. 26)
T-26	780018	243A4500P26	BEARING
T-27	778034	243A4500P27	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-28	780053	243A4500P28	BUSHING
T-29	784074	243A4500P29	STOP, SHIFTER
T-30	788023	243A4500P30	GASKET, CASE AND COVER
T-31	788022	243A4500P31	GASKET, SHIFT LEVER HOUSING
T-32	778019	243A4500P32	GEAR, SHIFTING (3RD AND 4TH)
T-33	778020	243A4500P33	GEAR, SHIFTING (1ST, 2ND, AND REVERSE)
T-34	778066	243A4500P34	GEAR, BEVEL
T-35	778037	243A4500P35	GEAR, IDLER
T-36	778035	243A4500P36	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-37	786024	243A4500P37	SPACER
T-38	792018	243A4500P38	RING, SNAP
T-39	776027	243A4500P39	SHAFT, INPUT
T-40	778024	243A4500P40	SPUR GEAR, INPUT SHAFT
T-41	780052	243A4500P41	WASHER, THRUST
T-42	788021	243A4500P42	SEAL AND RETAINER ASSY., OIL (INCL. NO. 45)
T-43	778036	243A4500P43	GEAR, OUTPUT
T-44	776028	243A4500P44	PINION, OUTPUT

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-45	788008	243A4500P45	SEAL, OIL
T-46	782025	243A4500P46	HOUSING, AXLE
T-47	772040	243A4500P47	COVER, ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, 59, AND 63)
T-48	770012	243A4500P48	CASE ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, AND 63)
T-49	792007	243A4500P49	SCREW, SOCKET HD. CAP, 1/4-20 X 3/4
T-50	786026	243A4500P50	PIN DOWEL
T-51	792028	243A4500P51	SCREW, HEX HD. 5/16-18 X 7/8
T-52	792019	243A4500P52	PLUG, MAGNETIC DRAIN
T-53	792029	243A4500P53	LOCKWASHER, SPLIT 5/16"
T-54	780049	243A4500P54	BEARING, NEEDLE
T-55	780022	243A4500P55	BEARING, NEEDLE
T-56	780024	243A4500P56	BEARING, BALL
T-57	780047	243A4500P57	BEARING, NEEDLE
T-58	780050	243A4500P58	BEARING, BALL
T-59	780046	243A4500P59	BEARING, NEEDLE
T-60	788025	243A4500P60	SEAL, OIL
T-61	780001	243A4500P61	WASHER
T-62	776031	243A4500P62	SHAFT AND PINION
T-63	780048	243A4500P63	BEARING NEEDLE
T-67	778038	243A4500P67	SPUR GEAR (22 TEETH)
T-68	780039	243A4500P68	BEARING, THRUST
T-69	774072	243A4500P69	CARRIER ASSY., DIFFERENTIAL (INCL. NO. 71)

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-70	774071	243A4500P70	CARRIER ASSY, DIFFERENTIAL (INCL. NO. 71)
T-71	780041	243A4500P71	BUSHING
T-72	788024	243A4500P72	"O" RING
T-73	780007	243A4500P73	WASHER, THRUST
T-74	780051	243A4500P74	WASHER, THRUST
T-75	792010	243A4500P75	PLUG, PIPE
T-76	780075	243A4500P76	RACE, THRUST

MISCELLANEOUS & HARDWARE

Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	541C922P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-2	211A3599P1	PAINT (SPRAY YELLOW)
Z-3	243A4640P1	FRONT WHEEL BEARING
Z-4	243A4680P1	GREASE, 2 OZ. TUBE
Z-5	243A4564P5	PLUG (P-1)
Z-6	243A4564P4	PLUG (P-2)
Z-7	243A4564P3	PLUG (P-4)
Z-8	243A4568P4	JACK (J-1)
Z-9	243A4568P5	JACK (J-2)
Z-10	243A4568P3	JACK (J-4)
Z-11	211A3594G2	TERMINAL KIT
Z-12	N3400P606	WOODRUFF KEY (BRAKE)
Z-13	N3400P809	WOODRUFF KEY (REAR AXLE)
Z-14	N3402P6032	KEY (DRIVE MOTOR)
Z-15	N922P75C6	SNAP RING (FRONT AXLE)
Z-16	243A4587P1	THRUST WASHER (FRONT AXLE)
Z-17	N533P1316	ROLL PIN (FRONT AXLE)
Z-18	N533P1916	ROLL PIN 3/16 X 1" (LIFT ACTUATOR)
Z-19	N533P2516	SPRING DOWEL PIN (STEERING WHEEL)
Z-20	N533P1618	5/32 X 1 1/8 SPRING DOWEL PIN (BRAKE ASSEMBLY)
Z-21	211A3584P1	CURVED WASHER (PARKING BRAKE LEVER)
Z-22	243A4613P1	SHIM WASHER (STEERING)

MISCELLANEOUS & HARDWAREZ

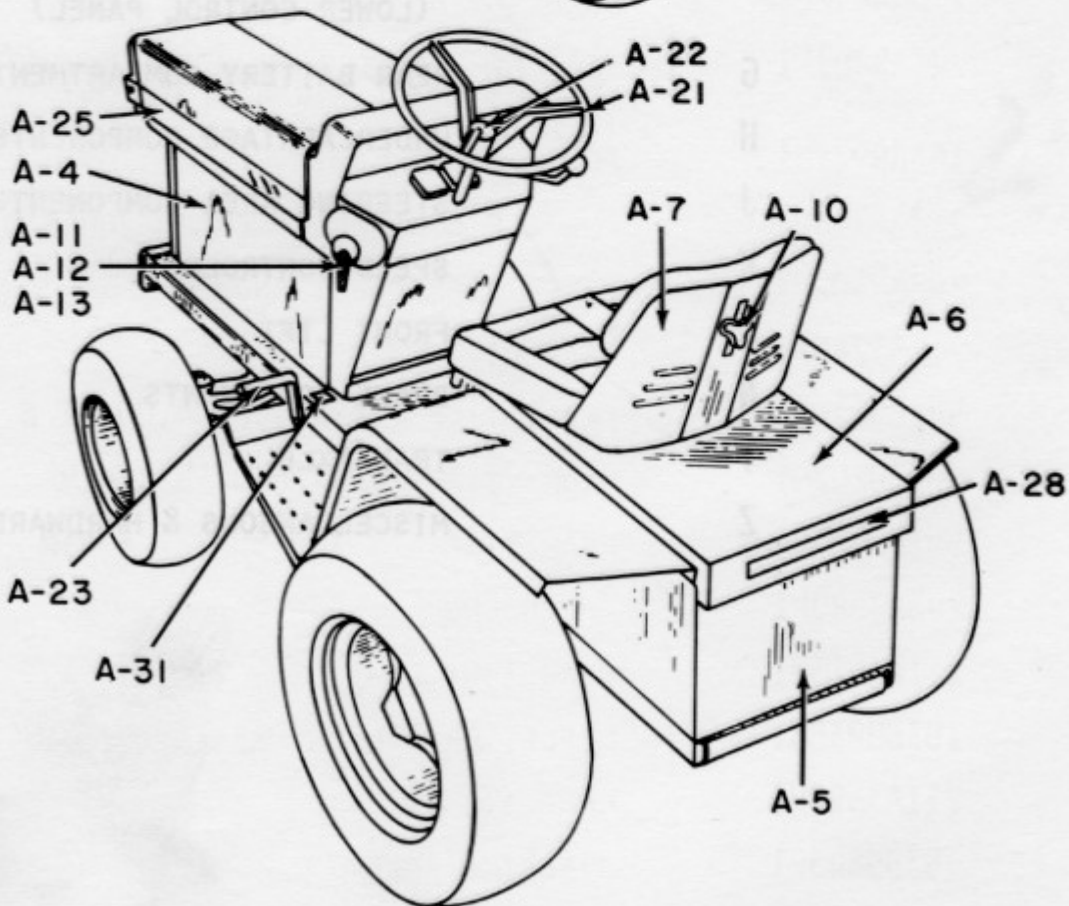
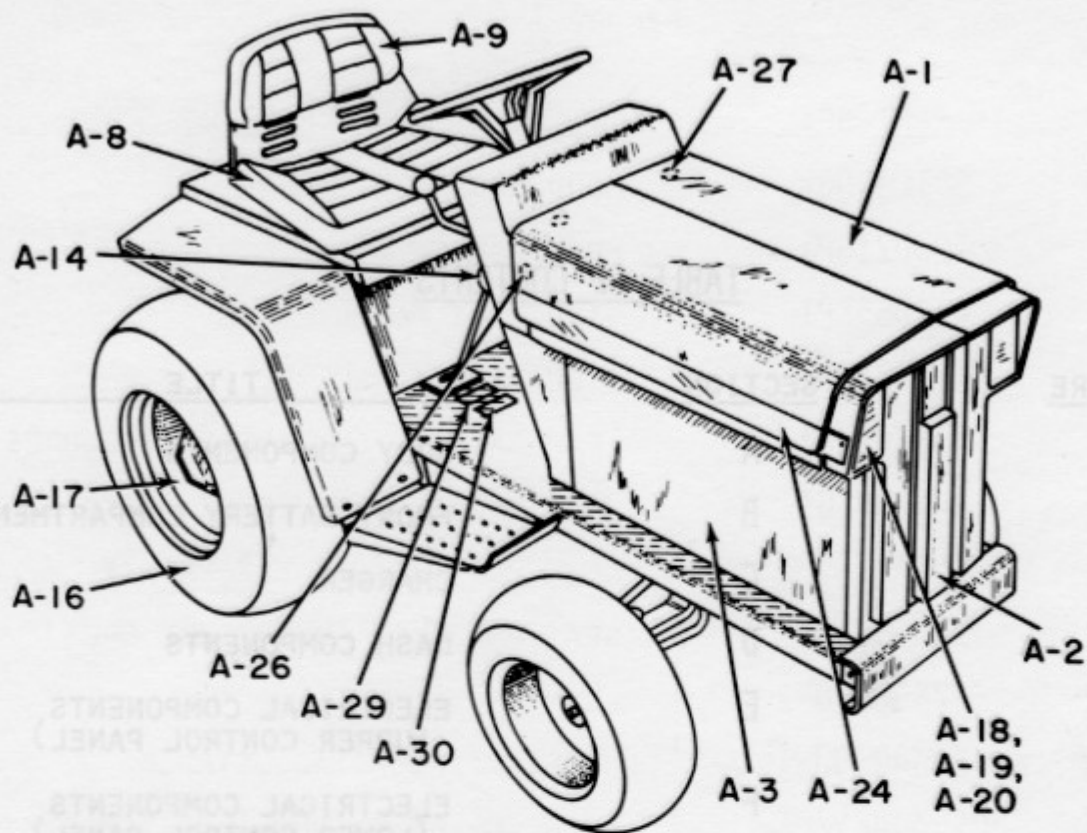
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-23	N402AP18B6	PLAIN WASHER (STEERING)
Z-24	N402P45B6	WASHER (FOR FRONT LIFT)
Z-25	211A3488P1	PUSH NUT (SPRING CLIP) (BRAKE ROD)
Z-26	N264P21B6	1/4-20 LOCKING NUT, HEX (USED ON BRAKE SHOULDER SCREW)
Z-27	211A3562P1	SPEED NUT (ON CHARGER SCREEN)
Z-28	N503P1220B6	COTTER PIN (STEERING)
Z-29	N503P1216	COTTER PIN (FRONT ROLLER, MOWER)
Z-30	211A3505P2	CLEVIS PIN (FRAME)
Z-31	243A4810P1	BATTERY CAP WRENCH
Z-32	163B9887G1	BATTERY CLAMP ASSEMBLY
Z-33*	211A3439G1	BATTERY CLAMP, RIGHT
Z-34*	211A3439G2	BATTERY CLAMP, LEFT
Z-35*	211A3440G1	BATTERY "U" CLAMP
Z-36*	211A3442P1	BATTERY CLAMP BAR

*THESE PARTS ARE THE INDIVIDUAL PARTS WHICH MAKE UP THE BATTERY CLAMP ASSEMBLY Z-32.

E15

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-	Z	MISCELLANEOUS & HARDWARE



A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	541C940G4	HOOD ASSEMBLY
A-2	423D214P1	FRONT GRILL
A-3	422D837P1	SIDE BODY PANEL, RIGHT
A-4	422D838P1	SIDE BODY PANEL, LEFT
A-5	587E927G1	REAR BATTERY BOX ASSY. (INCLUDES FENDERS)
A-6	541C937G3	REAR BATTERY BOX COVER (LESS SEAT)
A-7#	243A4799P1	SEAT PAN (ADJUSTABLE BACK)
A-7#	243A4770P1	SEAT PAN (NON-ADJUSTABLE BACK)
A-8	178B8030P1	CUSHION, BOTTOM
A-9#	243A4800P1	CUSHION, REAR (ADJUSTABLE)
A-9#	243A4852P1	CUSHION, REAR (NON-ADJUSTABLE)
A-10	243A4801P1	REAR SEAT KNOB (NOT REQUIRED WITH A-9 NON-ADJUSTABLE REAR CUSHION)
A-11	163B9923G1	POWER DISCONNECT
A-12	211A3448P1	FUSIBLE LINK (LOCATED ON POWER DISCONNECT)
A-13	243A4502P1	POWER DISCONNECT KNOB
A-14	211A3249P1	GEARSHIFT KNOB
A-15*	541C951P1	FRONT TIRE (16 X 4.80/4.00-8) & RIM
A-15*	163B9707G1	FRONT TIRE (16 X 6.50-8) & RIM
A-16	541C658G2	REAR TIRE (23 X 9.50-12) & RIM
A-17	243A4589P1	WHEEL LUG
A-18	211A3413P1	HEADLIGHT LENS
A-19	163B9936G1	REFLECTOR & LIGHT ASSEMBLY
A-20	211A3592P1	LAMP (GE 1076)
A-21+	163B9843P1	STEERING WHEEL

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-22	243A4853G1	CAP & MONOGRAM ASSY. (USED WITH STEERING WHEEL PREVIOUS PAGE)
A-21A+	423D255P1	STEERING WHEEL
A-22A	243A4828P1	CAP & MONOGRAM ASSY. (USED WITH ABOVE)
A-23	163B9876G2	BRAKE PEDAL ASSEMBLY
A-24	422D848P3	HOOD DECAL, RIGHT HAND
A-25	422D848P4	HOOD DECAL LEFT HAND
A-26	243A4639P1	HOOD RUBBER BUMPER (MOUNTED ON BOTH SIDES)
A-27	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP)
A-28	211A3250P1	REAR TAIL REFLECTOR
A-29	243A4869P1	DECAL, "TO FACILITATE SHIFTING"
A-30	243A4794P1	DECAL, "SHIFT TO LOWER GEAR"
A-31	211A3247P1	DECAL "PARKING BRAKE"

*THIS MODEL TRACTOR HAS COME EQUIPPED WITH BOTH THESE SIZE TIRES TO INSURE CONSISTENCY, CARE SHOULD BE TAKEN, WHEN ORDERING, TO SPECIFY TIRE SIZE AS WELL AS PART NO.

#BOTH ADJUSTABLE AND NON-ADJUSTABLE REAR CUSHIONS HAVE BEEN UTILIZED ON THIS MODEL TRACTOR, PLEASE TAKE CARE TO NOTE WHICH ONE YOU HAVE WHEN ORDERING REPLACEMENT PARTS.

+THIS MODEL TRACTOR IS EQUIPPED WITH BOTH 12 7/8 DIA. STEERING WHEEL (A-21) AND 14 7/8 DIA. STEERING WHEEL (A-21A), PLEASE TAKE CARE TO NOTE WHICH ONE YOU HAVE WHEN ORDERING REPLACEMENT PARTS.

B

B-11 B-24, B-25 B-14 B-15

B-8

B-6 B-7

B-5 B-4

B-23 B-20

B-21 B-22

CAUTION
DO NOT REMOVE PROTECTIVE COVER
EXCEPT FOR SERVICE

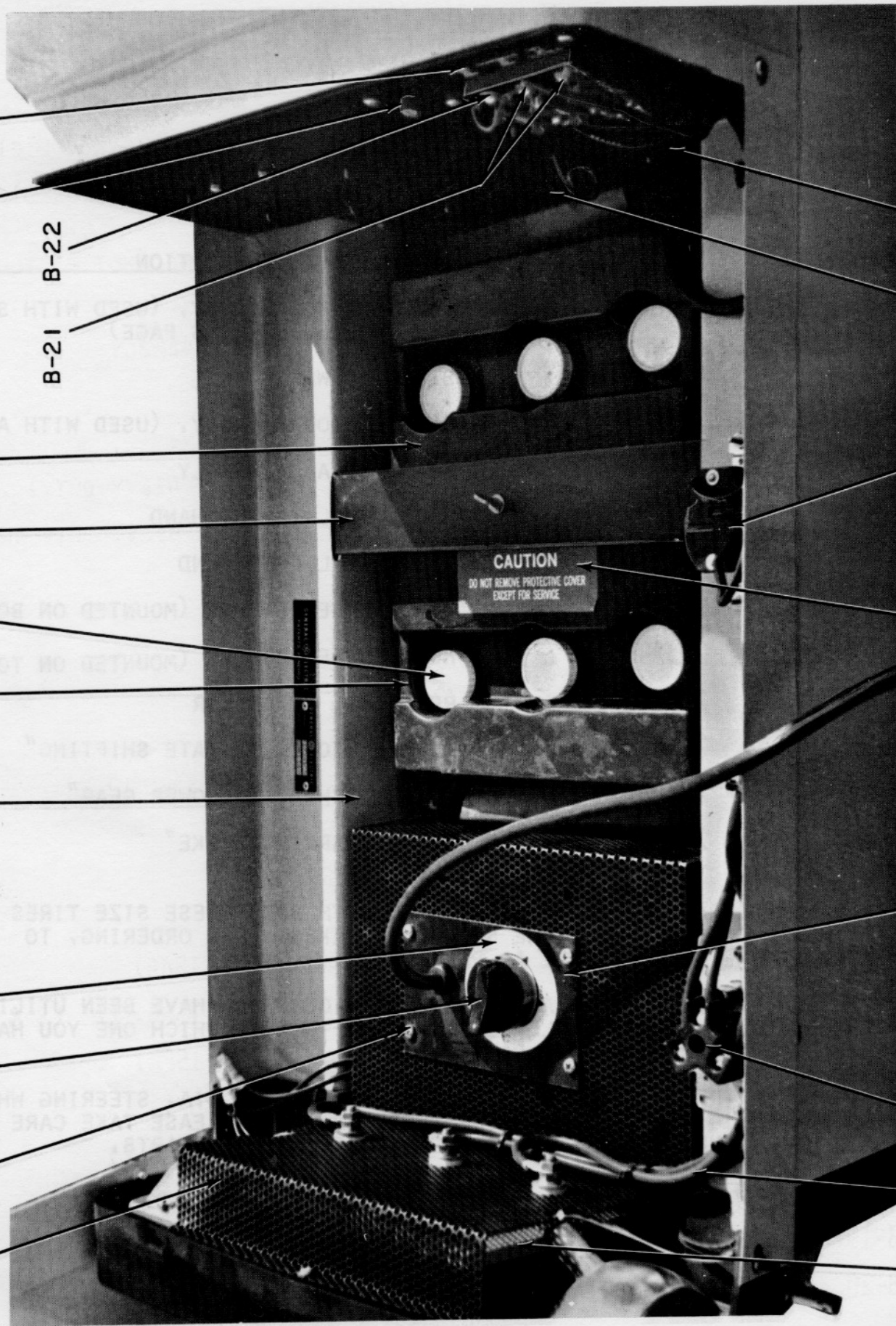
B-12 B-16 B-17

B-13

B-10

B-18

B-9 B-19



FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	541C699P1	BATTERY TRAY (FRONT) (NOT PICTURED)
B-2	211A3531G1	BATTERY CABLES (NOT PICTURED) (WITH CLAMPS)
B-3	243A4521P1	BATTERY POST CLAMP (NOT PICTURED)
B-4	243A4523G1	FRONT BATTERY COVER
B-5	163B9887G1	BATTERY CLAMP ASSEMBLY
B-6	243A4527P1	STANDARD BATTERY
B-6	243A4724P1	HEAVY DUTY BATTERY
B-7	243A4849P1	BATTERY CAP (OLD HEAVY-DUTY)
B-7	244A7420P1	BATTERY CAP (NEW HEAVY-DUTY AND STANDARD)
B-8	155C8005P1	POLY BAG
B-9	211A3598P1	BATTERY PROTECTOR
B-10	211A3511P1	CAUTION DECAL
B-11	541C917P1	CHARGER COVER
B-12	163B9904G1	POWER RESISTOR ASSEMBLY
B-13	163B9906G2	TIMER ASSEMBLY
B-14	243A4549P1	TIMER KNOB
B-15	211A3498P1	TIMER DIAL
B-16#	541C924G1	GRILL HARNESS (E15AA)
B-16#	541C958G1	GRILL HARNESS (E15BA, CA, CB & DA)
B-16#	155C8084G1	GRILL HARNESS (E15EA)
B-17	243A4572P1	P.T.O. OUTLET (S0-1)
B-18	243A4542P1	ACCESSORY OUTLET (S0-2)
B-19	243A4591P1	FUSE BOARD
B-19+	243A4807P1	FUSE BOARD
B-20	211A3528P1	FUSE DECAL

FRONT BATTERY COMPARTMENT

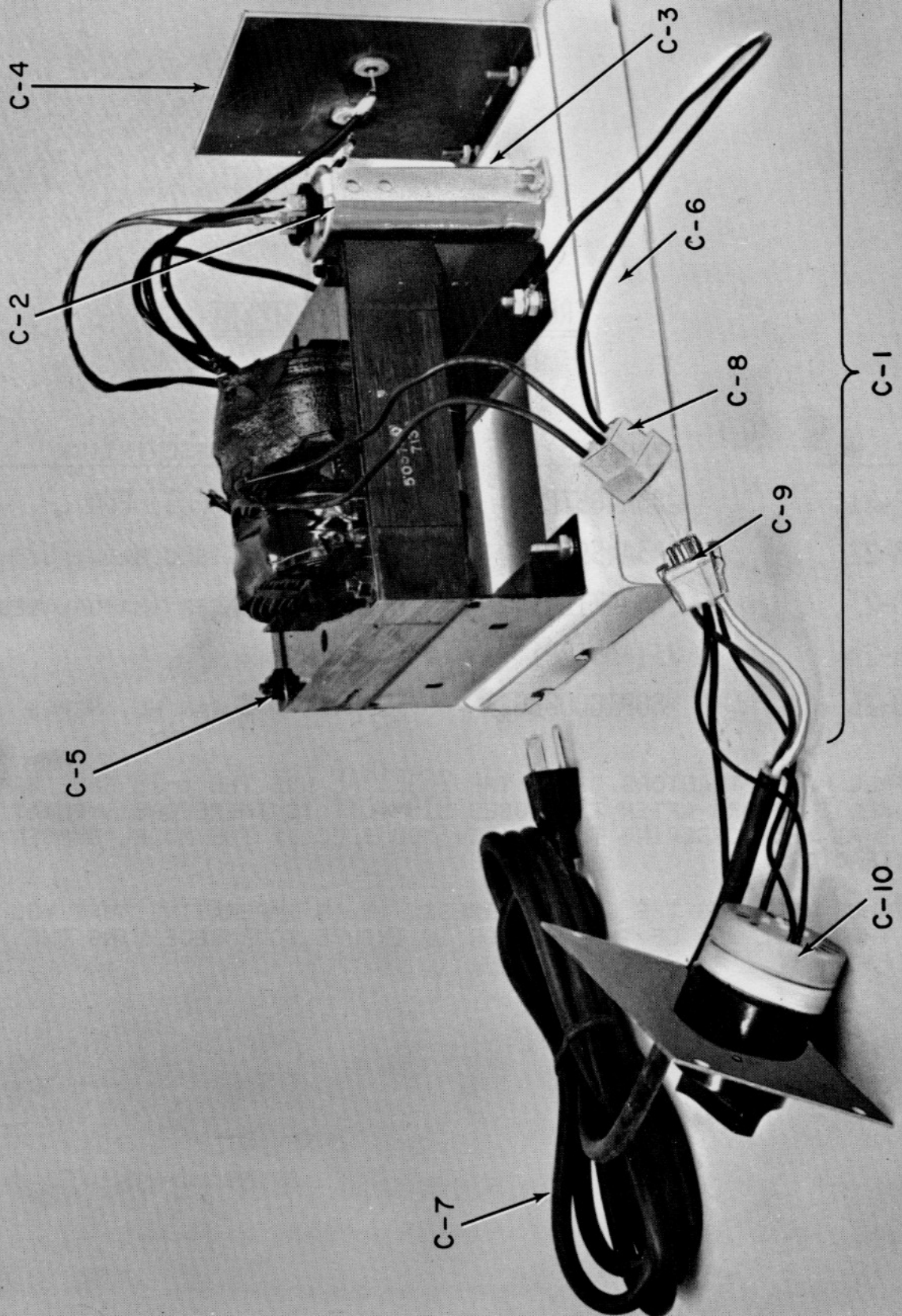
FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-21	243A4657P1	20 AMP FUSE, FU3, FU4
B-22	243A4597P1	30 AMP FUSE, SLO BLO, FU2
B-23	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)
B-24	211A3562P1	SPEED NUT
B-25	N80P16006B6	10-24 X 3/8 PAN HD. SCREW

+ALL MODEL TRACTORS UP TO THE 26AE15AE USE THE B-19 FUSE BOARD, ALL TRACTORS AFTER THAT USED B19+. IT IS THEREFORE IMPERATIVE THAT WHEN ORDERING THIS PART, YOU SPECIFY THE MODEL NUMBER OF TRACTOR.

#WHEN ORDERING THE GRILL HARNESS, IT IS IMPERATIVE THAT YOU INCLUDE THE MODEL NO. OF THE TRACTOR TO INSURE YOUR RECEIVING THE PROPER PART.

C



CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	423D225G1	CHARGER SUB ASSEMBLY (INCLUDES BASE TRANSFORMER CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	211A3510P2	CAPACITOR BRACKET (2 REQUIRED)
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	541C932P1	CHARGER BASE
C-7	211A3555G1	CHARGER CORD ASSEMBLY
C-8	243A4564P3	PLUG (P-4)
C-9	243A4568P3	JACK (J-4)
C-10	211A3507P1	TIMER

D



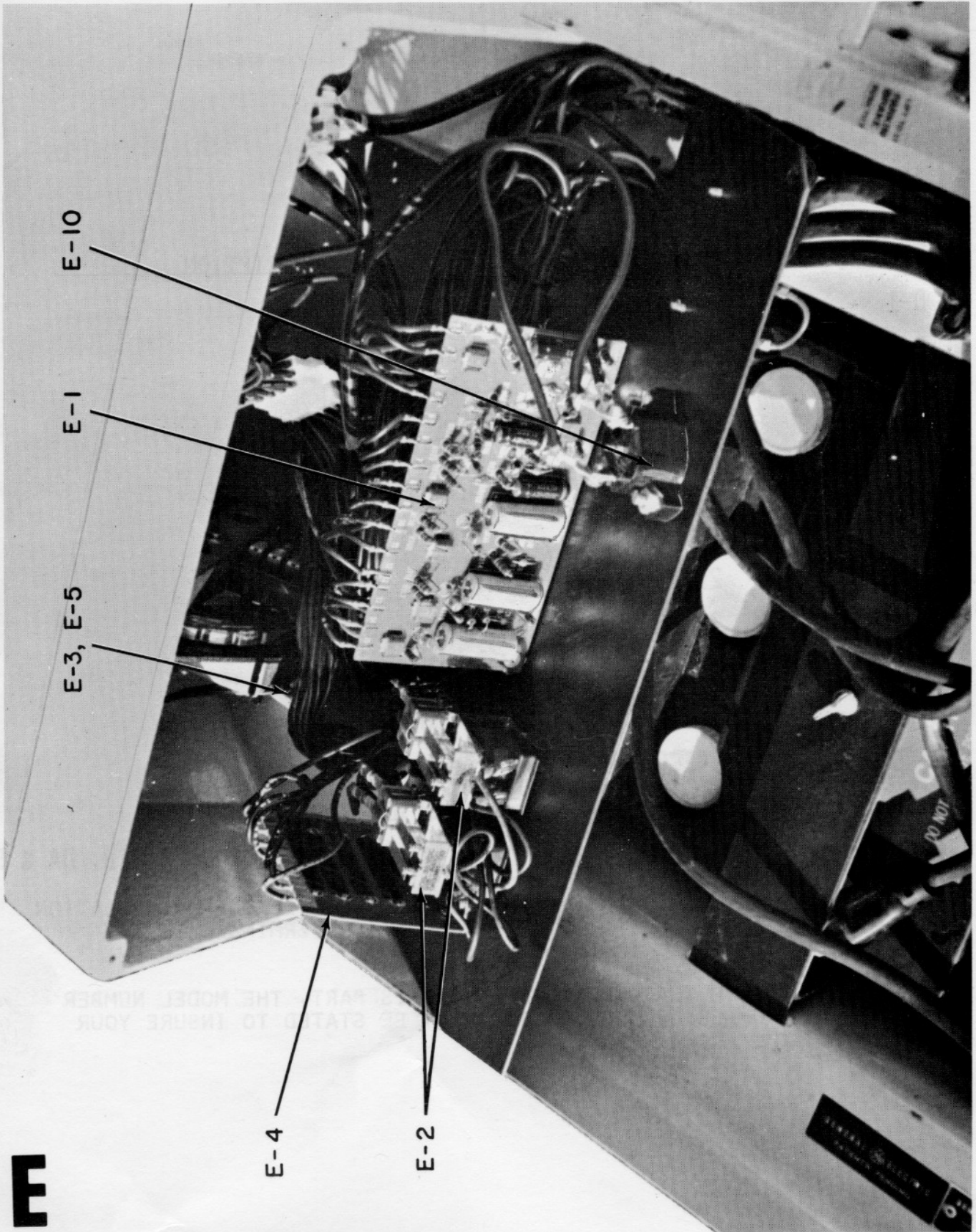
DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	243A4629G1	FUEL LEVEL GAUGE
D-2	243A4630G1	POWER USE GAUGE
D-3	243A4531P2	LIFT SWITCH
D-4	243A4531P1	P.T.O. SWITCH
D-5	243A4531P3	LIGHT SWITCH
D-6	243A4573P1	KEY SWITCH
D-7	211A3597P1	KEY
D-8	243A4574P1	LIGHT, DASH
D-9	211A3591P1	LAMP (GE 1815)
D-10	163B9821P1	DASH PANEL
D-11	541C681P1	DECAL, DASH
D-12*	541C920G1	DASH HARNESS (E-15AA)
D-13*	541C955G1	DASH HARNESS (E15BA, CA, CB, DA & EA)
D-14	211A3551P1	TUBING (NOT PICTURED—INSULATION ON SWITCH TERMINALS)

*IT IS IMPERATIVE THAT WHEN ORDERING THIS PART, THE MODEL NUMBER AND SERIAL NUMBER OF THE TRACTOR MUST BE STATED TO INSURE YOUR RECEIVING THE PROPER PART.

E



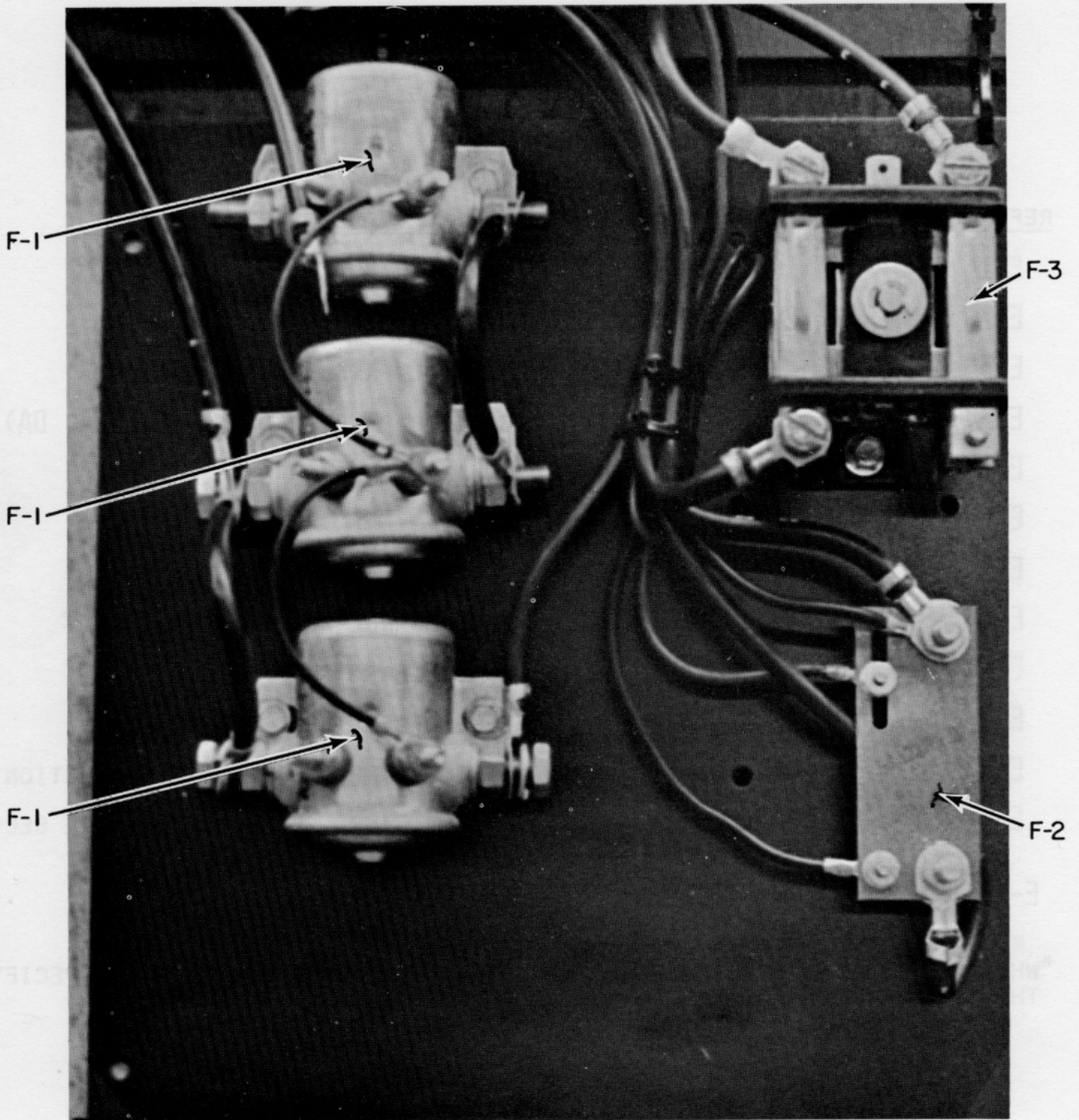
ELECTRICAL COMPONENTS

(UPPER CONTROL PANEL)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	163B9814G1	CARD #1
E-2	243A4562P1	RELAY
E-3*	423D216G1	CONTROL PANEL HARNESS (E-15AA)
E-3*	423D245G1	CONTROL PANEL HARNESS (E-15CA, DA)
E-3*	423D236G1	CONTROL PANEL HARNESS (E-15BA)
E-4	211A3162G1	CARD #3
E-5*	127D8012G1	CONTROL PANEL HARNESS (E-15EA)
E-6*	243A4591P1	FUSE BOARD (SEE SECTION B)
E-6*	243A4807P1	FUSE BOARD (SEE SECTION B)
E-7	211A3528P1	FUSE DECAL (SEE SECTION B)
E-8	243A4657P1	FUSE-20 AMP, FU3, FU4 (SEE SECTION B)
E-9	243A4597P1	FUSE-30 AMP, SLO BLO, FU2 (SEE SECTION B)
E-10	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)

*WHEN ORDERING THIS ITEM IT IS IMPERATIVE THAT CARE BE TAKEN TO SPECIFY THE MODEL NUMBER AND SERIAL NUMBER OF THE TRACTOR.



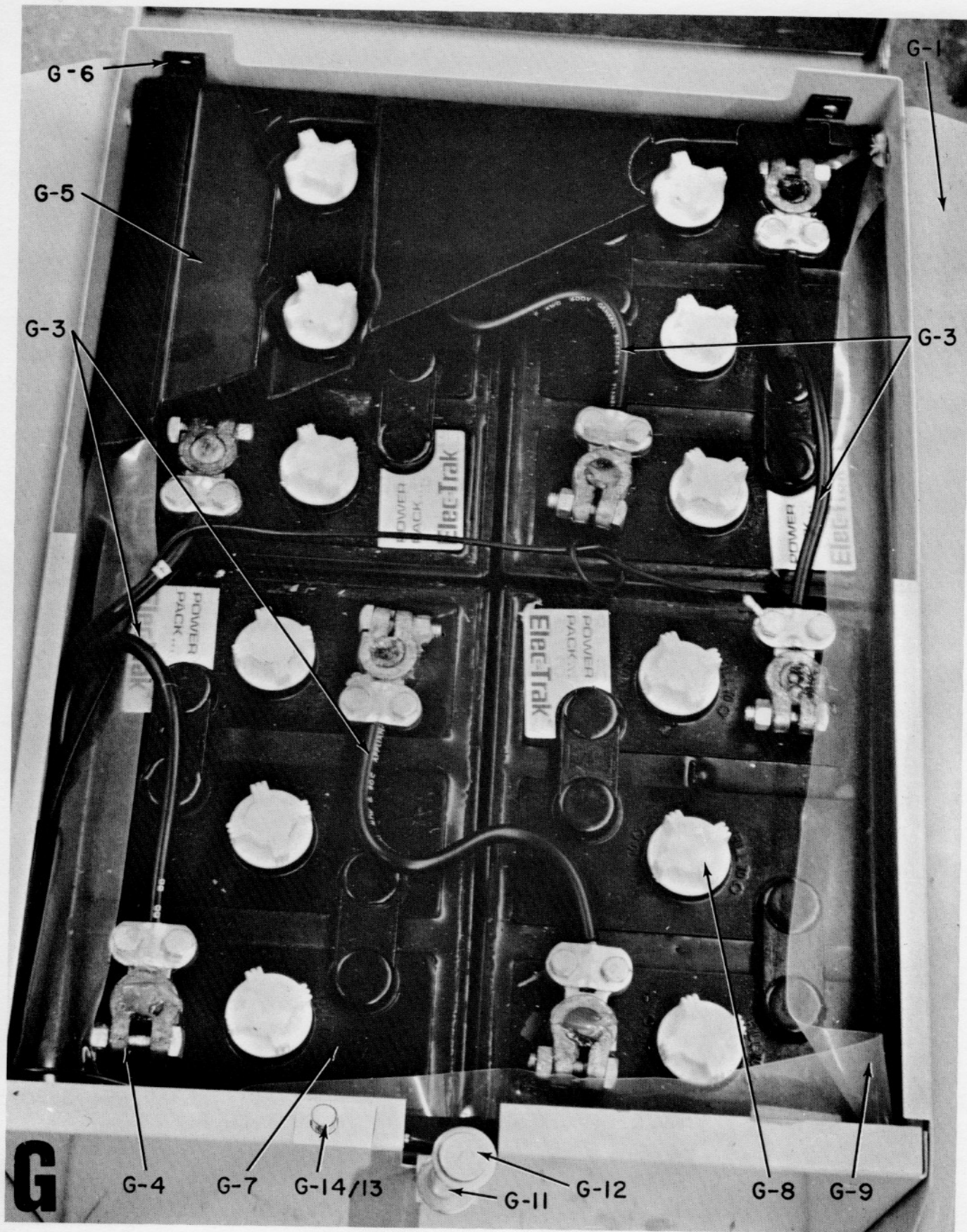
F

ELECTRICAL COMPONENTS

(LOWER CONTROL PANEL)

FIGURE 6-F

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
F-1	211A3567P1	CONTACTOR
F-2	211A3164G1	METER SHUNT ASSEMBLY
F-3	243A4524P1	P.T.O. CONTACTOR

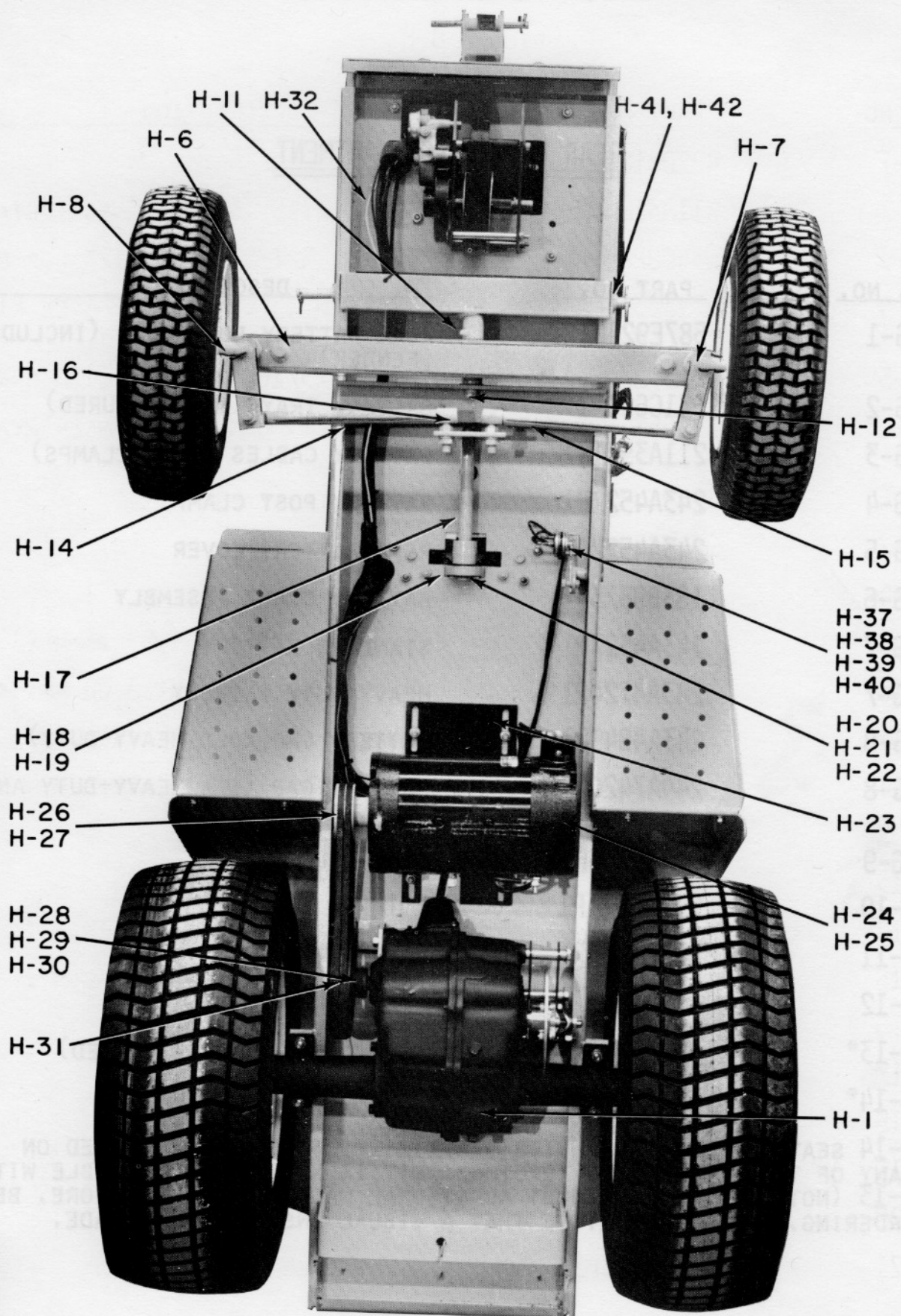


REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	587E927G1	REAR BATTERY BOX ASSY. (INCLUDES FENDER)
G-2	541C698P1	BATTERY TRAY (NOT PICTURED)
G-3	211A3531G1	BATTERY CABLES (WITH CLAMPS)
G-4	243A4521P1	BATTERY POST CLAMP
G-5	243A4522G1	REAR BATTERY COVER
G-6	163B9875G1	BATTERY CLAMP ASSEMBLY
G-7	243A4527P1	STANDARD BATTERY
G-7	243A4724P1	HEAVY DUTY BATTERY
G-8	243A4849P1	BATTERY CAP (OLD HEAVY-DUTY)
G-8	244A7420P1	BATTERY CAP (NEW HEAVY-DUTY AND STANDARD)
G-9	155C8006P1	REAR POLY BAG
G-10	211A3511P1	CAUTION DECAL
G-11	211A3577P1	SEAT SPRING
G-12	211A3191P1	RIVET
G-13*	211A3420P1	SEAT SWITCH (NOT PICTURED)
G-14*	243A4790P1	SEAT SWITCH (PICTURED)

*G-14 SEAT SWITCH IS OF WHITE PLASTIC (PICTURED) AND IS USED ON MANY OF THE MORE RECENT TRACTORS. IT IS NOT INTERCHANGEABLE WITH G-13 (NOT PICTURED) WITHOUT ADDITIONAL MACHINING. THEREFORE, BEFORE ORDERING, IT IS IMPERATIVE THAT A VISUAL INSPECTION BE MADE.



H

UNDERCARRIAGE COMPONENTS

ALL BUT E12M

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	422D818P1	TRANSAXLE
H-2	211A3107P1	HUB, PAINTED (SEE E12M FOR DETAIL)
H-3	N3400P809	KEY (1/4 X 1/8) (SEE E12M FOR DETAIL)
H-4	N72P2316C6	SET SCREW (5/16-18 X 1) (SEE E12M FOR DETAIL)
H-5	N213P23B6	JAM NUT (5/16-18) (SEE E12M FOR DETAIL)
H-6*	541C685P1	FRONT AXLE, CAST (NO LONGER AVAILABLE)
H-6*	178B8032P1	FRONT AXLE, FABRICATED
H-7	211A3595P1	SPINDLE, LEFT (HARDENED)
H-8	211A3595P2	SPINDLE, RIGHT (HARDENED)
H-9	N922P75C6	SNAP RING (LOCATED ON SPINDLE)
H-10	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-11	243A4609P1	GREASE FITTING (CAST AXLE)
H-11	243A4867P1	GREASE FITTING (FAB AXLE)
H-12	211A3284P1	PIVOT PIN
H-13	N533P1316	ROLL PIN (1/8 X 1)
H-14	541C950P1	TIE ROD AND BALL JOINT (R.H.)
H-15	541C950P2	TIE ROD AND BALL JOINT (L.H.)
H-16	243A4561P1	BEARING
H-17	542C898G1	GEAR AND SECTOR ASSEMBLY
H-18	541C902P1	MOUNTING BRACKET
H-19	243A4590P1	BEARING (IN MOUNTING BRACKET)
H-20	N402P18B6	PLAIN WASHER
H-21	243A4613P1	SHIM WASHER

UNDERCARRIAGE COMPONENTS

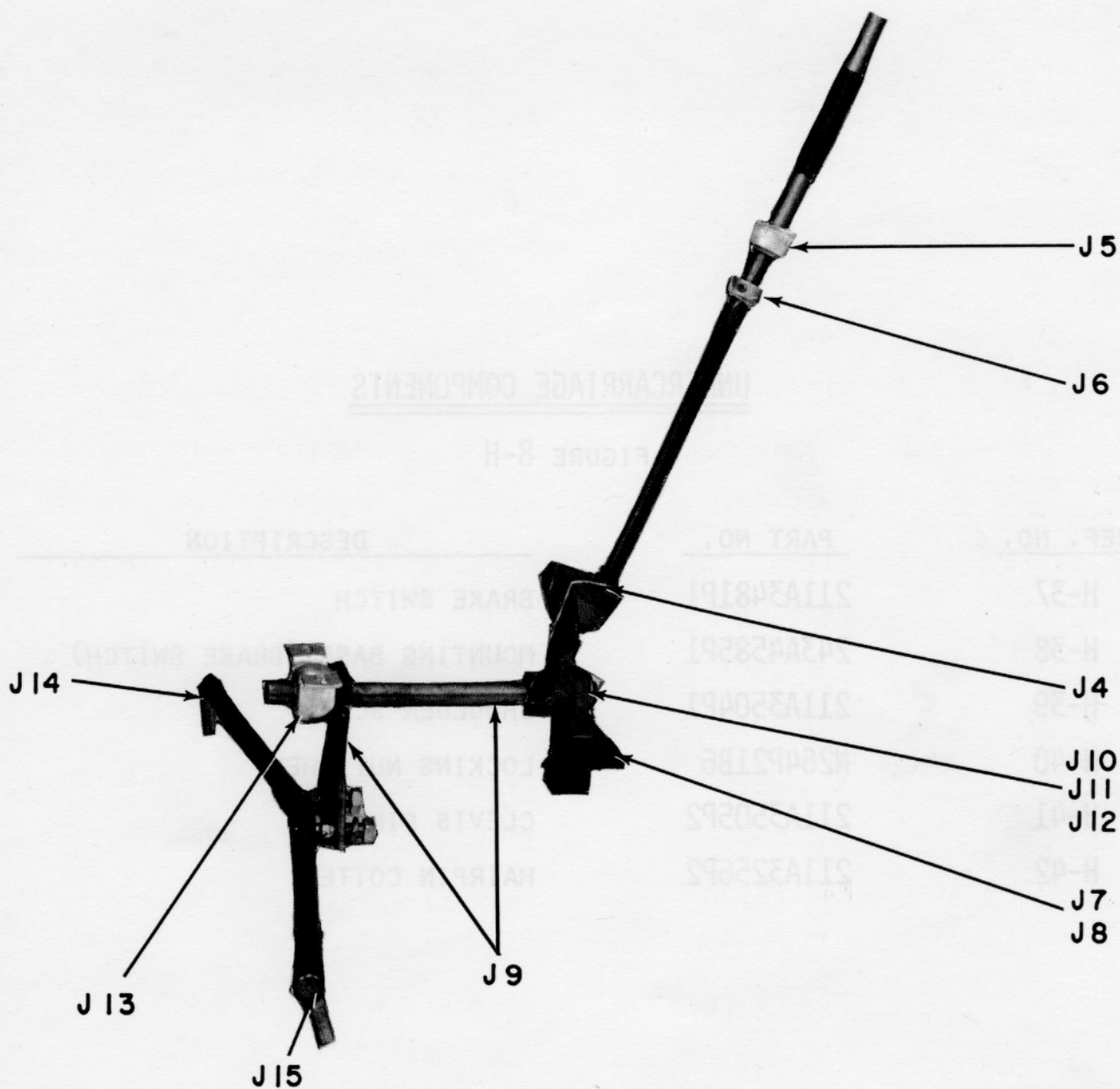
FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-22	N503P1220B6	COTTER PIN
H-23	541C915P1	MOTOR PLATE
H-24	163B9862P1	DRIVE MOTOR
H-25	211A3244P1	DRIVE MOTOR CIRCUIT BREAKER
H-26	211A3254P1	DRIVE MOTOR PULLEY
H-27	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-28	163B9877P1	TRANSAXLE PULLEY
H-29	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-30	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-31	211A3226P4	DRIVE BELT (PAIR)
H-32#	423D215G1	UNDERCARRIAGE HARNESS (E15AA)
H-32#	423D234G1	UNDERCARRIAGE HARNESS (E15BA, CA, CB, AND DA)
H-32#	127D8011G1	UNDERCARRIAGE HARNESS (E15EA)
H-33	243A4540P2	CABLE TIE
H-34	211A3532P1	BOOT
H-35	211A3532P2	BOOT
H-36	211A3532P3	BOOT

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-37	211A3481P1	BRAKE SWITCH
H-38	243A4585P1	MOUNTING BASE (BRAKE SWITCH)
H-39	211A3504P1	SHOULDER SCREW
H-40	N264P21B6	LOCKING NUT, HEX
H-41	211A3505P2	CLEVIS PIN
H-42	211A3256P2	HAIRPIN COTTER



J

STEERING AREA COMPONENTS

FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	163B9843P1	STEERING WHEEL (NOT PICTURED)
J-1+	423D255P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4853G1	CAP AND MONOGRAM ASSY. (FOR J-1) (NOT PICTURED)
J-2+	243A4828P1	CAP AND MONOGRAM ASSY. (FOR J-1) (NOT PICTURED)
J-3	N533P2516	DOWEL PIN (1/4 X 1) (NOT PICTURED)
J-4*	211A3416G1	STEERING SHAFT AND PINION (3/4)
J-4+*	211A3416G2	STEERING SHAFT AND PINION (5/8)
J-5*	211A3101P1	BEARING, STEERING (FOR USE WITH J-4)
J-5+*	211A3101P2	BEARING STEERING (FOR USE WITH J-4+)
J-6*	243A4547P1	SET COLLAR (FOR USE WITH J-4)
J-6+*	243A4547P2	SET COLLAR (FOR USE WITH J-4+)
J-7	541C902P1	MOUNTING BRACKET
J-8	243A4590P1	BEARING (IN MOUNTING BRACKET)
J-9	542C898G1	GEAR AND SECTOR ASSEMBLY
J-10	N402P18B6	WASHER
J-11	243A4613P1	SHIM WASHER
J-12	N503P1220B6	COTTER PIN
J-13	243A4561P1	BEARING
J-14	541C950P1	TIE ROD AND BALL JOINT - R.H.
J-15	541C950P2	TIE ROD AND BALL JOINT - L.H.
J-16#	178B8032P1	FRONT AXLE-FABRICATED (SEE SECTION H)
J-17	211A3595P1	SPINDLE-LEFT (HARDENED) (SEE SECTION H)
J-18	211A3595P2	SPINDLE-RIGHT (HARDENED) (SEE SECTION H)

STEERING AREA COMPONENTS

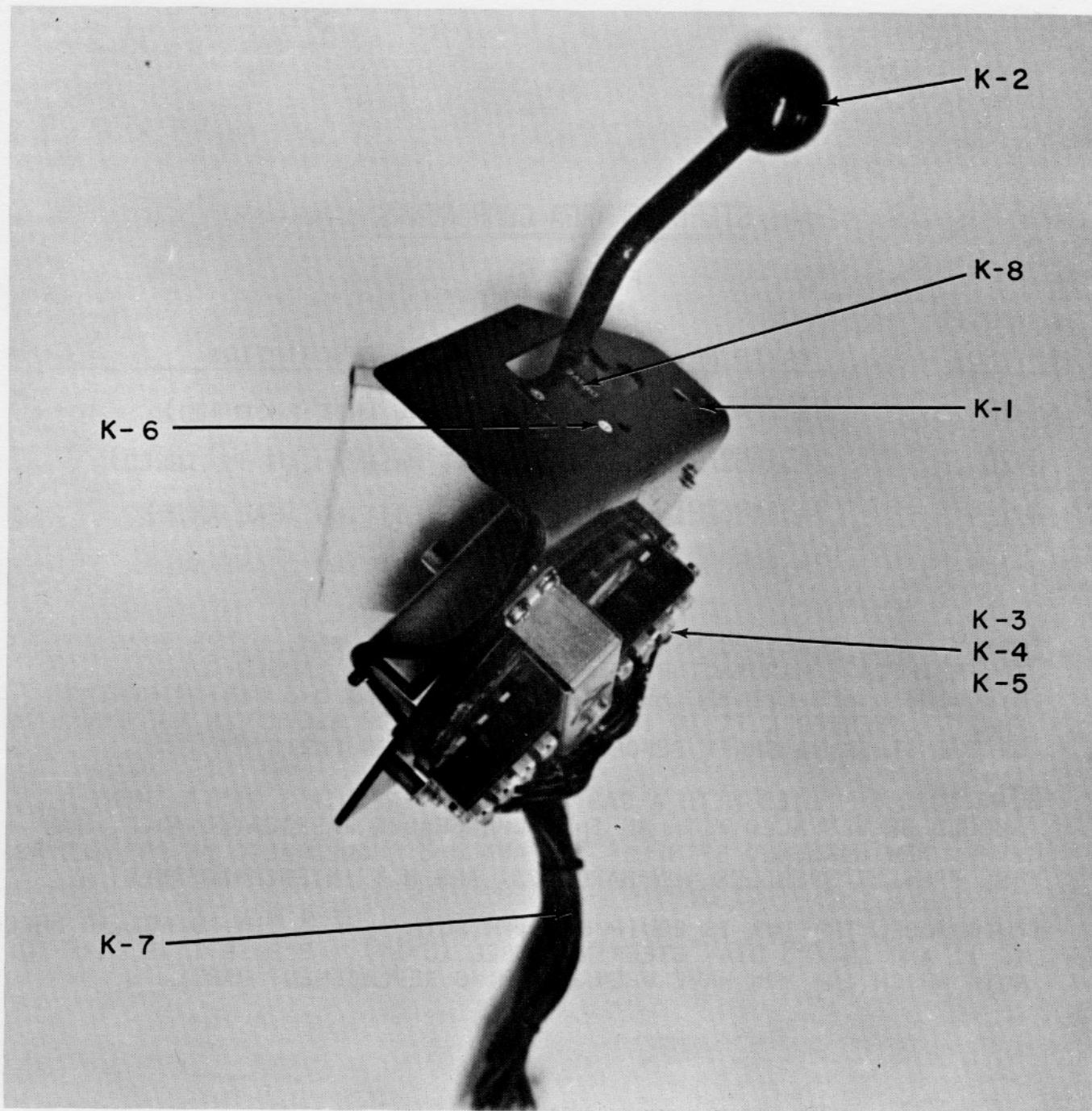
FIGURE 9-J

<u>REF. NO.</u>	<u>PARTS NO.</u>	<u>DESCRIPTION</u>
J-19	N922P75C6	SNAP RING (NOT PICTURED)
J-20	243A4587P1	THRUST WASHER (NOT PICTURED)
J-21#	243A4867P1	GREASE FITTING (FAB AXLE)
J-21#	243A4609P1	GREASE FITTING (CAST AXLE)

*EARLY MODEL TRACTORS WERE EQUIPPED WITH $\frac{3}{4}$ DIA. STEERING SHAFT, TO FACILITATE MANUFACTURING AND THE USE OF A LARGER OVERALL DIA. STEERING WHEEL, IT BECAME NECESSARY TO USE A $\frac{5}{8}$ DIA. STEERING SHAFT, THEREFORE IT IS IMPERATIVE THAT YOU ASCERTAIN THE DIAMETER OF THE STEERING SHAFT BEFORE ORDERING THESE PARTS.

#TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.

+THIS MODEL TRACTOR IS EQUIPPED WITH BOTH $12 \frac{7}{8}$ DIA. STEERING WHEEL (J-1) AND $14 \frac{7}{8}$ DIA. STEERING WHEEL (J-1+). PLEASE TAKE CARE TO NOTE WHICH ONE YOU HAVE WHEN ORDERING REPLACEMENT PARTS.



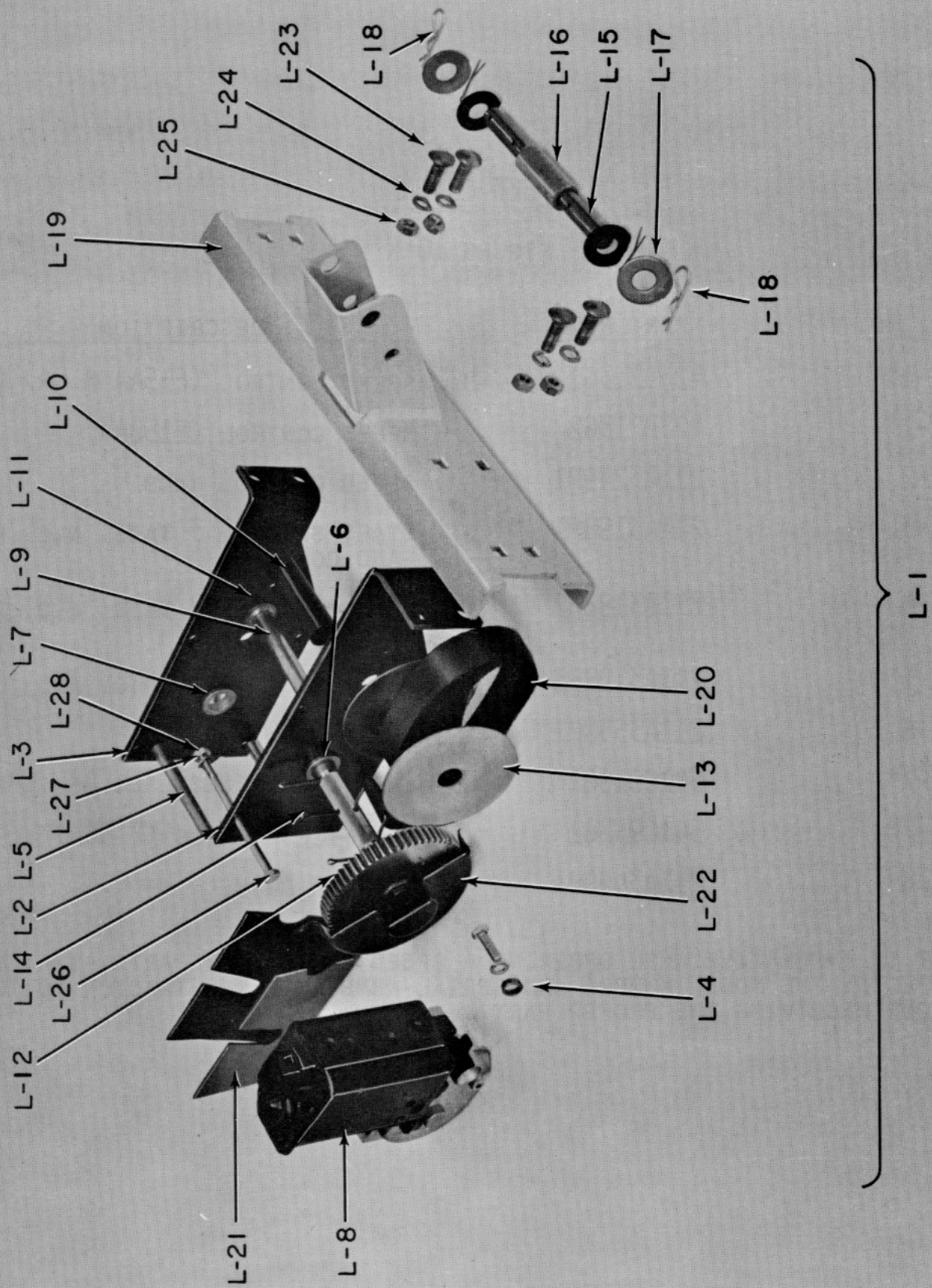
K

SPEED CONTROL

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1*	423D213G1	SPEED CONTROL (E15AA & CA, CB DA & EA)
K-1*	423D213G2	SPEED CONTROL (E15BA)
K-2	211A3249P1	SPEED CONTROL KNOB
K-3	211A3198P1	START SWITCH, 3 TABS, N.O. N.C. AND COMMON
K-4	211A3198P2	1A 2A SWITCH, 2 TABS, N.O. AND COMMON
K-5	211A3198P3	FW, 1-4, 2 TABS, N.C. AND COMMON
K-6	211A3558P1	REVERSE SWITCH
K-7*	541C919G1	THROTTLE HARNESS (E15AA, CA, CB, DA & EA)
K-7*	541C957G1	THROTTLE HARNESS (E15BA)
K-8	211A3449P1	DECAL - DRIVE

*IT IS IMPERATIVE WHEN ORDERING A SPEED CONTROL OR PARTS, THAT YOU SPECIFY THE MODEL NUMBER AND SERIAL NUMBER OF THE TRACTOR TO INSURE YOUR RECEIVING THE PROPER PART,



FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	423D217G1	LIFT ASSEMBLY
L-2	541C668P1	SUPPORT, RIGHT
L-3	541C668P2	SUPPORT, LEFT
L-4	243A4550P1	SPACER
L-5	243A4550P2	SPACER
L-6	211A3540P1	FLANGED BEARING
L-7	211A3540P3	FLANGED BEARING
L-8	211A3561P1	ACTUATOR
L-9	211A3542P1	SHAFT
L-10	211A3543P1	SLEEVE
L-11	243A4554P2	PUSHNUT
L-12	211A3539G1	GEAR ASSEMBLY
L-13	211A3520P1	WASHER
L-14	N503P916B6	COTTER PIN
L-15	211A3494P1	SHAFT
L-16	211A3493P1	SPOOL
L-17	N402P45B6	WASHER
L-18	211A3256P3	HAIRPIN COTTER
L-19	541C659P1	BUMPER
L-20	163B9802G1	LIFT STRAP AND CLIP
L-21	541C997P1	TAPE GUARD
L-22	541C907P1	GEAR COVER
L-23	N62P23016B6	CARRIAGE BOLT
L-24	N405P12C6	LOCK WASHER

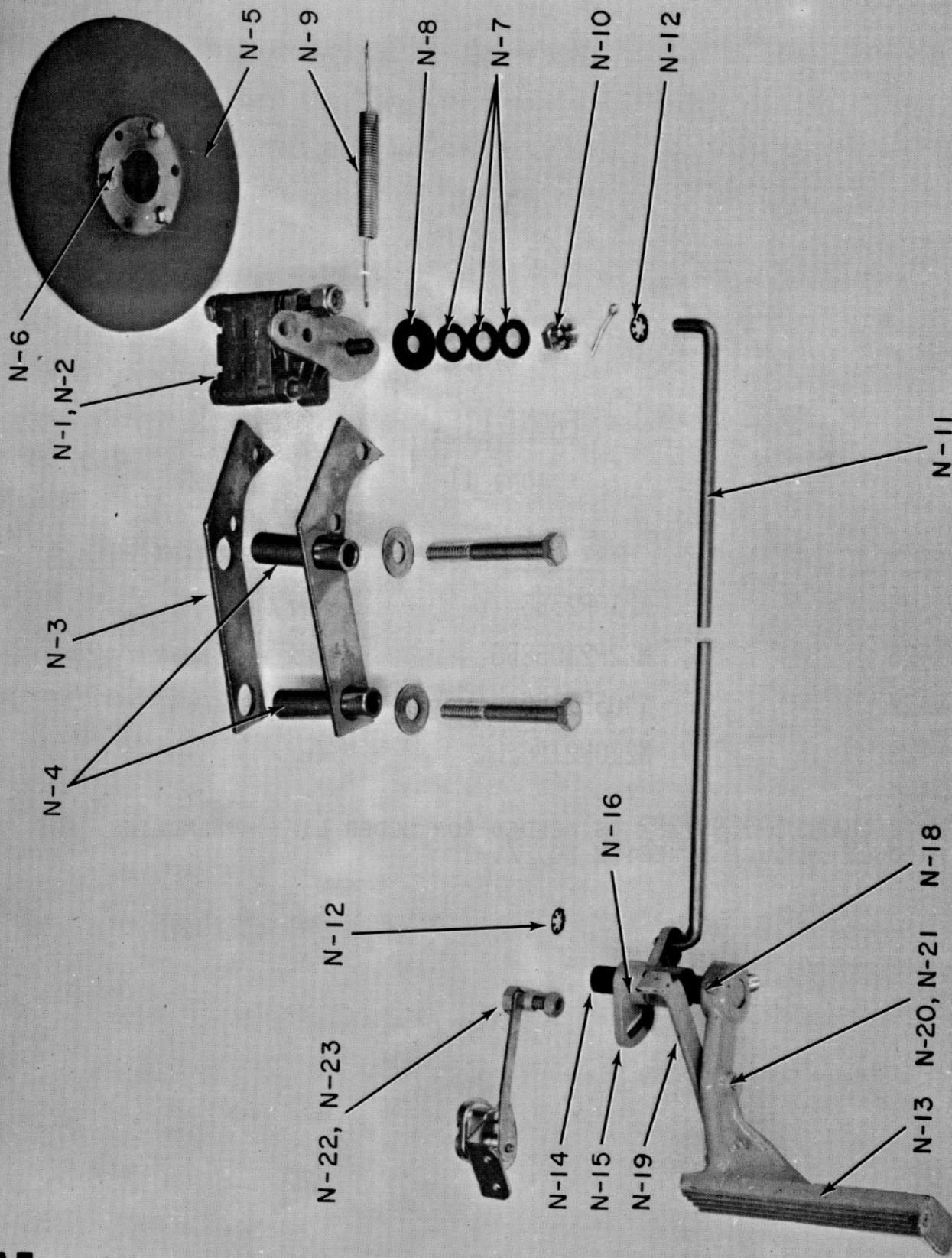
FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-25	N210P23B6	NUT, HEX
L-26	N22P21068B6	HEX HD. BOLT
L-27	N405P11C6	LOCK WASHER
L-28	N210P21B6	NUT

*TAPE GUARD 541C9972P2 IS NEEDED FOR OLDER LIFT ASSEMBLIES, SEE
PRODUCT SERVICE BULLETIN NO. 7.

N



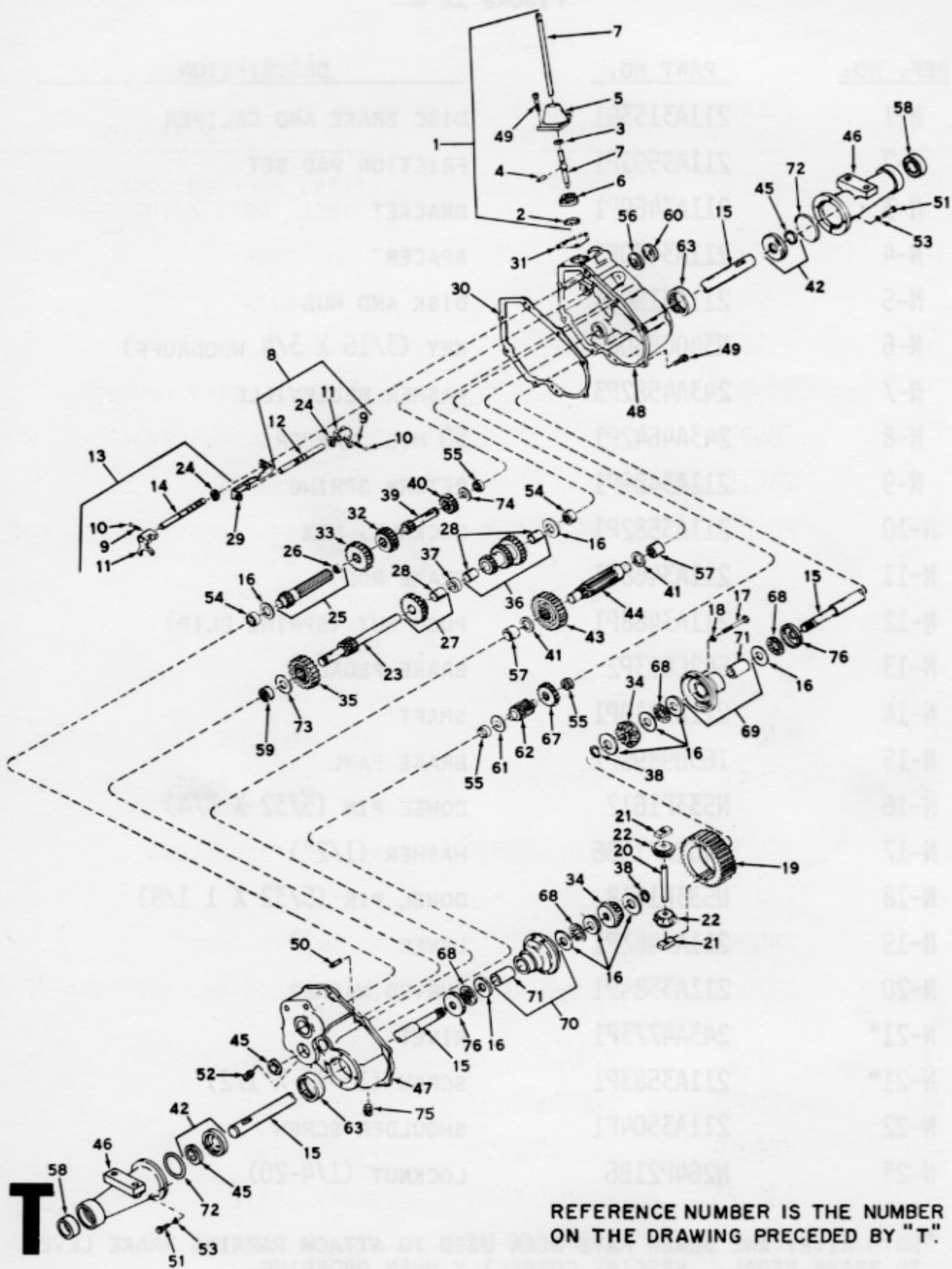
BRAKE

ALL BUT E12M

FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	211A3153G1	DISC BRAKE AND CALIPER
N-2	211A3593P1	FRICTION PAD SET
N-3	211A3469P1	BRACKET
N-4	211A3470P1	SPACER
N-5	211A3154G1	DISK AND HUB
N-6	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-7	243A4582P3	WASHER BELLEVILLE
N-8	243A4642P1	50 MIL. WASHER
N-9	211A3489P1	RETURN SPRING
N-10	211A3582P1	LOCKNUT, HEX
N-11	211A3468P1	BRAKE ROD
N-12	211A3488P1	PUSH NUT (SPRING CLIP)
N-13	542C893P2	BRAKE PEDAL
N-14	211A3410P1	SHAFT
N-15	163B9899P1	BRAKE PAWL
N-16	N533P1612	DOWEL PIN (5/32 X 3/4)
N-17	N402AP15B6	WASHER (1/2")
N-18	N533P1618	DOWEL PIN (5/32 X 1 1/8)
N-19	211A3467P1	LEVER
N-20	211A3584P1	CURVED WASHER
N-21*	243A4773P1	RIVET
N-21*	211A3583P1	SCREW (10-32 X 1/2)
N-22	211A3504P1	SHOULDER SCREW
N-23	N264P21B6	LOCKNUT (1/4-20)

*BOTH RIVET AND SCREW HAVE BEEN USED TO ATTACH PARKING BRAKE LEVER TO BRAKE PEDAL. SPECIFY CORRECTLY WHEN ORDERING.



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T".

2318 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-1	784110	243A4500P1	LEVER, HOUSING ASSY., SHIFT (INCL. NOS. 2 THRU 7)
T-2	792016	243A4500P2	RING, SNAP
T-3	792001	243A4500P3	RING, QUAD
T-4	792002	243A4500P4	PIN, ROLL
T-5	784093	243A4500P5	HOUSING, SHIFT LEVER
T-6	784094	243A4500P6	KEEPER, SHIFT LEVER
T-7	784111	243A4500P7	LEVER, SHIFT
T-8	784054	243A4500P8	ROD ASSY., SHIFT (INCL. NOS. 9 THRU 12 & 24)
T-9	792003	243A4500P9	SPRING
T-10	792004	243A4500P10	BALL, STEEL
T-11	784004	243A4500P11	FORK SHIFTER
T-12	784055	243A4500P12	ROD, SHIFTER (3RD AND 4TH)
T-13	784056	243A4500P13	ROD ASSY., SHIFT (INCL. NOS. 9, 10, 11, AND 14)
T-14	784057	243A4500P14	ROD SHIFTER (LOW)
T-15	774188	243A4500P15	AXLE
T-16	780042	243A4500P16	WASHER, THRUST
T-17	792005	243A4500P17	SCREW, HEX HD. CAP, 1/4-20 X 2 1/2
T-18	792006	243A4500P18	LOCKWASHER, 1/4
T-19	778033	243A4500P19	GEAR, RING
T-20	786019	243A4500P20	PIN, DRIVE
T-21	786027	243A4500P21	BLOCK DRIVE
T-22	778065	243A4500P22	PINION, BEVEL

2318 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-23	776029A	243A4500P23	SHAFT AND GEAR, BRAKE
T-24	792017	243A4500P24	RING, SNAP
T-25	776026	243A4500P25	SHAFT AND BEARING ASSY., PISTON (INCL. NO. 26)
T-26	780018	243A4500P26	BEARING
T-27	778034	243A4500P27	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-28	780053	243A4500P28	BUSHING
T-29	784074	243A4500P29	STOP, SHIFTER
T-30	788023	243A4500P30	GASKET, CASE AND COVER
T-31	788022	243A4500P31	GASKET, SHIFT LEVER HOUSING
T-32	778019	243A4500P32	GEAR, SHIFTING (3RD AND 4TH)
T-33	778020	243A4500P33	GEAR, SHIFTING (1ST, 2ND, AND REVERSE)
T-34	778066	243A4500P34	GEAR, BEVEL
T-35	778037	243A4500P35	GEAR, IDLER
T-36	778035	243A4500P36	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-37	786024	243A4500P37	SPACER
T-38	792018	243A4500P38	RING, SNAP
T-39	776027	243A4500P39	SHAFT, INPUT
T-40	778024	243A4500P40	SPUR GEAR, INPUT SHAFT
T-41	780052	243A4500P41	WASHER, THRUST
T-42	788021	243A4500P42	SEAL AND RETAINER ASSY., OIL (INCL. NO. 45)
T-43	778036	243A4500P43	GEAR, OUTPUT
T-44	776028	243A4500P44	PINION, OUTPUT

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-45	788008	243A4500P45	SEAL, OIL
T-46	782025	243A4500P46	HOUSING, AXLE
T-47	772040	243A4500P47	COVER, ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, 59, AND 63)
T-48	770012	243A4500P48	CASE ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, AND 63)
T-49	792007	243A4500P49	SCREW, SOCKET HD, CAP, 1/4-20 X 3/4
T-50	786026	243A4500P50	PIN DOWEL
T-51	792028	243A4500P51	SCREW, HEX HD, 5/16-18 X 7/8
T-52	792019	243A4500P52	PLUG, MAGNETIC DRAIN
T-53	792029	243A4500P53	LOCKWASHER, SPLIT 5/16"
T-54	780049	243A4500P54	BEARING, NEEDLE
T-55	780022	243A4500P55	BEARING, NEEDLE
T-56	780024	243A4500P56	BEARING, BALL
T-57	780047	243A4500P57	BEARING, NEEDLE
T-58	780050	243A4500P58	BEARING, BALL
T-59	780046	243A4500P59	BEARING, NEEDLE
T-60	788025	243A4500P60	SEAL, OIL
T-61	780001	243A4500P61	WASHER
T-62	776031	243A4500P62	SHAFT AND PINION
T-63	780048	243A4500P63	BEARING NEEDLE
T-67	778038	243A4500P67	SPUR GEAR (22 TEETH)
T-68	780039	243A4500P68	BEARING, THRUST
T-69	774072	243A4500P69	CARRIER ASSY., DIFFERENTIAL (INCL. NO. 71)

2318 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-70	774071	243A4500P70	CARRIER ASSY, DIFFERENTIAL (INCL. NO. 71)
T-71	780041	243A4500P71	BUSHING
T-72	788024	243A4500P72	"O" RING
T-73	780007	243A4500P73	WASHER, THRUST
T-74	780051	243A4500P74	WASHER, THRUST
T-75	792010	243A4500P75	PLUG, PIPE
T-76	780075	243A4500P76	RACE, THRUST

MISCELLANEOUS & HARDWAREZ

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	541C922P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-2	211A3599P1	PAINT (SPRAY YELLOW)
Z-3	243A4640P1	FRONT WHEEL BEARING
Z-4	243A4680P1	GREASE, 2 OZ. TUBE
Z-5	243A4564P5	PLUG (P-1)
Z-6	243A4564P4	PLUG (P-2)
Z-7	243A4564P3	PLUG (P-4)
Z-8	243A4568P4	JACK (J-1)
Z-9	243A4568P5	JACK (J-2)
Z-10	243A4568P3	JACK (J-4)
Z-11	211A3594G2	TERMINAL KIT
Z-12	N3400P606	WOODRUFF KEY (BRAKE)
Z-13	N3400P809	WOODRUFF KEY (REAR AXLE)
Z-14	N3402P6032	KEY (DRIVE MOTOR)
Z-15	N922P75C6	SNAP RING (FRONT AXLE)
Z-16	243A4587P1	THRUST WASHER (FRONT AXLE)
Z-17	N533P1316	ROLL PIN (FRONT AXLE)
Z-18	N533P1916	ROLL PIN 3/16 X 1" (LIFT ACTUATOR)
Z-19	N533P2516	SPRING DOWEL PIN (STEERING WHEEL)
Z-20	N533P1618	5/32 X 1 1/8 SPRING DOWEL PIN (BRAKE ASSEMBLY)
Z-21	211A3584P1	CURVED WASHER (PARKING BRAKE LEVER)
Z-22	243A4613P1	SHIM WASHER (STEERING)

MISCELLANEOUS & HARDWAREZ

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-23	N402AP18B6	PLAIN WASHER (STEERING)
Z-24	N402P45B6	WASHER (FOR FRONT LIFT)
Z-25	211A3488P1	PUSH NUT (SPRING CLIP) (BRAKE ROD)
Z-26	N264P21B6	1/4-20 LOCKING NUT, HEX (USED ON BRAKE SHOULDER SCREW)
Z-27	211A3562P1	SPEED NUT (ON CHARGER SCREEN)
Z-28	N503P1220B6	COTTER PIN (STEERING)
Z-29	N503P1216	COTTER PIN (FRONT ROLLER, MOWER)
Z-30	211A3505P2	CLEVIS PIN (FRAME)
Z-31	243A4810P1	BATTERY CAP WRENCH
Z-32	163B9887G1	BATTERY CLAMP ASSEMBLY
Z-33*	211A3439G1	BATTERY CLAMP, RIGHT
Z-34*	211A3439G2	BATTERY CLAMP, LEFT
Z-35*	211A3440G1	BATTERY "U" CLAMP
Z-36*	211A3442P1	BATTERY CLAMP BAR

*THESE PARTS ARE THE INDIVIDUAL PARTS WHICH MAKE UP THE BATTERY CLAMP ASSEMBLY Z-32.

E12S

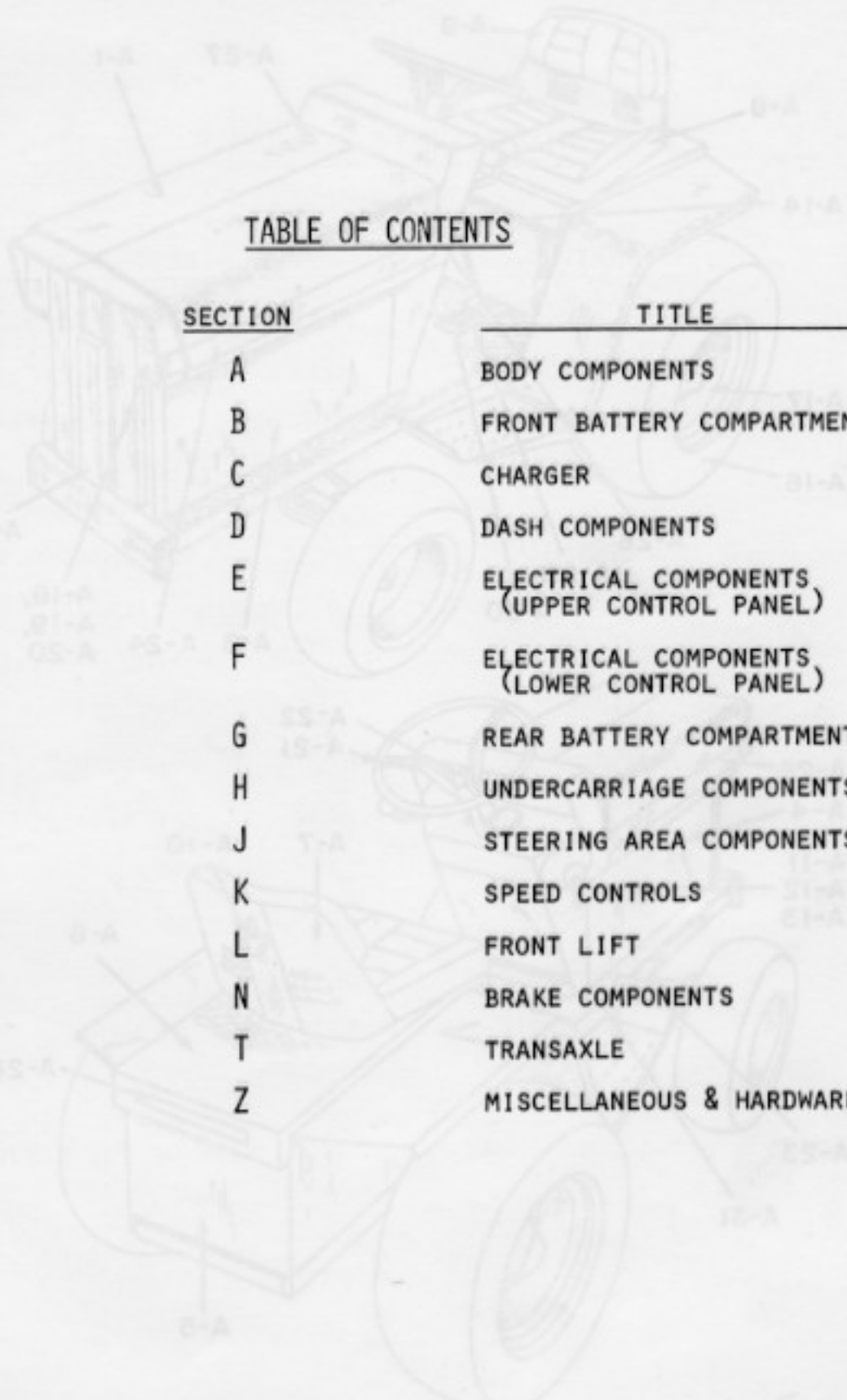
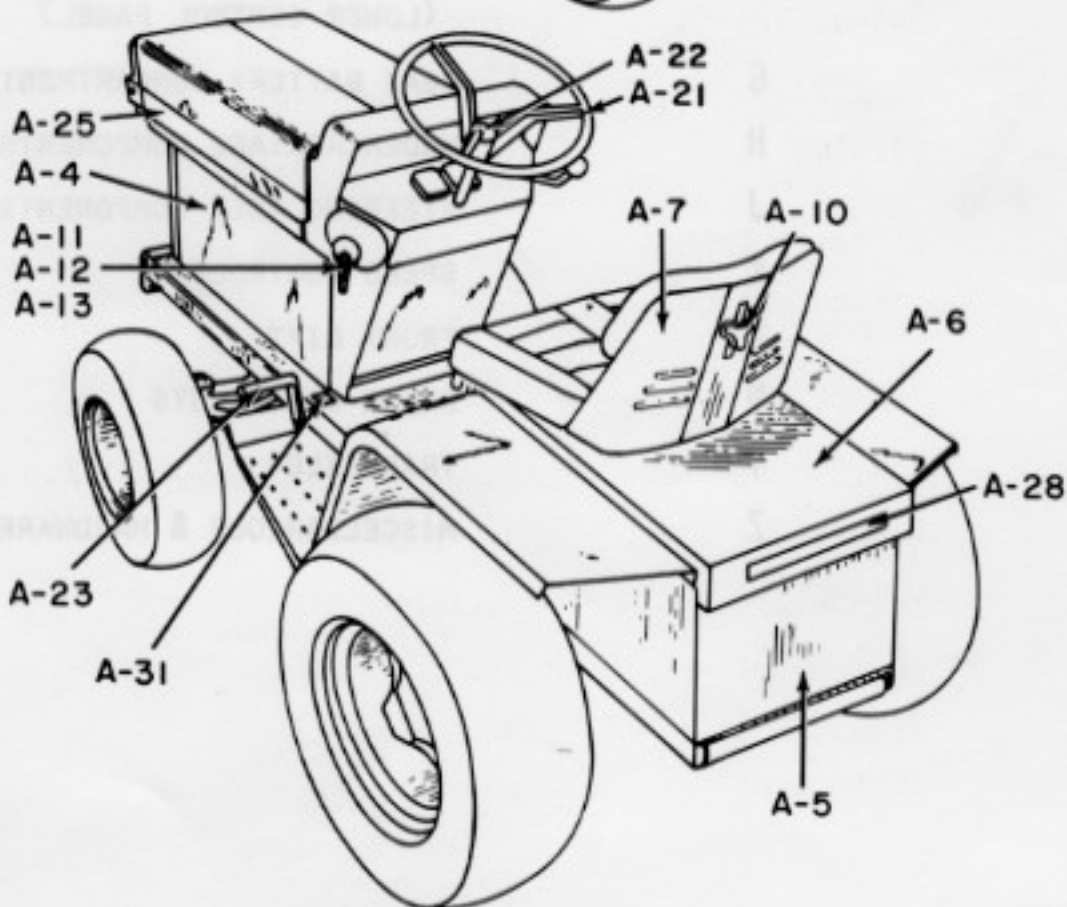
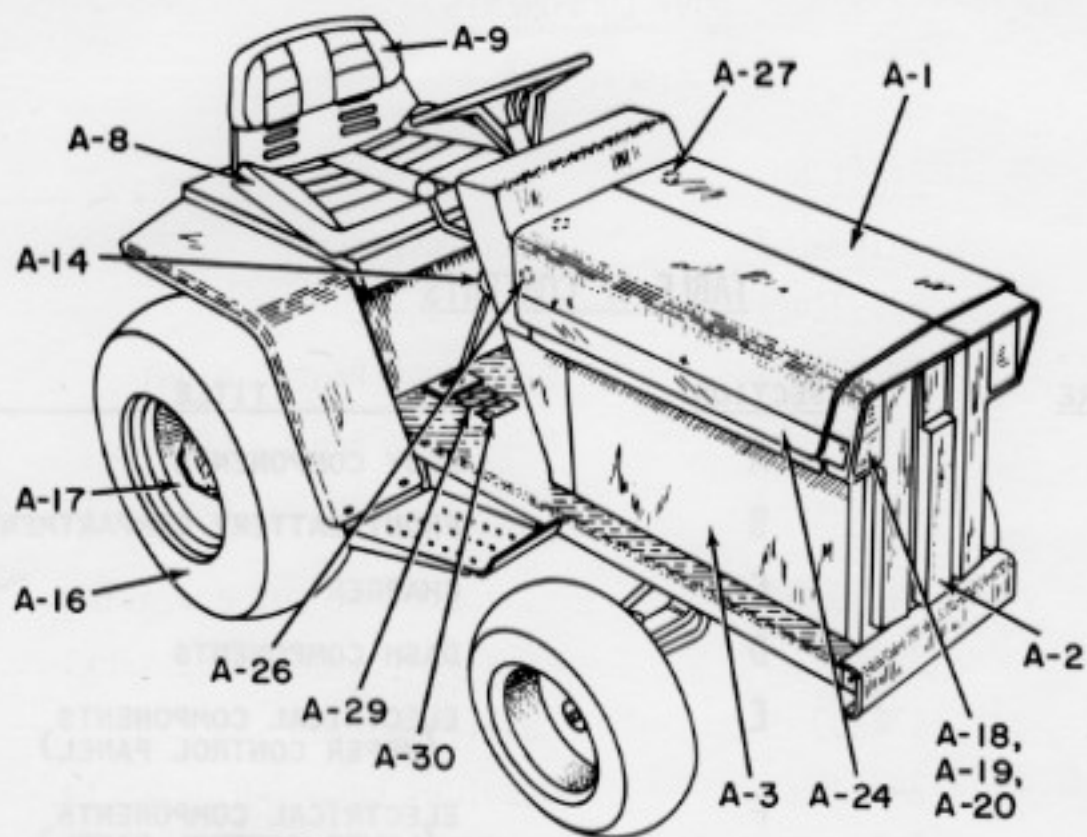


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A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	541C940G3	HOOD ASSEMBLY
A-2	423D214P1	FRONT GRILL
A-3	422D837P1	SIDE BODY PANEL, RIGHT
A-4	422D838P1	SIDE BODY PANEL, LEFT
A-5	587E927G1	REAR BATTERY BOX ASSY. (INCLUDES FENDERS)
A-6	541C937G2	REAR BATTERY BOX COVER (LESS SEAT)
A-7	243A4799P1	SEAT PAN (ADJUSTABLE BACK)
A-8	178B8030P1	CUSHION BOTTOM
A-9	243A4800P1	CUSHION, REAR (ADJUSTABLE)
A-10	243A4801P1	REAR SEAT KNOB
A-11	163B9923G1	POWER DISCONNECT
A-12	211A3448P1	FUSIBLE LINK (LOCATED ON POWER DISCONNECT)
A-13	243A4502P1	POWER DISCONNECT KNOB
A-14	211A3249P1	GEARSHIFT KNOB
A-15	541C951P1	FRONT TIRE (16 X 4.80/4.00-8) AND RIM
A-16	541C658G1	REAR TIRE (23 X 8.50-12) AND RIM
A-17	243A4589P1	WHEEL LUG
A-18	211A3413P1	HEADLIGHT LENS
A-19	163B9936G1	REFLECTOR AND SOCKET
A-20	211A3592P1	LAMP (GE 1076)
A-21	163B9843P1	STEERING WHEEL

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-22	243A4853G1	CAP AND MONOGRAM ASSY. (USED WITH STEERING WHEEL PREVIOUS PAGE)
A-23	163B9876G2	BRAKE PEDAL ASSEMBLY
A-24	423D239P1	HOOD DECAL, RIGHT HAND
A-25	423D239P2	HOOD DECAL LEFT HAND
A-26	243A4639P1	HOOD RUBBER BUMPER (MOUNTED ON BOTH SIDES)
A-27	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP)
A-28	211A3250P1	REAR TAIL REFLECTOR
A-29	243A4869P1	DECAL, "TO FACILITATE SHIFTING"
A-30	243A4794P1	DECAL, "SHIFT TO LOWER GEAR"
A-31	211A3247P1	DECAL, "PARKING BRAKE"

B

B-11 B-24, B-25 B-14 B-15

B-8

B-6 B-7

B-5 B-4

B-23 B-20

B-21 B-22

CAUTION

DO NOT REMOVE PROTECTIVE COVER
EXCEPT FOR SERVICE

B-12 B-16 B-17

B-13

B-10

B-18

B-9 B-19

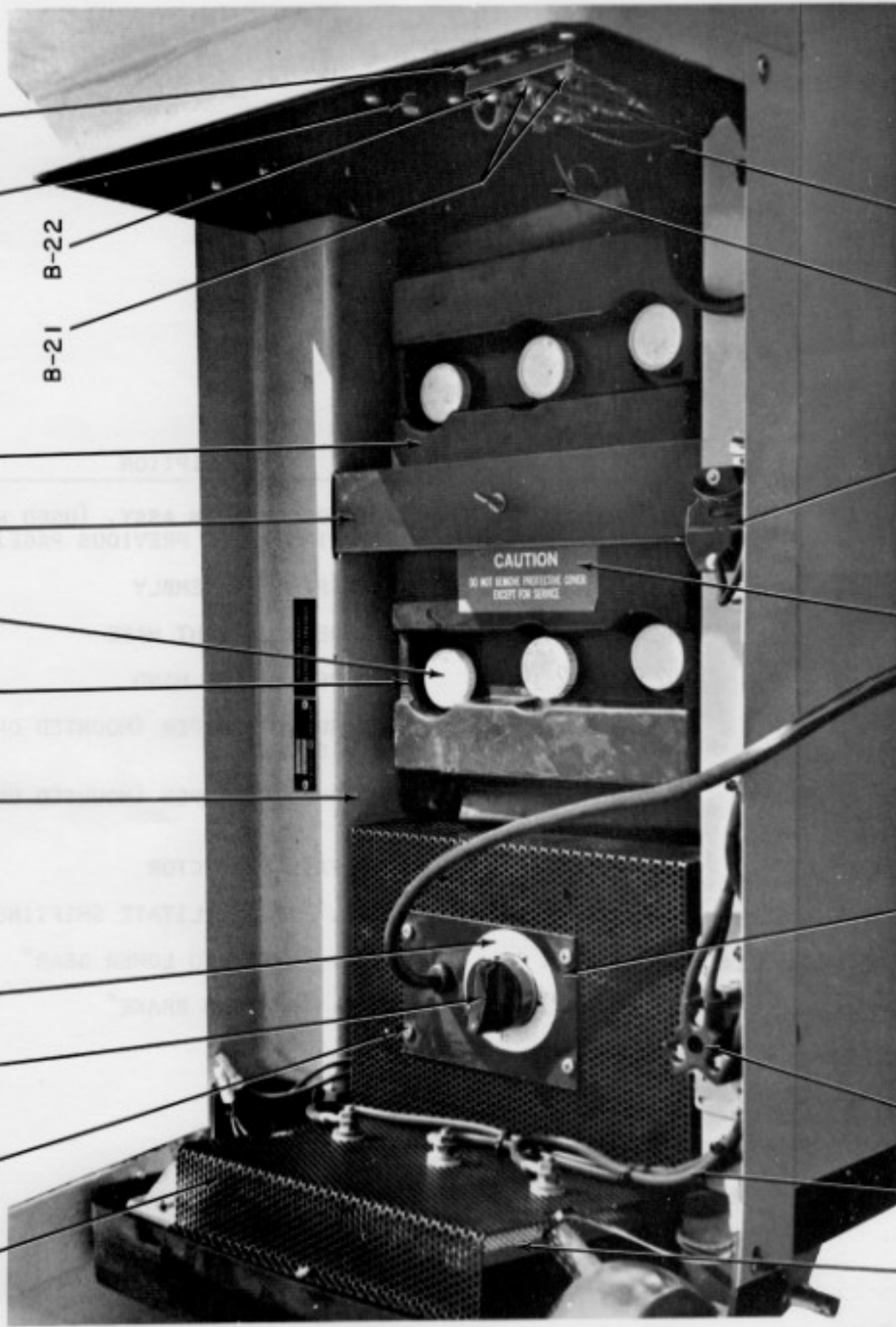
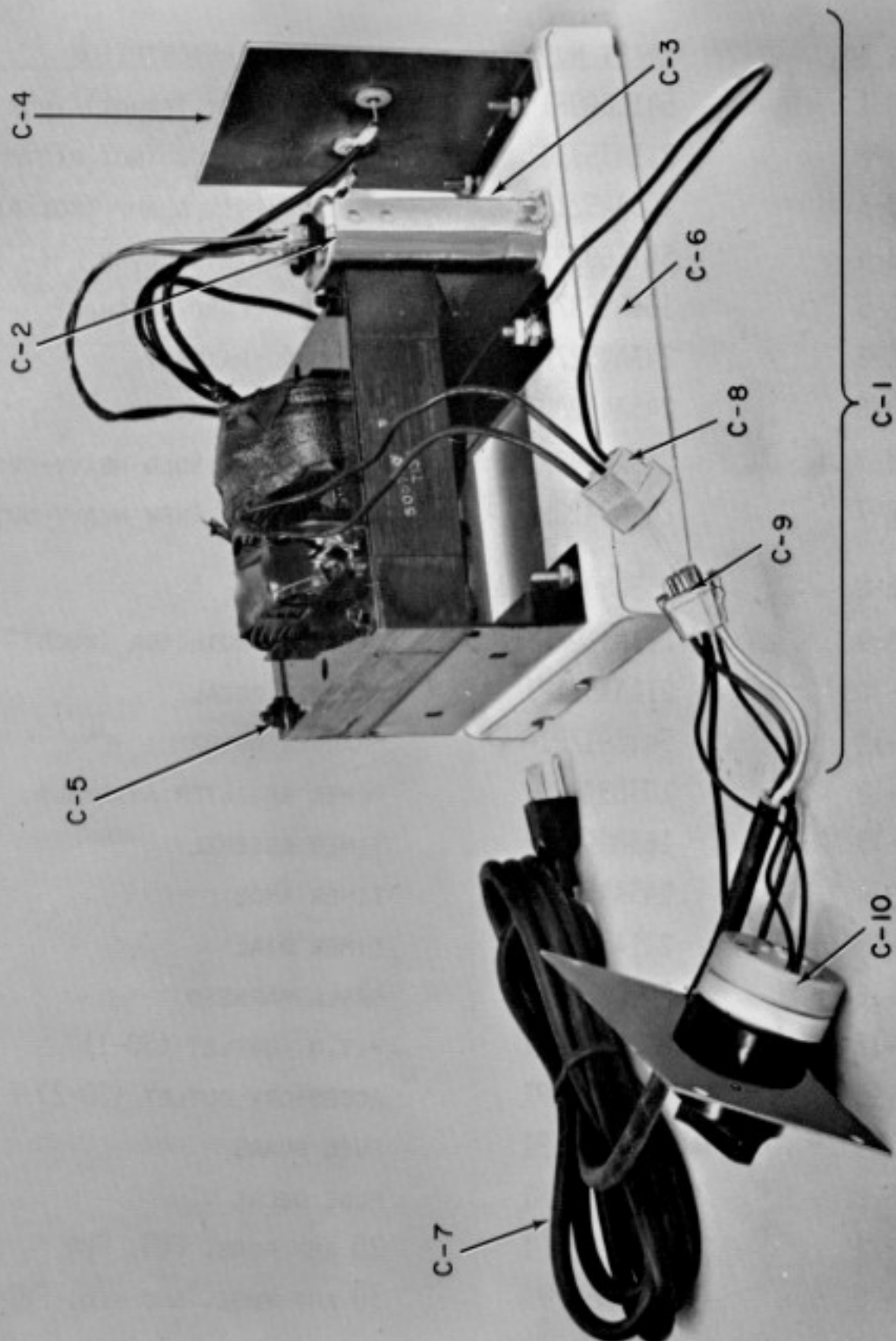


FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	541C699P1	BATTERY TRAY (FRONT) (NOT PICTURED)
B-2	211A3531G1	BATTERY CABLES (NOT PICTURED)
B-3	243A4521P1	BATTERY POST CLAMP (NOT PICTURED)
B-4	541C696P1	FRONT BATTERY COVER
B-5	163B9887G1	BATTERY CLAMP ASSEMBLY
B-6	243A4527P1	STANDARD BATTERY
B-6	243A4724P1	HEAVY DUTY BATTERY
B-7	243A4849P1	BATTERY CAP (OLD HEAVY-DUTY)
B-7	244A7420P1	BATTERY CAP (NEW HEAVY-DUTY AND STANDARD)
B-8	155C8005P1	POLY BAG
B-9	211A3598P1	BATTERY PROTECTOR (WOOD)
B-10	211A3511P1	CAUTION DECAL
B-11	541C917P1	CHARGER COVER
B-12	163B9904G1	POWER RESISTOR ASSEMBLY
B-13	163B9906G2	TIMER ASSEMBLY
B-14	243A4549P1	TIMER KNOB
B-15	211A3498P1	TIMER DIAL
B-16	541C958G2	GRILL HARNESS
B-17	243A4572P1	P.T.O. OUTLET (S0-1)
B-18	243A4542P1	ACCESSORY OUTLET (S0-2)
B-19	243A4591P1	FUSE BOARD
B-20	211A3528P1	FUSE DECAL
B-21	243A4657P1	20 AMP FUSE, FU3, FU4
B-22	243A4597P1	30 AMP FUSE, SLO BLO, FU2
B-23	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)
B-24	211A3562P1	SPEED NUT
B-25	N80P16006B6	10-24 X 3/8 PAN HD. SCREW

C

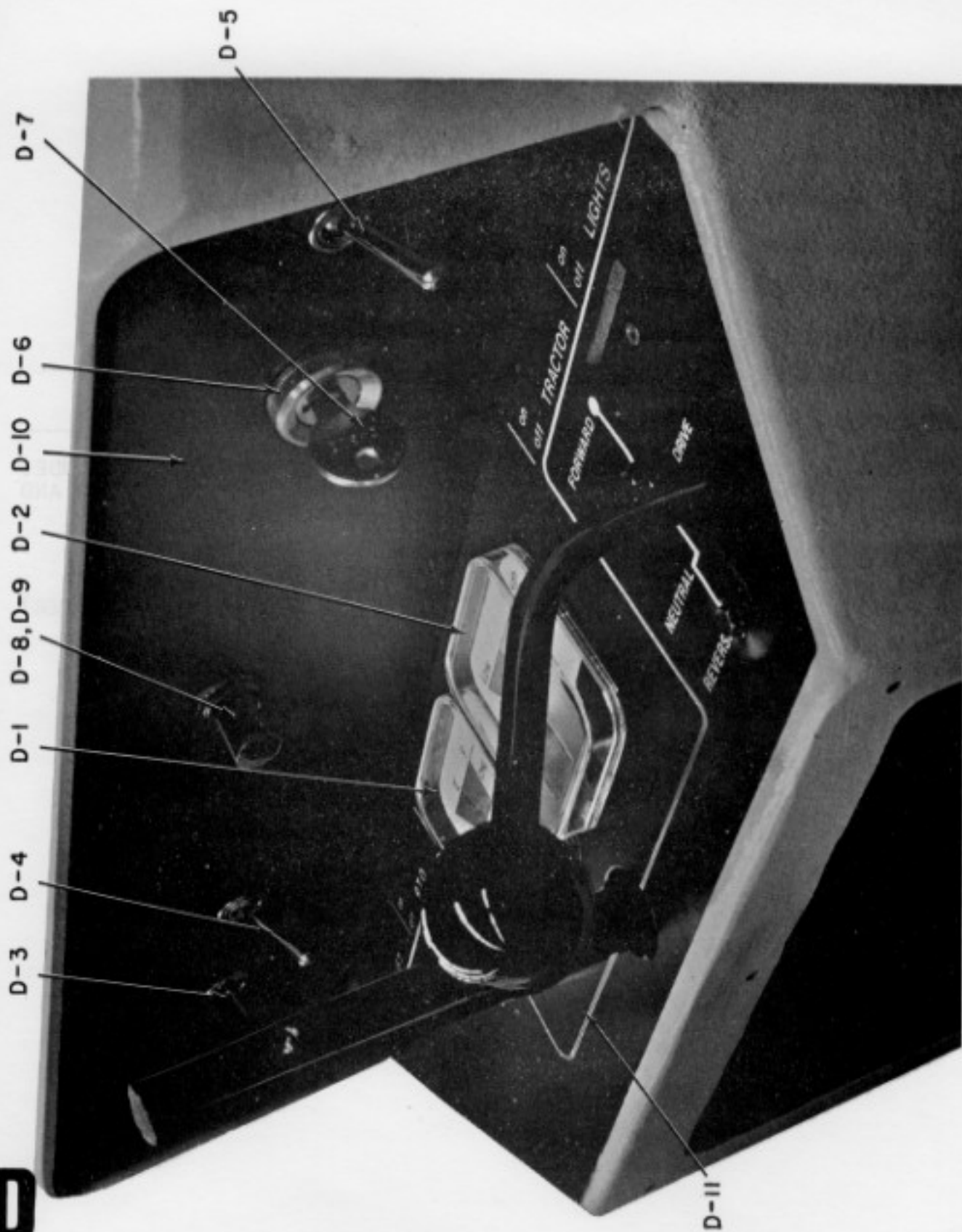


CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	423D225G1	CHARGER SUB ASSEMBLY (INCLUDES BASE TRANSFORMER CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	211A3510P2	CAPACITOR BRACKET (2 REQUIRED)
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	541C932P1	CHARGER BASE
C-7	211A3555G1	CHARGER CORD ASSEMBLY
C-8	243A4564P3	PLUG (P-4)
C-9	243A4568P3	JACK (J-4)
C-10	211A3507P1	TIMER

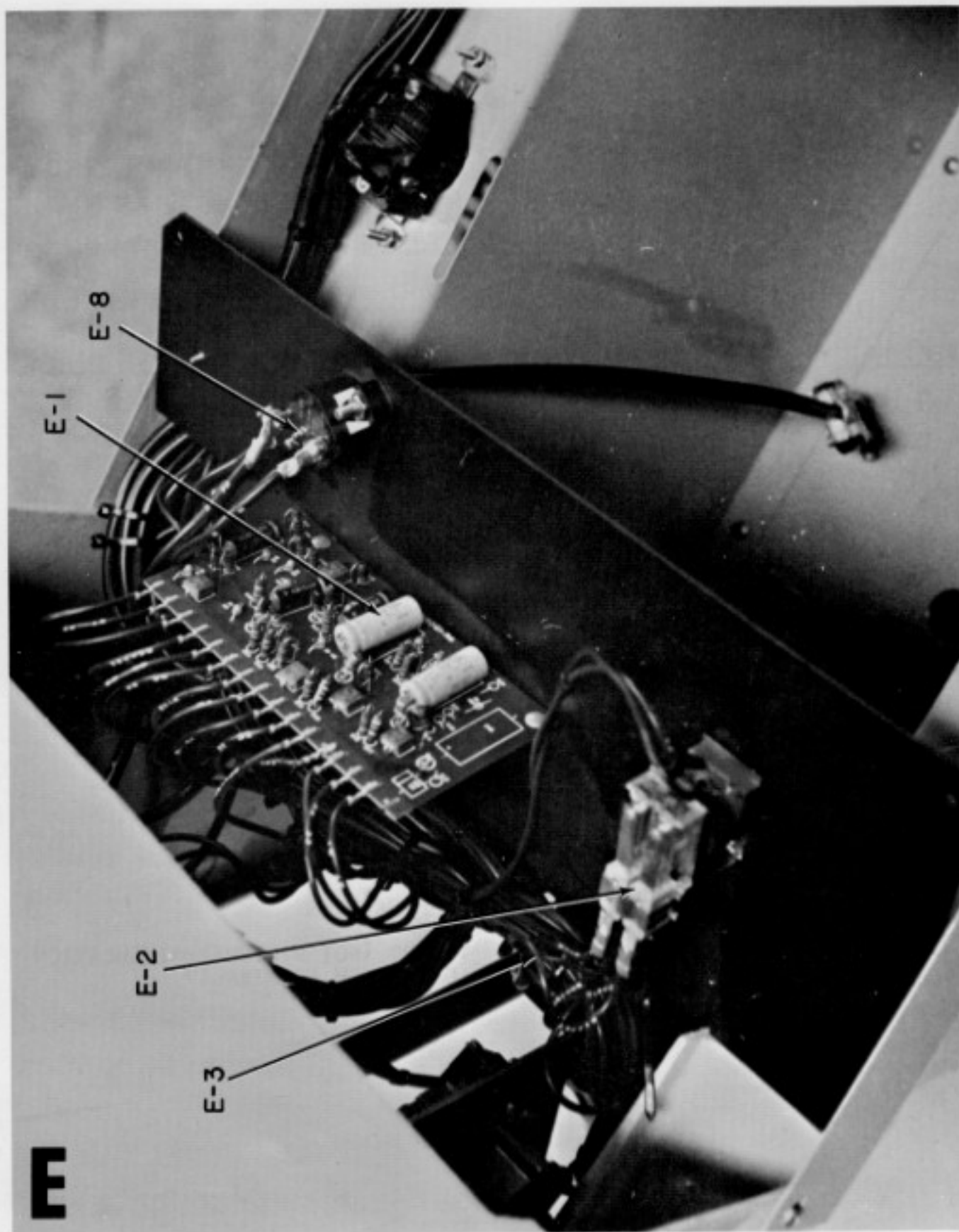
D



DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	243A4629G1	FUEL LEVEL GAUGE
D-2	243A4630G1	POWER USE GAUGE
D-3	243A4531P2	LIFT SWITCH
D-4	243A4531P1	P.T.O. SWITCH
D-5	243A4531P3	LIGHT SWITCH
D-6	243A4573P1	KEY SWITCH
D-7	211A3597P1	KEY
D-8	243A4574P1	LIGHT, DASH
D-9	211A3591P1	LAMP (GE 1815)
D-10	163B9821P1	DASH PANEL
D-11	541C681P1	DECAL, DASH
D-12	541C955G1	DASH HARNESS
D-13	211A3551P1	TUBING (NOT PICTURED—INSULATION ON SWITCH TERMINALS)



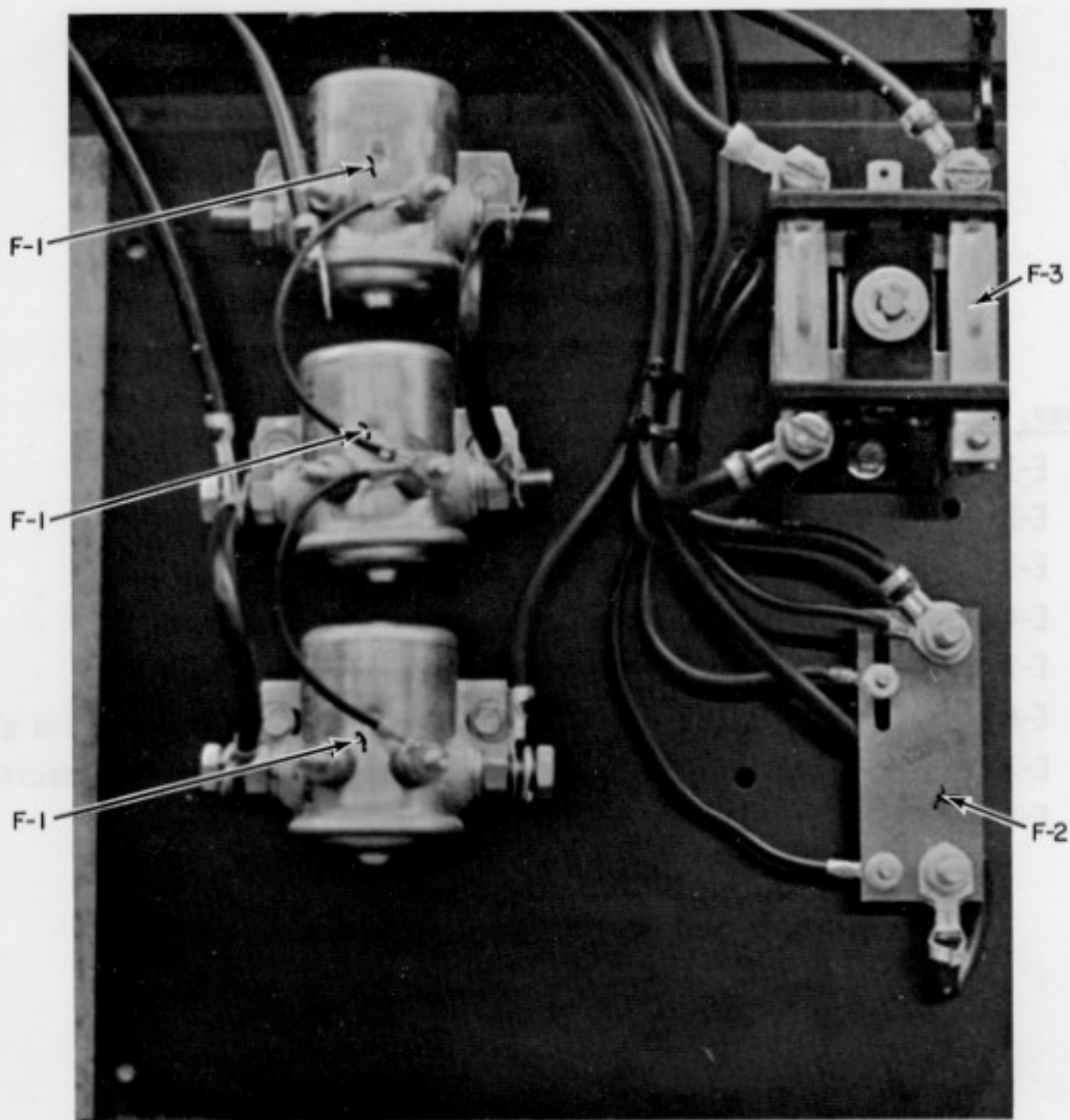
E

ELECTRICAL COMPONENTS

(UPPER CONTROL PANEL)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	163B9814G1	CARD #1
E-2	243A4562P1	RELAY
E-3	423D241G1	CONTROL PANEL HARNESS
E-4	243A4591P1	FUSE BOARD (SEE SECTION B)
E-5	211A3528P1	FUSE DECAL (SEE SECTION B)
E-6	243A4657P1	FUSE 20 AMP, FU3, FU4 (SEE SECTION B)
E-7	243A4597P1	FUSE 30 AMP, SLO BLO, FU2 (SEE SECTION B)
E-8	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)



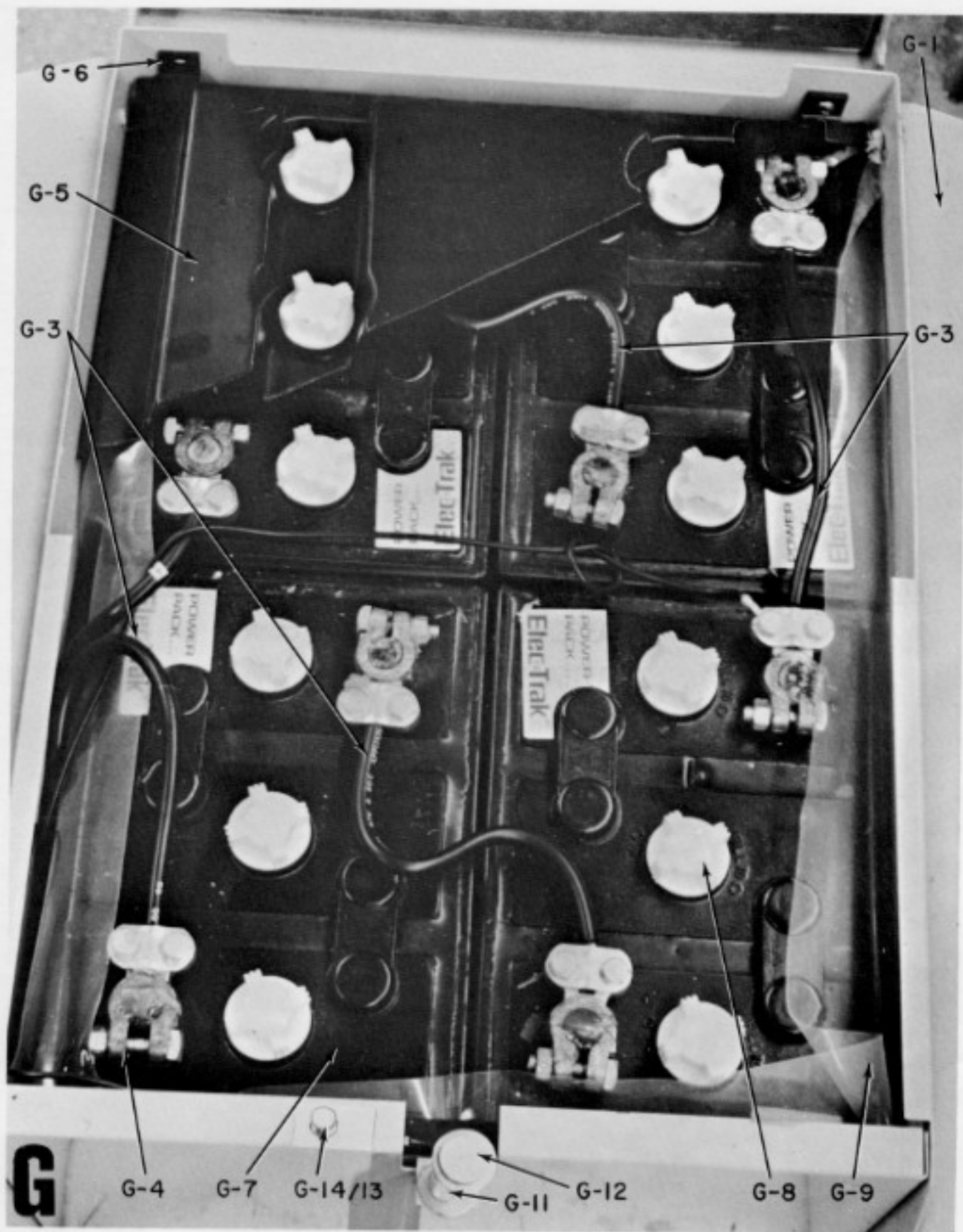
F

ELECTRICAL COMPONENTS

(LOWER CONTROL PANEL)

FIGURE 6-F

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
F-1	211A3567P1	CONTACTOR
F-2	211A3164G1	METER SHUNT ASSEMBLY
F-3	243A4524P1	P.T.O. CONTACTOR

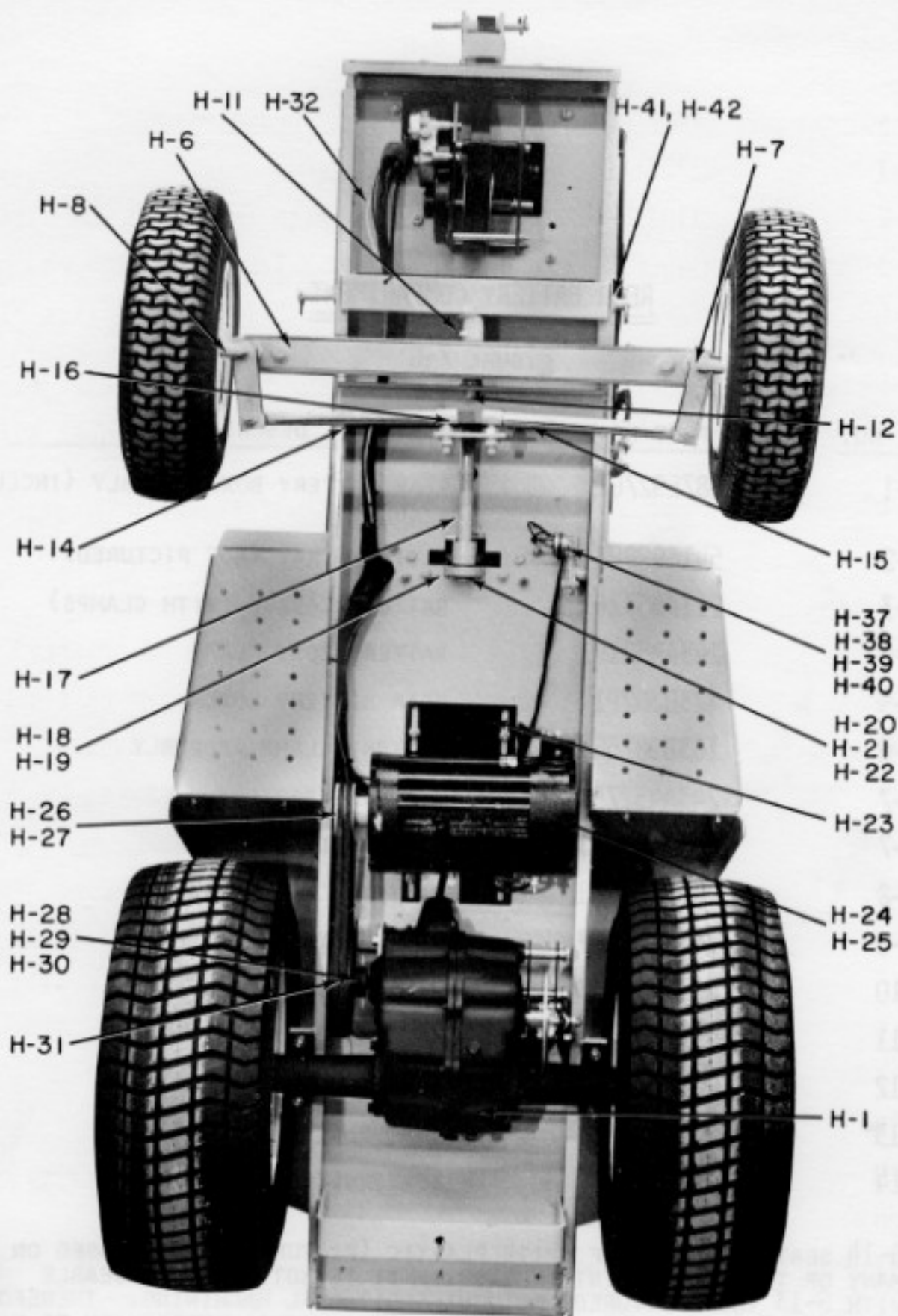


REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	587E927G1	REAR BATTERY BOX ASSEMBLY (INCLUDES FENDER)
G-2	541C698P1	BATTERY TRAY (NOT PICTURED)
G-3	211A3531G1	BATTERY CABLES (WITH CLAMPS)
G-4	243A4521P1	BATTERY POST CLAMP
G-5	423D202P1	REAR BATTERY COVER
G-6	163B9875G1	BATTERY CLAMP ASSEMBLY
G-7	243A4527P1	STANDARD BATTERY
G-7	243A4724P1	HEAVY DUTY BATTERY
G-8	243A4849P1	BATTERY CAP
G-9	155C8006P1	REAR POLY BAG
G-10	211A3511P1	CAUTION DECAL
G-11	211A3577P1	SEAT SPRING
G-12	211A3191P1	RIVET
G-13*	211A3420P1	SEAT SWITCH
G-14	243A4790P1	SEAT SWITCH

* G-14 SEAT SWITCH IS OF WHITE PLASTIC (PICTURED) AND IS USED ON MANY OF THE MORE RECENT TRACTORS. IT IS NOT INTERCHANGEABLE WITH G-13 (NOT PICTURED) WITHOUT ADDITIONAL MACHINING. THEREFORE, BEFORE ORDERING IT IS IMPERATIVE THAT A VISUAL INSPECTION BE MADE.



H

UNDERCARRIAGE COMPONENTS

ALL BUT E12M

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	422D818P1	TRANSAXLE
H-2	211A3107P1	HUB, PAINTED (SEE E12M FOR DETAIL)
H-3	N3400P809	KEY (1/4 X 1/8) (SEE E12M FOR DETAIL)
H-4	N72P2316C6	SET SCREW (5/16-18 X 1) (SEE E12M FOR DETAIL)
H-5	N213P23B6	JAM NUT (5/16-18) (SEE E12M FOR DETAIL)
H-6*	541C685P1	FRONT AXLE, CAST (NO LONGER AVAILABLE)
H-6*	178B8032P1	FRONT AXLE, FABRICATED
H-7	211A3595P1	SPINDLE, LEFT (HARDENED)
H-8	211A3595P2	SPINDLE, RIGHT (HARDENED)
H-9	N922P75C6	SNAP RING (LOCATED ON SPINDLE)
H-10	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-11	243A4609P1	GREASE FITTING (CAST AXLE)
H-11	243A4867P1	GREASE FITTING (FAB AXLE)
H-12	211A3284P1	PIVOT PIN
H-13	N533P1316	ROLL PIN (1/8 X 1)
H-14	541C950P1	TIE ROD AND BALL JOINT (R.H.)
H-15	541C950P2	TIE ROD AND BALL JOINT (L.H.)
H-16	243A4561P1	BEARING
H-17	542C898G1	GEAR AND SECTOR ASSEMBLY
H-18	541C902P1	MOUNTING BRACKET
H-19	243A4590P1	BEARING (IN MOUNTING BRACKET)
H-20	N402P18B6	PLAIN WASHER
H-21	243A4613P1	SHIM WASHER

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

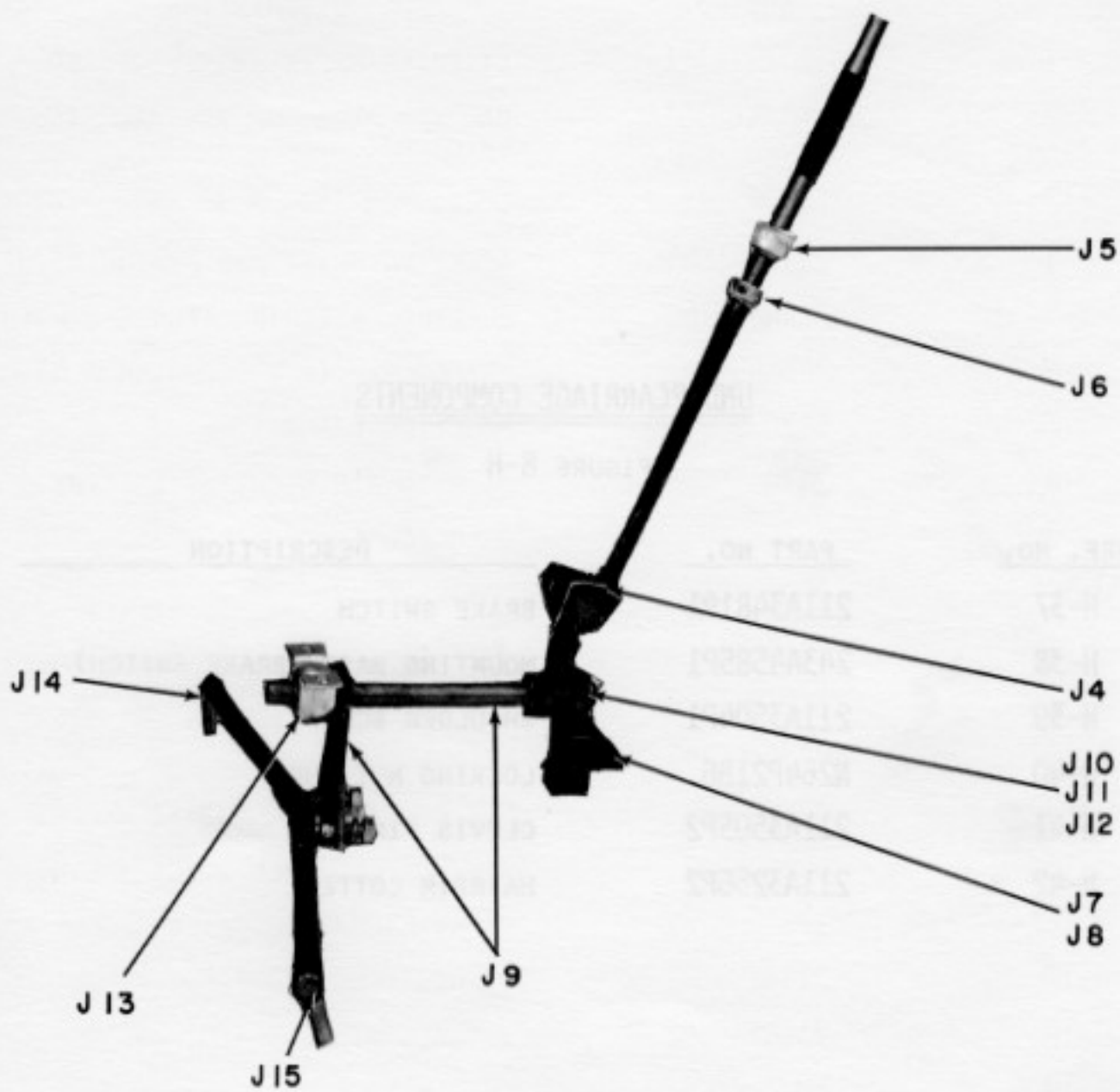
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-22	N503P1220B6	COTTER PIN
H-23	541C915P1	MOTOR PLATE
H-24	163B9862P1	DRIVE MOTOR
H-25	211A3244P1	DRIVE MOTOR CIRCUIT BREAKER
H-26	243A4675P2	DRIVE MOTOR PULLEY
H-27	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-28	163B9877P1	TRANSAXLE PULLEY
H-29	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-30	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-31	211A3226P2	DRIVE BELT
H-32	423D234G2	UNDERCARRIAGE HARNESS
H-33	243A4540P2	CABLE TIE
H-34	211A3532P1	BOOT
H-35	211A3532P2	BOOT
H-36	211A3532P3	BOOT

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE. E.

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-37	211A3481P1	BRAKE SWITCH
H-38	243A4585P1	MOUNTING BASE (BRAKE SWITCH)
H-39	211A3504P1	SHOULDER SCREW
H-40	N264P21B6	LOCKING NUT, HEX
H-41	211A3505P2	CLEVIS PIN
H-42	211A3256P2	HAIRPIN COTTER



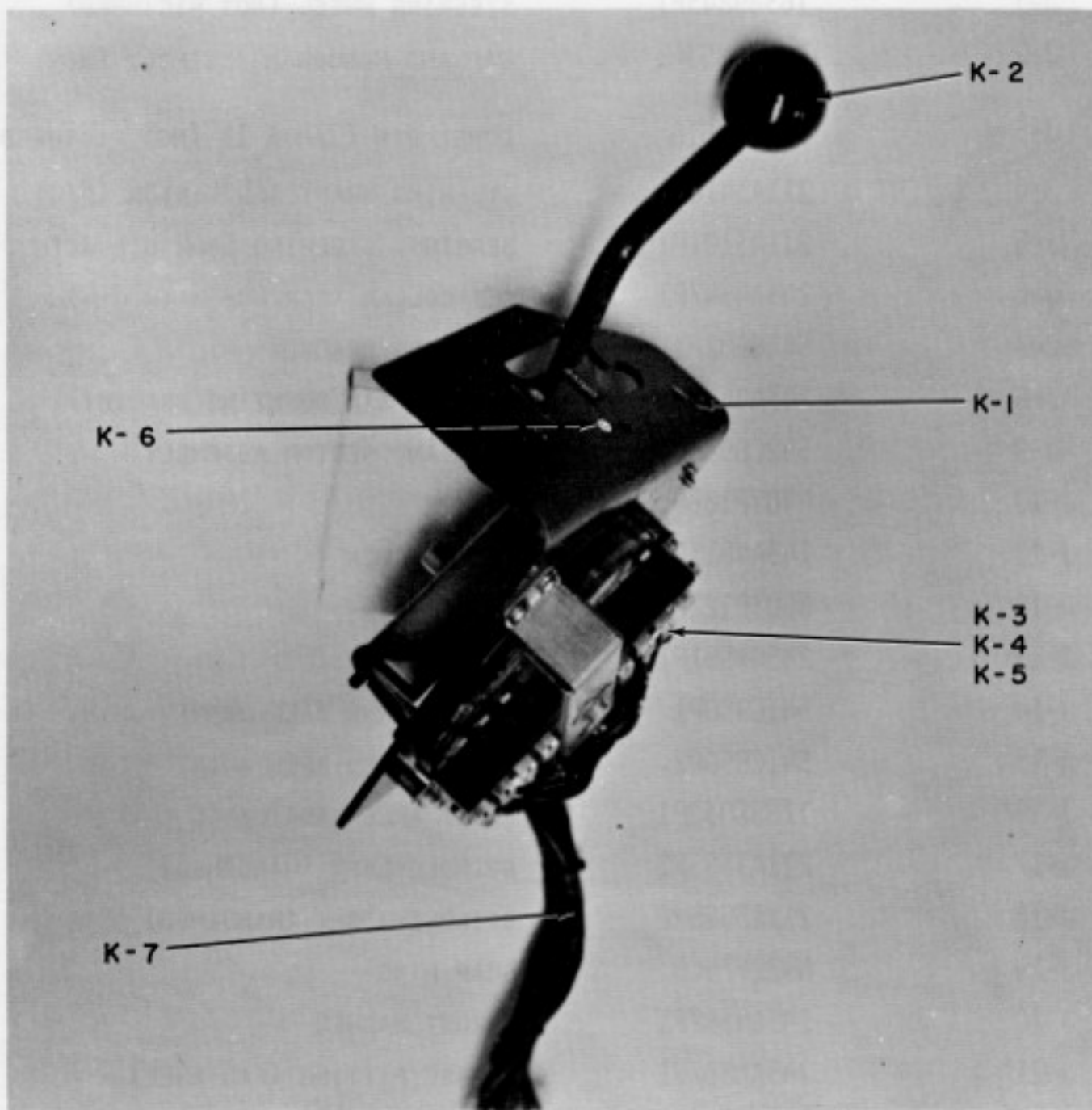
J

STEERING AREA COMPONENTS

FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	163B9843P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4853G1	CAP AND MONOGRAM ASSEMBLY (NOT PICTURED)
J-3	N533P2516	DOWEL PIN (1/4 X 1) (NOT PICTURED)
J-4	211A3416G1	STEERING SHAFT AND PINION (3/4)
J-5	211A3101P1	BEARING, STEERING (FOR USE WITH J-4)
J-6	243A4547P1	SET COLLAR (FOR USE WITH J-4)
J-7	541C902P1	MOUNTING BRACKET
J-8	243A4590P1	BEARING (IN MOUNTING BRACKET)
J-9	542C898G1	GEAR AND SECTOR ASSEMBLY
J-10	N402P18B6	WASHER
J-11	243A4613P1	SHIM WASHER
J-12	N503P1220B6	COTTER PIN
J-13	243A4561P1	BEARING
J-14	541C950P1	TIE ROD AND BALL JOINT - R.H.
J-15	541C950P2	TIE ROD AND BALL JOINT - L.H.
J-16*	178B8032P1	FRONT AXLE-FABRICATED
J-17	211A3595P1	SPINDLE-LEFT (HARDENED)
J-18	211A3595P2	SPINDLE-RIGHT (HARDENED)
J-19	N922P75C6	SNAP RING
J-20	243A4587P1	THRUST WASHER
J-21*	243A4867P1	GREASE FITTING (FAB AXLE)
J-21*	243A4609P1	GREASE FITTING (CAST AXLE)

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.



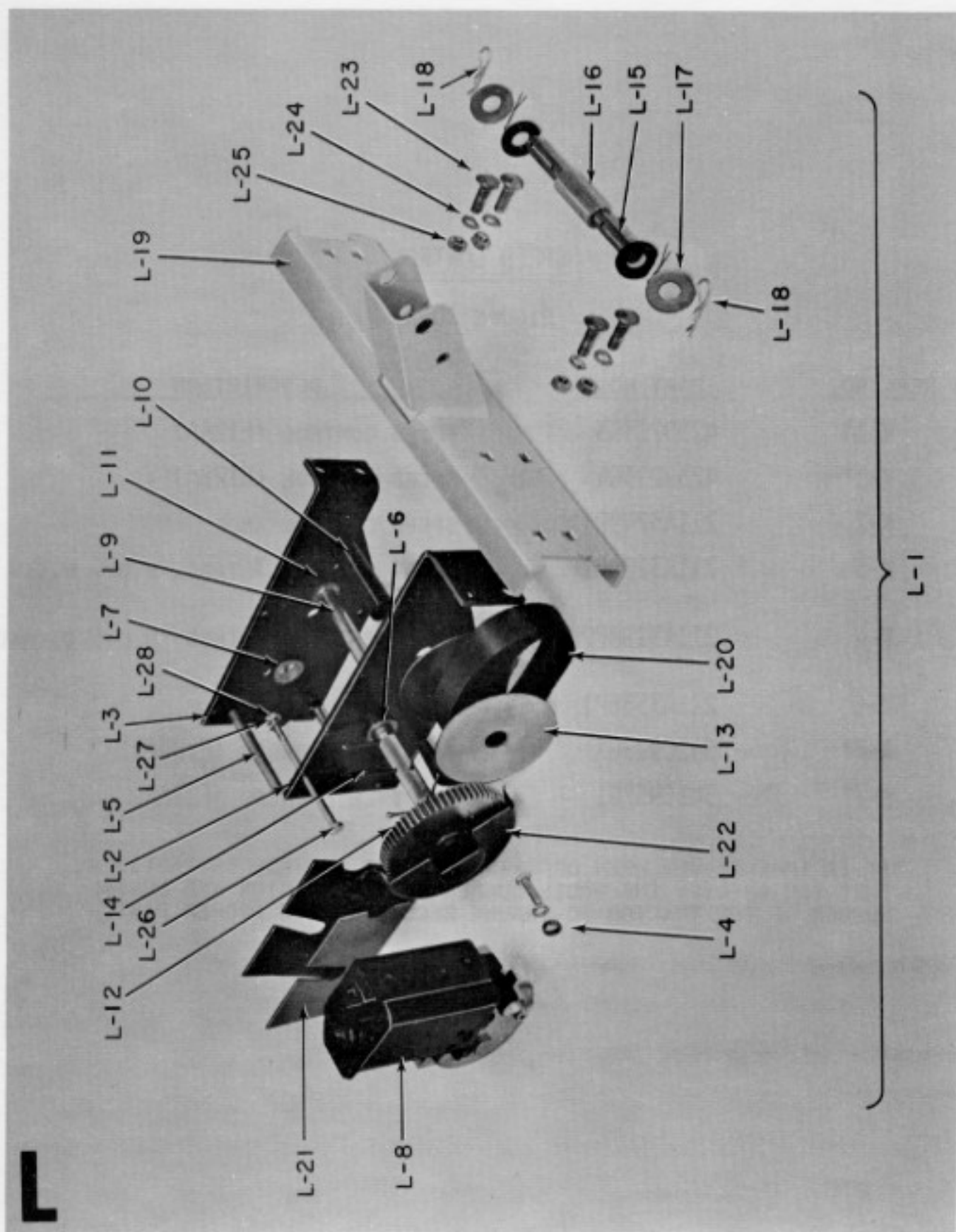
K

SPEED CONTROL

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1*	423D213G3	SPEED CONTROL (E12AA)
K-1*	423D213G4	SPEED CONTROL (E12BA)
K-2	211A3249P1	SPEED CONTROL KNOB
K-3	211A3198P1	START SWITCH, 3 TABS, N.O., N.C., AND COMMON
K-4	211A3198P2	1A 2A SWITCH, 2 TABS, N.O., O, AND COMMON
K-6	211A3558P1	REVERSE SWITCH
K-7*	541C919G1	THROTTLE HARNESS (E12BA)
K-7*	541C957G1	THROTTLE HARNESS (E12AA)

*IT IS IMPERATIVE, WHEN ORDERING A SPEED CONTROL OR PARTS,
THAT YOU SPECIFY THE MODEL NUMBER OF THE TRACTOR AND SERIAL
NUMBER OF THE TRACTOR TO INSURE RECEIVING THE PROPER PART.



FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	423D217G1	LIFT ASSEMBLY
L-2	541C668P1	SUPPORT, RIGHT
L-3	541C668P2	SUPPORT, LEFT
L-4	243A4550P1	SPACER
L-5	243A4550P2	SPACER
L-6	211A3540P1	FLANGED BEARING
L-7	211A3540P3	FLANGED BEARING
L-8	211A3561P1	ACTUATOR
L-9	211A3542P1	SHAFT
L-10	211A3543P1	SLEEVE
L-11	243A4554P2	PUSHNUT
L-12	211A3539G1	GEAR ASSEMBLY
L-13	211A3520P1	WASHER
L-14	N503P916B6	COTTER PIN
L-15	211A3494P1	SHAFT
L-16	211A3493P1	SPOOL
L-17	N402P45B6	WASHER
L-18	211A3256P3	HAIRPIN COTTER
L-19	541C659P1	BUMPER
L-20	163B9802G1	LIFT STRAP AND CLIP
L-21	541C997P1	TAPE GUARD
L-22	541C907P1	GEAR COVER
L-23	N62P23016B6	CARRIAGE BOLT
L-24	N405P12C6	LOCK WASHER

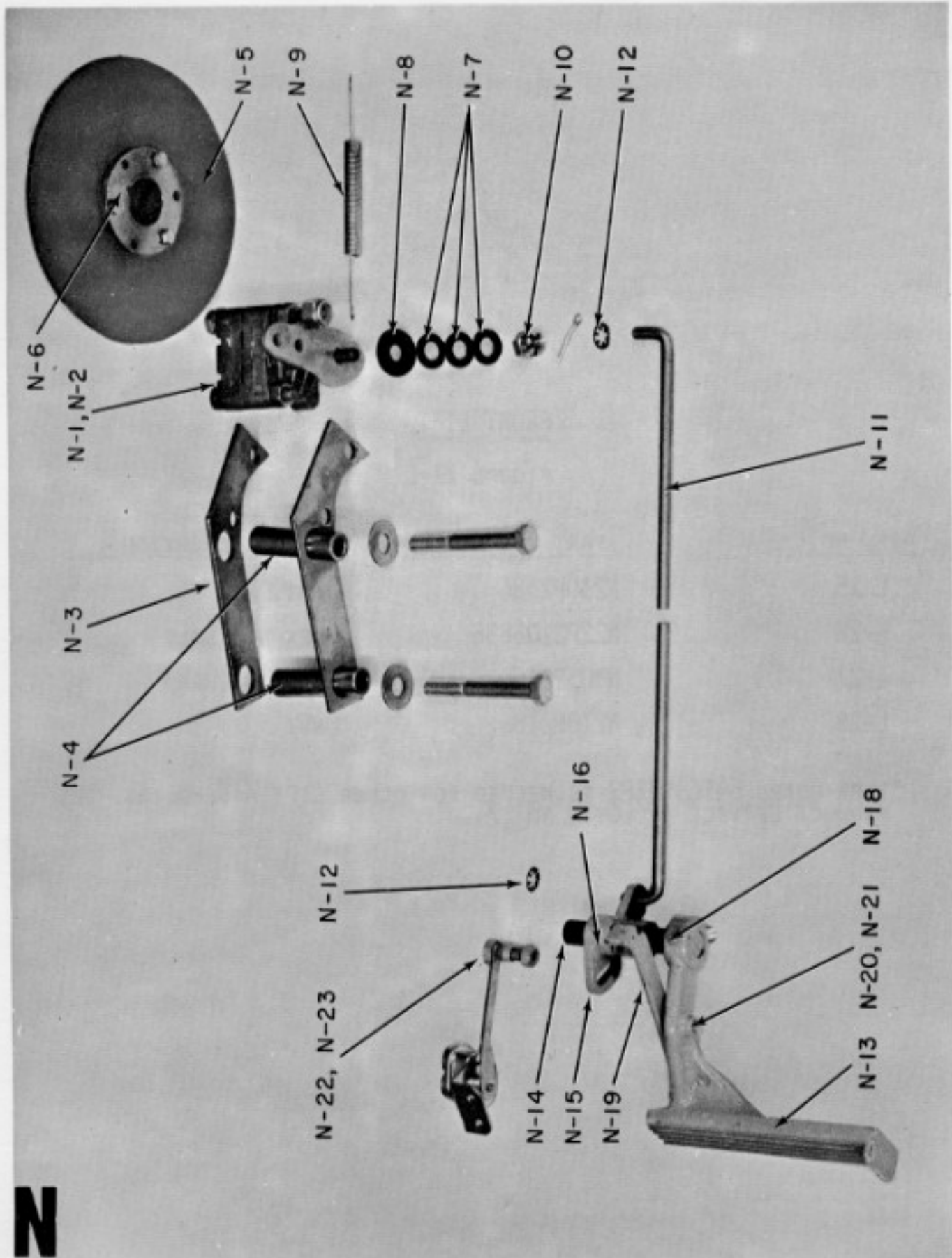
FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-25	N210P23B6	NUT, HEX
L-26	N22P21068B6	HEX HD. BOLT
L-27	N405P11C6	LOCK WASHER
L-28	N210P21B6	NUT

*TAPE GUARD 541C9972P2 IS NEEDED FOR OLDER LIFT ASSEMBLIES, SEE
PRODUCT SERVICE BULLETIN NO. 7.

N



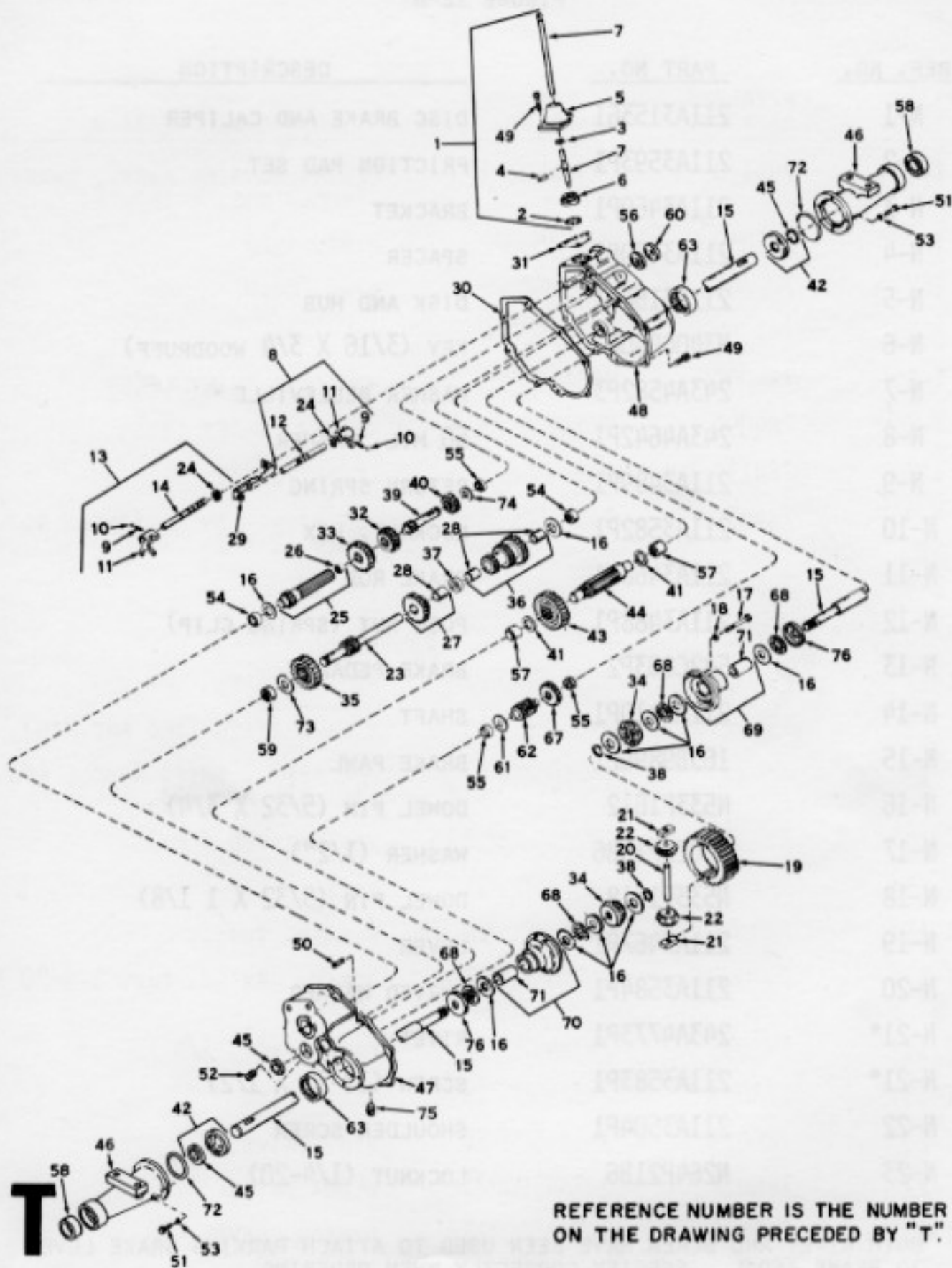
BRAKE

ALL BUT E12M

FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	211A3153G1	DISC BRAKE AND CALIPER
N-2	211A3593P1	FRICTION PAD SET
N-3	211A3469P1	BRACKET
N-4	211A3470P1	SPACER
N-5	211A3154G1	DISK AND HUB
N-6	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-7	243A4582P3	WASHER BELLEVILLE
N-8	243A4642P1	50 MIL. WASHER
N-9	211A3489P1	RETURN SPRING
N-10	211A3582P1	LOCKNUT, HEX
N-11	211A3468P1	BRAKE ROD
N-12	211A3488P1	PUSH NUT (SPRING CLIP)
N-13	542C893P2	BRAKE PEDAL
N-14	211A3410P1	SHAFT
N-15	163B9899P1	BRAKE PAWL
N-16	N533P1612	DOWEL PIN (5/32 X 3/4)
N-17	N402AP15B6	WASHER (1/2")
N-18	N533P1618	DOWEL PIN (5/32 X 1 1/8)
N-19	211A3467P1	LEVER
N-20	211A3584P1	CURVED WASHER
N-21*	243A4773P1	RIVET
N-21*	211A3583P1	SCREW (10-32 X 1/2)
N-22	211A3504P1	SHOULDER SCREW
N-23	N264P21B6	LOCKNUT (1/4-20)

*BOTH RIVET AND SCREW HAVE BEEN USED TO ATTACH PARKING BRAKE LEVER TO BRAKE PEDAL. SPECIFY CORRECTLY WHEN ORDERING.



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T."

2318 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-1	784110	243A4500P1	LEVER, HOUSING ASSY., SHIFT (INCL. NOS. 2 THRU 7)
T-2	792016	243A4500P2	RING, SNAP
T-3	792001	243A4500P3	RING, QUAD
T-4	792002	243A4500P4	PIN, ROLL
T-5	784093	243A4500P5	HOUSING, SHIFT LEVER
T-6	784094	243A4500P6	KEEPER, SHIFT LEVER
T-7	784111	243A4500P7	LEVER, SHIFT
T-8	784054	243A4500P8	ROD ASSY., SHIFT (INCL. NOS. 9 THRU 12 & 24)
T-9	792003	243A4500P9	SPRING
T-10	792004	243A4500P10	BALL, STEEL
T-11	784004	243A4500P11	FORK SHIFTER
T-12	784055	243A4500P12	ROD, SHIFTER (3RD AND 4TH)
T-13	784056	243A4500P13	ROD ASSY., SHIFT (INCL. NOS. 9, 10, 11, AND 14)
T-14	784057	243A4500P14	ROD SHIFTER (LOW)
T-15	774188	243A4500P15	AXLE
T-16	780042	243A4500P16	WASHER, THRUST
T-17	792005	243A4500P17	SCREW, HEX HD. CAP, 1/4-20 X 2 1/2
T-18	792006	243A4500P18	LOCKWASHER, 1/4
T-19	778033	243A4500P19	GEAR, RING
T-20	786019	243A4500P20	PIN, DRIVE
T-21	786027	243A4500P21	BLOCK DRIVE
T-22	778065	243A4500P22	PINION, BEVEL

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-23	776029A	243A4500P23	SHAFT AND GEAR, BRAKE
T-24	792017	243A4500P24	RING, SNAP
T-25	776026	243A4500P25	SHAFT AND BEARING ASSY., PISTON (INCL. NO. 26)
T-26	780018	243A4500P26	BEARING
T-27	778034	243A4500P27	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-28	780053	243A4500P28	BUSHING
T-29	784074	243A4500P29	STOP, SHIFTER
T-30	788023	243A4500P30	GASKET, CASE AND COVER
T-31	788022	243A4500P31	GASKET, SHIFT LEVER HOUSING
T-32	778019	243A4500P32	GEAR, SHIFTING (3RD AND 4TH)
T-33	778020	243A4500P33	GEAR, SHIFTING (1ST, 2ND, AND REVERSE)
T-34	778066	243A4500P34	GEAR, BEVEL
T-35	778037	243A4500P35	GEAR, IDLER
T-36	778035	243A4500P36	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-37	786024	243A4500P37	SPACER
T-38	792018	243A4500P38	RING, SNAP
T-39	776027	243A4500P39	SHAFT, INPUT
T-40	778024	243A4500P40	SPUR GEAR, INPUT SHAFT
T-41	780052	243A4500P41	WASHER, THRUST
T-42	788021	243A4500P42	SEAL AND RETAINER ASSY., OIL (INCL. NO. 45)
T-43	778036	243A4500P43	GEAR, OUTPUT
T-44	776028	243A4500P44	PINION, OUTPUT

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-45	788008	243A4500P45	SEAL, OIL
T-46	782025	243A4500P46	HOUSING, AXLE
T-47	772040	243A4500P47	COVER, ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, 59, AND 63)
T-48	770012	243A4500P48	CASE ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, AND 63)
T-49	792007	243A4500P49	SCREW, SOCKET HD. CAP, 1/4-20 X 3/4
T-50	786026	243A4500P50	PIN DOWEL
T-51	792028	243A4500P51	SCREW, HEX HD. 5/16-18 X 7/8
T-52	792019	243A4500P52	PLUG, MAGNETIC DRAIN
T-53	792029	243A4500P53	LOCKWASHER, SPLIT 5/16"
T-54	780049	243A4500P54	BEARING, NEEDLE
T-55	780022	243A4500P55	BEARING, NEEDLE
T-56	780024	243A4500P56	BEARING, BALL
T-57	780047	243A4500P57	BEARING, NEEDLE
T-58	780050	243A4500P58	BEARING, BALL
T-59	780046	243A4500P59	BEARING, NEEDLE
T-60	788025	243A4500P60	SEAL, OIL
T-61	780001	243A4500P61	WASHER
T-62	776031	243A4500P62	SHAFT AND PINION
T-63	780048	243A4500P63	BEARING NEEDLE
T-67	778038	243A4500P67	SPUR GEAR (22 TEETH)
T-68	780039	243A4500P68	BEARING, THRUST
T-69	774072	243A4500P69	CARRIER ASSY., DIFFERENTIAL (INCL. NO. 71)

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-70	774071	243A4500P70	CARRIER ASSY, DIFFERENTIAL (INCL. NO. 71)
T-71	780041	243A4500P71	BUSHING
T-72	788024	243A4500P72	"O" RING
T-73	780007	243A4500P73	WASHER, THRUST
T-74	780051	243A4500P74	WASHER, THRUST
T-75	792010	243A4500P75	PLUG, PIPE
T-76	780075	243A4500P76	RACE, THRUST

MISCELLANEOUS & HARDWAREZ

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	541C922P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-2	211A3599P1	PAINT (SPRAY YELLOW)
Z-3	243A4640P1	FRONT WHEEL BEARING
Z-4	243A4680P1	GREASE, 2 OZ. TUBE
Z-5	243A4564P5	PLUG (P-1)
Z-6	243A4564P4	PLUG (P-2)
Z-7	243A4564P3	PLUG (P-4)
Z-8	243A4568P4	JACK (J-1)
Z-9	243A4568P5	JACK (J-2)
Z-10	243A4568P3	JACK (J-4)
Z-11	211A3594G2	TERMINAL KIT
Z-12	N3400P606	WOODRUFF KEY (BRAKE)
Z-13	N3400P809	WOODRUFF KEY (REAR AXLE)
Z-14	N3402P6032	KEY (DRIVE MOTOR)
Z-15	N922P75C6	SNAP RING (FRONT AXLE)
Z-16	243A4587P1	THRUST WASHER (FRONT AXLE)
Z-17	N533P1316	ROLL PIN (FRONT AXLE)
Z-18	N533P1916	ROLL PIN 3/16 X 1" (LIFT ACTUATOR)
Z-19	N533P2516	SPRING DOWEL PIN (STEERING WHEEL)
Z-20	N533P1618	5/32 X 1 1/8 SPRING DOWEL PIN (BRAKE ASSEMBLY)
Z-21	211A3584P1	CURVED WASHER (PARKING BRAKE LEVER)
Z-22	243A4613P1	SHIM WASHER (STEERING)

MISCELLANEOUS & HARDWAREZ

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-23	N402AP18B6	PLAIN WASHER (STEERING)
Z-24	N402P45B6	WASHER (FOR FRONT LIFT)
Z-25	211A3488P1	PUSH NUT (SPRING CLIP) (BRAKE ROD)
Z-26	N264P21B6	1/4-20 LOCKING NUT, HEX (USED ON BRAKE SHOULDER SCREW)
Z-27	211A3562P1	SPEED NUT (ON CHARGER SCREEN)
Z-28	N503P1220B6	COTTER PIN (STEERING)
Z-29	N503P1216	COTTER PIN (FRONT ROLLER, MOWER)
Z-30	211A3505P2	CLEVIS PIN (FRAME)
Z-31	243A4810P1	BATTERY CAP WRENCH
Z-32	163B9887G1	BATTERY CLAMP ASSEMBLY
Z-33*	211A3439G1	BATTERY CLAMP, RIGHT
Z-34*	211A3439G2	BATTERY CLAMP, LEFT
Z-35*	211A3440G1	BATTERY "U" CLAMP
Z-36*	211A3442P1	BATTERY CLAMP BAR

*THESE PARTS ARE THE INDIVIDUAL PARTS WHICH MAKE UP THE BATTERY CLAMP ASSEMBLY Z-32.

E12

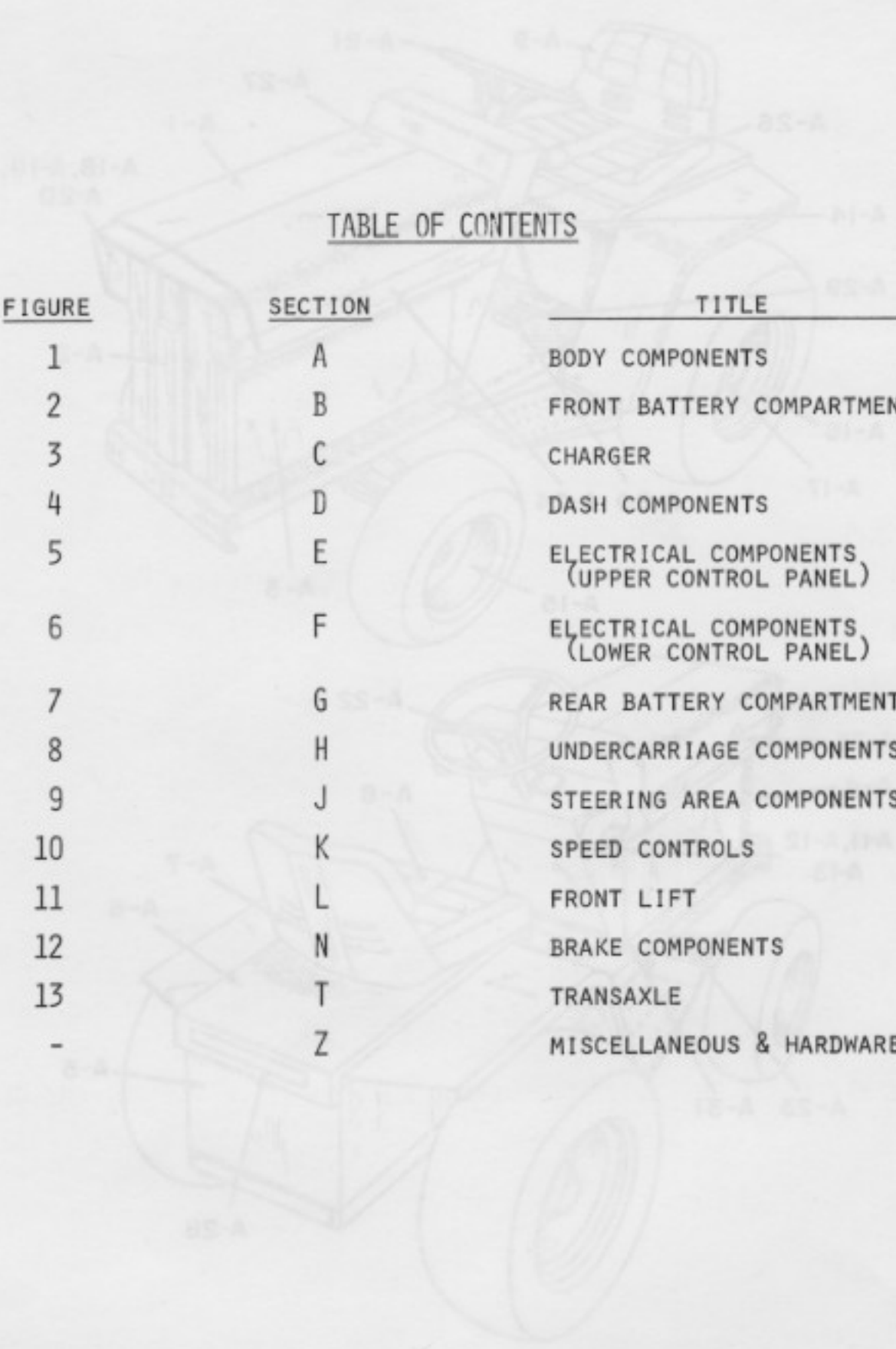
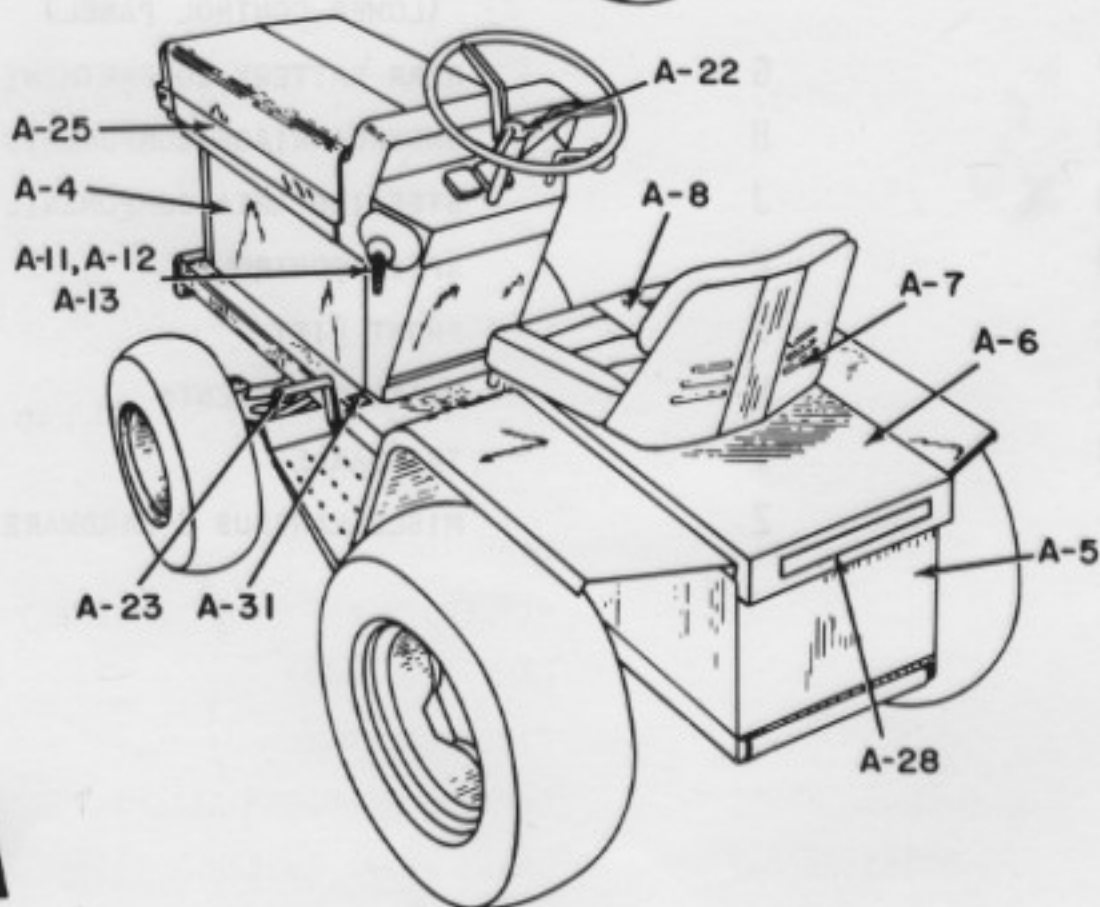
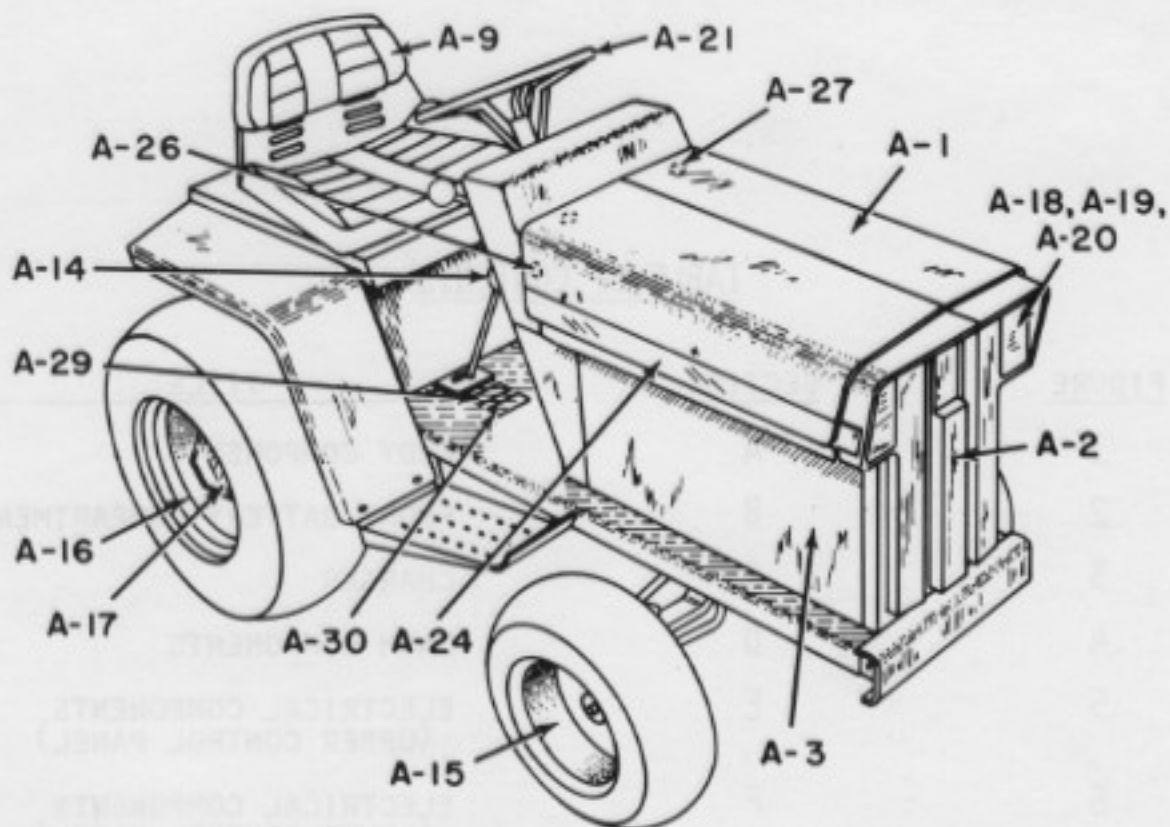


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A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	541C940G1	HOOD ASSEMBLY
A-2	423D214P1	FRONT GRILL
A-3	422D837P1	SIDE BODY PANEL, RIGHT
A-4	422D838P1	SIDE BODY PANEL, LEFT
A-5	587E927G1	REAR BATTERY BOX ASSEMBLY, (INCLUDES FENDERS)
A-6	541C937G1	REAR BATTERY BOX COVER (LESS SEAT)
A-7	243A4770P1	SEAT PAN (NON-ADJUSTABLE BACK)
A-8	178B8030P1	CUSHION BOTTOM
A-9	243A4852P1	CUSHION, REAR (NON-ADJUSTABLE)
A-11	163B9923G1	POWER DISCONNECT
A-12	211A3448P1	FUSIBLE LINK (LOCATED ON POWER DISCONNECT)
A-13	243A4502P1	POWER DISCONNECT KNOB
A-14	211A3249P1	GEARSHIFT KNOB
A-15	541C951P1	FRONT TIRE (16 X 4.80/4.00-8) AND RIM
A-16	541C658G1	REAR TIRE (23 X 8.50-12) AND RIM
A-17	243A4589P1	WHEEL LUG
A-18	211A3413P1	HEADLIGHT LENS
A-19	163B9936G1	REFLECTOR AND LIGHT ASSEMBLY
A-20	211A3592P1	LAMP (GE 1076)
A-21	163B9843P1	STEERING WHEEL
A-22	243A4853G1	CAP AND MONOGRAM ASSEMBLY
A-23	163B9876G2	BRAKE PEDAL ASSEMBLY

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-24	422D848P5	HOOD DECAL, RIGHT HAND
A-25	422D848P6	HOOD DECAL, LEFT HAND
A-26	243A4639P1	HOOD RUBBER BUMPER (MOUNTED ON BOTH SIDES)
A-27	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP)
A-28	211A3250P1	REAR TAIL REFLECTOR
A-29	243A4869P1	DECAL, "TO FACILITATE SHIFTING"
A-30	243A4794P1	DECAL, "SHIFT TO LOWER GEAR"
A-31	211A3247P1	DECAL "PARKING BRAKE"

B

B-11 B-24, B-25 B-14 B-15

B-8

B-6 B-7

B-5 B-4

B-23 B-20

B-21 B-22

CAUTION

DO NOT REMOVE PROTECTIVE COVER
EXCEPT FOR SERVICE

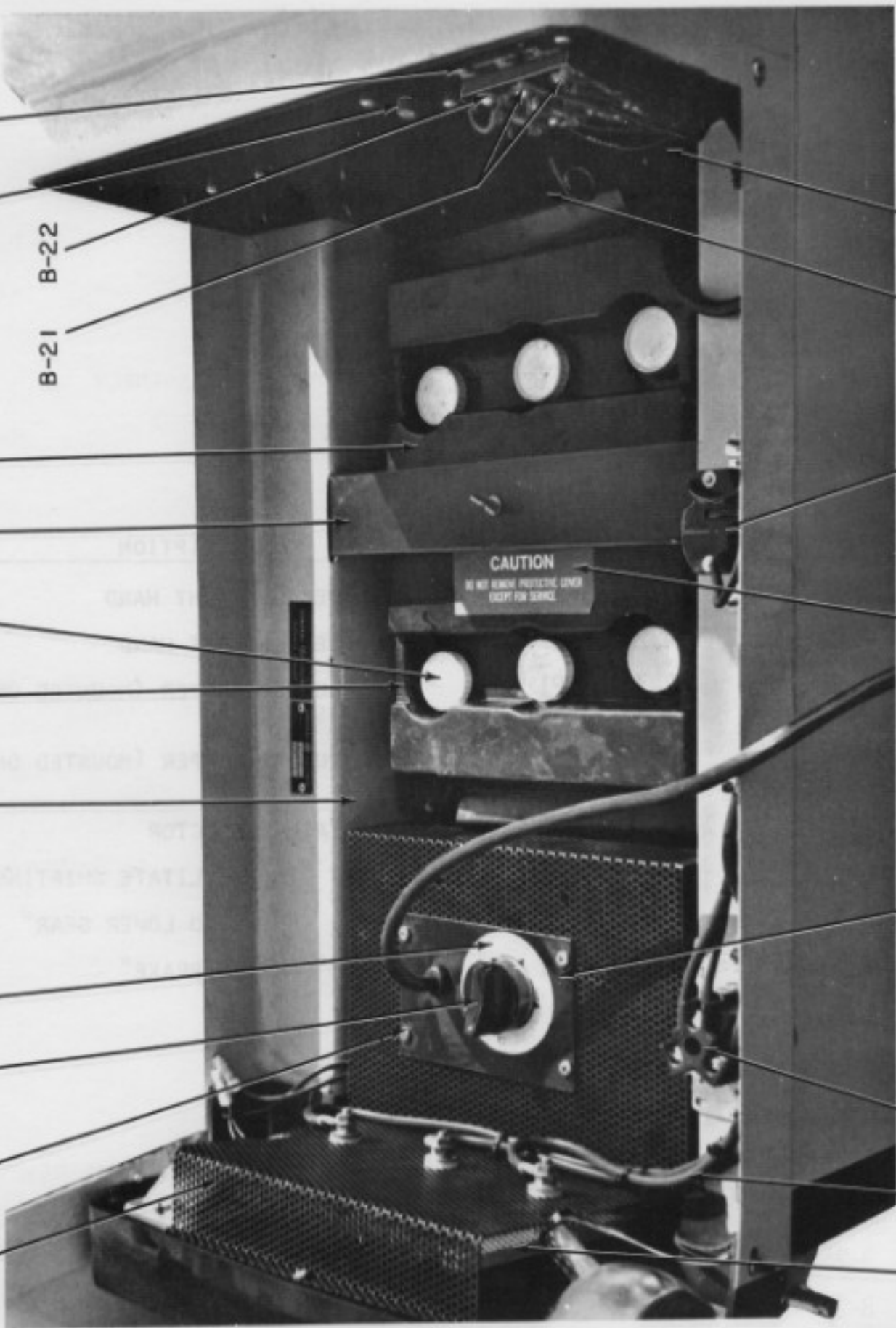
B-12 B-16 B-17

B-13

B-10

B-18

B-9 B-19

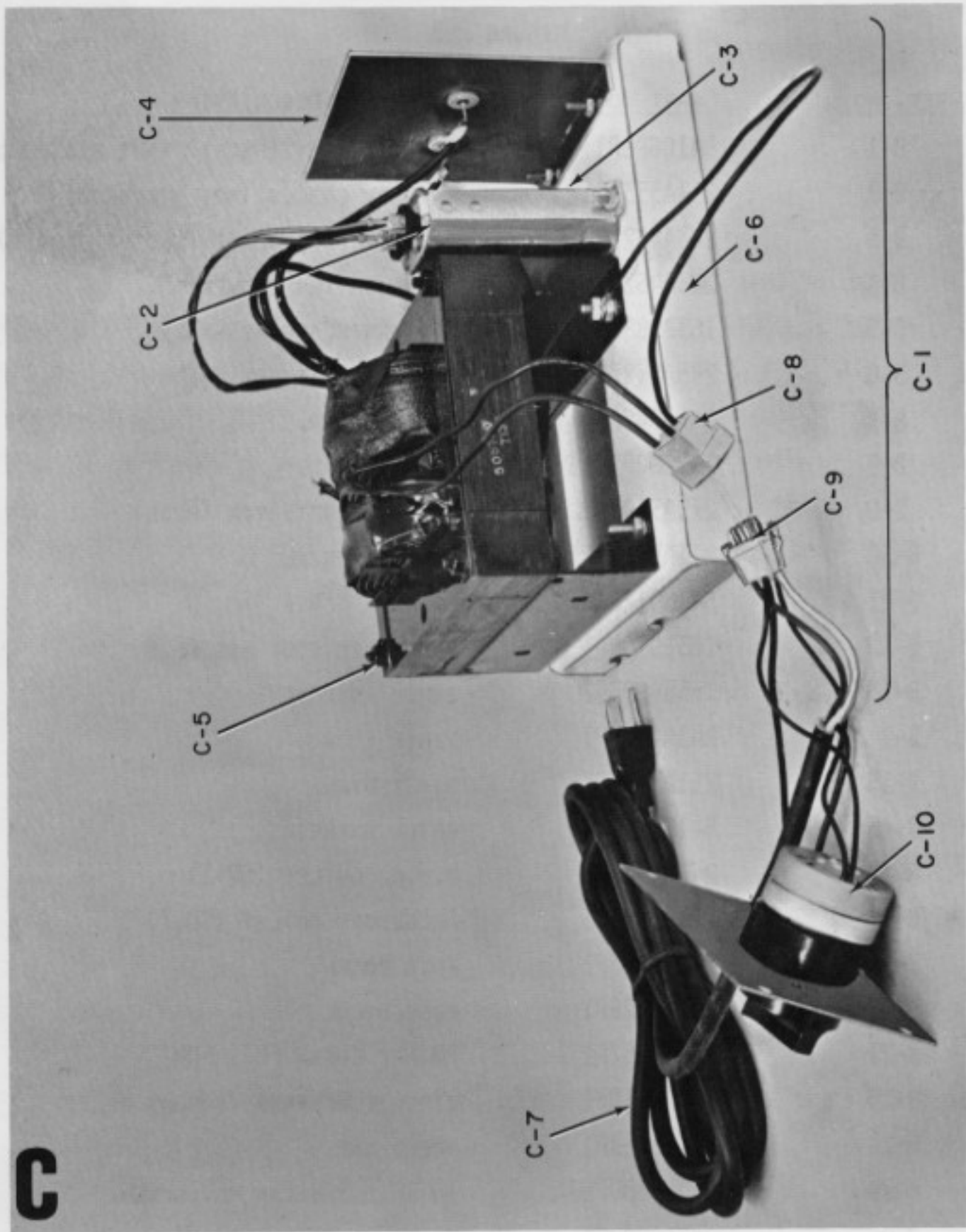


FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	541C699P1	BATTERY TRAY (FRONT) (NOT PICTURED)
B-2	211A3531G1	BATTERY CABLES (NOT PICTURED)
B-3	243A4521P1	BATTERY POST CLAMP (NOT PICTURED)
B-4	243A4523G1	FRONT BATTERY COVER
B-5	163B9887G1	BATTERY CLAMP ASSEMBLY
B-6	243A4527P1	STANDARD BATTERY
B-7	244A7420P1	BATTERY CAP
B-8	155C8005P1	POLY BAG
B-9	211A3598P2	BATTERY PROTECTOR (WOOD)
B-10	211A3511P1	CAUTION DECAL
B-11	541C917P1	CHARGER COVER
B-12	163B9904G1	POWER RESISTOR ASSEMBLY
B-13	163B9906G2	TIMER ASSEMBLY
B-14	243A4549P1	TIMER KNOB
B-15	211A3498P1	TIMER DIAL
B-16	541C944G1	GRILL HARNESS
B-17	243A4572P1	P.T.O. OUTLET (S0-1)
B-18	243A4542P1	ACCESSORY OUTLET (S0-2)
B-19	243A4807P1	FUSE BOARD
B-20	211A3528P1	FUSE DECAL
B-21	243A4657P1	20 AMP FUSE, FU3, FU4
B-23	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)
B-24	211A3562P1	SPEED NUT
B-25	N80P16006B6	10-24 X 3/8 PAN HD. SCREW
B-22	243A4597P1	30 AMP FUSE, SLO BLO, FU2

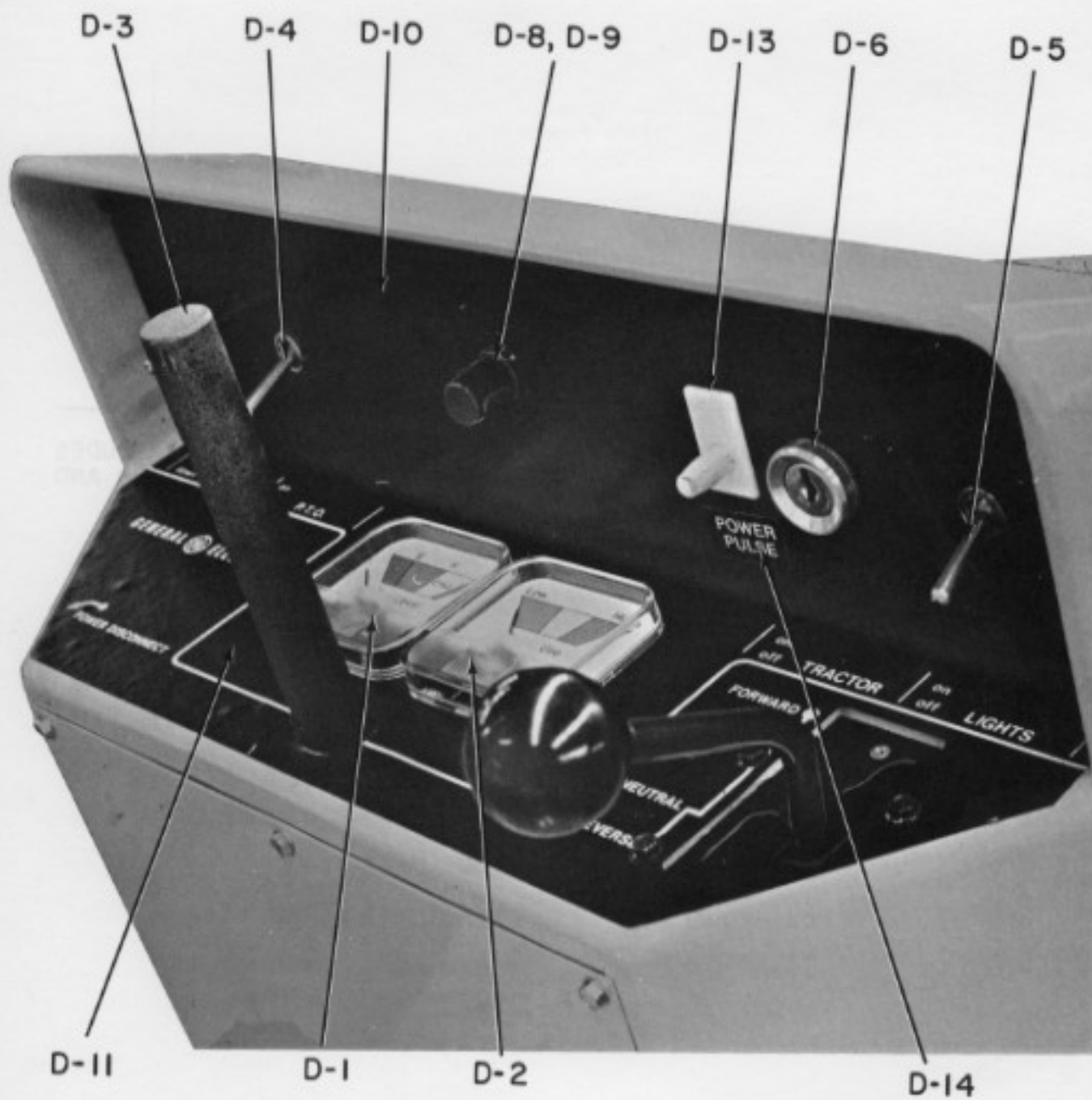
C



CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	423D225G1	CHARGER SUB ASSEMBLY (INCLUDES BASE TRANSFORMER CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	211A3510P2	CAPACITOR BRACKET (2 REQUIRED)
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	541C932P1	CHARGER BASE
C-7	211A3555G1	CHARGER CORD ASSEMBLY
C-8	243A4564P3	PLUG (P-4)
C-9	243A4568P3	JACK (J-4)
C-10	211A3507P1	TIMER

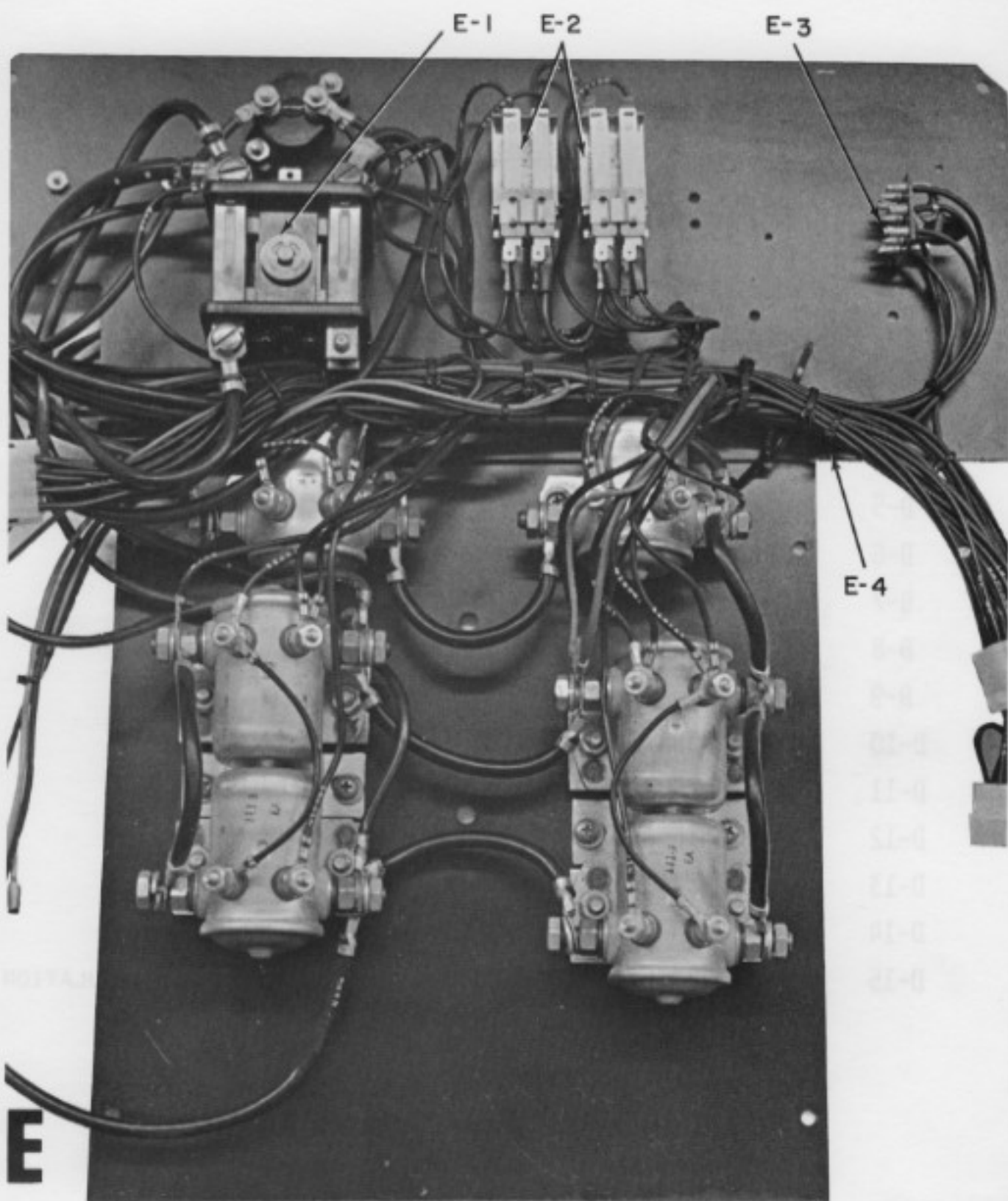


D

DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	243A4629G1	FUEL LEVEL GAUGE
D-2	243A4630G2	POWER USE GAUGE
D-3	243A4531P2	LIFT SWITCH
D-4	243A4531P1	P.T.O. SWITCH
D-5	243A4531P3	LIGHT SWITCH
D-6	243A4573P1	KEY SWITCH
D-7	211A3597P1	KEY
D-8	243A4574P1	LIGHT, DASH
D-9	211A3591P1	LAMP (GE 1815)
D-10	178B8132P1	DASH PANEL
D-11	541C681P1	DECAL, DASH
D-12	541C967G1	DASH HARNESS
D-13	243A4790P1	POWER PULSE SWITCH
D-14	244A7088P1	DECAL, POWER PULSE
D-15	211A3551P1	TUBING (NOT PICTURED—INSULATION ON SWITCH TERMINALS)



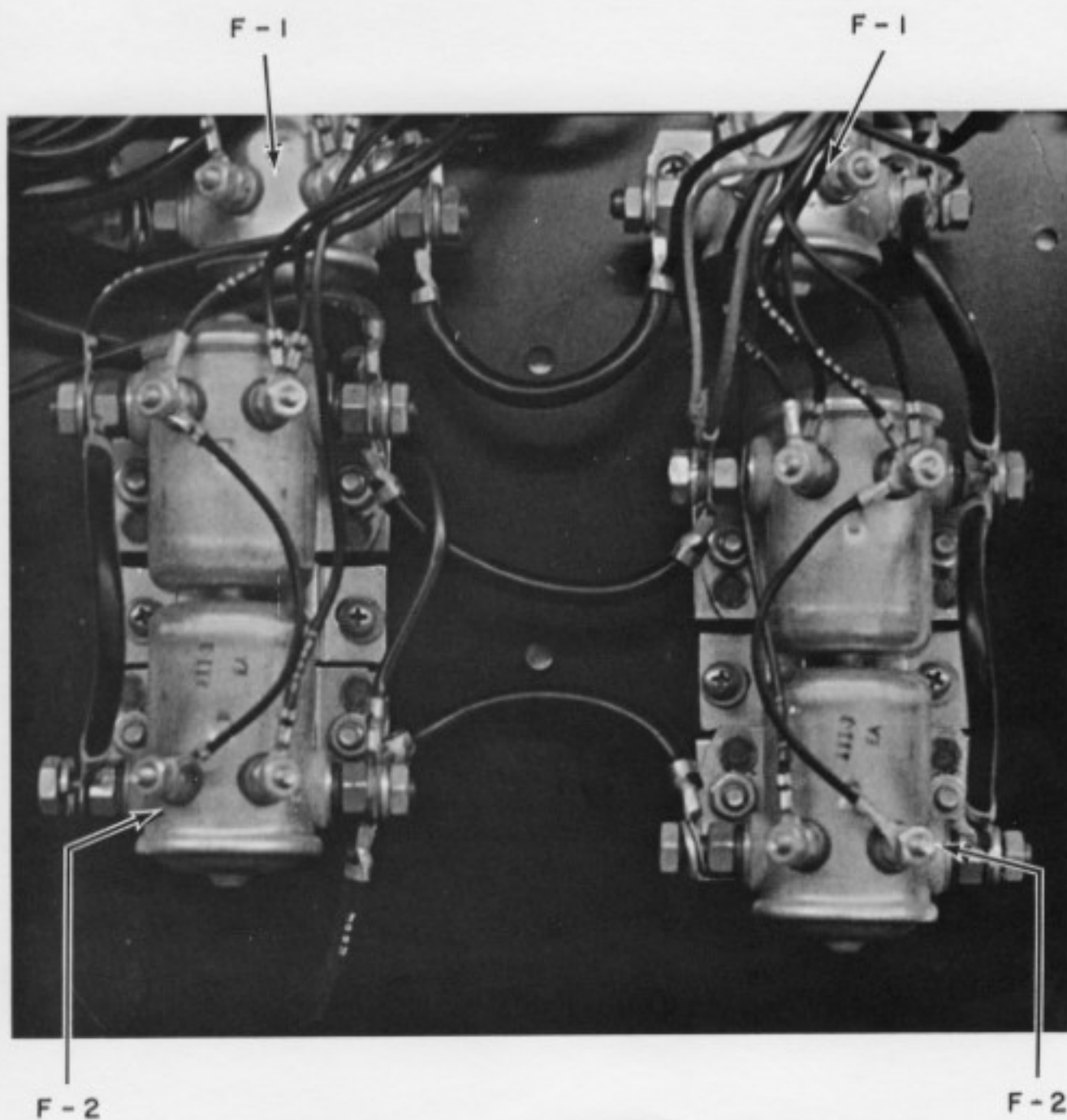
E

ELECTRICAL COMPONENTS

(UPPER CONTROL PANEL)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	243A4524P1	P.T.O. CONTACTOR
E-2	243A4562P1	RELAY
E-3	243A4970G1	DIODE AND VARISTOR ASSEMBLY
E-4	423D229G1	CONTROL PANEL HARNESS



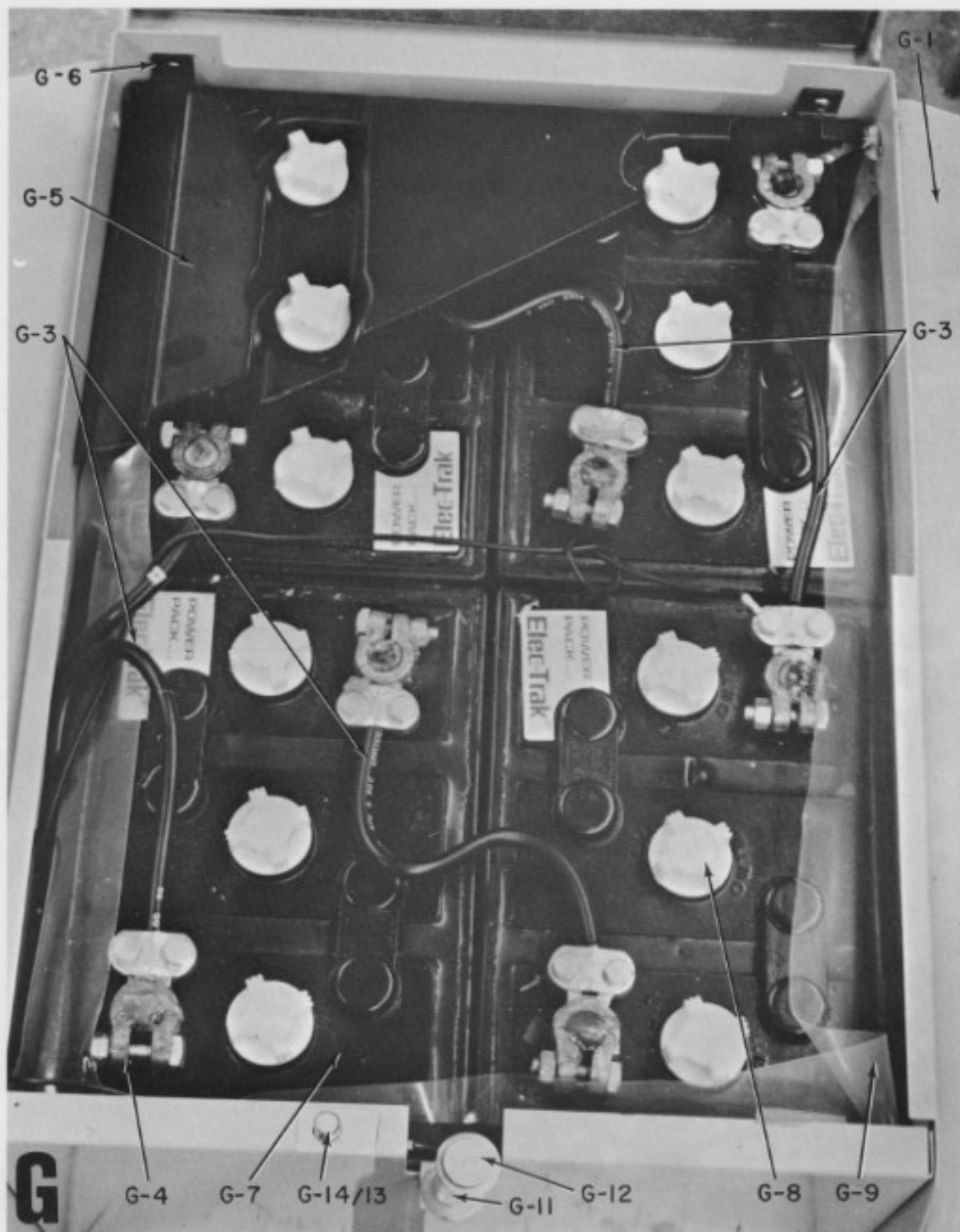
F

ELECTRICAL COMPONENTS

(LOWER CONTROL PANEL)

FIGURE 6-F

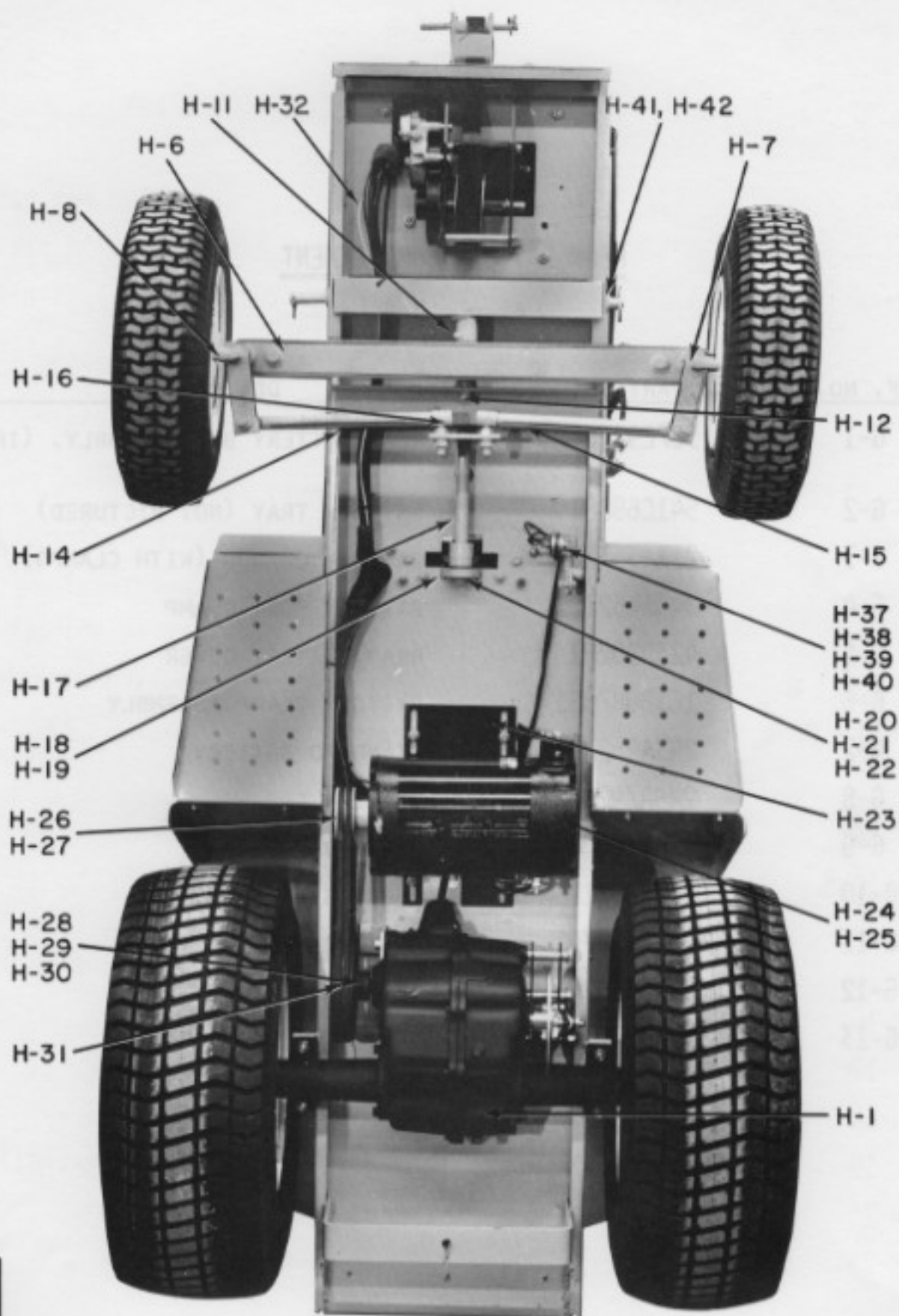
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
F-1	211A3567P1	CONTACTOR
F-2	178B8009P1	DOUBLE CONTACTOR



REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	587E927G1	REAR BATTERY BOX ASSEMBLY, (INCLUDES FENDER)
G-2	541C698P1	BATTERY TRAY (NOT PICTURED)
G-3	211A3531G1	BATTERY CABLES (WITH CLAMPS)
G-4	243A4521P1	BATTERY POST CLAMP
G-5	423D202P1	REAR BATTERY COVER
G-6	163B9875G1	BATTERY CLAMP ASSEMBLY
G-7	243A4527P1	STANDARD BATTERY
G-8	244A7420P1	BATTERY CAP
G-9	155C8006P1	REAR POLY BAG
G-10	211A3511P1	CAUTION DECAL
G-11	211A3577P1	SEAT SPRING
G-12	211A3191P1	RIVET
G-13	243A4790P1	SEAT SWITCH



H

UNDERCARRIAGE COMPONENTS

ALL BUT E12M

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	422D818P1	TRANSAXLE
H-2	211A3107P1	HUB, PAINTED (SEE E12M FOR DETAIL)
H-3	N3400P809	KEY (1/4 X 1/8) (SEE E12M FOR DETAIL)
H-4	N72P2316C6	SET SCREW (5/16-18 X 1) (SEE E12M FOR DETAIL)
H-5	N213P23B6	JAM NUT (5/16-18) (SEE E12M FOR DETAIL)
H-6*	541C685P1	FRONT AXLE, CAST (NO LONGER AVAILABLE)
H-6*	178B8032P1	FRONT AXLE, FABRICATED
H-7	211A3595P1	SPINDLE, LEFT (HARDENED)
H-8	211A3595P2	SPINDLE, RIGHT (HARDENED)
H-9	N922P75C6	SNAP RING (LOCATED ON SPINDLE)
H-10	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-11	243A4609P1	GREASE FITTING (CAST AXLE)
H-11	243A4867P1	GREASE FITTING (FAB AXLE)
H-12	211A3284P1	PIVOT PIN
H-13	N533P1316	ROLL PIN (1/8 X 1)
H-14	541C950P1	TIE ROD AND BALL JOINT (R.H.)
H-15	541C950P2	TIE ROD AND BALL JOINT (L.H.)
H-16	243A4561P1	BEARING
H-17	542C898G1	GEAR AND SECTOR ASSEMBLY
H-18	541C902P1	MOUNTING BRACKET
H-19	243A4590P1	BEARING (IN MOUNTING BRACKET)
H-20	N402P18B6	PLAIN WASHER
H-21	243A4613P1	SHIM WASHER

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

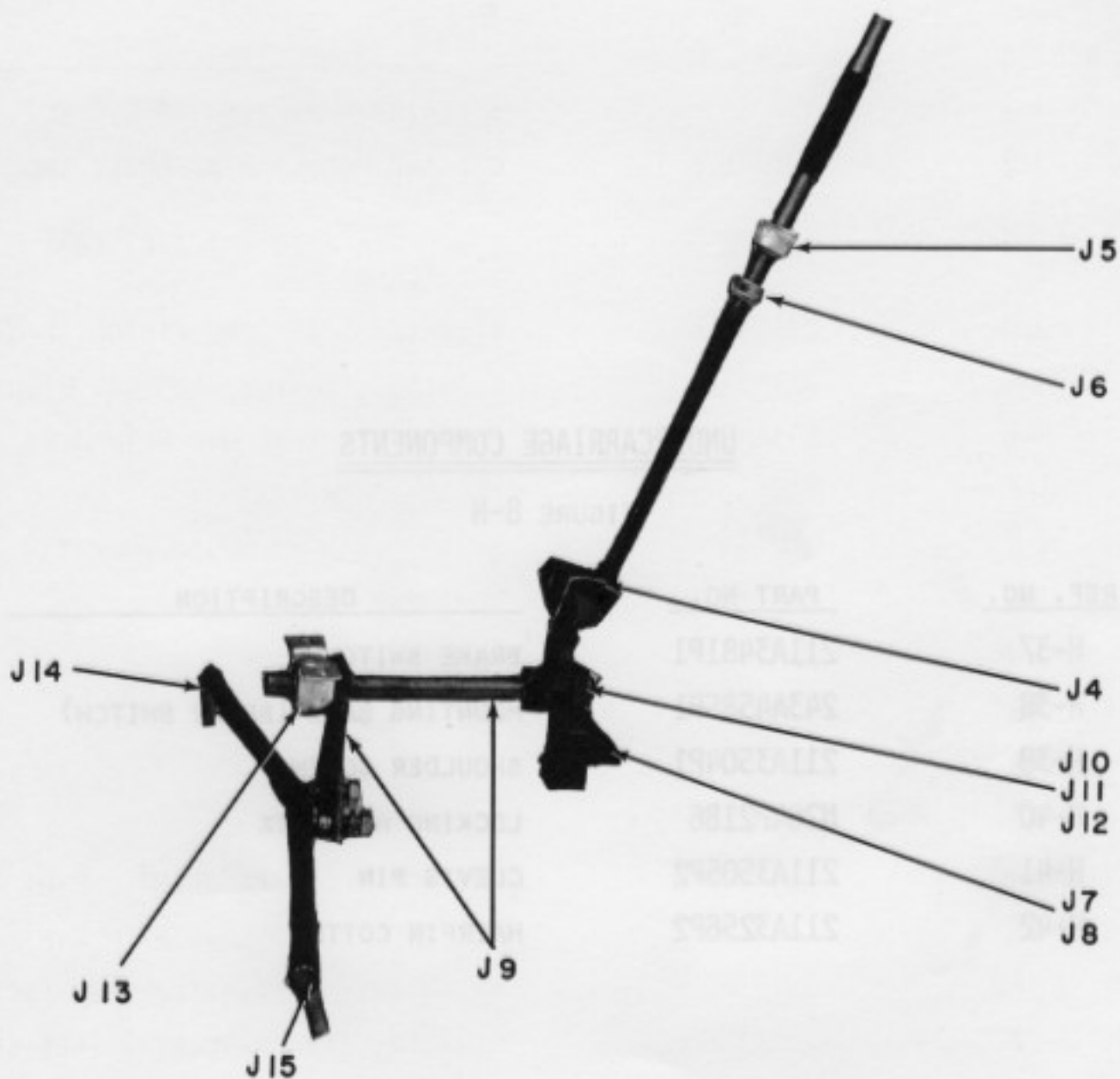
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-22	N503P1220B6	COTTER PIN
H-23	541C915P1	MOTOR PLATE
H-24	178B8034P1	DRIVE MOTOR
H-26	243A4675P5	DRIVE MOTOR PULLEY
H-27	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-28	163B9877P1	TRANSAXLE PULLEY
H-29	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-30	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-31	211A3226P5	DRIVE BELT
H-32	423D228G1	UNDERCARRIAGE HARNESS
H-33	243A4540P2	CABLE TIE
H-34	211A3532P1	BOOT
H-35	211A3532P2	BOOT
H-36	211A3532P3	BOOT

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE. HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-37	211A3481P1	BRAKE SWITCH
H-38	243A4585P1	MOUNTING BASE (BRAKE SWITCH)
H-39	211A3504P1	SHOULDER SCREW
H-40	N264P21B6	LOCKING NUT, HEX
H-41	211A3505P2	CLEVIS PIN
H-42	211A3256P2	HAIRPIN COTTER



J

STEERING AREA COMPONENTS

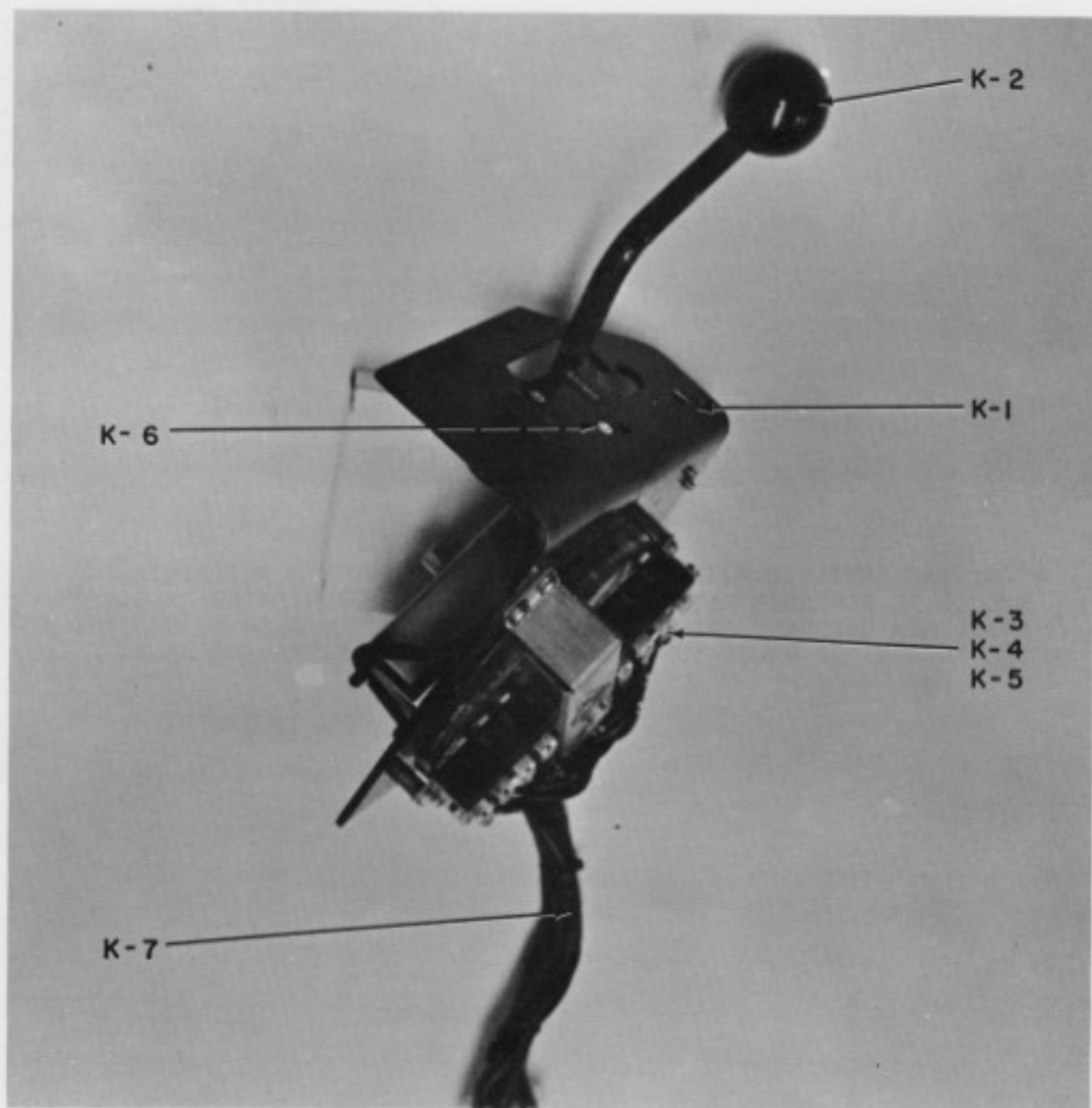
FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	423D255P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4828P1	CAP AND MONOGRAM ASSEMBLY (NOT PICTURED)
J-3	N533P2520	DOWEL PIN (1/4 X 1 1/4) (NOT PICTURED)
J-4	211A3416G2	STEERING SHAFT AND PINION (5/8)
J-5	211A3101P2	BEARING STEERING (FOR USE WITH J-4)
J-6	243A4547P2	SET COLLAR (FOR USE WITH J-4)
J-7	541C902P1	MOUNTING BRACKET
J-8	243A4590P1	BEARING (IN MOUNTING BRACKET)
J-9	542C898G1	GEAR AND SECTOR ASSEMBLY
J-10	N402P18B6	WASHER
J-11	243A4613P1	SHIM WASHER
J-12	N503P1220B6	COTTER PIN
J-13	243A4561P1	BEARING
J-14	541C950P1	TIE ROD AND BALL JOINT - R.H.
J-15	541C950P2	TIE ROD AND BALL JOINT - L.H.
J-16#	178B8032P1	FRONT AXLE-FABRICATED (SEE SECTION H)
J-17	211A3595P1	SPINDLE-LEFT (HARDENED) (SEE SECTION H)
J-18	211A3595P2	SPINDLE-RIGHT (HARDENED) (SEE SECTION H)
J-19	N922P75C6	SNAP RING (SEE SECTION H)
J-20	243A4587P1	THRUST WASHER (SEE SECTION H)
J-21#	243A4867P1	GREASE FITTING (FAB AXLE) (SEE SECTION H)
J-21#	243A4609P1	GREASE FITTING (CAST AXLE) (SEE SECTION H)

STEERING AREA COMPONENTS

FIGURE 9-J

#TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.



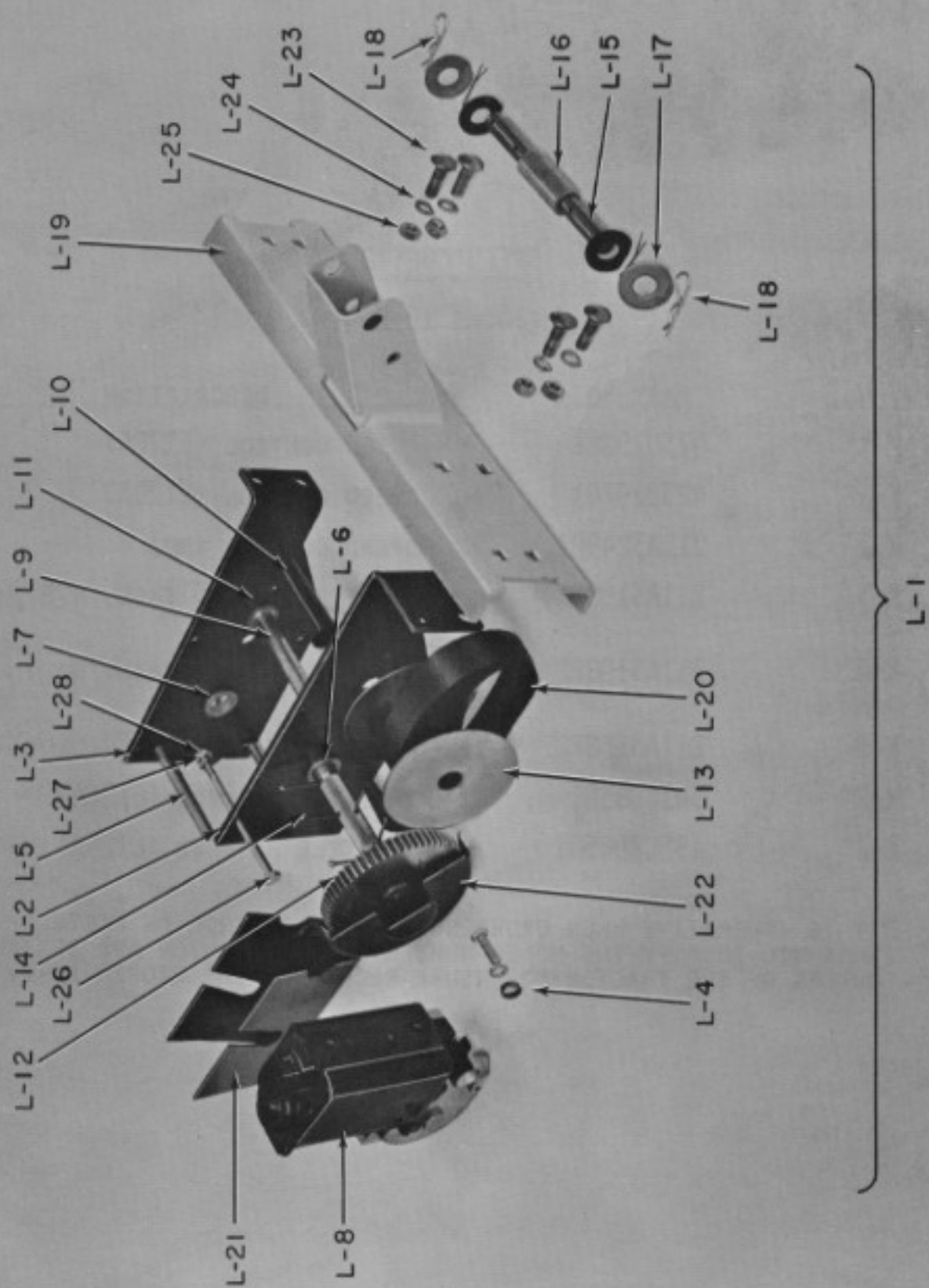
K

SPEED CONTROL

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1*	423D259G1	SPEED CONTROL (E12CA)
K-1*	423D297G1	SPEED CONTROL (E12DA)
K-2	211A3249P1	SPEED CONTROL KNOB
K-3	211A3198P1	START SWITCH, 3 TABS, N.O., N.C., AND COMMON
K-4	211A3198P2	1A 2A SWITCH, 2 TABS, NO.O AND COMMON
K-6	211A3558P2	REVERSE SWITCH (E12DA ONLY)
K-7*	541C985G1	THROTTLE HARNESS (E12CA)
K-7*	155C8065G1	THROTTLE HARNESS (E12DA)

*IT IS IMPERATIVE WHEN ORDERING A SPEED CONTROL OR PARTS,
THAT YOU SPECIFY THE MODEL NUMBER OF THE TRACTOR AND SERIAL
NUMBER OF THE TRACTOR TO INSURE RECEIVING THE PROPER PART.



FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	423D217G1	LIFT ASSEMBLY
L-2	541C668P1	SUPPORT, RIGHT
L-3	541C668P2	SUPPORT, LEFT
L-4	243A4550P1	SPACER
L-5	243A4550P2	SPACER
L-6	211A3540P1	FLANGED BEARING
L-7	211A3540P3	FLANGED BEARING
L-8	211A3561P1	ACTUATOR
L-9	211A3542P1	SHAFT
L-10	211A3543P1	SLEEVE
L-11	243A4554P2	PUSHNUT
L-12	211A3539G1	GEAR ASSEMBLY
L-13	211A3520P1	WASHER
L-14	N503P916B6	COTTER PIN
L-15	211A3494P1	SHAFT
L-16	211A3493P1	SPOOL
L-17	N402P45B6	WASHER
L-18	211A3256P3	HAIRPIN COTTER
L-19	541C659P1	BUMPER
L-20	163B9802G1	LIFT STRAP AND CLIP
L-21	541C997P1	TAPE GUARD
L-22	541C907P1	GEAR COVER
L-23	N62P23016B6	CARRIAGE BOLT
L-24	N405P12C6	LOCK WASHER

FRONT LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-25	N210P23B6	NUT, HEX
L-26	N22P21068B6	HEX HD. BOLT
L-27	N405P11C6	LOCK WASHER
L-28	N210P21B6	NUT

*TAPE GUARD 541C9972P2 IS NEEDED FOR OLDER LIFT ASSEMBLIES, SEE
PRODUCT SERVICE BULLETIN NO. 7.

N

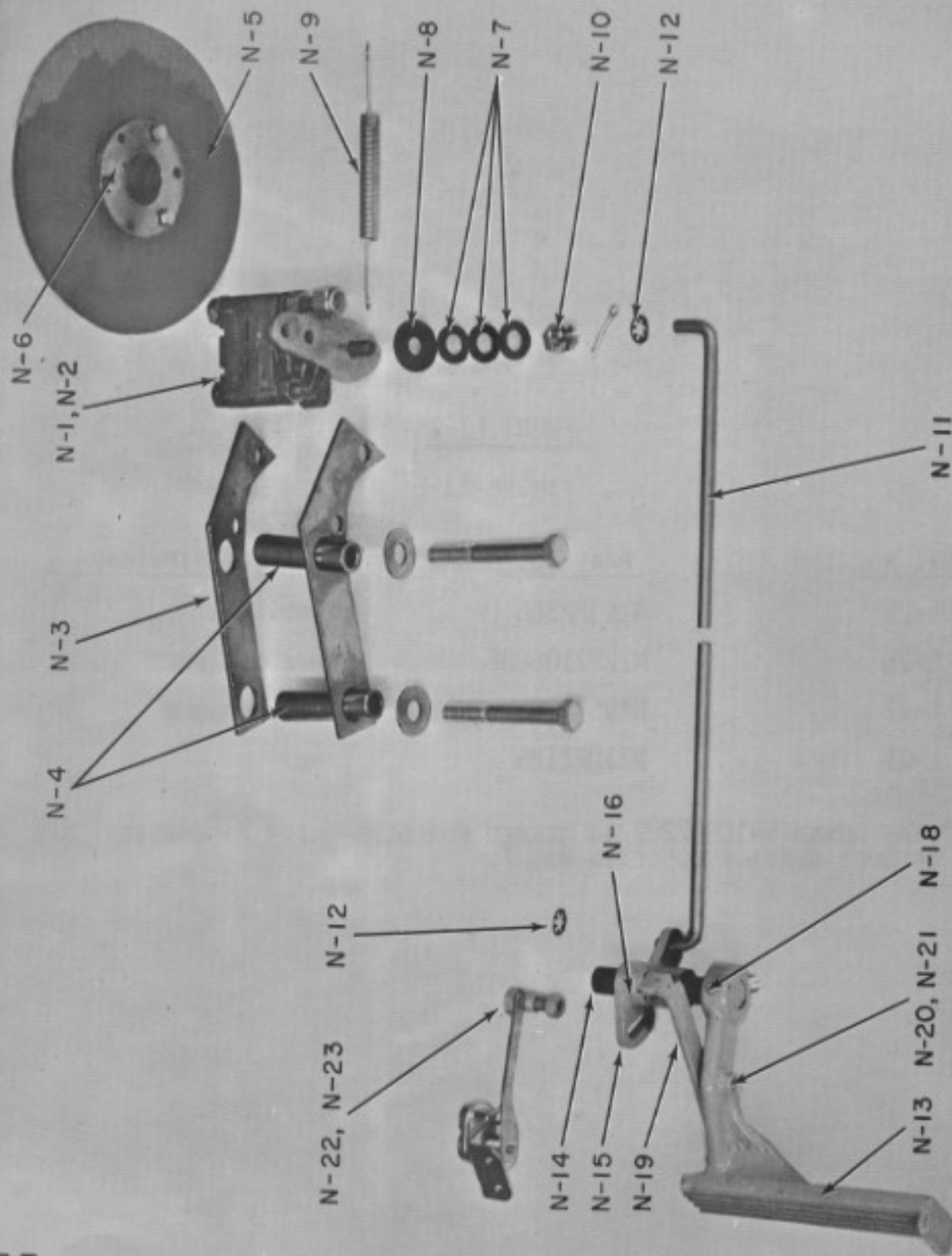
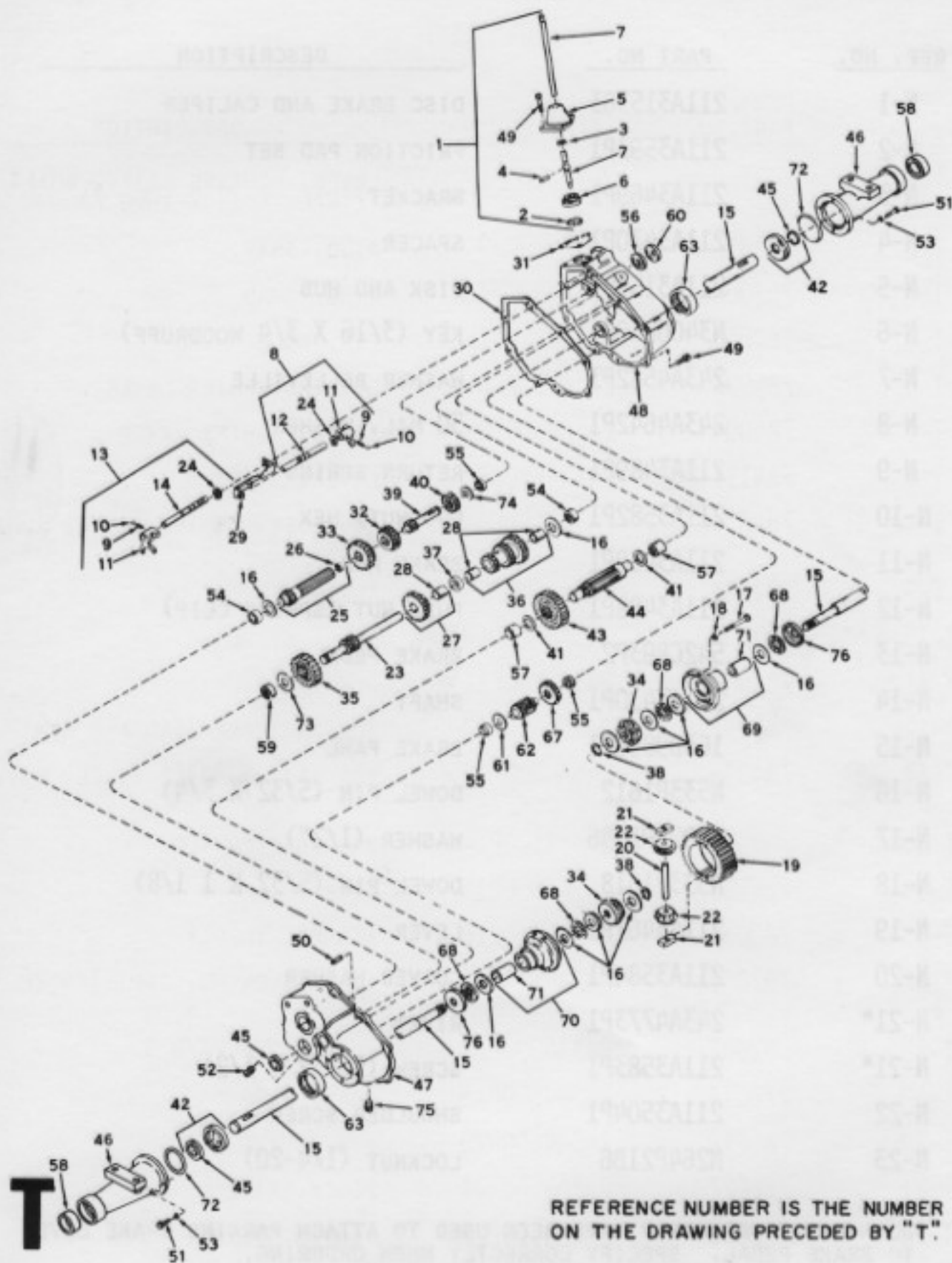


FIGURE 12-N

REF. NO.	PART NO.	DESCRIPTION
N-1	211A3153G1	DISC BRAKE AND CALIPER
N-2	211A3593P1	FRICTION PAD SET
N-3	211A3469P1	BRACKET
N-4	211A3470P1	SPACER
N-5	211A3154G1	DISK AND HUB
N-6	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-7	243A4582P3	WASHER BELLEVILLE
N-8	243A4642P1	50 MIL. WASHER
N-9	211A3489P1	RETURN SPRING
N-10	211A3582P1	LOCKNUT, HEX
N-11	211A3468P1	BRAKE ROD
N-12	211A3488P1	PUSH NUT (SPRING CLIP)
N-13	542C893P2	BRAKE PEDAL
N-14	211A3410P1	SHAFT
N-15	163B9899P1	BRAKE PAWL
N-16	N533P1612	DOWEL PIN (5/32 X 3/4)
N-17	N402AP15B6	WASHER (1/2")
N-18	N533P1618	DOWEL PIN (5/32 X 1 1/8)
N-19	211A3467P1	LEVER
N-20	211A3584P1	CURVED WASHER
N-21*	243A4773P1	RIVET
N-21*	211A3583P1	SCREW (10-32 X 1/2)
N-22	211A3504P1	SHOULDER SCREW
N-23	N264P21B6	LOCKNUT (1/4-20)

*BOTH RIVET AND SCREW HAVE BEEN USED TO ATTACH PARKING BRAKE LEVER TO BRAKE PEDAL. SPECIFY CORRECTLY WHEN ORDERING.



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T."

2318 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-1	784110	243A4500P1	LEVER, HOUSING ASSY., SHIFT (INCL. NOS. 2 THRU 7)
T-2	792016	243A4500P2	RING, SNAP
T-3	792001	243A4500P3	RING, QUAD
T-4	792002	243A4500P4	PIN, ROLL
T-5	784093	243A4500P5	HOUSING, SHIFT LEVER
T-6	784094	243A4500P6	KEEPER, SHIFT LEVER
T-7	784111	243A4500P7	LEVER, SHIFT
T-8	784054	243A4500P8	ROD ASSY., SHIFT (INCL. NOS. 9 THRU 12 & 24)
T-9	792003	243A4500P9	SPRING
T-10	792004	243A4500P10	BALL, STEEL
T-11	784004	243A4500P11	FORK SHIFTER
T-12	784055	243A4500P12	ROD, SHIFTER (3RD AND 4TH)
T-13	784056	243A4500P13	ROD ASSY., SHIFT (INCL. NOS. 9, 10, 11, AND 14)
T-14	784057	243A4500P14	ROD SHIFTER (LOW)
T-15	774188	243A4500P15	AXLE
T-16	780042	243A4500P16	WASHER, THRUST
T-17	792005	243A4500P17	SCREW, HEX HD. CAP, 1/4-20 X 2 1/2
T-18	792006	243A4500P18	LOCKWASHER, 1/4
T-19	778033	243A4500P19	GEAR, RING
T-20	786019	243A4500P20	PIN, DRIVE
T-21	786027	243A4500P21	BLOCK DRIVE
T-22	778065	243A4500P22	PINION, BEVEL

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-23	776029A	243A4500P23	SHAFT AND GEAR, BRAKE
T-24	792017	243A4500P24	RING, SNAP
T-25	776026	243A4500P25	SHAFT AND BEARING ASSY., PISTON (INCL. NO. 26)
T-26	780018	243A4500P26	BEARING
T-27	778034	243A4500P27	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-28	780053	243A4500P28	BUSHING
T-29	784074	243A4500P29	STOP, SHIFTER
T-30	788023	243A4500P30	GASKET, CASE AND COVER
T-31	788022	243A4500P31	GASKET, SHIFT LEVER HOUSING
T-32	778019	243A4500P32	GEAR, SHIFTING (3RD AND 4TH)
T-33	778020	243A4500P33	GEAR, SHIFTING (1ST, 2ND, AND REVERSE)
T-34	778066	243A4500P34	GEAR, BEVEL
T-35	778037	243A4500P35	GEAR, IDLER
T-36	778035	243A4500P36	GEAR CLUSTER ASSY. (INCL. NO. 28)
T-37	786024	243A4500P37	SPACER
T-38	792018	243A4500P38	RING, SNAP
T-39	776027	243A4500P39	SHAFT, INPUT
T-40	778024	243A4500P40	SPUR GEAR, INPUT SHAFT
T-41	780052	243A4500P41	WASHER, THRUST
T-42	788021	243A4500P42	SEAL AND RETAINER ASSY., OIL (INCL. NO. 45)
T-43	778036	243A4500P43	GEAR, OUTPUT
T-44	776028	243A4500P44	PINION, OUTPUT

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-45	788008	243A4500P45	SEAL, OIL
T-46	782025	243A4500P46	HOUSING, AXLE
T-47	772040	243A4500P47	COVER, ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, 59, AND 63)
T-48	770012	243A4500P48	CASE ASSY., TRANSAXLE (INCL. NOS. 54, 55, 57, AND 63)
T-49	792007	243A4500P49	SCREW, SOCKET HD. CAP, 1/4-20 X 3/4
T-50	786026	243A4500P50	PIN DOWEL
T-51	792028	243A4500P51	SCREW, HEX HD. 5/16-18 X 7/8
T-52	792019	243A4500P52	PLUG, MAGNETIC DRAIN
T-53	792029	243A4500P53	LOCKWASHER, SPLIT 5/16"
T-54	780049	243A4500P54	BEARING, NEEDLE
T-55	780022	243A4500P55	BEARING, NEEDLE
T-56	780024	243A4500P56	BEARING, BALL
T-57	780047	243A4500P57	BEARING, NEEDLE
T-58	780050	243A4500P58	BEARING, BALL
T-59	780046	243A4500P59	BEARING, NEEDLE
T-60	788025	243A4500P60	SEAL, OIL
T-61	780001	243A4500P61	WASHER
T-62	776031	243A4500P62	SHAFT AND PINION
T-63	780048	243A4500P63	BEARING NEEDLE
T-67	778038	243A4500P67	SPUR GEAR (22 TEETH)
T-68	780039	243A4500P68	BEARING, THRUST
T-69	774072	243A4500P69	CARRIER ASSY., DIFFERENTIAL (INCL. NO. 71)

2318 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-70	774071	243A4500P70	CARRIER ASSY, DIFFERENTIAL (INCL. NO. 71)
T-71	780041	243A4500P71	BUSHING
T-72	788024	243A4500P72	"O" RING
T-73	780007	243A4500P73	WASHER, THRUST
T-74	780051	243A4500P74	WASHER, THRUST
T-75	792010	243A4500P75	PLUG, PIPE
T-76	780075	243A4500P76	RACE, THRUST

MISCELLANEOUS & HARDWARE

Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	541C922P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-2	211A3599P1	PAINT (SPRAY YELLOW)
Z-3	243A4640P1	FRONT WHEEL BEARING
Z-4	243A4680P1	GREASE, 2 OZ. TUBE
Z-5	243A4564P5	PLUG (P-1)
Z-6	243A4564P4	PLUG (P-2)
Z-7	243A4564P3	PLUG (P-4)
Z-8	243A4568P4	JACK (J-1)
Z-9	243A4568P5	JACK (J-2)
Z-10	243A4568P3	JACK (J-4)
Z-11	211A3594G2	TERMINAL KIT
Z-12	N3400P606	WOODRUFF KEY (BRAKE)
Z-13	N3400P809	WOODRUFF KEY (REAR AXLE)
Z-14	N3402P6032	KEY (DRIVE MOTOR)
Z-15	N922P75C6	SNAP RING (FRONT AXLE)
Z-16	243A4587P1	THRUST WASHER (FRONT AXLE)
Z-17	N533P1316	ROLL PIN (FRONT AXLE)
Z-18	N533P1916	ROLL PIN 3/16 X 1" (LIFT ACTUATOR)
Z-19	N533P2516	SPRING DOWEL PIN (STEERING WHEEL)
Z-20	N533P1618	5/32 X 1 1/8 SPRING DOWEL PIN (BRAKE ASSEMBLY)
Z-21	211A3584P1	CURVED WASHER (PARKING BRAKE LEVER)
Z-22	243A4613P1	SHIM WASHER (STEERING)

MISCELLANEOUS & HARDWAREZ

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-23	N402AP18B6	PLAIN WASHER (STEERING)
Z-24	N402P45B6	WASHER (FOR FRONT LIFT)
Z-25	211A3488P1	PUSH NUT (SPRING CLIP) (BRAKE ROD)
Z-26	N264P21B6	1/4-20 LOCKING NUT, HEX (USED ON BRAKE SHOULDER SCREW)
Z-27	211A3562P1	SPEED NUT (ON CHARGER SCREEN)
Z-28	N503P1220B6	COTTER PIN (STEERING)
Z-29	N503P1216	COTTER PIN (FRONT ROLLER, MOWER)
Z-30	211A3505P2	CLEVIS PIN (FRAME)
Z-31	243A4810P1	BATTERY CAP WRENCH
Z-32	163B9887G1	BATTERY CLAMP ASSEMBLY
Z-33*	211A3439G1	BATTERY CLAMP, RIGHT
Z-34*	211A3439G2	BATTERY CLAMP, LEFT
Z-35*	211A3440G1	BATTERY "U" CLAMP
Z-36*	211A3442P1	BATTERY CLAMP BAR

*THESE PARTS ARE THE INDIVIDUAL PARTS WHICH MAKE UP THE BATTERY CLAMP ASSEMBLY Z-32.

E12M

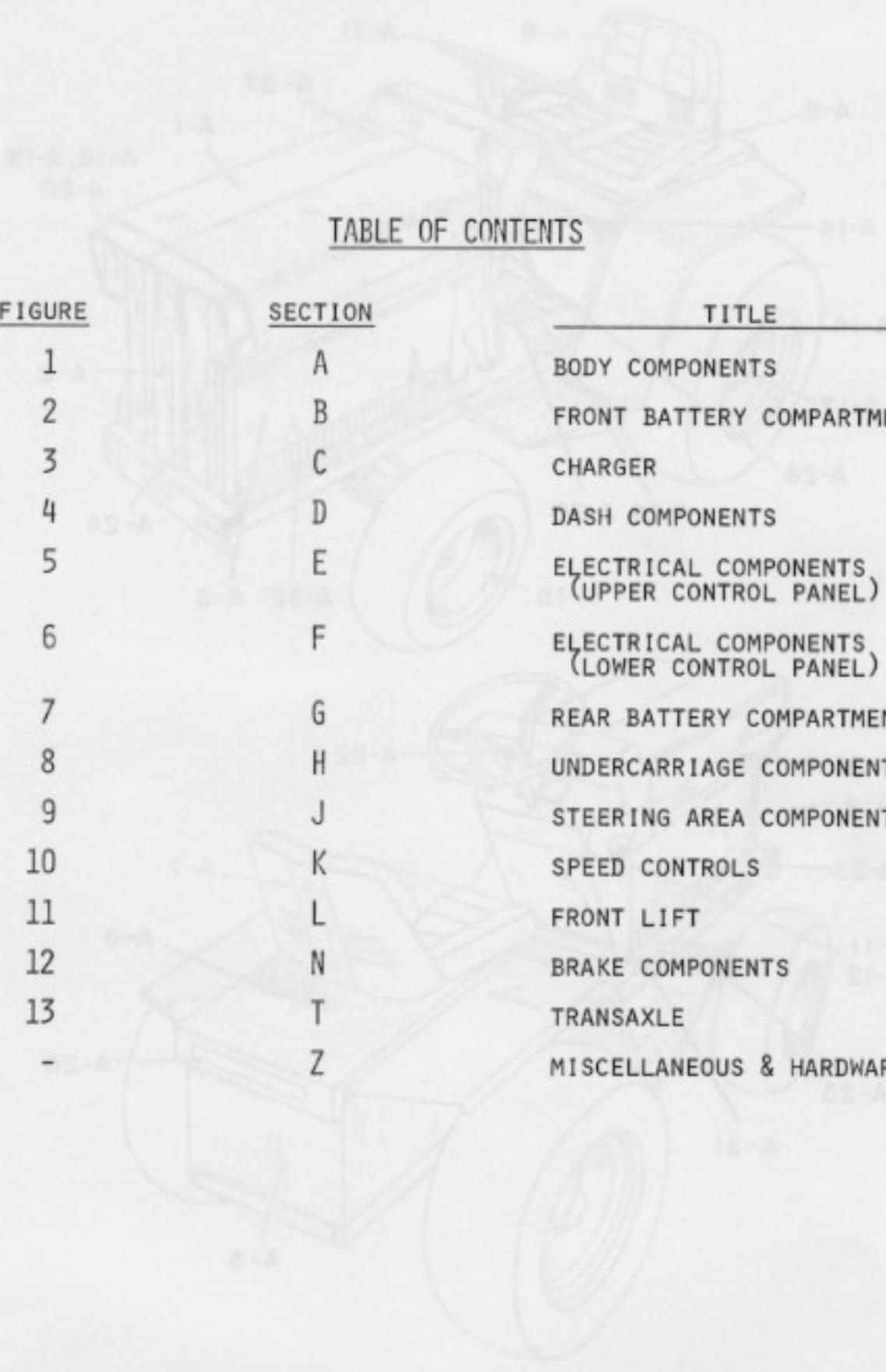
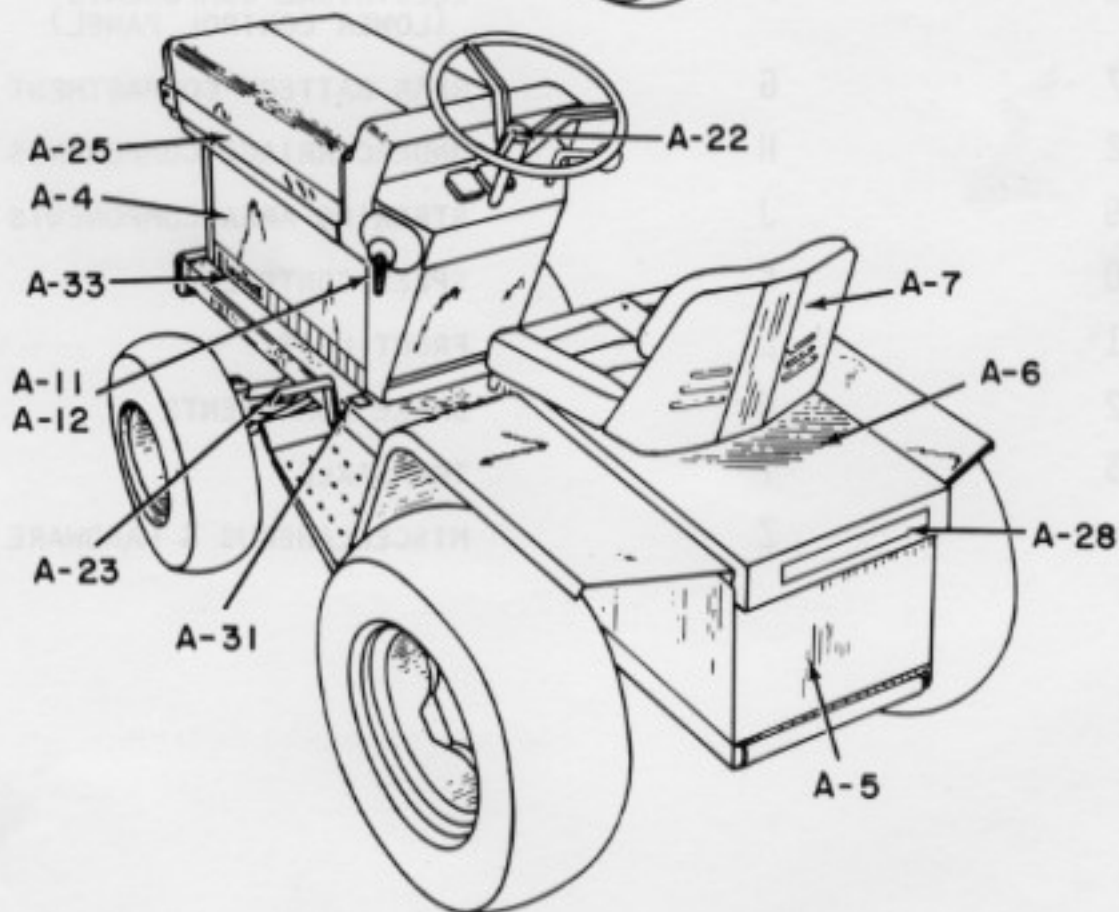
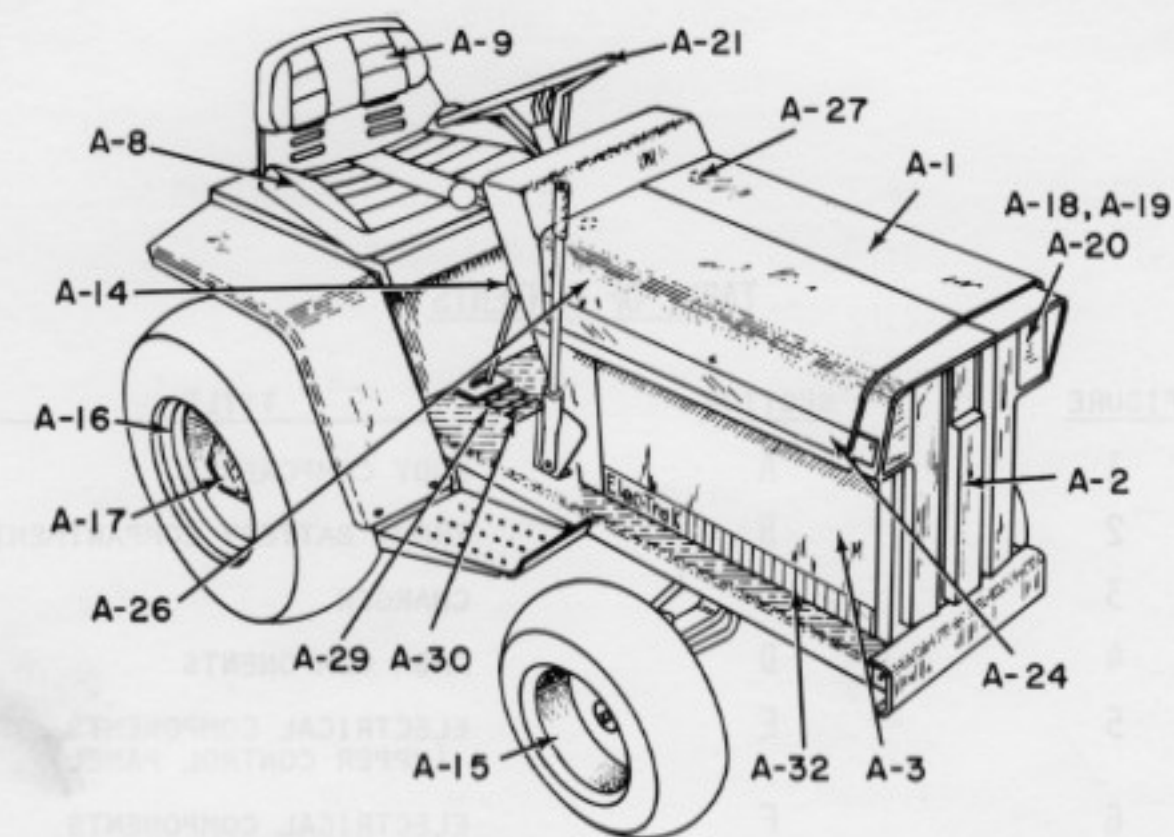


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-	Z	MISCELLANEOUS & HARDWARE



A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	541C940G5	HOOD ASSEMBLY
A-2	423D214P1	FRONT GRILL
A-3	422D837P1	SIDE BODY PANEL, RIGHT
A-4	422D838P1	SIDE BODY PANEL, LEFT
A-5	587E927G1	REAR BATTERY BOX ASSEMBLY, (INCLUDES FENDERS)
A-6	541C937G4	REAR BATTERY BOX COVER (LESS SEAT)
A-7	243A4770P1	SEAT PAN
A-8	178B8030P1	CUSHION BOTTOM
A-9	243A4852P1	CUSHION, REAR
A-11	178B8137G1	POWER DISCONNECT
A-12	211A3448P1	FUSIBLE LINK (LOCATED ON POWER DISCONNECT)
A-14	211A3249P1	GEARSHIFT KNOB
A-15	541C951P1	FRONT TIRE (16 X 4.80/4.00-8) AND RIM
A-16	541C658G1	REAR TIRE (23 X 8.50-12) AND RIM
A-17	243A4589P1	WHEEL LUG
A-18	211A3413P1	HEADLIGHT LENS
A-19	163B9936G1	REFLECTOR AND LIGHT ASSEMBLY
A-20	211A3592P1	LAMP (GE 1076)
A-21	423D255P1	STEERING WHEEL
A-22	243A4828G1	CAP AND MONOGRAM ASSEMBLY

BODY COMPONENTS

FIGURE 1-A

<u>REF.NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-23	155C8080G1	BRAKE PEDAL ASSEMBLY
A-24	422D848P11	HOOD DECAL, RIGHT HAND
A-25	422D848P12	HOOD DECAL, LEFT HAND
A-26	243A4639P1	HOOD RUBBER BUMPER, (MOUNTED ON BOTH SIDES)
A-27	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP)
A-28	211A3250P1	REAR TAIL REFLECTOR
A-29	243A4869P1	DECAL, "TO FACILITATE SHIFTING"
A-30	243A4794P1	DECAL, "SHIFT TO LOWER GEAR"
A-31	211A3247P1	DECAL, "PARKING BRAKE"
A-32	127B8009P1	SIDE PLATE DECAL, RIGHT HAND
A-33	127B8009P2	SIDE PLATE DECAL, LEFT HAND

B

B-23 B-20

B-21

B-5 B-4

B-7

B-8

B-7

B-15

B-14

B-25

B-24

B-11

CAUTION
DO NOT REMOVE PROTECTIVE COVER
EXCEPT FOR SERVICE

B-9 B-19

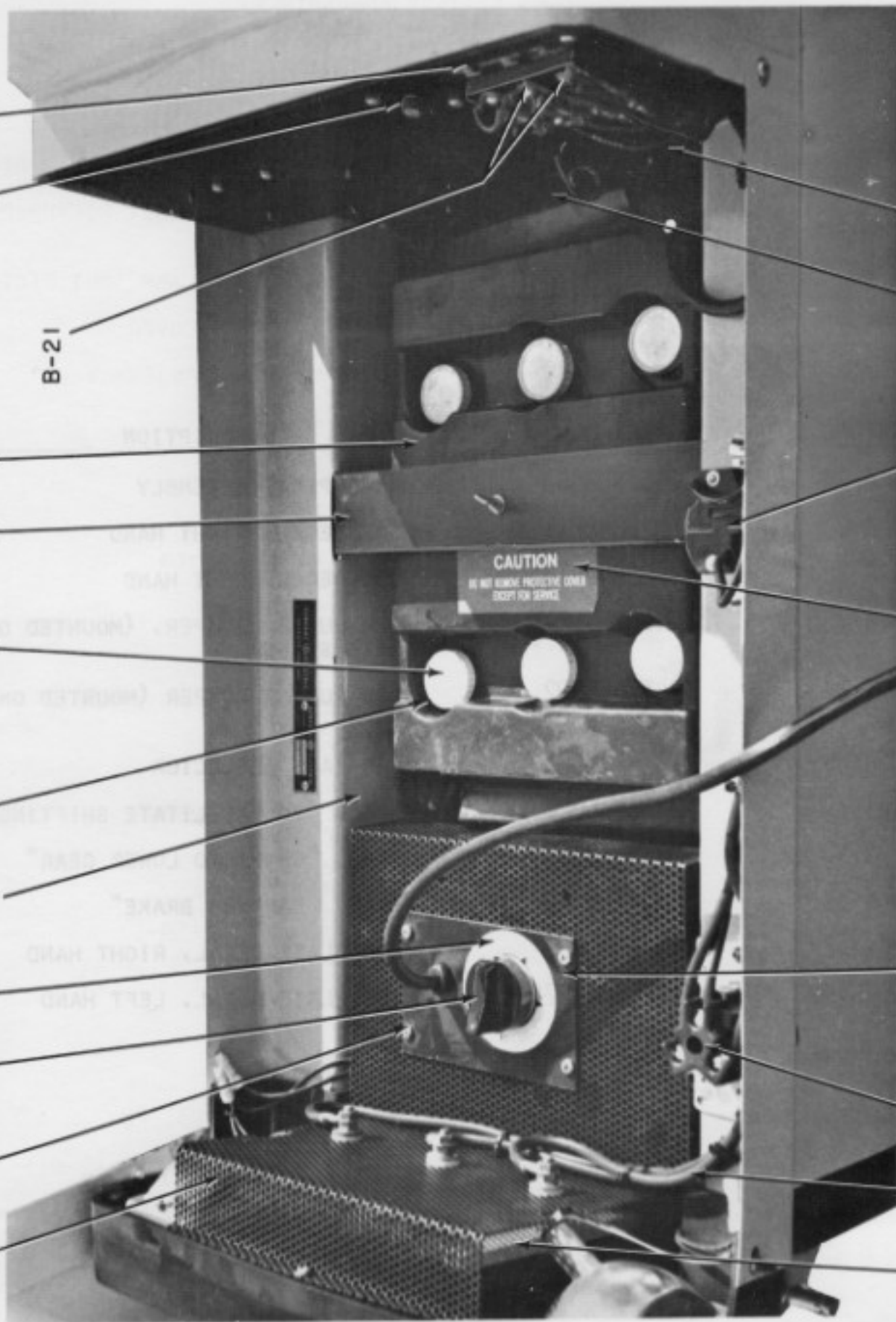
B-18

B-10

B-13

B-17

B-12 B-16

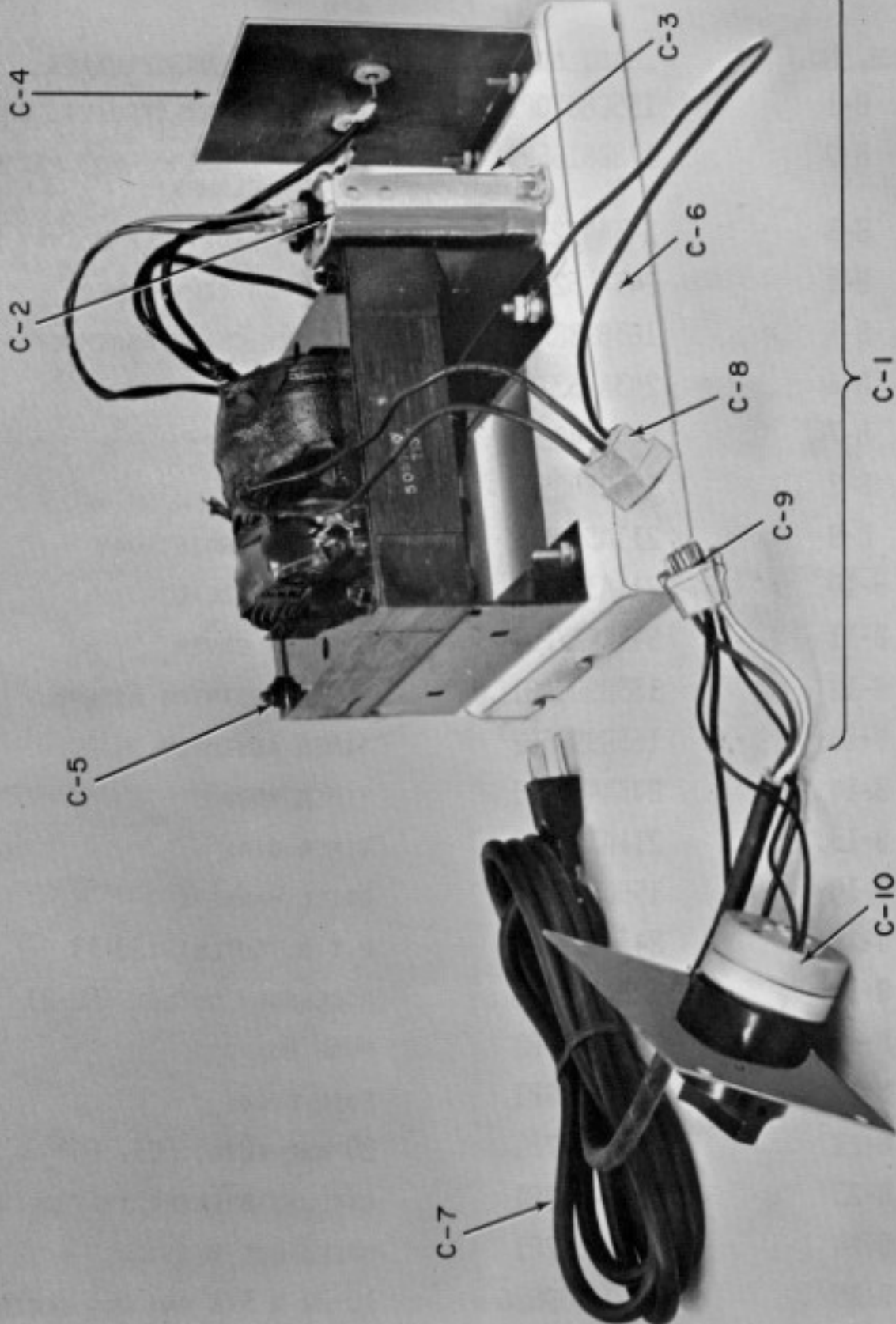


FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	155C8070P1	BATTERY TRAY (FRONT) (NOT PICTURED)
B-2	178B8165P1	BATTERY CABLES (NOT PICTURED) (WITH CLAMPS)
B-3	243A4521P1	BATTERY POST CLAMP (NOT PICTURED)
B-4	243A4523G1	FRONT BATTERY COVER
B-5	163B9887G1	BATTERY CLAMP ASSEMBLY
B-6	243A4527P1	STANDARD BATTERY
B-7	244A7420P1	BATTERY CAP
B-8	155C8005P1	POLY BAG
B-9	211A3598P2	BATTERY PROTECTOR
B-10	211A3511P1	CAUTION DECAL
B-11	541C917P1	CHARGER COVER
B-12	163B9904G1	POWER RESISTOR ASSEMBLY
B-13	163B9906G2	TIMER ASSEMBLY
B-14	243A4549P1	TIMER KNOB
B-15	211A3498P1	TIMER DIAL
B-16	155C8064G1	GRILL HARNESS
B-17	243A4572P1	P.T.O. OUTLET (S0-1)
B-18	243A4542P1	ACCESSORY OUTLET (S0-2)
B-19	243A4807P1	FUSE BOARD
B-20	211A3528P1	FUSE DECAL
B-21	243A4657P1	20 AMP FUSE, FU3, FU4
B-23	243A4719P1	CIRCUIT BREAKER (MANUAL RESET)
B-24	211A3562P1	SPEED NUT
B-25	N80P16006B6	10-24 X 3/8 PAN HD. SCREW

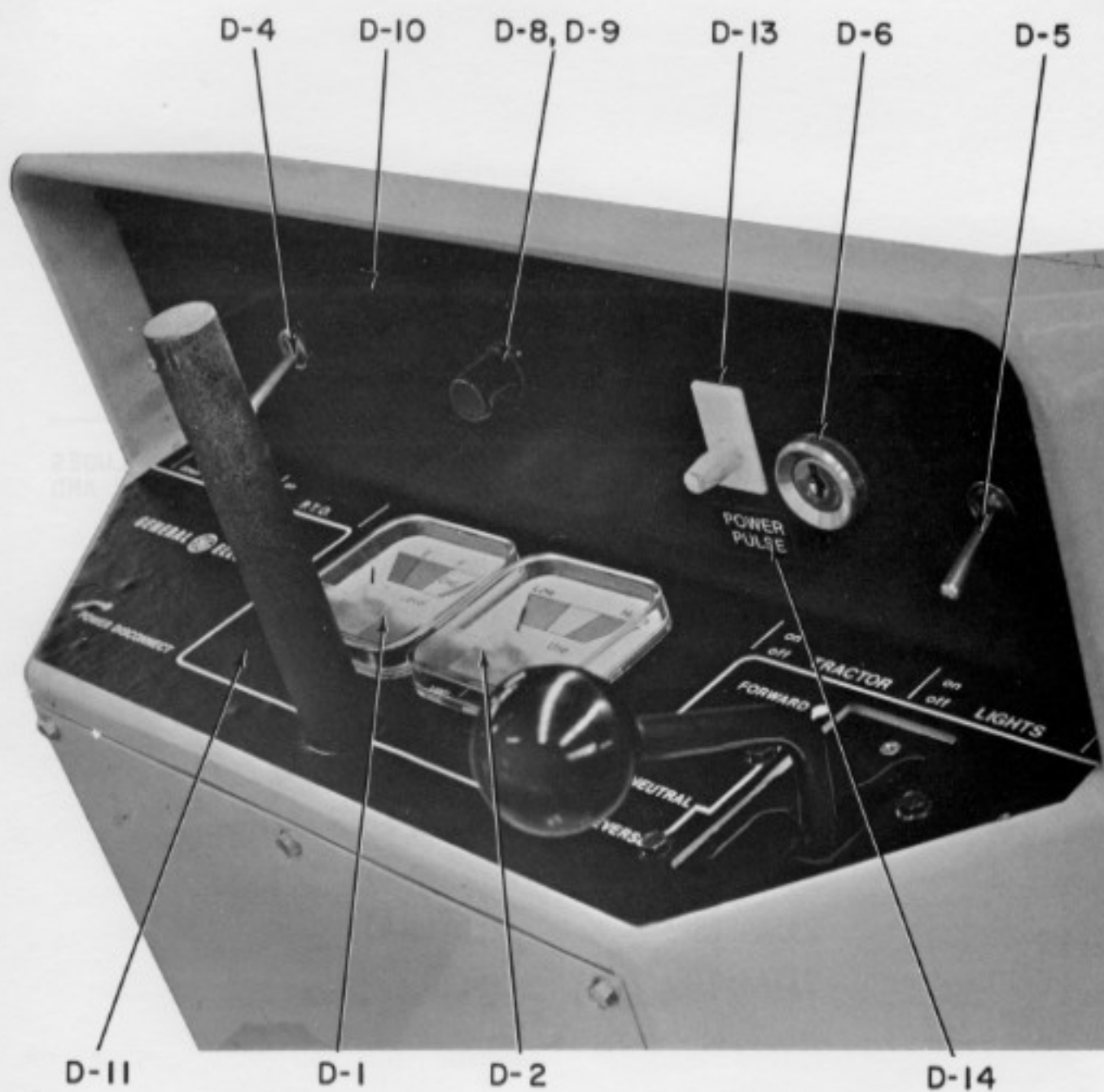
C



CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	423D225G1	CHARGER SUB ASSEMBLY (INCLUDES BASE TRANSFORMER CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	211A3510P2	CAPACITOR BRACKET (2 REQUIRED)
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	541C932P1	CHARGER BASE
C-7	211A3555G1	CHARGER CORD ASSEMBLY
C-8	243A4564P3	PLUG (P-4)
C-9	243A4568P3	JACK (J-4)
C-10	211A3507P1	TIMER

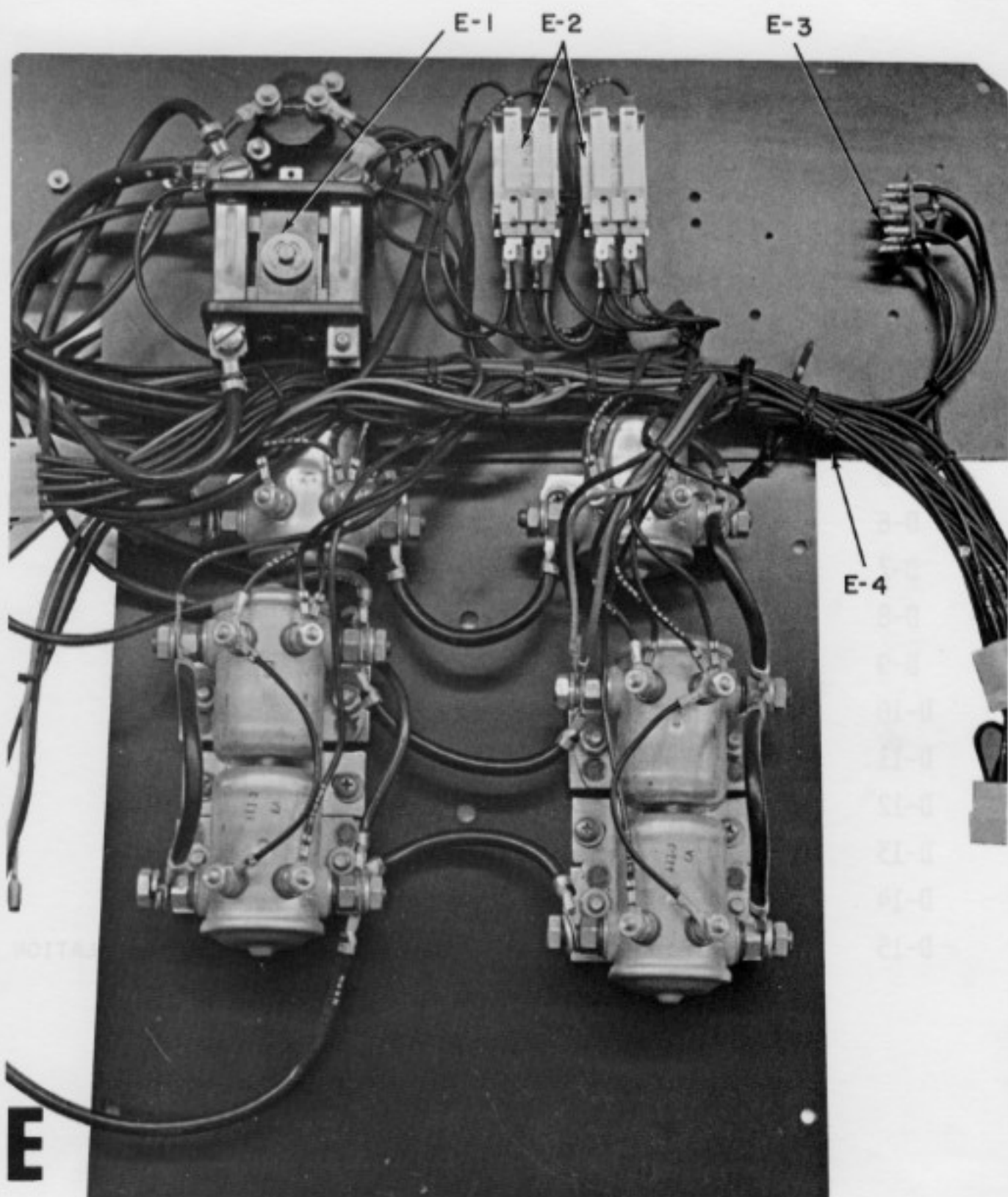


D

DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	243A4629G1	FUEL LEVEL GAUGE
D-2	243A4630G2	POWER USE GAUGE
D-4	243A4531P1	P.T.O. SWITCH
D-5	243A4531P3	LIGHT SWITCH
D-6	243A4573P1	KEY SWITCH
D-7	211A3597P1	KEY
D-8	243A4574P1	LIGHT, DASH
D-9	211A3591P1	LAMP (GE 1815)
D-10	178B8132P1	DASH PANEL
D-11	541C681P1	DECAL, DASH
D-12	155C8072G2	DASH HARNESS
D-13	243A4790P1	POWER PULSE SWITCH
D-14	244A7088P1	DECAL, POWER PULSE
D-15	211A3551P1	TUBING (NOT PICTURED—INSULATION ON SWITCH TERMINALS)



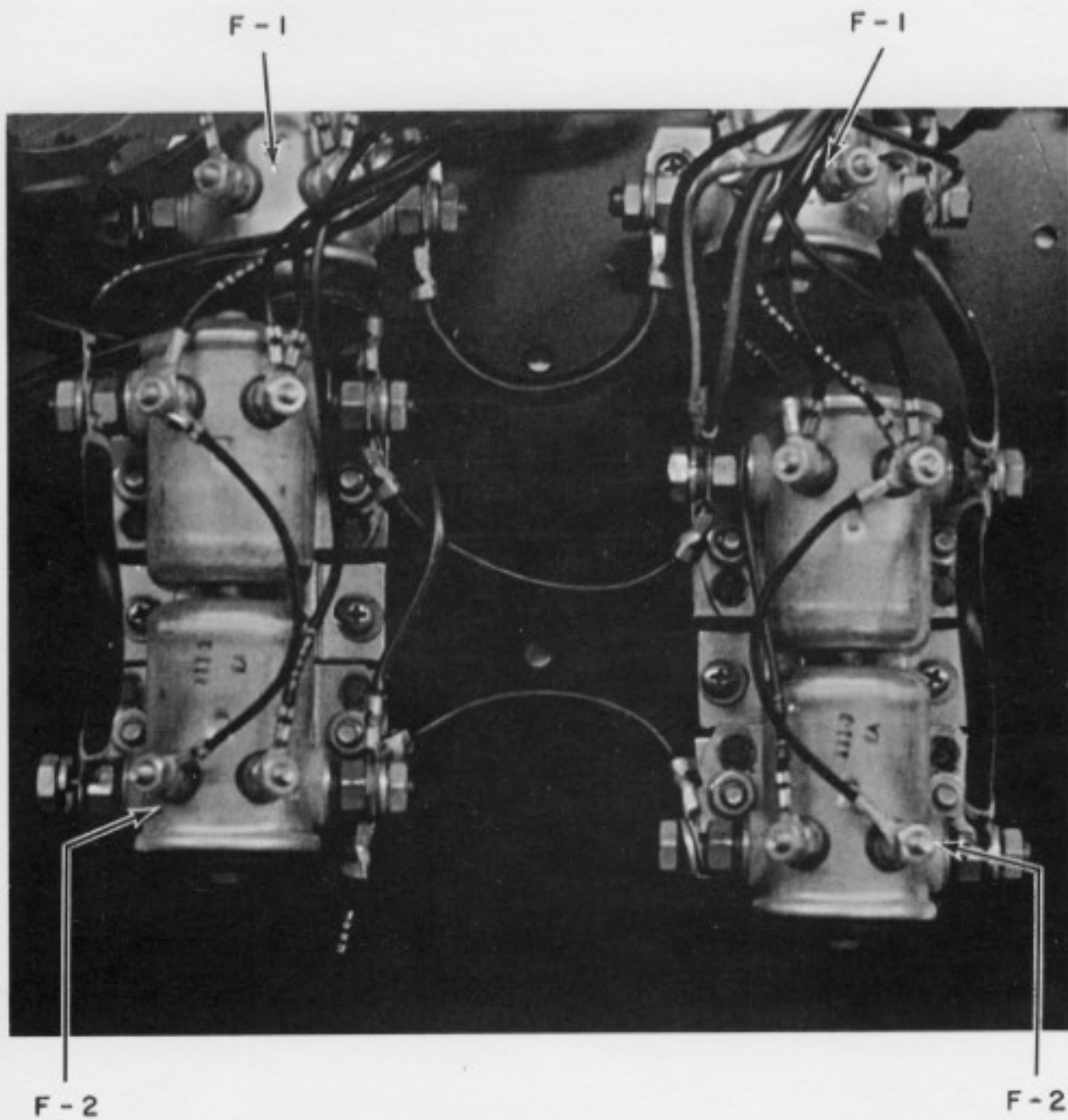
E

ELECTRICAL COMPONENTS

(UPPER CONTROL PANEL)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	243A4524P1	P.T.O. CONTACTOR
E-2	243A4562P1	RELAY
E-3	243A4970G1	DIODE AND VARISTOR ASSEMBLY
E-4	423D296G1	CONTROL PANEL HARNESS



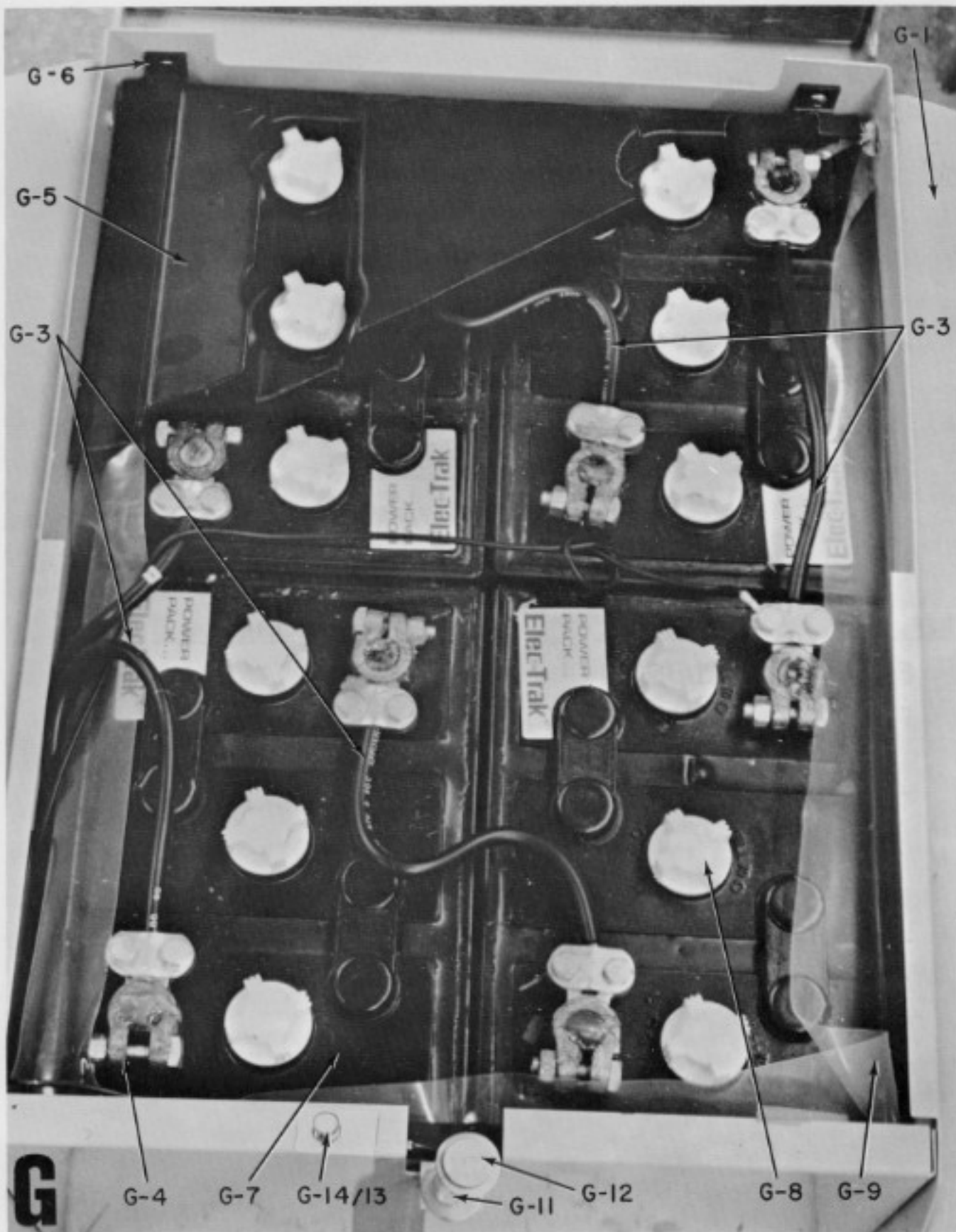
F

ELECTRICAL COMPONENTS

(LOWER CONTROL PANEL)

FIGURE 6-F

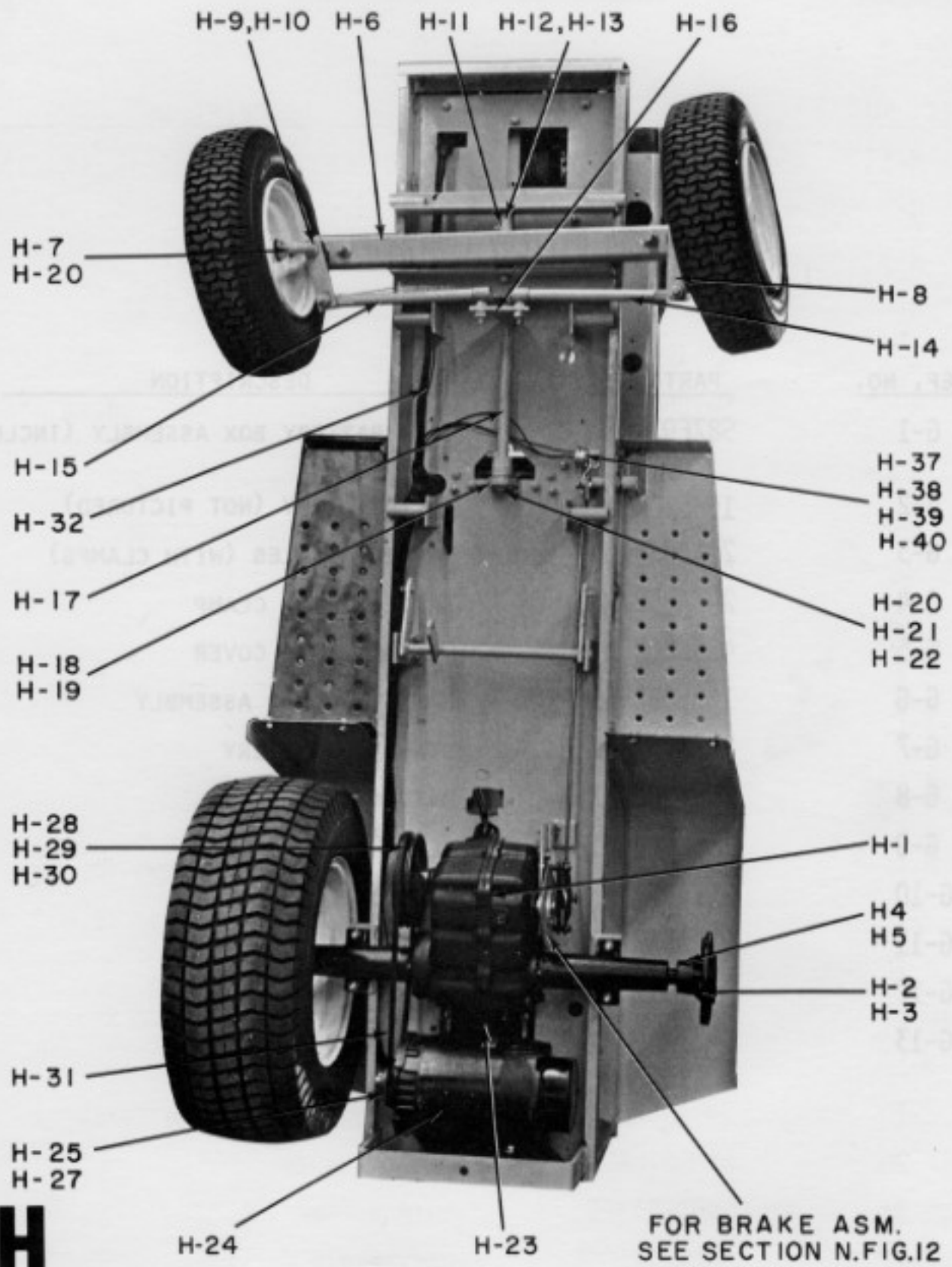
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
F-1	211A3567P1	CONTACTOR
F-2	178B8009P1	DOUBLE CONTACTOR



REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	587E927G1	REAR BATTERY BOX ASSEMBLY (INCLUDES FENDER)
G-2	155C8069	BATTERY TRAY (NOT PICTURED)
G-3	211A3531G1	BATTERY CABLES (WITH CLAMPS)
G-4	243A4521P1	BATTERY POST CLAMP
G-5	423D202P1	REAR BATTERY COVER
G-6	163B9875G1	BATTERY CLAMP ASSEMBLY
G-7	243A4527P1	STANDARD BATTERY
G-8	244A7420P1	BATTERY CAP
G-9	155C8006P1	REAR POLY BAG
G-10	211A3511P1	CAUTION DECAL
G-11	211A3577P1	SEAT SPRING
G-12	211A3191P1	RIVET
G-13	243A4790P1	SEAT SWITCH



H

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

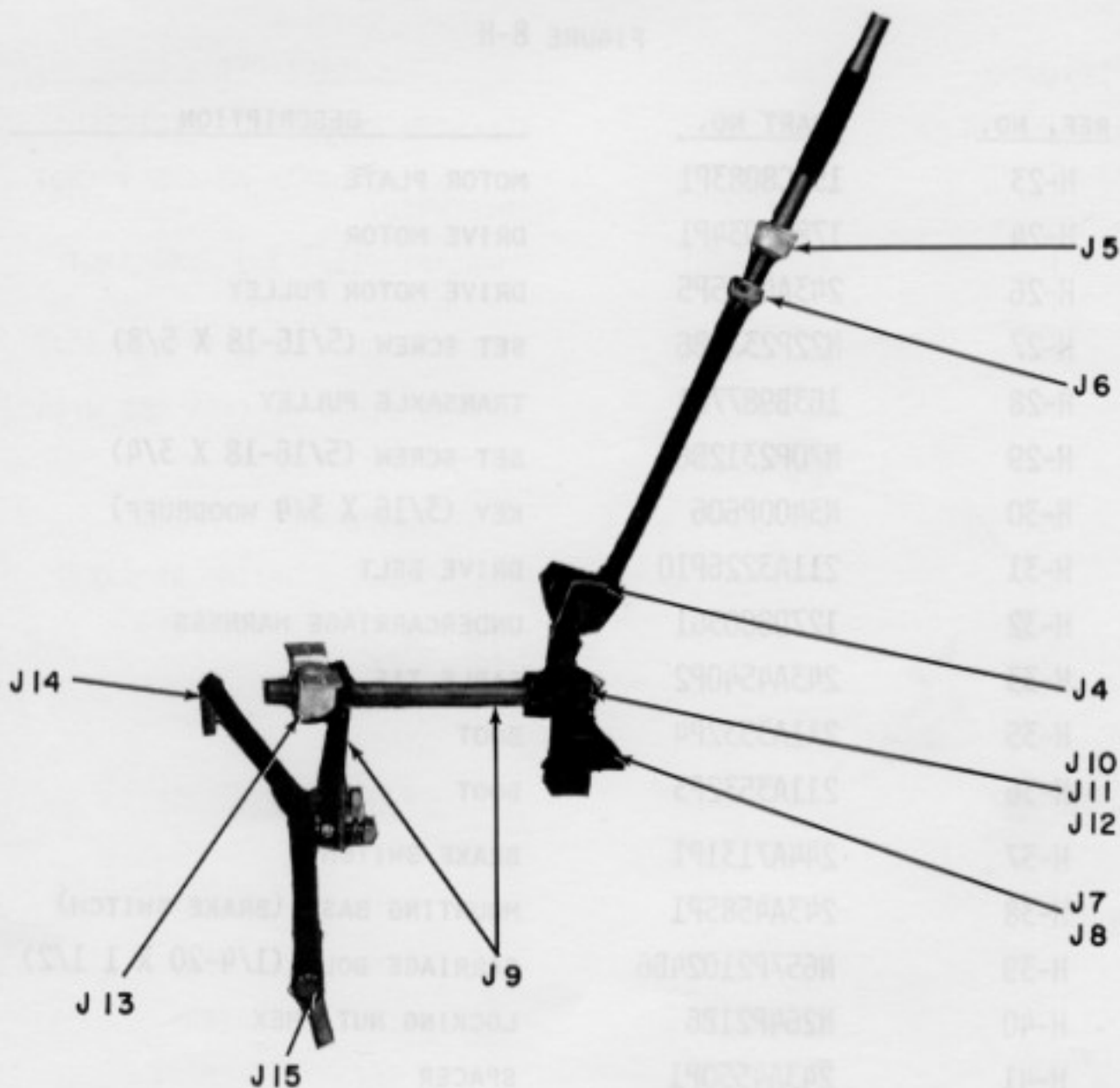
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	127D8001P1	TRANSAXLE
H-2	211A3107G1	HUB, PAINTED
H-3	N3400P809	KEY (1/4 X 1/8 WOODRUFF)
H-4	N72P2316C6	SET SCREW (5/16-18 X 1)
H-5	N213P23B6	JAM NUT (5/16-18)
H-6*	541C685P1	FRONT AXLE, CAST (NO LONGER AVAILABLE)
H-6*	178B8032P1	FRONT AXLE, FABRICATED
H-7	211A3595P1	SPINDLE, LEFT (HARDENED)
H-8	211A3595P2	SPINDLE, RIGHT (HARDENED)
H-9	N922P75C6	SNAP RING
H-10	243A4587P1	THRUST WASHER
H-11	243A4867P1	GREASE FITTING
H-12	211A3284P1	PIVOT PIN
H-13	N533P1316	ROLL PIN (1/8 X 1)
H-14	541C950P1	TIE ROD AND BALL JOINT (R.H.)
H-15	541C950P2	TIE ROD AND BALL JOINT (L.H.)
H-16	243A4561P1	BEARING
H-17	542C898G3	GEAR AND SECTOR ASSEMBLY
H-18	541C902P1	MOUNTING BRACKET
H-19	243A4590P1	BEARING (IN MOUNTING BRACKET)
H-20	N402P18B6	PLAIN WASHER
H-21	243A4613P1	SHIM WASHER
H-22	N503P1220B6	COTTER PIN

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-23	155C8083P1	MOTOR PLATE
H-24	178B8034P1	DRIVE MOTOR
H-26	243A4675P5	DRIVE MOTOR PULLEY
H-27	N22P2310B6	SET SCREW (5/16-18 X 5/8)
H-28	163B9877P1	TRANSAXLE PULLEY
H-29	N70P2312B6	SET SCREW (5/16-18 X 3/4)
H-30	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-31	211A3226P10	DRIVE BELT
H-32	127D8003G1	UNDERCARRIAGE HARNESS
H-33	243A4540P2	CABLE TIE
H-35	211A3532P4	BOOT
H-36	211A3532P3	BOOT
H-37	244A7131P1	BRAKE SWITCH
H-38	243A4585P1	MOUNTING BASE (BRAKE SWITCH)
H-39	N657P21024B6	CARRIAGE BOLT (1/4-20 X 1 1/2)
H-40	N264P21B6	LOCKING NUT, HEX
H-41	243A4550P1	SPACER
H-42	244A7177P1	SHIM (MOTOR PLATE)

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE. HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.



TRACTOR SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT
 SHOULD BE REPLACED WITH AN INTERCHANGEABLE PASSENGER AXLE.
 HOWEVER, NEW HARDENED SPRINGERS H-7 AND H-8 SHOULD ALSO BE
 ORDERED AS THE PRESENT SPRINGERS (UNHARDENED) ARE NOT INTER-
 CHANGEABLE.

STEERING AREA COMPONENTS

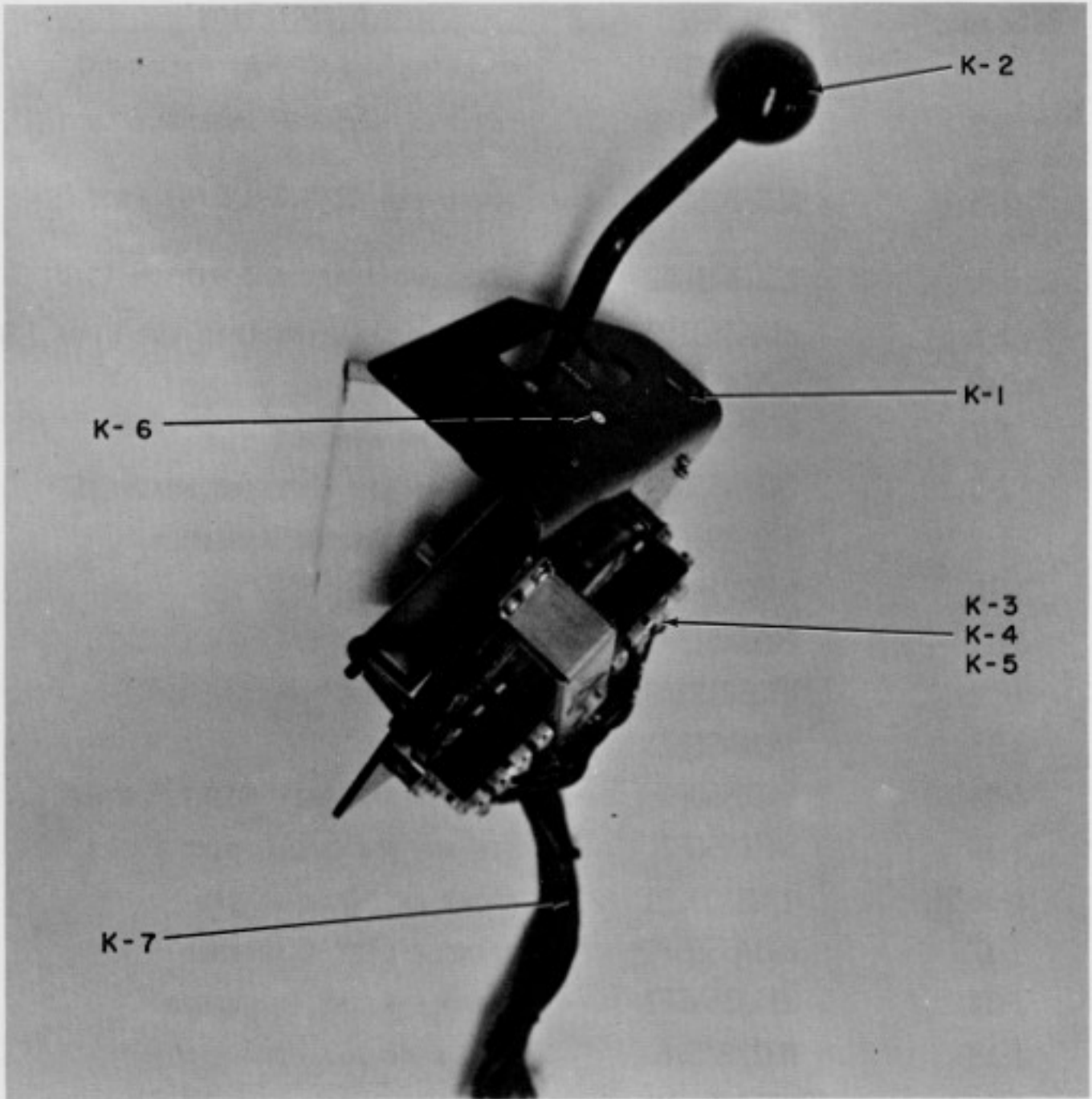
FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	423D255P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4828P1	CAP AND MONOGRAM ASSEMBLY (NOT PICTURED)
J-3	N533P2520	DOWEL PIN (1/4 X 1 1/4) (NOT PICTURED)
J-4	211A3416G2	STEERING SHAFT AND PINION (5/8)
J-5	211A3101P2	BEARING STEERING (FOR USE WITH J-4)
J-6	243A4547P2	SET COLLAR
J-7	541C902P1	MOUNTING BRACKET
J-8	243A4590P1	BEARING (IN MOUNTING BRACKET)
J-9	542C898G3	GEAR AND SECTOR ASSEMBLY
J-10	N402P18B6	WASHER
J-11	243A4613P1	SHIM WASHER
J-12	N503P1220B6	COTTER PIN
J-13	243A4561P1	BEARING
J-14	541C950P1	TIE ROD AND BALL JOINT - R.H.
J-15	541C950P2	TIE ROD AND BALL JOINT - L.H.
J-16*	178B8032P1	FRONT AXLE-FABRICATED
J-17	211A3595P1	SPINDLE-LEFT (HARDENED)
J-18	211A3595P2	SPINDLE-RIGHT (HARDENED)
J-19	N922P75C6	SNAP RING
J-20	243A4587P1	THRUST WASHER
J-21	243A4867P1	GREASE FITTING

*TRACTORS SUPPLIED WITH A CAST AXLE THAT REQUIRES REPLACEMENT SHOULD BE REPLACED WITH AN INTERCHANGEABLE FABRICATED AXLE, HOWEVER, NEW HARDENED SPINDLES H-7 AND H-8 SHOULD ALSO BE ORDERED AS THE PRESENT SPINDLES (UN-HARDENED) ARE NOT INTERCHANGEABLE.

STEERING AREA COMPONENTS

FIGURE 2-4



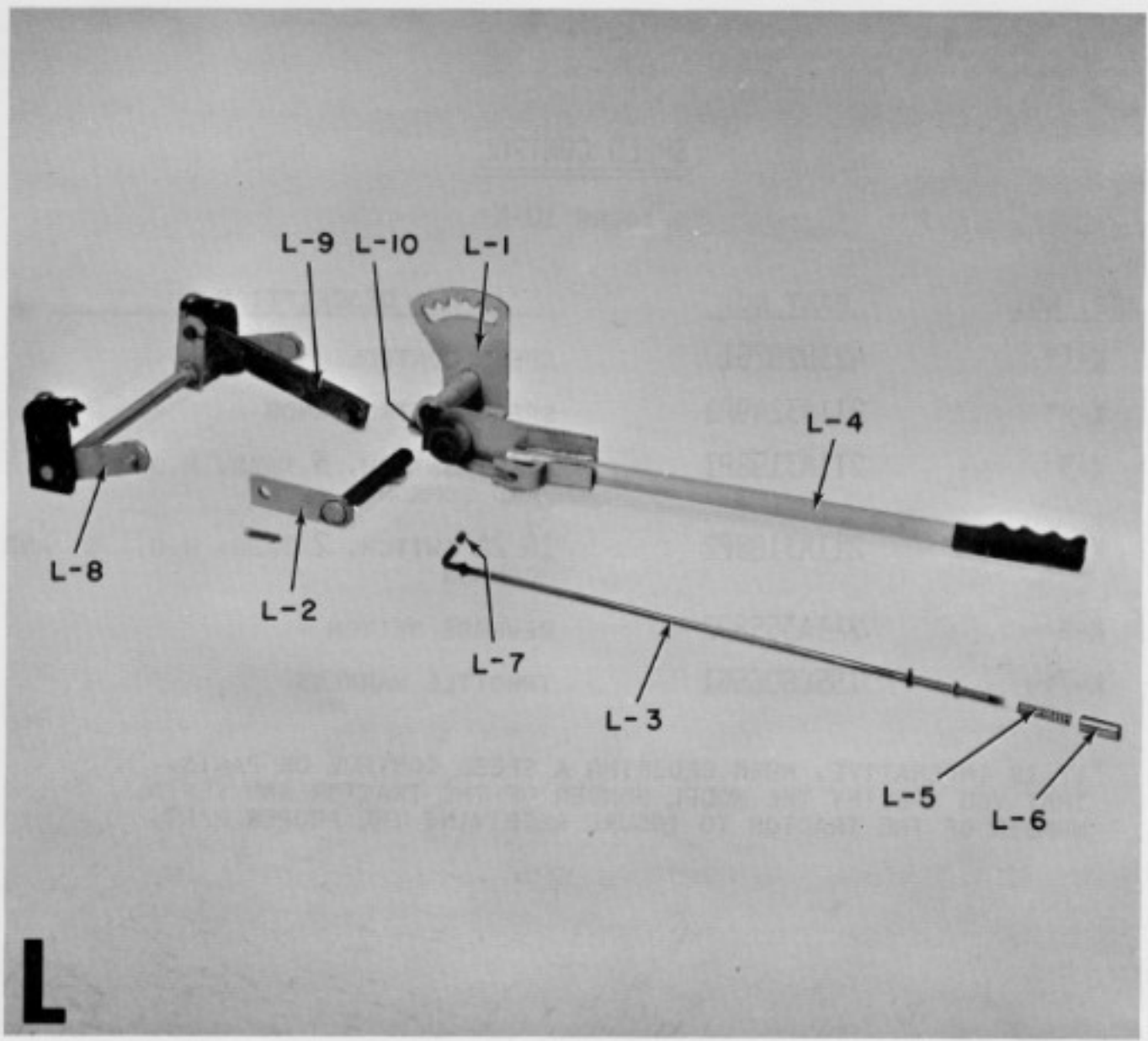
K

SPEED CONTROL

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1*	423D297G1	SPEED CONTROL
K-2*	211A3249P1	SPEED CONTROL KNOB
K-3	211A3198P1	START SWITCH, 3 TABS, N.O., N.C., AND COMMON
K-4	211A3198P2	1A 2A SWITCH, 2 TABS, N.O., O, AND COMMON
K-6	211A3558P2	REVERSE SWITCH
K-7*	155C8065G1	THROTTLE HARNESS

*IT IS IMPERATIVE, WHEN ORDERING A SPEED CONTROL OR PARTS,
THAT YOU SPECIFY THE MODEL NUMBER OF THE TRACTOR AND SERIAL
NUMBER OF THE TRACTOR TO INSURE RECEIVING THE PROPER PART.



LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	178B8151G1	LIFT QUADRANT ASSEMBLY
L-2	244A7065G1	LIFT ARM ASSEMBLY
L-3	244A7081G1	ROD ASSEMBLY
L-4	178B8134G1	MANUAL LIFT HANDLE ASSEMBLY
L-5	211A3577P13	SPRING
L-6	244A7078P1	BUTTON
L-7	244A7212P1	ROLLER
L-8	178B8156G1	MOWER LIFT ARM ASSEMBLY
L-9	244A7135G1	CONNECTING LINK
L-10	N533P3124	DOWEL PIN (5/16 X 1 1/2)

N

N-3, N-2

N-10

N-9

N-20

N-18

N-22

N-12

N-21

N-16

N-11

N-1

N-8

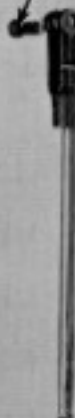
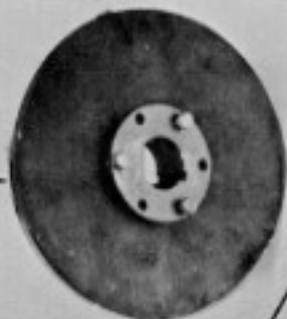
N-6

N-7

N-17

N-19

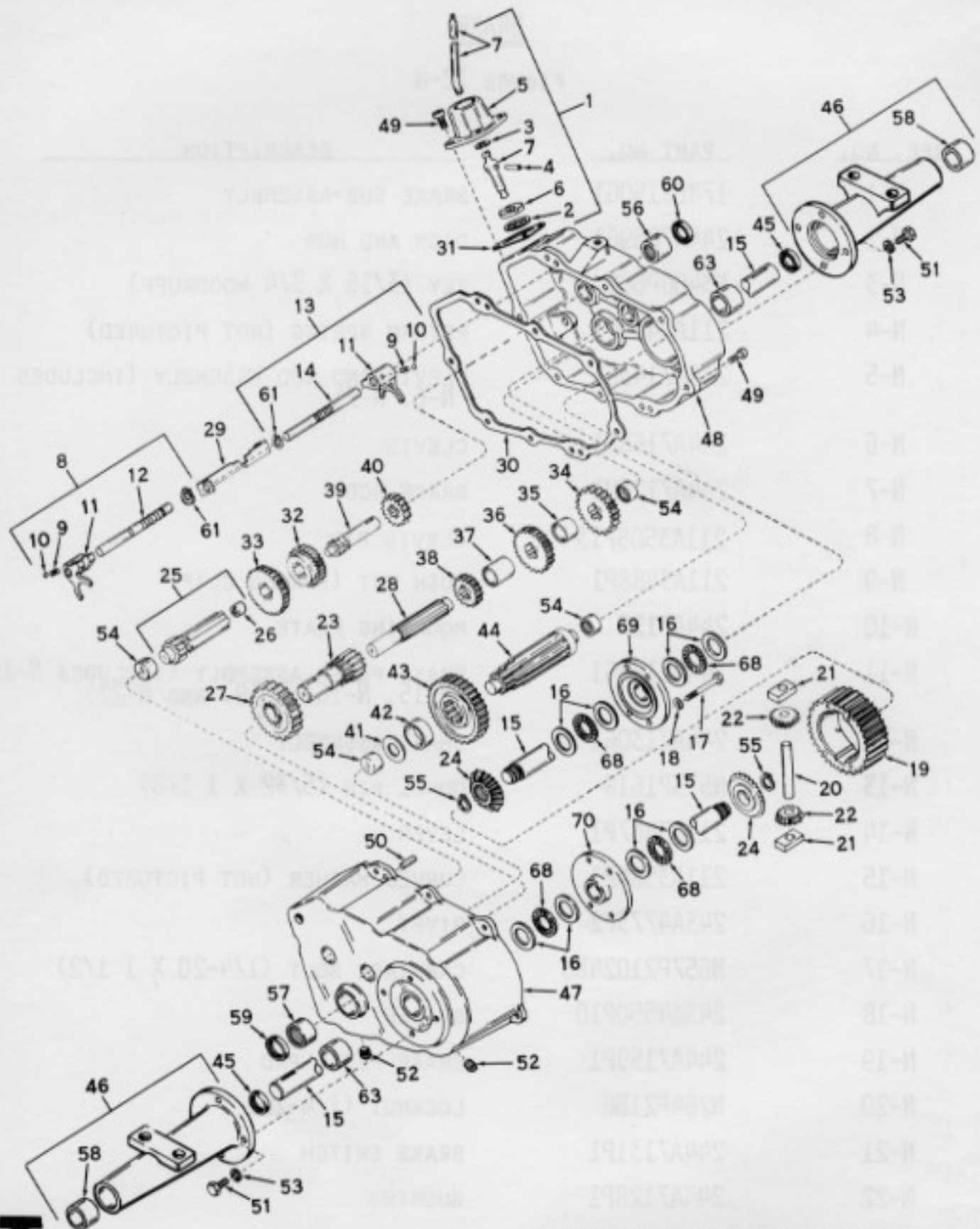
N-14



BRAKE

FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	178B8150G1	BRAKE SUB-ASSEMBLY
N-2	244A7069G1	DISK AND HUB
N-3	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-4	211A3489P1	RETURN SPRING (NOT PICTURED)
N-5	244A7143G1	CLEVIS AND ROD ASSEMBLY (INCLUDES N-6, N-7)
N-6	244A7168P1	CLEVIS
N-7	244A7126P1	BRAKE ROD
N-8	211A3505P13	CLEVIS PIN
N-9	211A3488P1	PUSH NUT (SPRING CLIP)
N-10	244A7127	MOUNTING PLATE
N-11	244A7129G1	BRAKE PEDAL ASSEMBLY (INCLUDES N-14, N-15, N-16, N-19, AND N-22)
N-12	244A7130G1	SHAFT ASSEMBLY
N-13	N533P1618	DOWEL PIN (5/32 X 1 1/8)
N-14	211A3467P1	LEVER
N-15	211A3584P1	CURVED WASHER (NOT PICTURED)
N-16	243A4773P2	RIVET
N-17	N657P21024B6	CARRIAGE BOLT (1/4-20 X 1 1/2)
N-18	243A4550P10	SPACER
N-19	244A7159P1	BRAKE PEDAL PAD
N-20	N264P21B6	LOCKNUT (1/4-20)
N-21	244A7131P1	BRAKE SWITCH
N-22	244A7128P1	BUSHING



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T".

1716 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-1	784218		LEVER & HOUSING ASSY, SHIFT, (INCL. 2, 3, 4, 5, 6 & 7)
T-2	792016		RING, SNAP
T-3	792001		RING, QUAD
T-4	792049		PIN, DRIVE
T-5	784088		HOUSING, SHIFT LEVER
T-6	784094		KEEPER, SHIFT LEVER
T-7	784219		LEVER, SHIFT
T-8	784056		ROD ASSY., SHIFT (INCL. NOS. 9 THRU 12 & 61)
T-9	792003		SPRING
T-10	792004		BALL, STEEL
T-11	784004		FORK, SHIFTER
T-12	784057		ROD, SHIFTER
T-13	784054		ROD ASSY., SHIFT (INCL. NOS. 9, 10, 11, 14 & 61)
T-14	784055		ROD, SHIFTER
T-15	774242		AXLE
T-16	780045		WASHER, THRUST
T-17	792005		SCREW, HEX HD, CAP 1/4-20 x 2-1/2
T-18	792006		LOCKWASHER
T-19	778033A		GEAR, RING
T-20	786019		PIN, DRIVE
T-21	786027		BLOCK, DRIVE

1716 TRANSAXLEFIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-22	778014		PINION, BEVEL
T-23	776022		PINION & BUSHING ASSY, IDLER
T-24	778039		GEAR, BEVEL
T-25	776014		SHAFT & BEARING ASSY., SHIFTER (INCL. NO. 26)
T-26	780018		BEARING
T-27	778037		GEAR, IDLER
T-28	776032		SHAFT, IDLER
T-29	784074		STOP, SHIFTER
T-30	788026		GASKET, CASE & COVER
T-31	788003		GASKET, SHIFT LEVER HOUSING
T-32	778019		GEAR, SHIFTING (2ND & HIGH)
T-33	778020		GEAR, SHIFTING (1ST & REV.)
T-34	778021		GEAR, SPUR (26 TEETH)
T-35	786014		SPACER
T-36	778022		GEAR, SPUR (22 TEETH)
T-37	786015		SPACER
T-38	778023		GEAR, SPUR (16 TEETH)
T-39	776015A		SHAFT, INPUT
T-40	778024		SPUR GEAR, INPUT SHAFT
T-41	780001		WASHER
T-42	786017		SPACER
T-43	778036		GEAR, OUTPUT
T-44	778041		PINION, OUTPUT
T-45	788007		SEAL, OIL

1716 TRANSAXLEFIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-46	782029		HOUSING ASSY., AXLE (INCL. NO. 58)
T-47	772071		COVER ASSY., TRANSAXLE (INCL. NOS. 54, 57, & 63)
T-48	770034		CASE ASSY., TRANSAXLE (INCL. NOS. 54, 60, 63)
T-49	792007		SCREW, SOCKET HD, CAP 1/4-20 x 3/4
T-50	786026		PIN, DOWEL (5/16 x 3/4)
T-51	792013		SCREW, HEX HD, CAP 5/16-18 x 3/4
T-52	792010		PLUG, PIPE
T-53	792029		LOCKWASHER, 5/16"
T-54	780013		BEARING
T-55	792018		RING, SNAP
T-56	780011		BEARING
T-57	780055		BEARING
T-58	780002		BEARING
T-59	788008		SEAL, OIL
T-60	788009		SEAL, OIL
T-61	792017		RING, SNAP
T-63	780002		BEARING
T-68	780012		BEARING, THRUST
T-69	774037		CARRIER, DIFFERENTIAL
T-70	774036		CARRIER, DIFFERENTIAL

MISCELLANEOUS & HARDWARE

Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	541C922P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-2	211A3599P1	PAINT (SPRAY YELLOW)
Z-3	243A4640P1	FRONT WHEEL BEARING
Z-4	243A4564P5	PLUG (P-1)
Z-5	243A4564P4	PLUG (P-2)
Z-6	243A4564P3	PLUG (P-4)
Z-7	243A4568P4	JACK (J-1)
Z-8	243A4568P5	JACK (J-2)
Z-9	243A4568P3	JACK (J-4)
+Z-13	243A4539P3	MATE-N-LOK (60620-1)
+Z-14	243A4552P2	MATE-N-LOK (60619-1)
+Z-15	243A4541P3	RING, AWG 12-10, 1/4 STUD (31172)
+Z-16	243A4541P4	RING, AWG 8, 1/4 STUD (33461)
+Z-17	243A4541P5	RING, AWG 6, 1/4 STUD (321598)
+Z-18	243A4541P6	RING, AWG 12-10, 5/16 STUD (31827)
+Z-19	243A4541P7	RING, AWG 8, 5/16 STUD (31808)
+Z-20	243A4541P8	RING, AWG 16-14, "10 STUD (34123)
+Z-21	243A4541P9	RING, AWG 16-14, 1/4 STUD (31256)
+Z-22	243A4541P10	RING AWG 16-14, 5/16 STUD (31257)
+Z-23	243A4541P11	RING AWG 22-16, 5/16 STUD (31252)
+Z-24	243A4541P1	RING AWG 12-10 "10 STUD (31805)

MISCELLANEOUS & HARDWARE

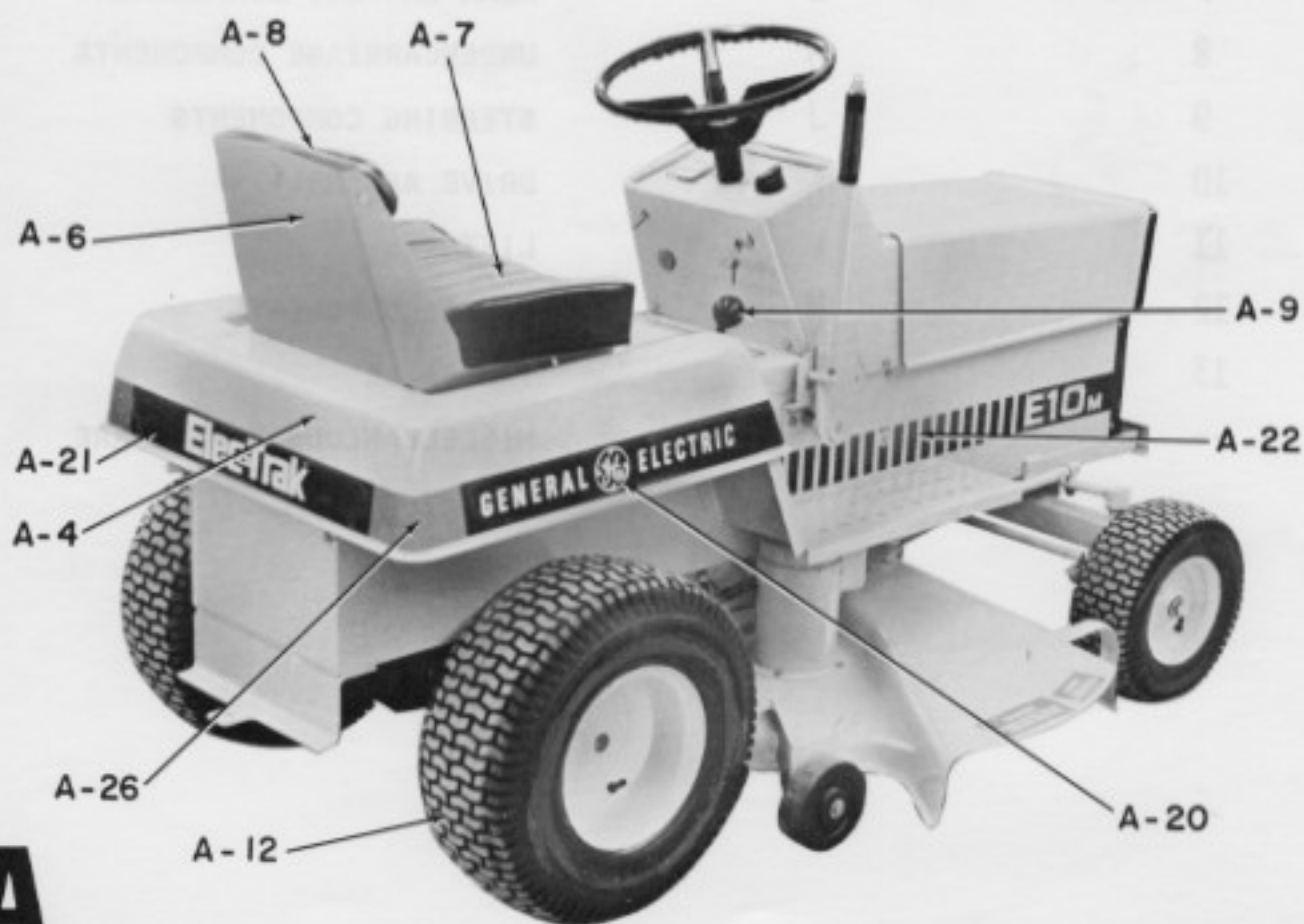
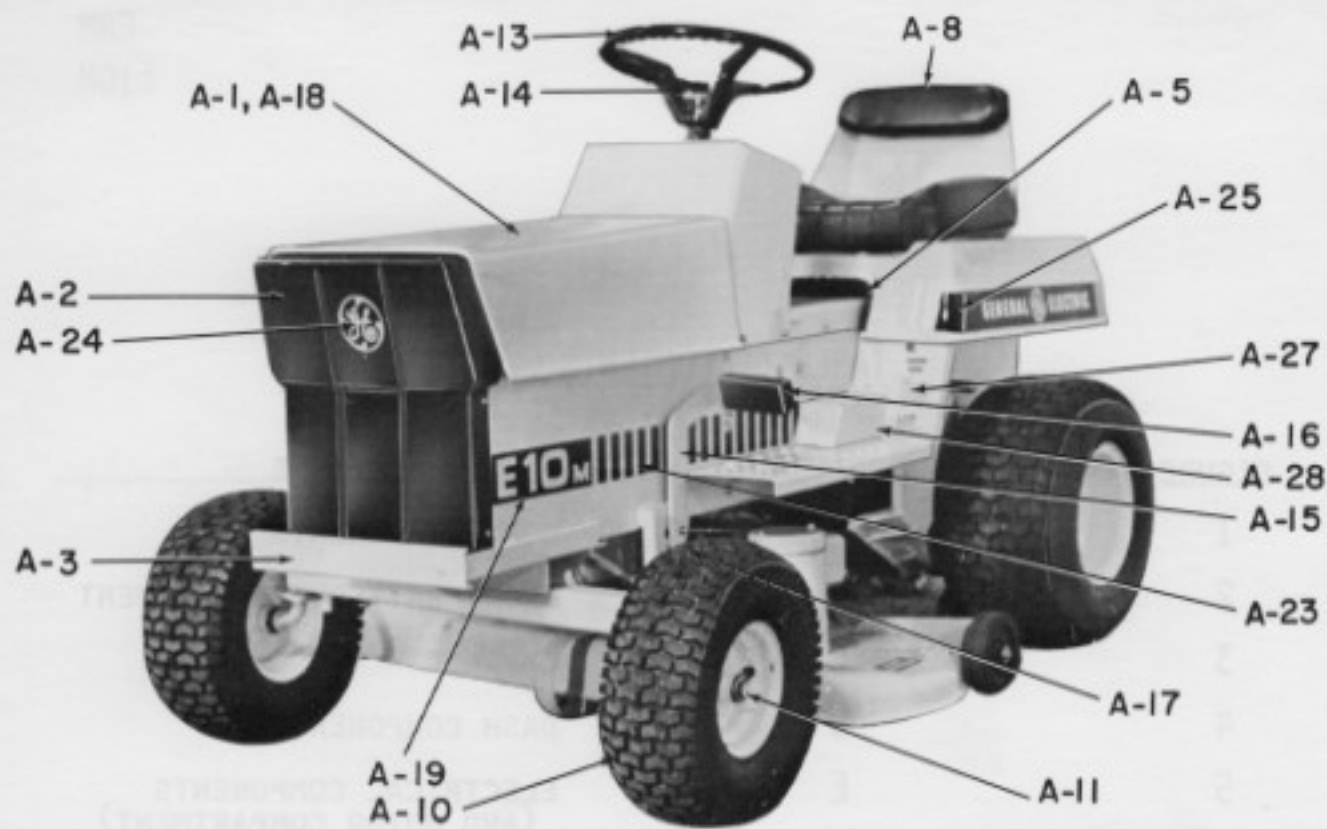
Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
+Z-25	243A4822P1	RECEPTACLE, AWG 16-14 (60628-1)
+Z-26	243A4822P2	RECEPTACLE, AWG 16-12, 1/4 (42844-1)
+Z-27	243A4553P1	RECEPTACLE, AWG 20-16, "18, (60972-2)
Z-29	243A4566P1	COMMON TAB (60843-1)
+Z-30	243A4660P1	SHUR PLUG RECEPTACLE (61075-2)
+Z-31	243A4567P1	SPLICE (34865)
+Z-34	N3400P809	WOODRUFF KEY (REAR AXLE)
+Z-36	N533P2516	SPRING DOWEL PIN (STEERING WHEEL)
+Z-37	N922P75C6	SNAP RING (FRONT AXLE)
+Z-38	N533P1316	ROLL PIN (FRONT AXLE)
+Z-43	211A3562P1	SPEED NUT (ON CHARGER SCREEN)
+Z-45	243A4587P1	THRUST WASHER (FRONT AXLE)
+Z-47	N402AP18B6	PLAIN WASHER (STEERING)
+Z-49	243A4613P1	SHIM WASHER (STEERING)
+Z-50	N503P122086	COTTER PIN (STEERING)

E10M

TABLE OF CONTENTS

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7	G	REAR BATTERY COMPARTMENT
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10	K	DRIVE ASSEMBLY
11	L	LIFT
12	N	BRAKE COMPONENTS
13	T	TRANSAXLE
--	Z	MISCELLANEOUS & HARDWARE



A

BODY COMPONENTS

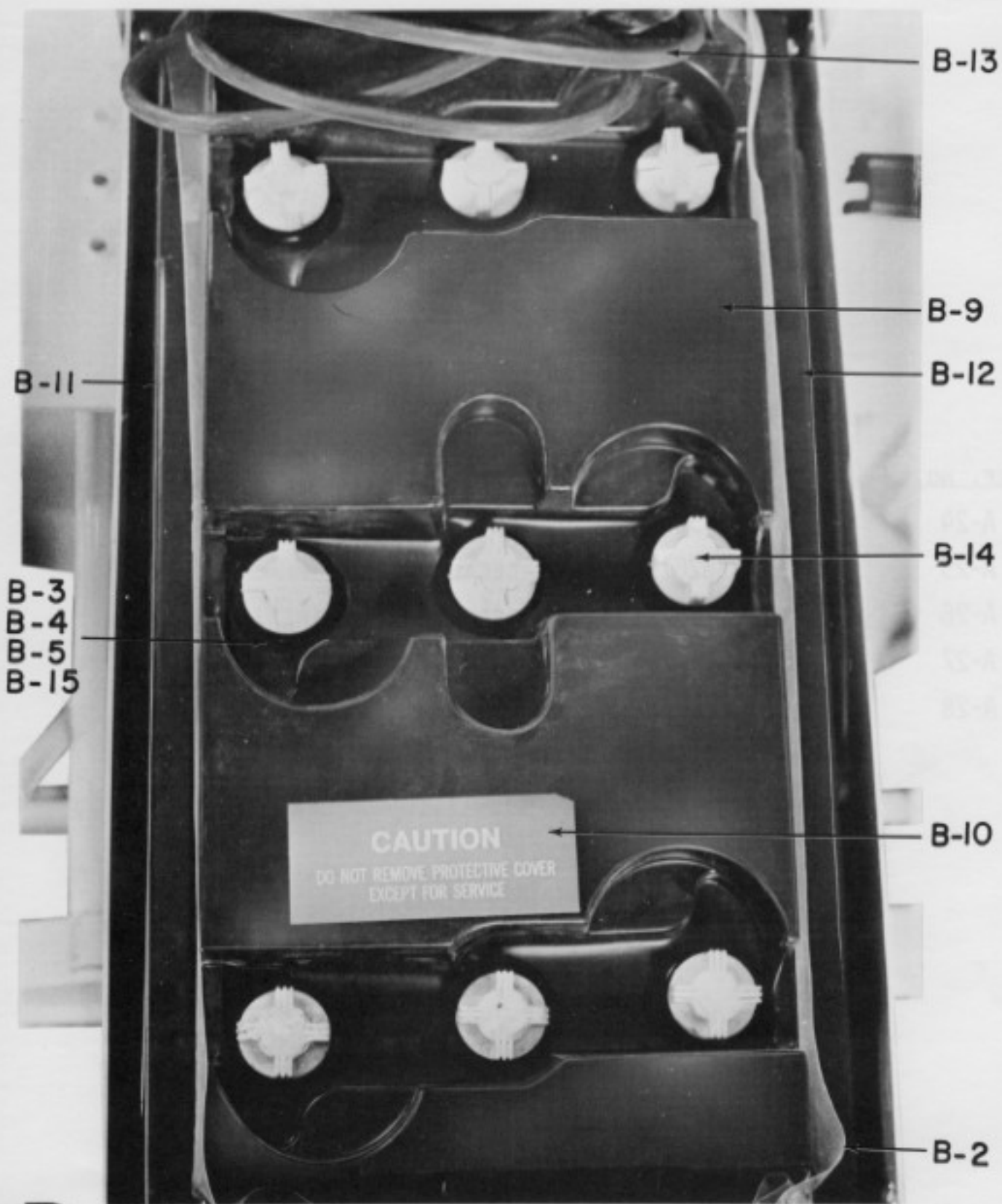
FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	178B8223G1	HOOD ASSEMBLY
A-2	127D8033P1	FRONT GRILLE
A-3	244A7262P1	BUMPER
A-4	178B8252P1	SEAT HOUSING ASSEMBLY
A-5	244A7448P1	SEAT TRIM
A-6	243A4770P1	SEAT PAN
A-7	243A4852P1	CUSHION, BOTTOM
A-8	178B8030P1	CUSHION, REAR
A-9	211A3249P3	GEAR SHIFT KNOB
A-10	155C8121G2	FRONT TIRE (15 X 6.00-6) AND RIM
A-11	N922P75C6	SNAP RING
A-12	155C8131G1	REAR TIRE (18 X 9.50-8) AND RIM
A-13	127D8023P1	STEERING WHEEL
A-14	243A4828G2	CAP AND MONOGRAM ASSEMBLY
A-15	178B8283P1	PEDAL ASSEMBLY
A-16	244A7159P1	BRAKE PAD
A-17	243A4554P3	PUSH NUT
A-18	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP - 2 REQ.)
A-19	178B8270P1	DECAL, E10M
A-20	422D848P15	DECAL, GENERAL ELECTRIC
A-21	422D848P16	DECAL, ELEC-TRAK
A-22	422D848P17	DECAL, BODY (RIGHT SIDE)
A-23	422D848P18	DECAL, BODY (LEFT SIDE)

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-24	244A7394P1	DECAL, GENERAL ELECTRIC
A-25	178B8261P1	DECAL, CORNER (BLACK)
A-26	244A7389P1	DECAL, CORNER (RED)
A-27	244A7471P1	PARKING BRAKE DECAL
A-28	155C8147P1	BELT COVER



B

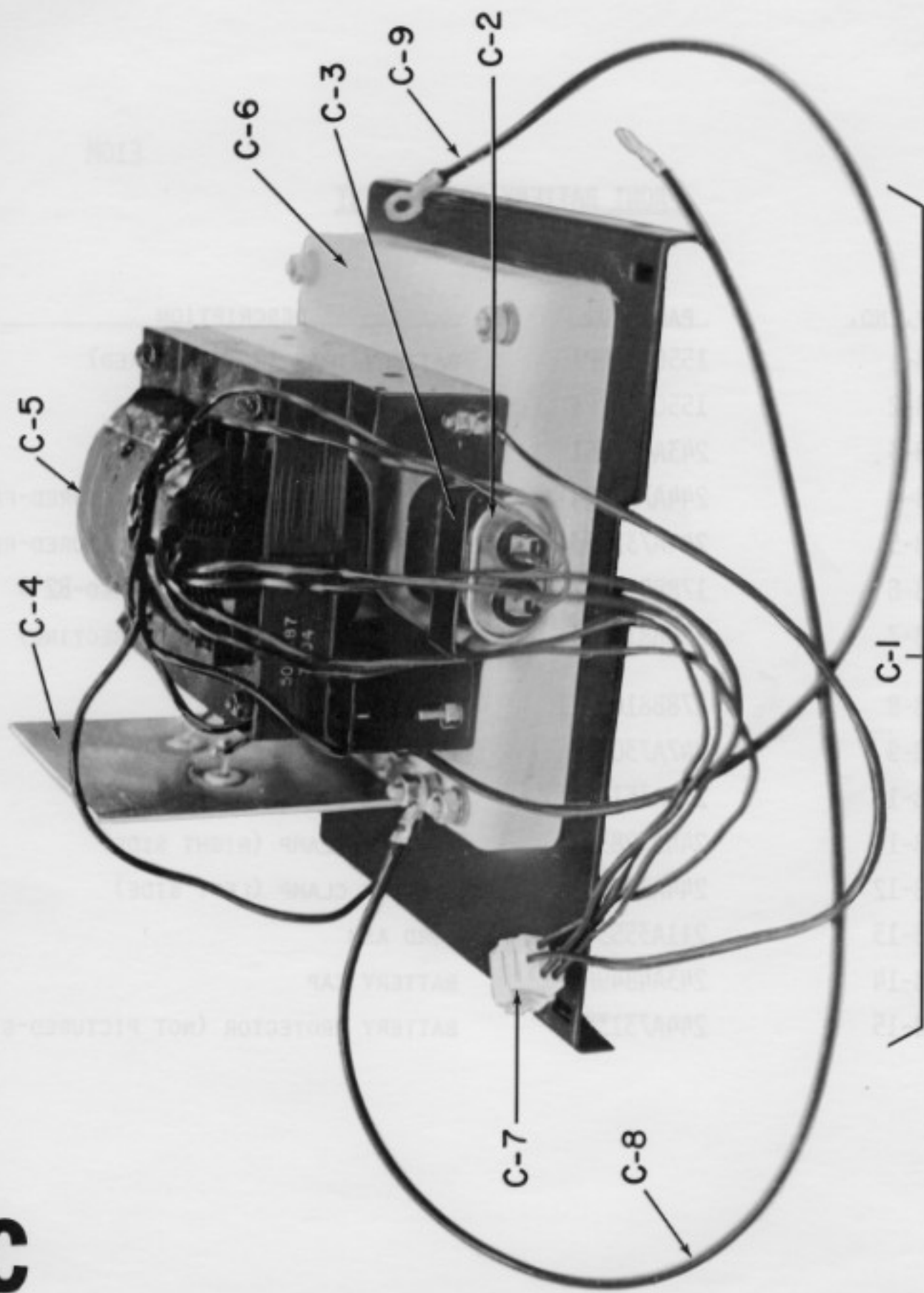
E10M

FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	155C8094P1	BATTERY TRAY (NOT PICTURED)
B-2	155C8122P1	BATTERY LINER
B-3	243A4527G1	BATTERY
B-4	244A7313P4	BATTERY PROTECTOR (NOT PICTURED-FRONT)
B-5	244A7313P3	BATTERY PROTECTOR (NOT PICTURED-REAR)
B-6	178B8165G7	BATTERY CABLE (NOT PICTURED-B2 ⁺)
B-7	178B8165G1	BATTERY CABLE (INTER-CONNECTING) (NOT PICTURED)
B-8	178B8165G11	BATTERY CABLE (B3 ⁻)
B-9	247A7308G1	BATTERY COVER
B-10	211A3511P1	CAUTION DECAL
B-11	244A7283P2	BATTERY CLAMP (RIGHT SIDE)
B-12	244A7283P1	BATTERY CLAMP (LEFT SIDE)
B-13	211A3555G1	CORD ASM
B-14	243A4849P1	BATTERY CAP
B-15	244A7313P5	BATTERY PROTECTOR (NOT PICTURED-SIDE)

C



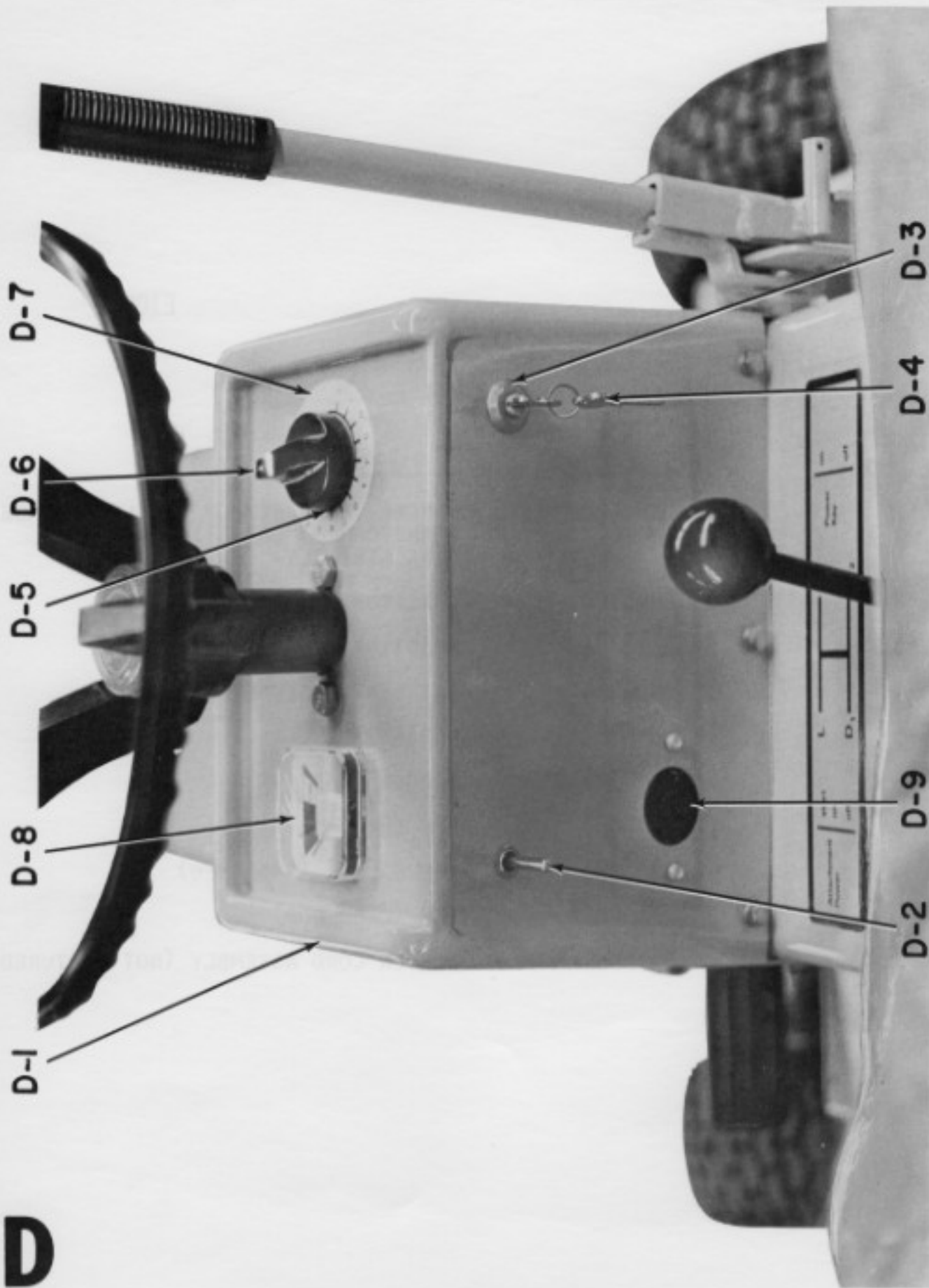
E10M

CHARGER

FIGURE 3-C

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	127D8024G4	CHARGER SUB ASSEMBLY (INCLUDES BASE, TRANSFORMER, CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P1	CAPACITOR
C-3	244A7282P1	CAPACITOR CLAMP
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	163B9955P1	TRANSFORMER
C-6	155C8103P1	CHARGER BASE
C-7	243A4564P3	PLUG (P-4)
C-8	244A7334G5	WIRE #30-01 (CHGR NEG)
C-9	244A7334G11	WIRE (CHGR POS)
C-10	211A3555G1	CHARGER CORD ASSEMBLY (NOT PICTURED)

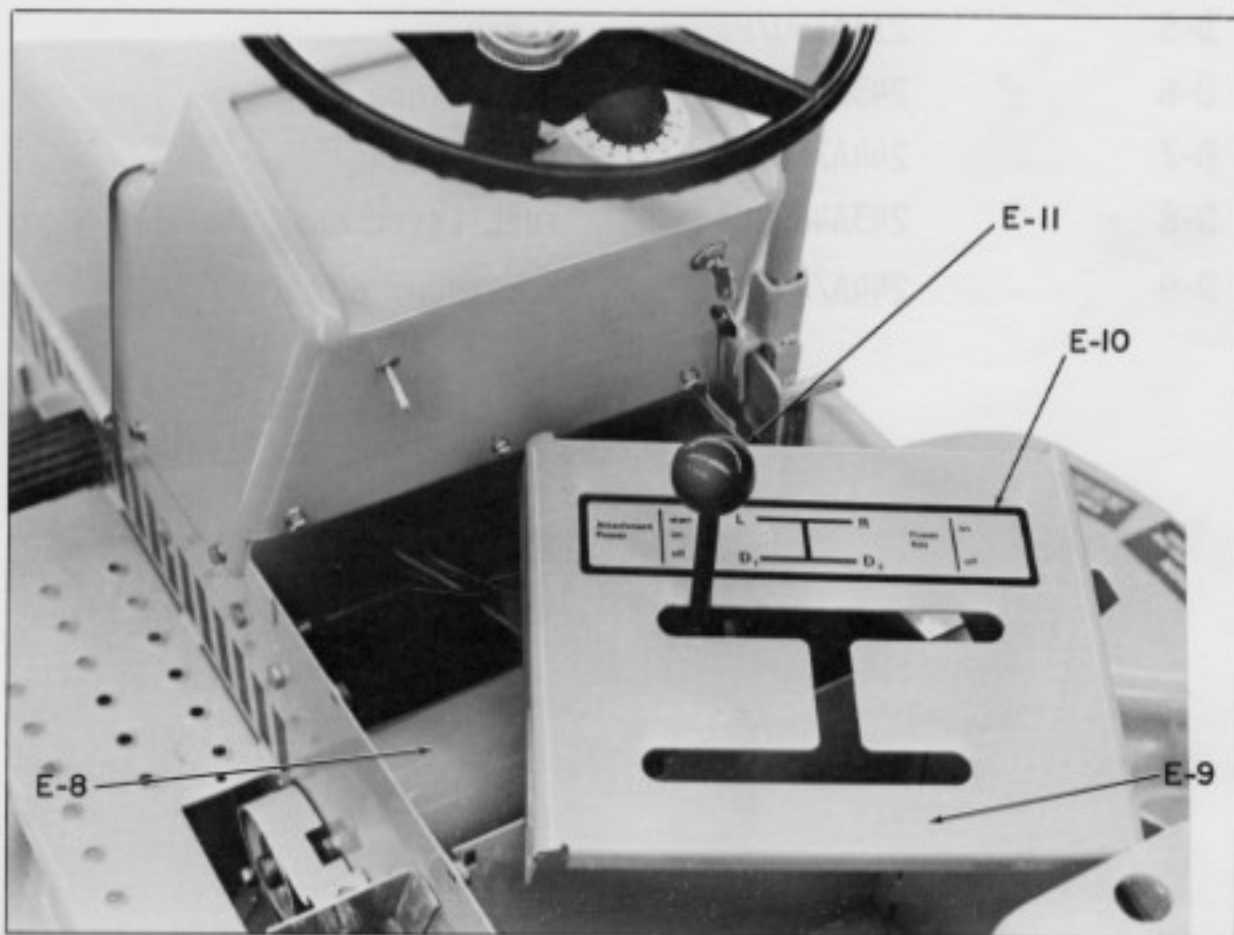
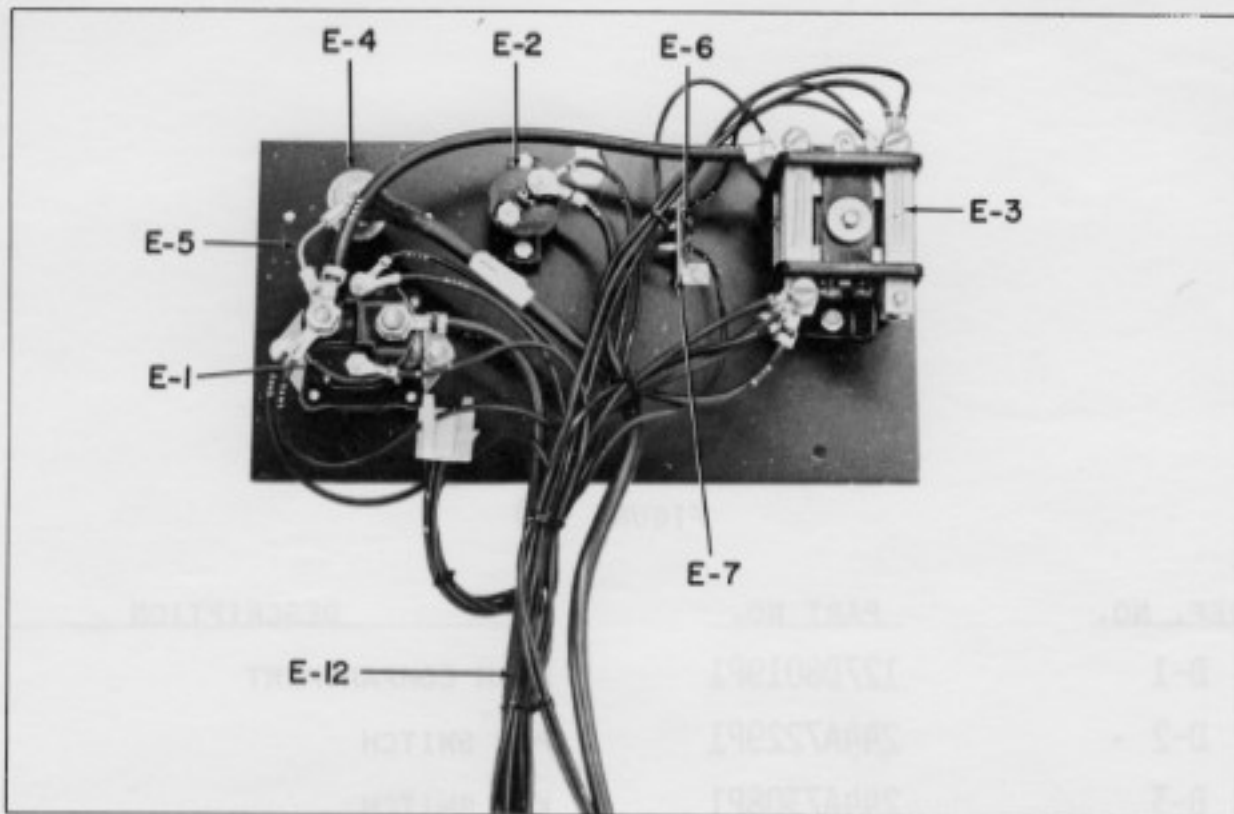
D



DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	127D8019P1	DASH COMPARTMENT
D-2	244A7229P1	PTO SWITCH
D-3	244A7308P1	KEY SWITCH
D-4	247A7354P1	KEY
D-5	211A3507P1	TIMER
D-6	243A4549P1	TIMER KNOB
D-7	244A7386P1	TIMER DECAL
D-8	243A4629G1	FUEL LEVEL GAGE
D-9	244A7436G2	ACCESSORY OUTLET



E

E10M

ELECTRICAL COMPONENTS

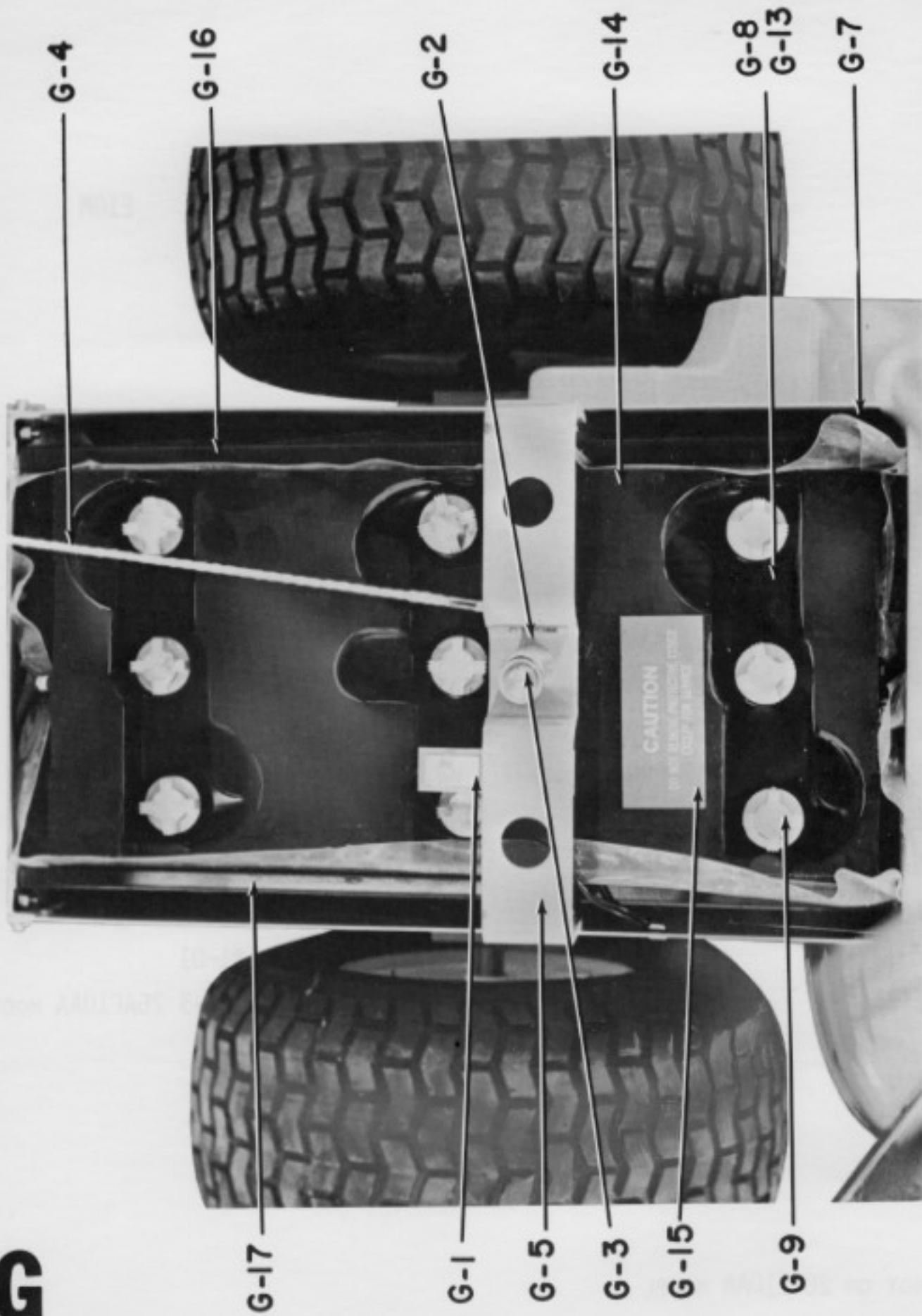
(AND MOTOR COMPARTMENT)

FIGURE 5-E

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	244A7063P1	L CONTACTOR
E-2	243A4719P1	CIRCUIT BREAKER (CB-2)
E-3	243A4524P1	PTO CONTACTOR
E-4 *	211A3165P1	INSULATOR
E-5 *	211A3448G2	FUSIBLE LINK
E-6	243A4652P1	DIODE
E-7	243A4953P1	TERMINAL STRIP
E-8	178B8244P1	DRIVE MOTOR
E-9	155C8142P1	MOTOR COMPARTMENT COVER
E-10	178B8267P1	SHIFTING DECAL
E-11	211A3249P3	SHIFTING KNOB
E-12	244A7334G9	CONNECTION WIRE #1-01
E-13	243A4606P1	CIRCUIT BREAKER (CB-3 26AE10AA MODEL ONLY)

* NOT ON 26AE10AA MODEL

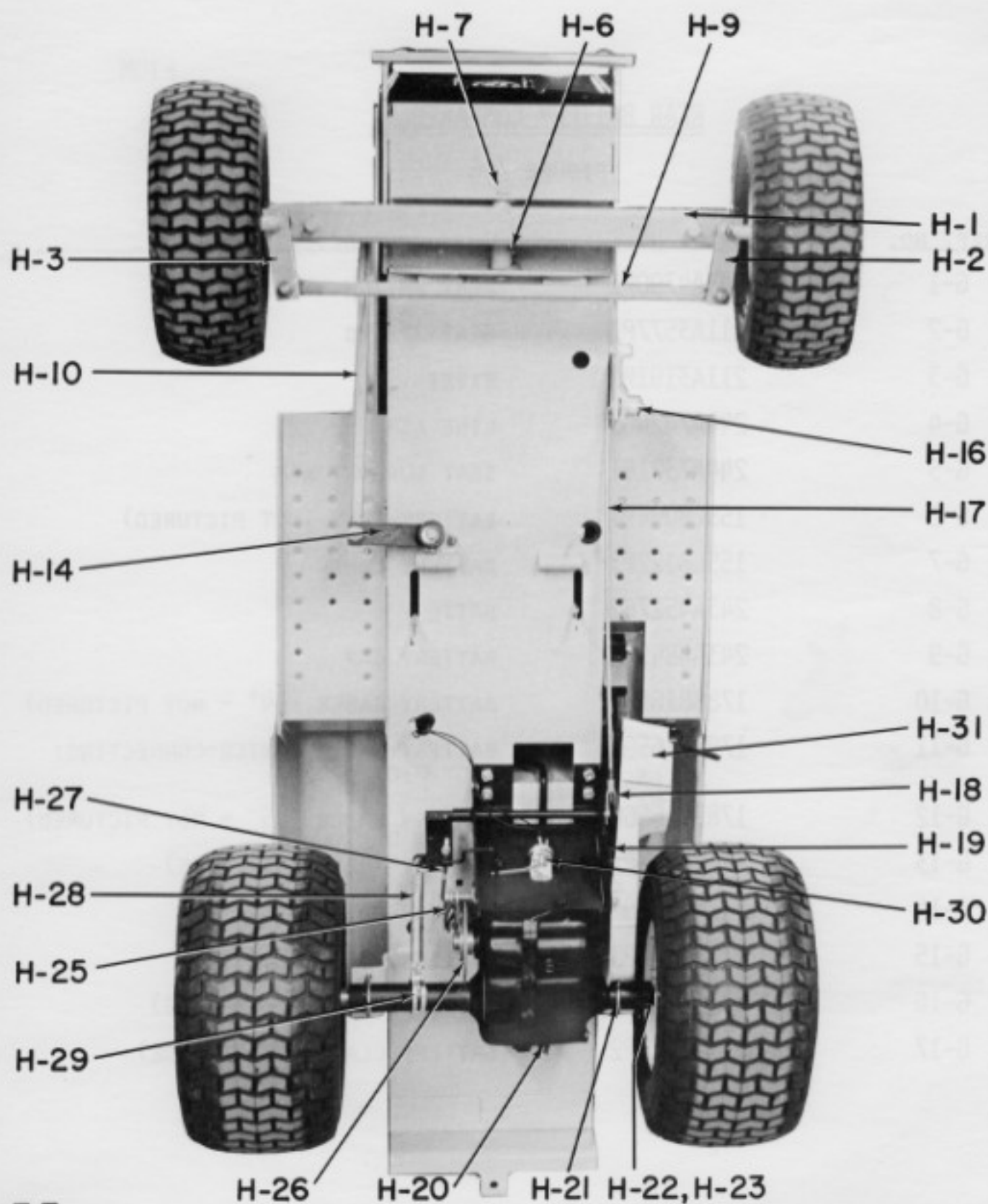
G



REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	243A4790P1	SEAT SWITCH
G-2	211A3577P1	SEAT SPRING
G-3	211A3191P1	RIVET
G-4	244A7424G1	LINE ASM
G-5	244A7321G1	SEAT SUPPORT ASM
G-6	155C8094P1	BATTERY TRAY (NOT PICTURED)
G-7	155C8122P1	BATTERY LINER
G-8	243A4527G1	BATTERY
G-9	243A4849P1	BATTERY CAP
G-10	178B8165G11	BATTERY CABLE (B4 ⁺ - NOT PICTURED)
G-11	178B8165G1	BATTERY CABLE (INTER-CONNECTING; NOT PICTURED)
G-12	178B8165G8	BATTERY CABLE (B5 ⁻ - NOT PICTURED)
G-13	244A7313P5	BATTERY PROTECTOR (SIDE)
G-14	247A7308G1	BATTERY COVER
G-15	211A3511P1	CAUTION DECAL
G-16	244A7317P1	BATTERY CLAMP (LEFT SIDE)
G-17	244A7317P2	BATTERY CLAMP (RIGHT SIDE)



H

UNDERCARRIAGE COMPONENTSE8M
E10M

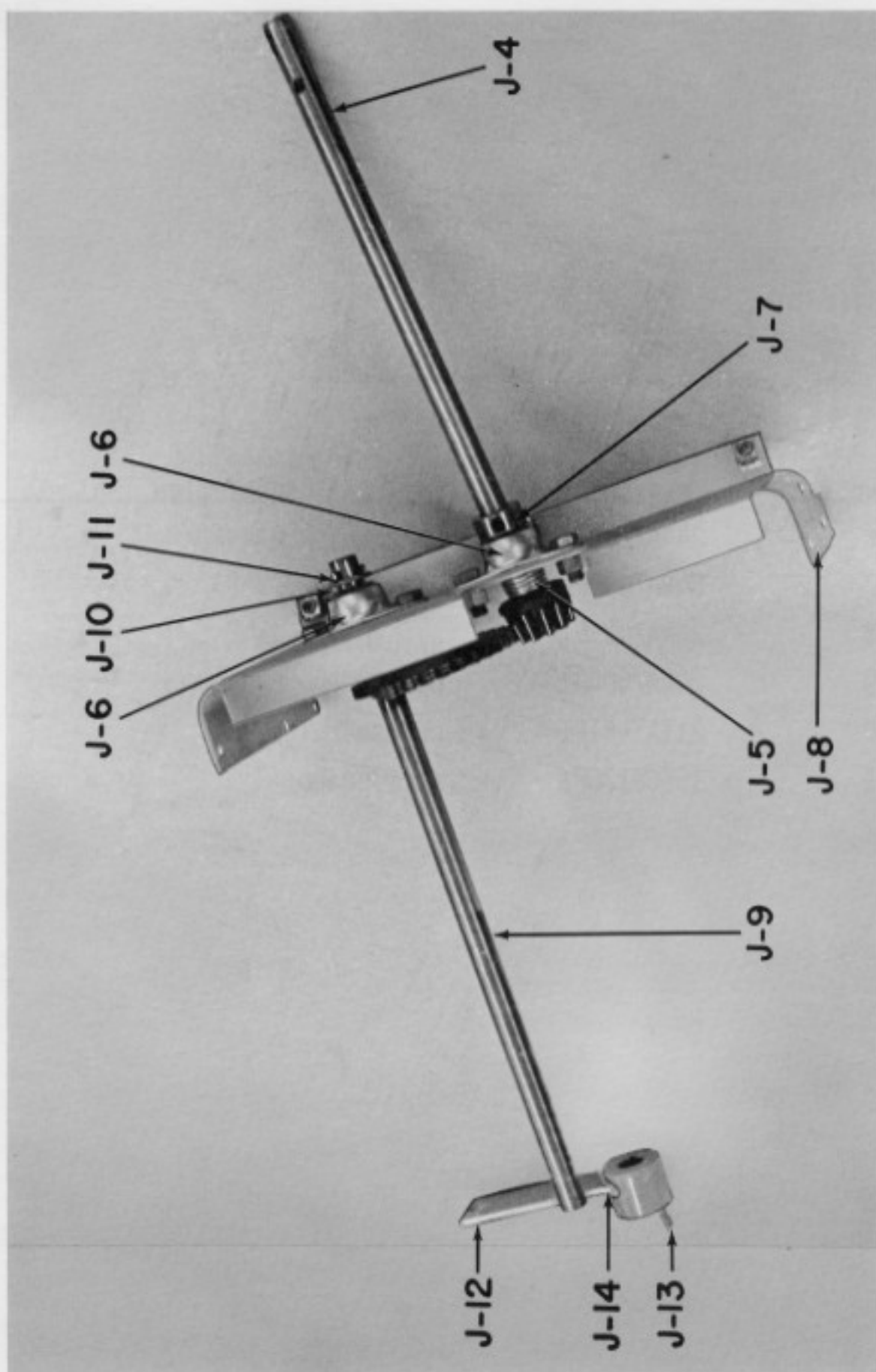
FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	178B8032G1	FRONT AXLE
H-2	178B8282G1	SPINDLE, LEFT
H-3	178B8217G1	SPINDLE, RIGHT
H-4	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-5	N922P75C6	SNAP RING (LOCATED AT TOP OF SPINDLE)
H-6	243A4867P1	GREASE FITTING
H-7	244A7416P1	PIVOT PIN
H-8	N922P62C6	RETAINING RING FOR PIVOT PIN
H-9	178B8203P1	TIE ROD
H-10	178B8203P2	TIE ROD
H-11	244A7180G1	STEERING ARM ASM (TOP OF RIGHT SPINDLE)
H-12	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-13	N72P2108B6	SET SCREW (1/4-20 X 1/2)
H-14	244A7183G1	STEERING ARM ASM
H-15	N3400P405	KEY (1/8 X 5/8 WOODRUFF)
H-16	243A4554P3	PUSH NUT
H-17	244A7126P2	ROD
H-18	244A7168P1	CLEVIS
H-19	178B8262G1	TORQUE PLATE
H-20	127D8015P1	TRANSAXLE
H-21	244A7234P1	U-BOLT
H-22	244A7221P1	CLEVIS PIN (WHEEL)
H-23	N503P1516B6	COTTER PIN (WHEEL)
H-24	244A7295P1	TRANSAXLE SHEAVE (NOT PICTURED)
H-25	155C8149G1	BRAKE ASSEMBLY

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-26	244A7301G1	DISK AND HUB
H-27	244A7409P1	BRAKE ROD
H-28	244A7415P1	RETURN SPRING
H-29	244A7404P1	STRAP
H-30	211A3481P1	CLUTCH SWITCH
H-31	155C8126P1	BELT GUARD

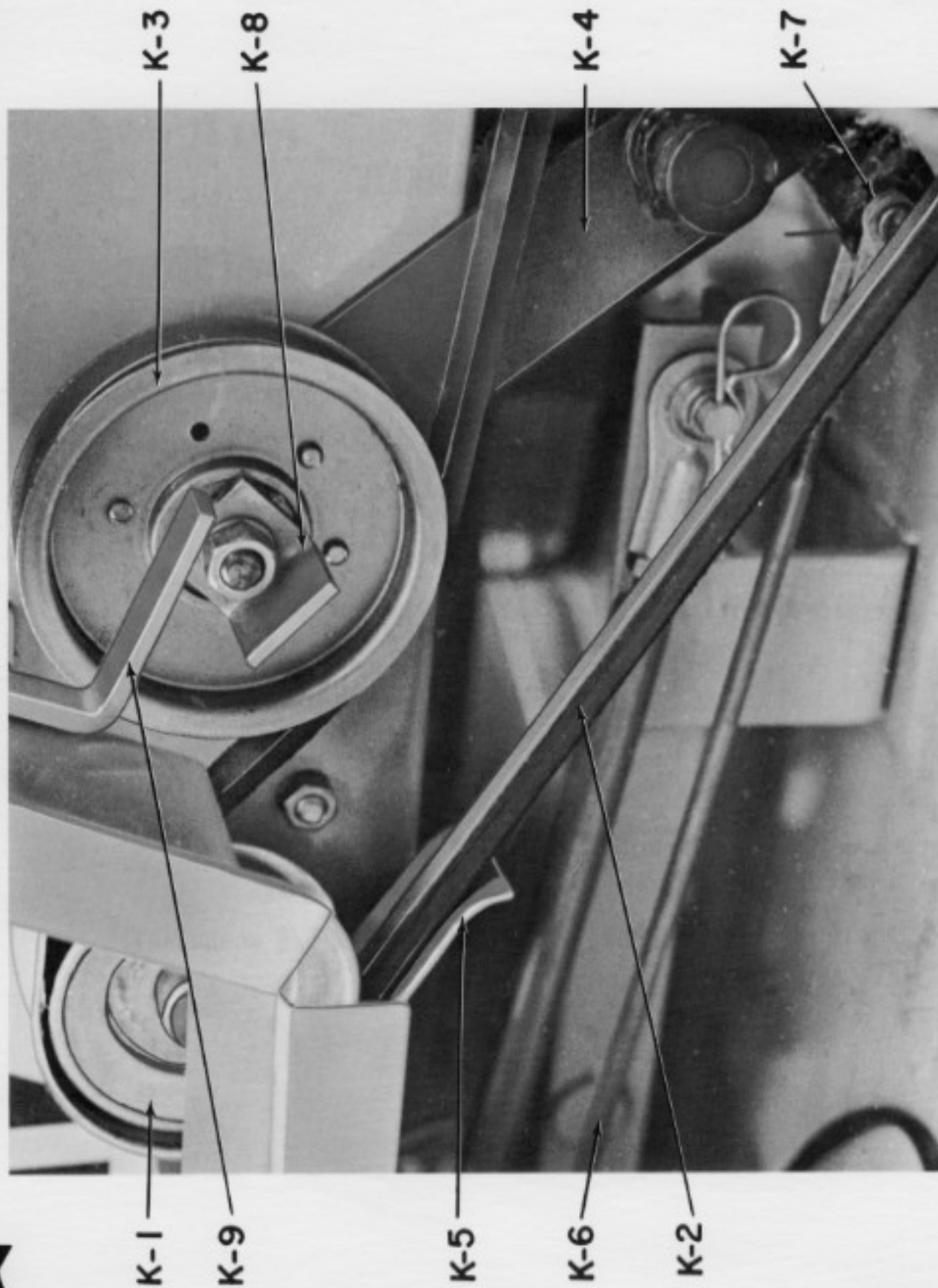


STEERING COMPONENTS

FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	127D8023P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4828G2	CAP AND MONOGRAM ASM (NOT PICTURED)
J-3	N533P2520	SPRING DOWEL PIN, STEERING WHEEL (1/4 X 1 1/4 - NOT PICTURED)
J-4	244A7176G1	SHAFT AND PINION ASSEMBLY
J-5	211A3577P16	SPRING
J-6	211A3101P2	BEARING
J-7	243A4547P2	SET COLLAR
J-8	155C8141P1	STEERING SHAFT SUPPORT
J-9	244A7175G1	SHAFT AND SEGMENT ASSEMBLY
J-10	244A7322P1	WASHER
J-11	N533P1616	SPRING DOWEL PIN
J-12	244A7183G1	STEERING ARM ASM
J-13	N3400P405	KEY (1/8 X 5/8 WOODRUFF)
J-14	N72P2108B6	SET SCREW (1/4-20 X 1/2)

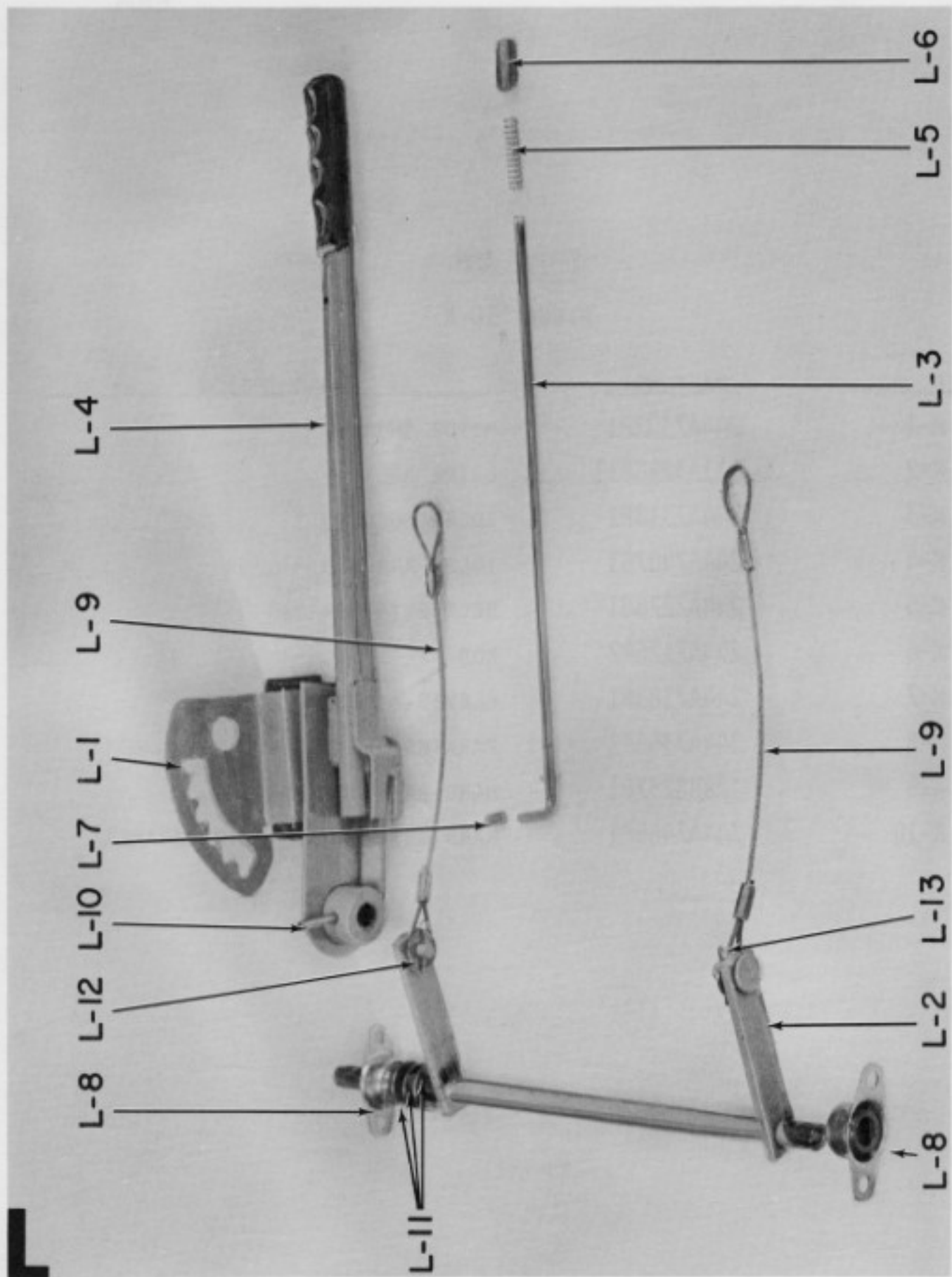
K



DRIVE ASM.

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1	244A7392P1	MOTOR SHEAVE
K-2	211A3226P11	DRIVE BELT
K-3	244A7318P1	IDLER PULLEY
K-4	244A7407G1	IDLER ARM ASM
K-5	244A7278G1	BELT RETAINER ASM
K-6	244A7126P2	ROD
K-7	244A7168P1	CLEVIS
K-8	244A7369P1	PARKING BRAKE ANGLE
K-9	178B8237P1	HAND PARKING BRAKE
K-10	244A7466P1	HAND GRIP (FOR PARKING BRAKE)

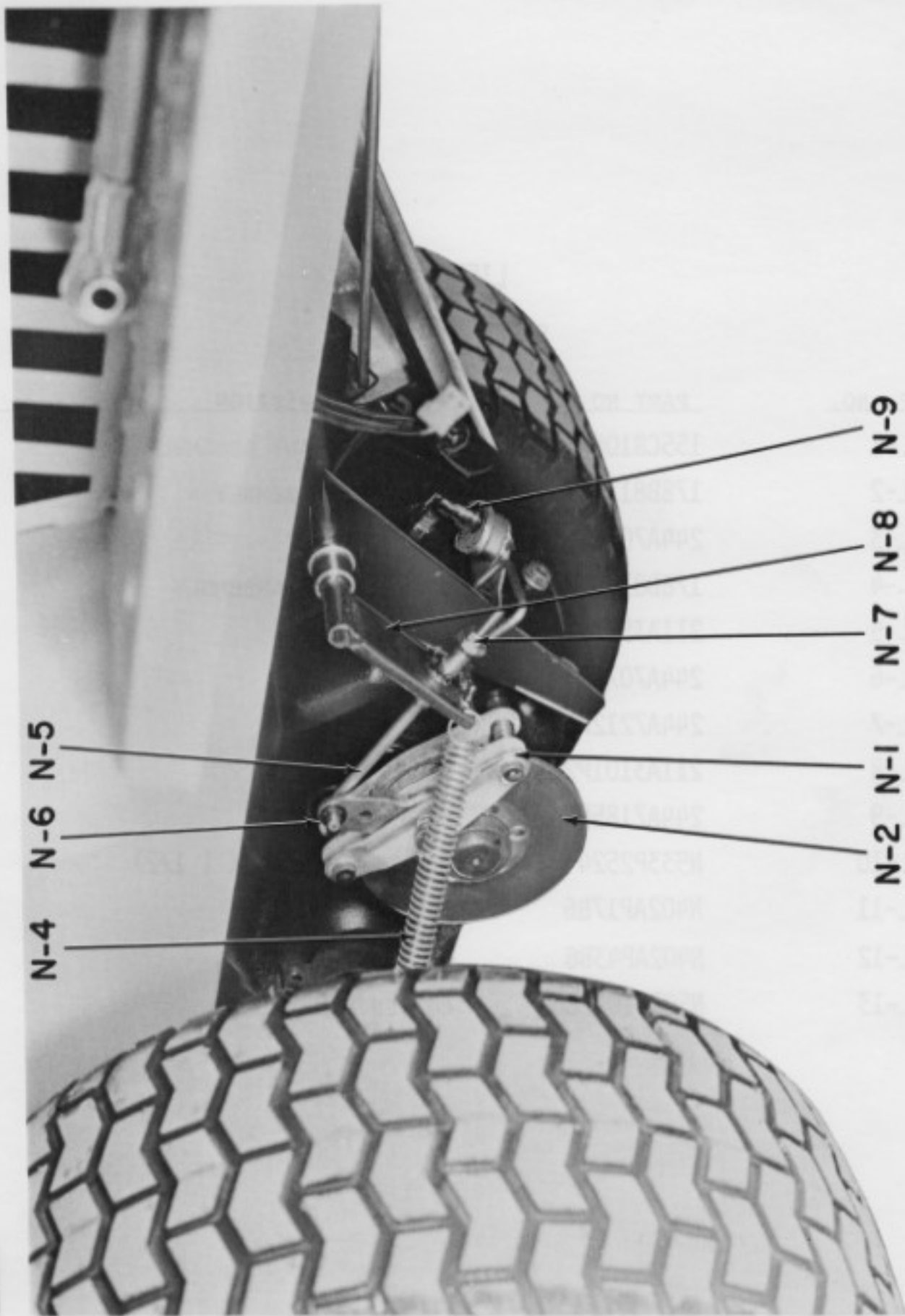


LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	155C8106P1	LIFT QUADRANT ASSEMBLY
L-2	178B8176G1	LIFT ARM ASSEMBLY
L-3	244A7081G2	ROD ASSEMBLY
L-4	178B8134G2	LIFT HANDLE ASSEMBLY
L-5	211A3577P13	SPRING
L-6	244A7078P1	BUTTON
L-7	244A7212P3	ROLLER
L-8	211A3101P2	BEARING ASSEMBLY
L-9	244A7185P1	LIFT CABLE
L-10	N533P2524	DOWEL PIN (1/4 X 1 1/2)
L-11	N402AP17B6	WASHER (5/8)
L-12	N402AP43B6	WASHER (3/8)
L-13	N503P1012B6	COTTER PIN

N

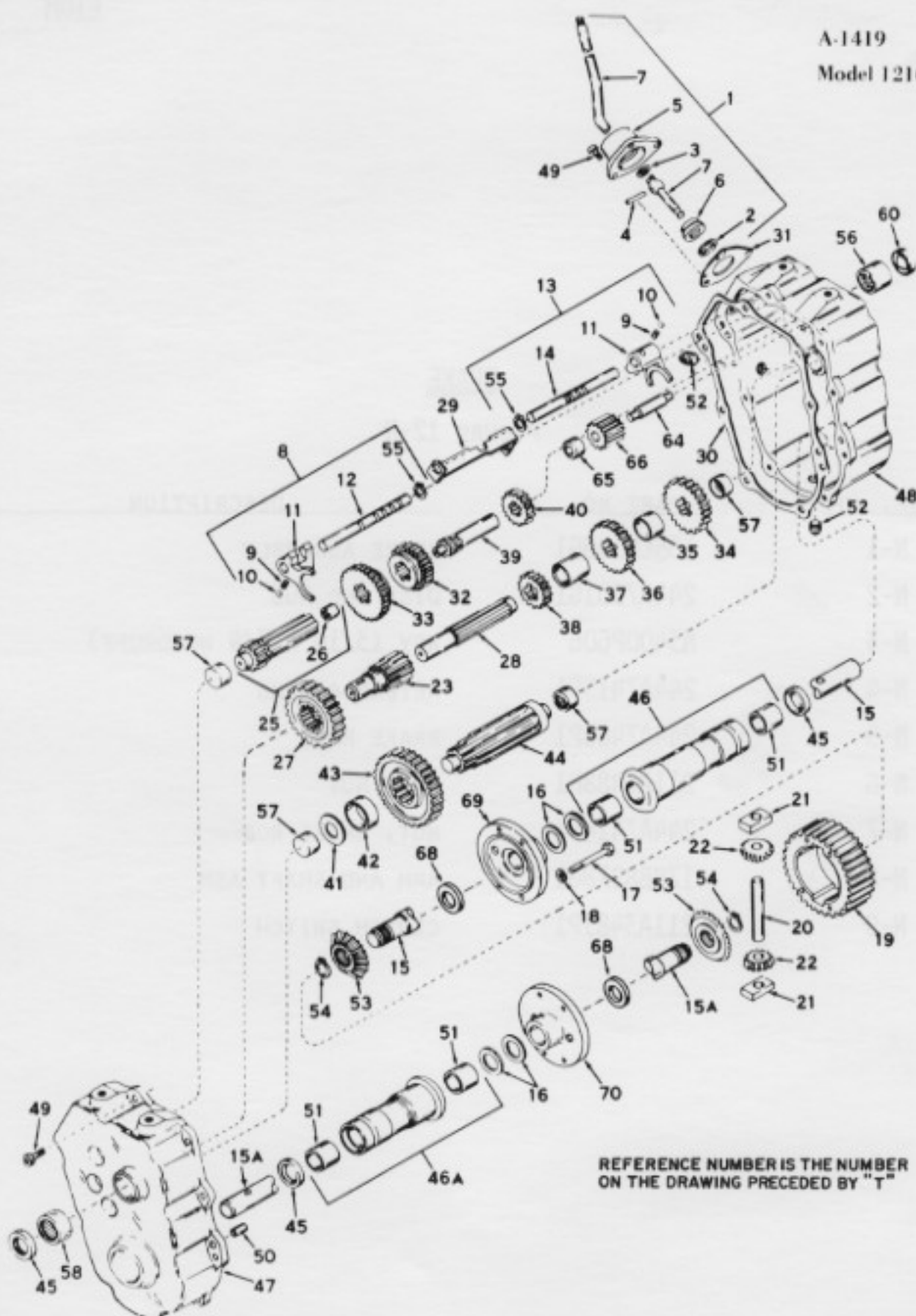


BRAKE

FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	155C8149G1	BRAKE ASSEMBLY
N-2	244A7301G1	DISK AND HUB
N-3	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-4	244A7415P1	RETURN SPRING
N-5	244A7409P1	BRAKE ROD
N-6	211A3488P1	PUSH NUT
N-7	244A7414P1	NUT, BRAKE ROD
N-8	178B8278G1	ARM AND SHAFT ASM
N-9	211A3481P1	CLUTCH SWITCH

A-1419
Model 1216



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T"

T

1216 TRANSAXLE

FIGURE 13-T

REF. NO.	PEERLESS PART NO.	GE PART NO.	DESCRIPTION
T-1	784231		LEVER AND HOUSING ASSEMBLY
T-2	792016		SNAP RING
T-3	792001		QUAD RING
T-4	792049		DRIVE PIN
T-5	784088		SHIFT LEVER HOUSING
T-6	784094		SHIFT LEVER KEEPER
T-7	784232		SHIFT LEVER
T-8	784139		SHIFT ROD ASSEMBLY
T-9	792003		SPRING
T-10	792004		BALL, STEEL
T-11	784004		FORK, SHIFTER
T-12	784140		ROD, SHIFTER
T-13	784137		ROD ASM, SHIFTER (INCL. NO. 9, 10, 11, 14 AND 55)
T-14	784138		ROD, SHIFTER
T-15	774252		AXLE, R.H.
T-15A	774253		AXLE, L.H.
T-16	780042		WASHER, THRUST
T-17	792020		SCREW, HEX HD, CAP, 1/4-20 X 2 1/4
T-18	792006		LOCKWASHER, 1/4"
T-19	778033A		GEAR, RING
T-20	786019		PIN, DRIVE
T-21	786027		BLOCK, DRIVE
T-22	778014		PINION, BEVEL
T-23	776022		PINION AND BUSHING ASM, IDLER

1216 TRANSAXLEE8M
E10M

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-25	776014		SHAFT AND BEARING ASM, SHIFTER (INCL. NO. 26)
T-26	780018		BEARING
T-27	778037		GEAR, IDLER
T-28	776032		SHAFT, IDLER
T-29	784074		STOP, SHIFTER
T-30	788026		GASKET, CASE TO COVER
T-31	788003		GASKET, SHIFT LEVER HOUSING
T-32	778019		GEAR, SHIFTING
T-33	778020		GEAR, SHIFTING
T-34	778021		GEAR, SPUR (26 TEETH)
T-35	786014		SPACER
T-36	778022		GEAR, SPUR (22 TEETH)
T-37	786015		SPACER
T-38	778023		GEAR, SPUR (16 TEETH)
T-39	776146		SHAFT, INPUT
T-40	778024		SPUR GEAR, INPUT SHAFT
T-41	780001		WASHER
T-42	786017		SPACER
T-43	778036		GEAR, OUTPUT
T-44	778041		PINION, OUTPUT
T-45	788008		SEAL, OIL
T-46	782047		HOUSING AND BUSHING ASM, AXLE (INCL. NO. 51)
T-46A	782042		HOUSING AND BUSHING ASM, AXLE (INCL. NO. 51)

1216 TRANSAXLEE8M
E10M

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-47	772072		COVER ASM, TRANSAXLE (INCL. NOS. 57 AND 58)
T-48	770065		CASE ASM, TRANSAXLE (INCL. NOS. 56 AND 57)
T-49	792007		SCREW, SOCKET HD. CAP, 1/4-20 X 3/4
T-50	786026		PIN, DOWEL
T-51	780054		BUSHING
T-52	792010		PLUG, PIPE
T-53	778039		GEAR, BEVEL
T-54	792018		RING, SNAP
T-55	792017		RING, SNAP
T-56	780011		BEARING
T-57	780013		BEARING
T-58	780055		BEARING
T-60	788009		SEAL, OIL
T-64	776008		SHAFT, REVERSE IDLER
T-65	786008		SPACER, REVERSE IDLER
T-66	778016		IDLER, REVERSE
T-68	780107		WASHER
T-69	774029		CARRIER, DIFFERENTIAL
T-70	774028		CARRIER, DIFFERENTIAL

MISCELLANEOUS & HARDWARE

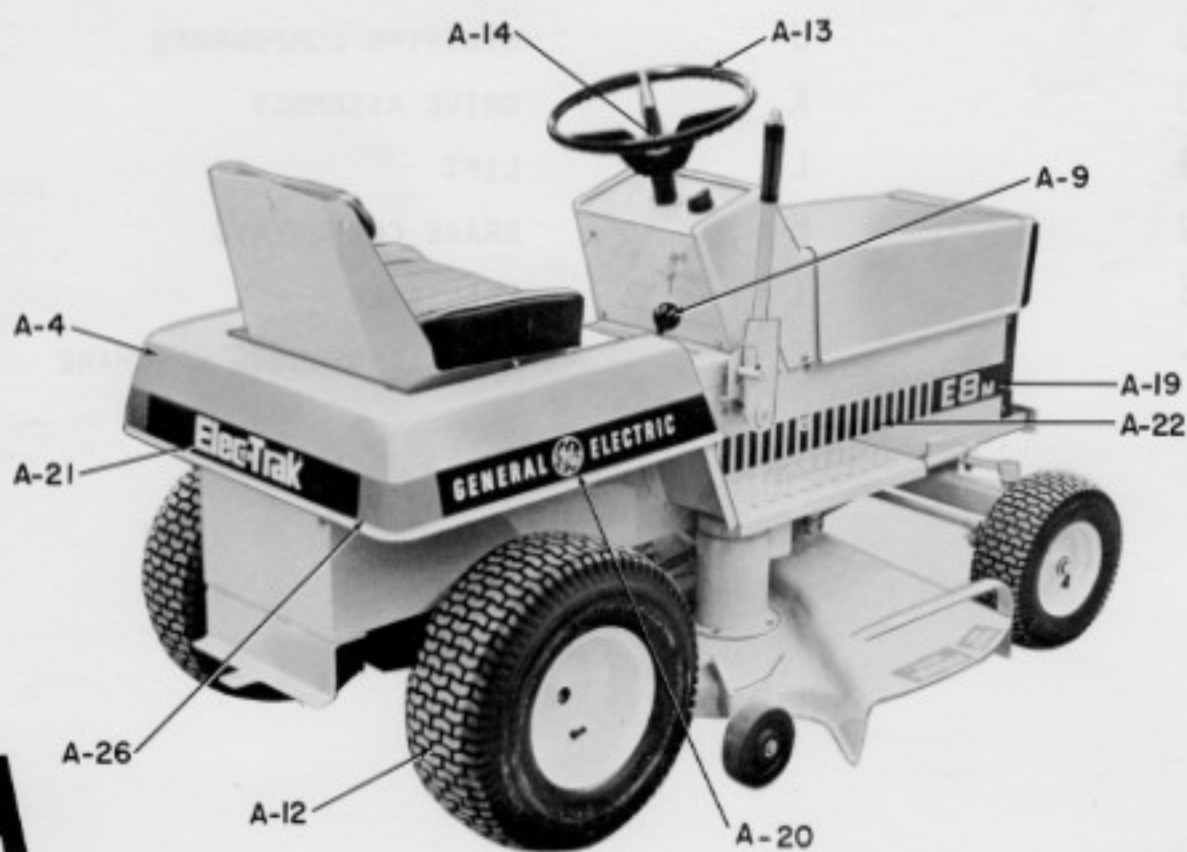
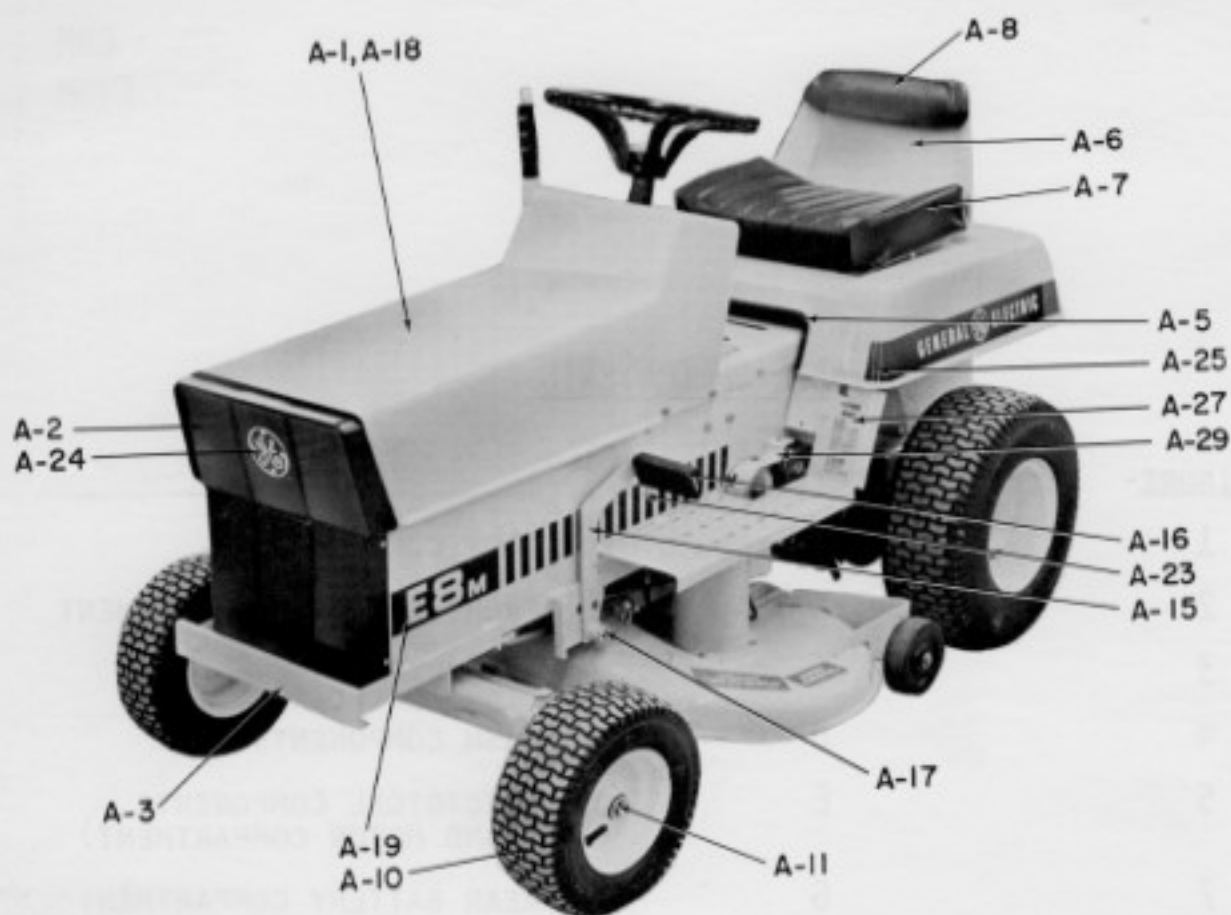
Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	211A3505P1	CLEVIS PIN (SEAT HOUSING HINGES AND LINE ASM)
Z-2	N503P1212B6	COTTER PIN (FOR Z-1; 1/8 X 3/4)
Z-3	211A3505P14	CLEVIS PIN (BRAKE AND CLUTCH ROD)
Z-4	211A3505P17	CLEVIS PIN (PARKING BRAKE)
Z-5	N503P916B6	COTTER PIN (FOR Z-3 AND Z-4; 3/32 X 1)
Z-6	244A7221P1	CLEVIS PIN (REAR WHEEL)
Z-7	N503P1516B6	COTTER PIN (FOR Z-6; 5/32 X 1)
Z-8	155C8167P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-9	211A3589P4	GROMMET (BOTTOM OF TRACTOR)
Z-10	N922P75C6	SNAP RING (FRONT WHEEL)
Z-11	244A7327P1	SLEEVE (UNDER STEERING WHEEL)
Z-12	244A7438P1	CABLE CLIP
Z-13	211A3599P1	PAINT (SPRAY YELLOW)

E8M

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2	B	FRONT BATTERY COMPARTMENT
3	C	CHARGER
4	D	DASH COMPONENTS
5	E	ELECTRICAL COMPONENTS (AND MOTOR COMPARTMENT)
7	G	REAR BATTERY COMPARTMENT
8	H	UNDERCARRIAGE COMPONENTS
9	J	STEERING COMPONENTS
10	K	DRIVE ASSEMBLY
11	L	LIFT
12	N	BRAKE COMPONENTS
13	T	TRANSAXLE
--	Z	MISCELLANEOUS & HARDWARE

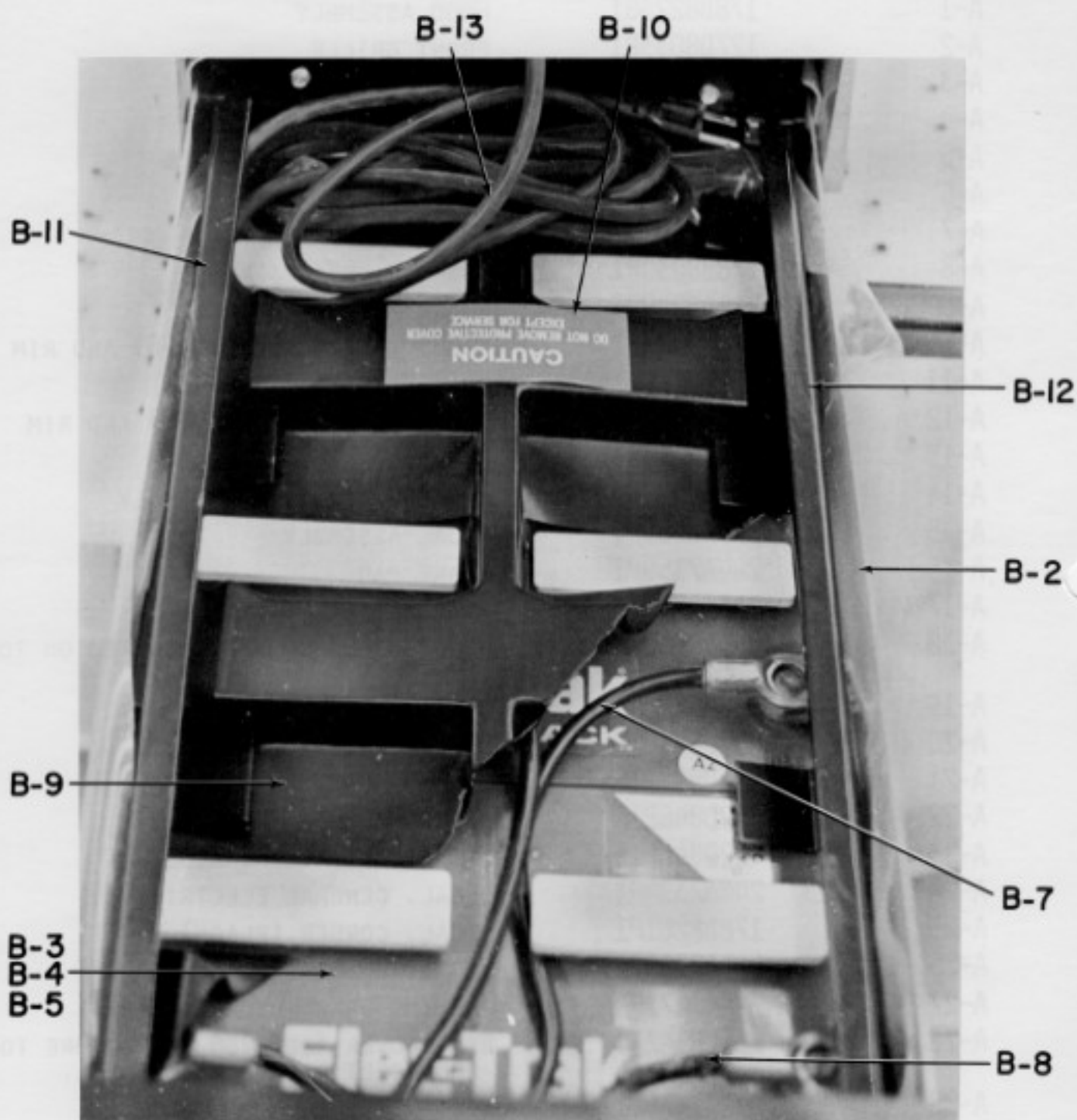


A

BODY COMPONENTS

FIGURE 1-A

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
A-1	178B8223G1	HOOD ASSEMBLY
A-2	127D8033P1	FRONT GRILLE
A-3	244A7262P1	BUMPER
A-4	178B8252P1	SEAT HOUSING ASSEMBLY
A-5	244A7448P1	SEAT TRIM
A-6	243A4770P1	SEAT PAN
A-7	243A4852P1	CUSHION, BOTTOM
A-8	178B8030P1	CUSHION, REAR
A-9	211A3249P3	GEAR SHIFT KNOB
A-10	155C8121G1	FRONT TIRE (13 X 5.00-6) AND RIM
A-11	N922P75C6	SNAP RING
A-12	155C8125G1	REAR TIRE (18 X 6.50-8) AND RIM
A-13	127D8023P1	STEERING WHEEL
A-14	243A4828G2	CAP AND MONOGRAM ASSEMBLY
A-15	178B8283P1	PEDAL ASSEMBLY
A-16	244A7159P1	BRAKE PAD
A-17	243A4554P3	PUSH NUT
A-18	243A4639P2	HOOD RUBBER BUMPER (MOUNTED ON TOP - 2 REQ.)
A-19	178B8269P1	DECAL, E8M
A-20	422D848P15	DECAL, GENERAL ELECTRIC
A-21	422D848P16	DECAL, ELEC-TRAK
A-22	422D848P17	DECAL, BODY (RIGHT SIDE)
A-23	422D848P18	DECAL, BODY (LEFT SIDE)
A-24	244A7394P1	DECAL, GENERAL ELECTRIC
A-25	178B8261P1	DECAL, CORNER (BLACK)
A-26	244A7389P1	DECAL, CORNER (RED)
A-27	244A7471P1	PARKING BRAKE DECAL
A-28	155C8147P1	BELT COVER (REMOVED IN PICTURE TO SHOW BELT RETAINER)
A-29	244A7278G1	BELT RETAINER



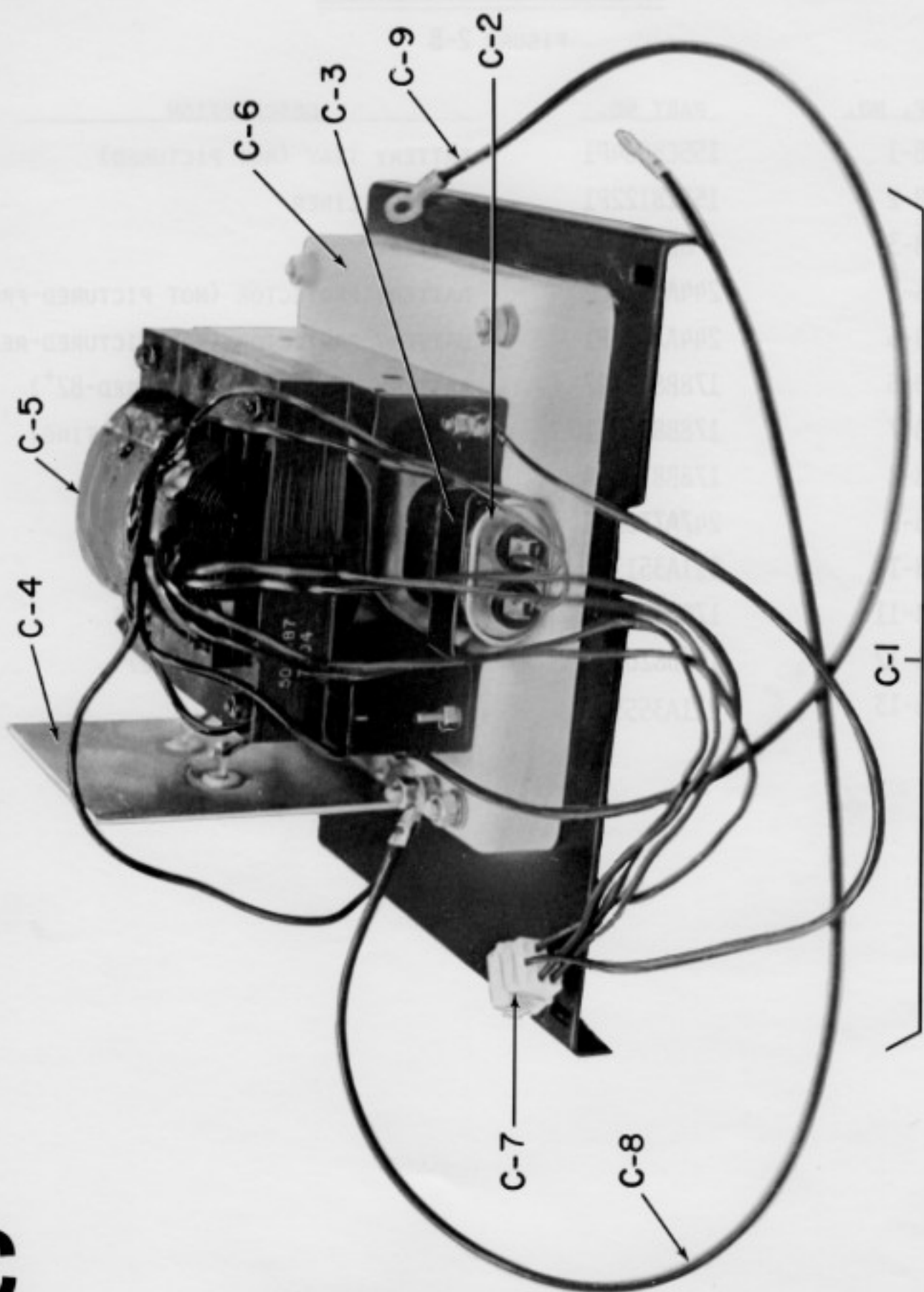
B

FRONT BATTERY COMPARTMENT

FIGURE 2-B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
B-1	155C8094P1	BATTERY TRAY (NOT PICTURED)
B-2	155C8122P1	BATTERY LINER
B-3	178B8236P1	BATTERY
B-4	244A7313P2	BATTERY PROTECTOR (NOT PICTURED-FRONT)
B-5	244A7313P1	BATTERY PROTECTOR (NOT PICTURED-REAR)
B-6	178B8165G7	BATTERY CABLE (NOT PICTURED-B2 ⁺)
B-7	178B8165G10	BATTERY CABLE (INTER-CONNECTING)
B-8	178B8165G8	BATTERY CABLE (B3 ⁻)
B-9	247A7307G1	BATTERY COVER
B-10	211A3511P1	CAUTION DECAL
B-11	178B8263P1	BATTERY CLAMP (RIGHT SIDE)
B-12	178B8263P2	BATTERY CLAMP (LEFT SIDE)
B-13	211A3555G1	CORD ASM

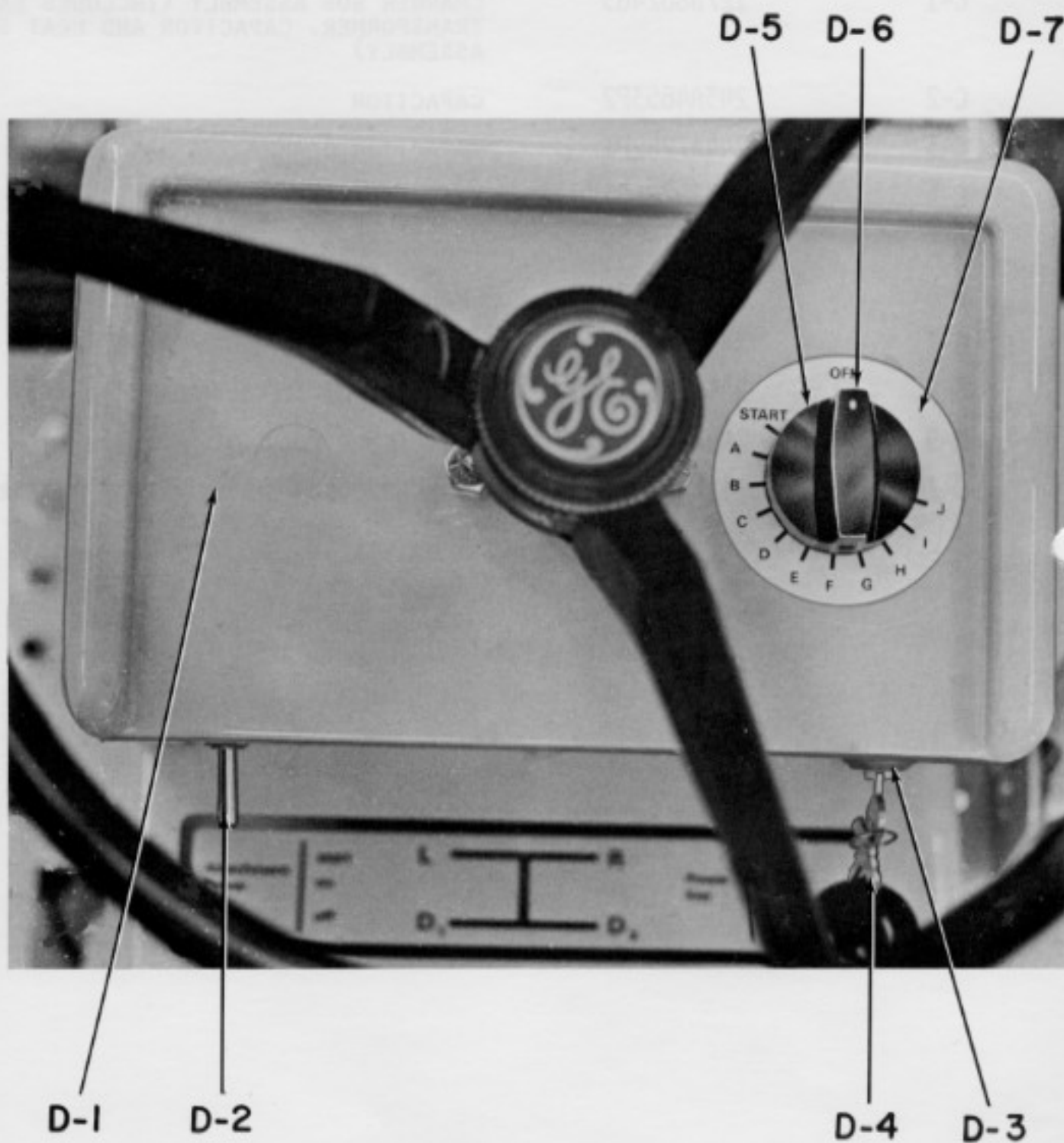
C



CHARGER

FIGURE 3-C

<u>REF NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
C-1	127D8024G3	CHARGER SUB ASSEMBLY (INCLUDES BASE, TRANSFORMER, CAPACITOR AND HEAT SINK ASSEMBLY)
C-2	243A4653P2	CAPACITOR
C-3	244A7282P1	CAPACITOR CLAMP
C-4	163B9905G1	HEAT SINK ASSEMBLY
C-5	178B8146P1	TRANSFORMER
C-6	155C8103P1	CHARGER BASE
C-7	243A4564P3	PLUG (P-4)
C-8	244A7334G5	WIRE #30-01 (CHGR NEG)
C-9	244A7334G11	WIRE (CHGR POS)
C-10	211A3555G1	CHARGER CORD ASSEMBLY (NOT PICTURED)

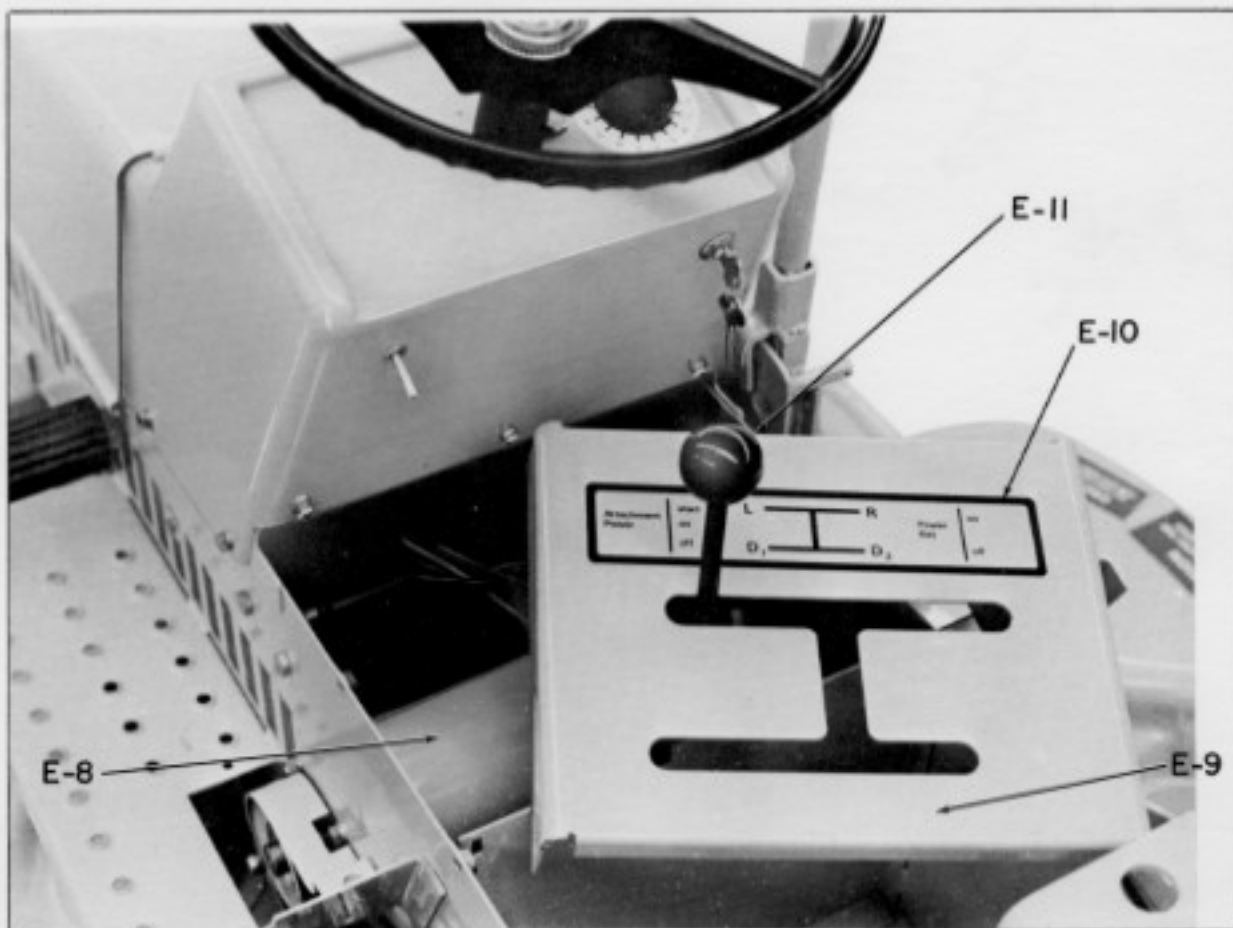
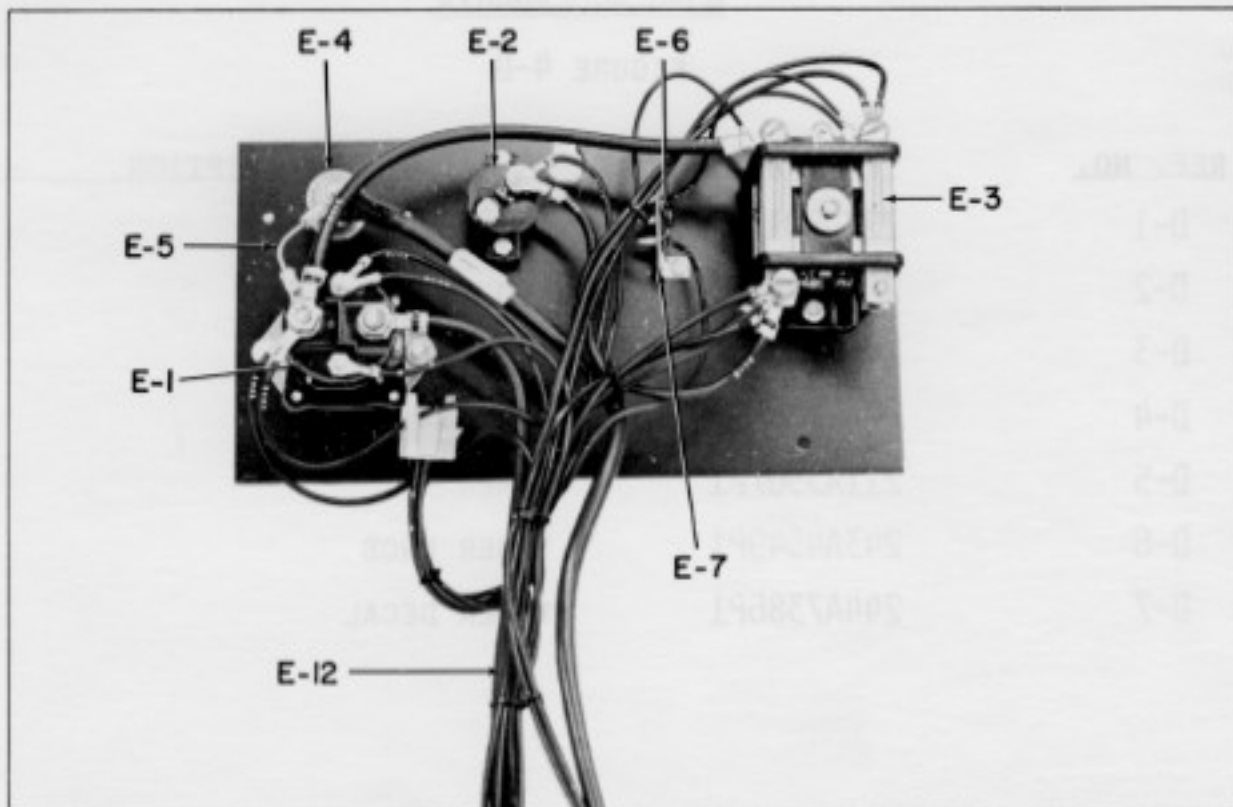


D

DASH COMPONENTS

FIGURE 4-D

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
D-1	127D8019P2	DASH COMPARTMENT
D-2	244A7229P1	PTO SWITCH
D-3	244A7308P1	KEY SWITCH
D-4	247A7354P1	KEY
D-5	211A3507P1	TIMER
D-6	243A4549P1	TIMER KNOB
D-7	244A7386P1	TIMER DECAL



E

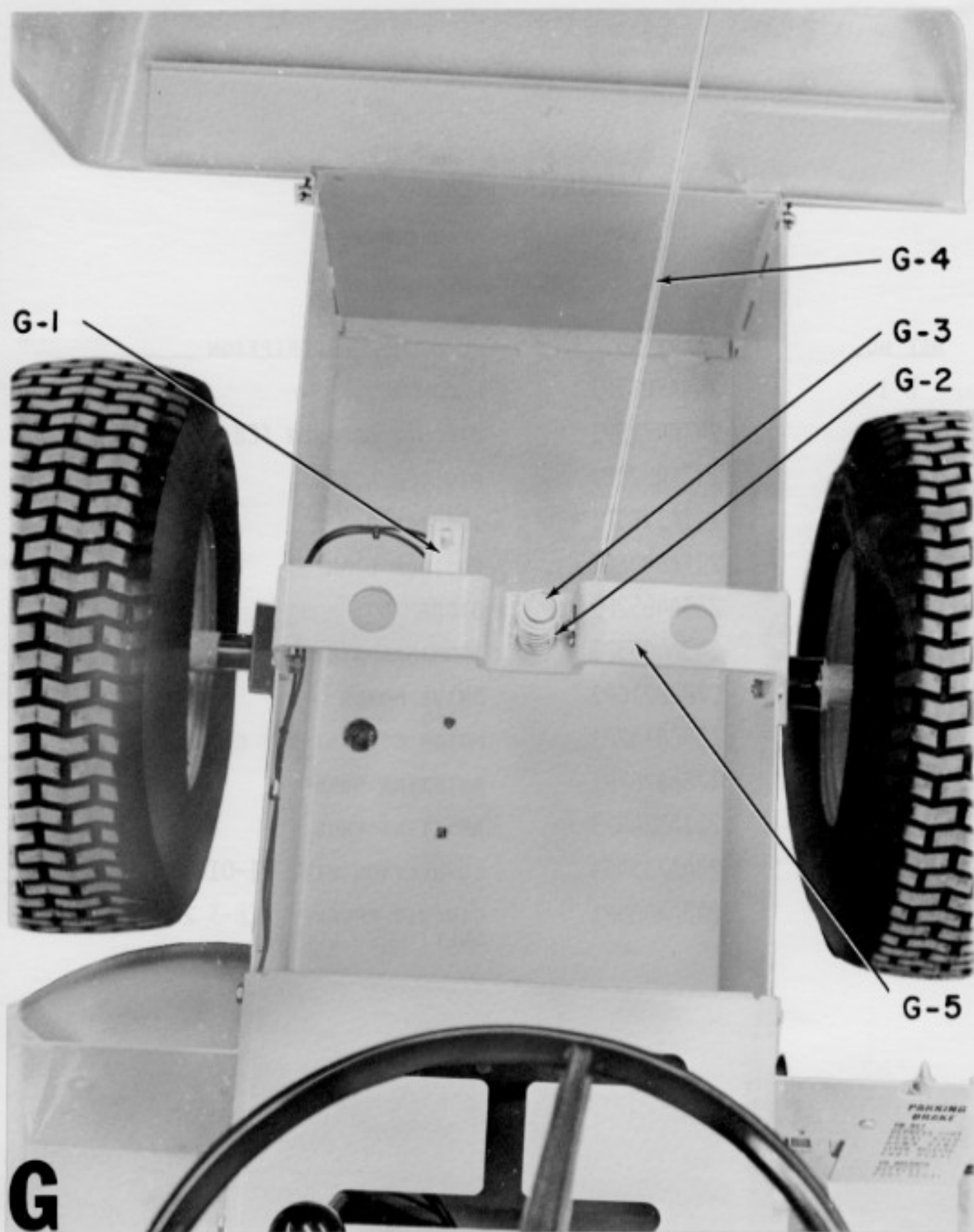
ELECTRICAL COMPONENTS

(AND MOTOR COMPARTMENT)

FIGURE 5-E

<u>REF NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
E-1	244A7063P1	L CONTACTOR
E-2	243A4719P1	CIRCUIT BREAKER (CB-2)
E-3	243A4524P1	PTO CONTACTOR
E-4 *	211A3165P1	INSULATOR
E-5 *	211A3448G2	FUSIBLE LINK
E-6	243A4652P1	DIODE
E-7	243A4953P1	TERMINAL STRIP
E-8	178B8216P1	DRIVE MOTOR
E-9	155C8142P1	MOTOR COMPARTMENT COVER
E-10	178B8267P1	SHIFTING DECAL
E-11	211A3249P3	SHIFTING KNOB
E-12	244A7334G9	CONNECTION WIRE #1-01
E-13	243A4606P1	CIRCUIT BREAKER (CB-3 26AE8AA MODEL ONLY)

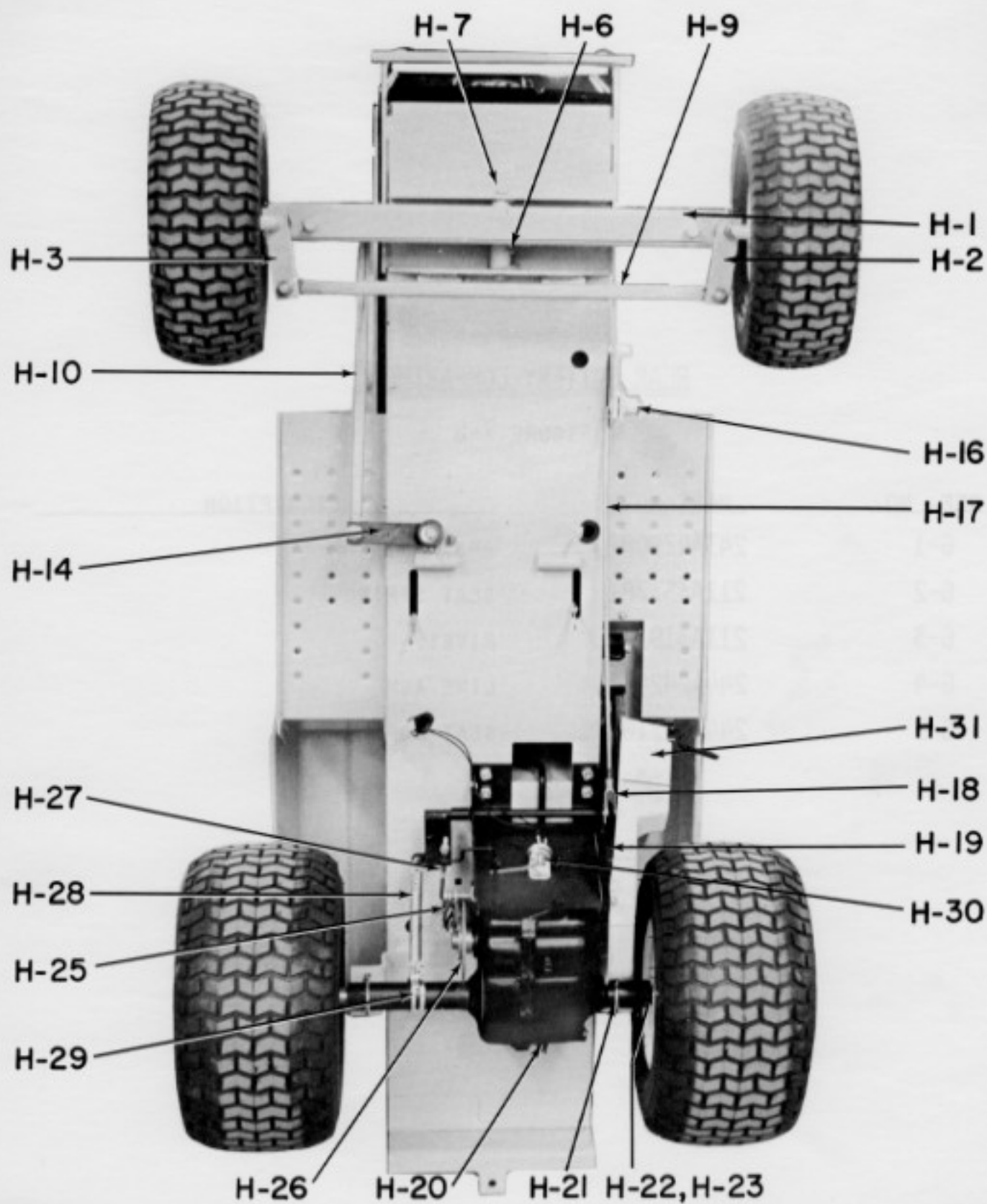
* NOT ON 26AE8AA MODEL



REAR BATTERY COMPARTMENT

FIGURE 7-G

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
G-1	243A4790P1	SEAT SWITCH
G-2	211A3577P1	SEAT SPRING
G-3	211A3191P1	RIVET
G-4	244A7424G1	LINE ASM
G-5	244A7321G1	SEAT SUPPORT ASM



H

UNDERCARRIAGE COMPONENTSE8M
E10M

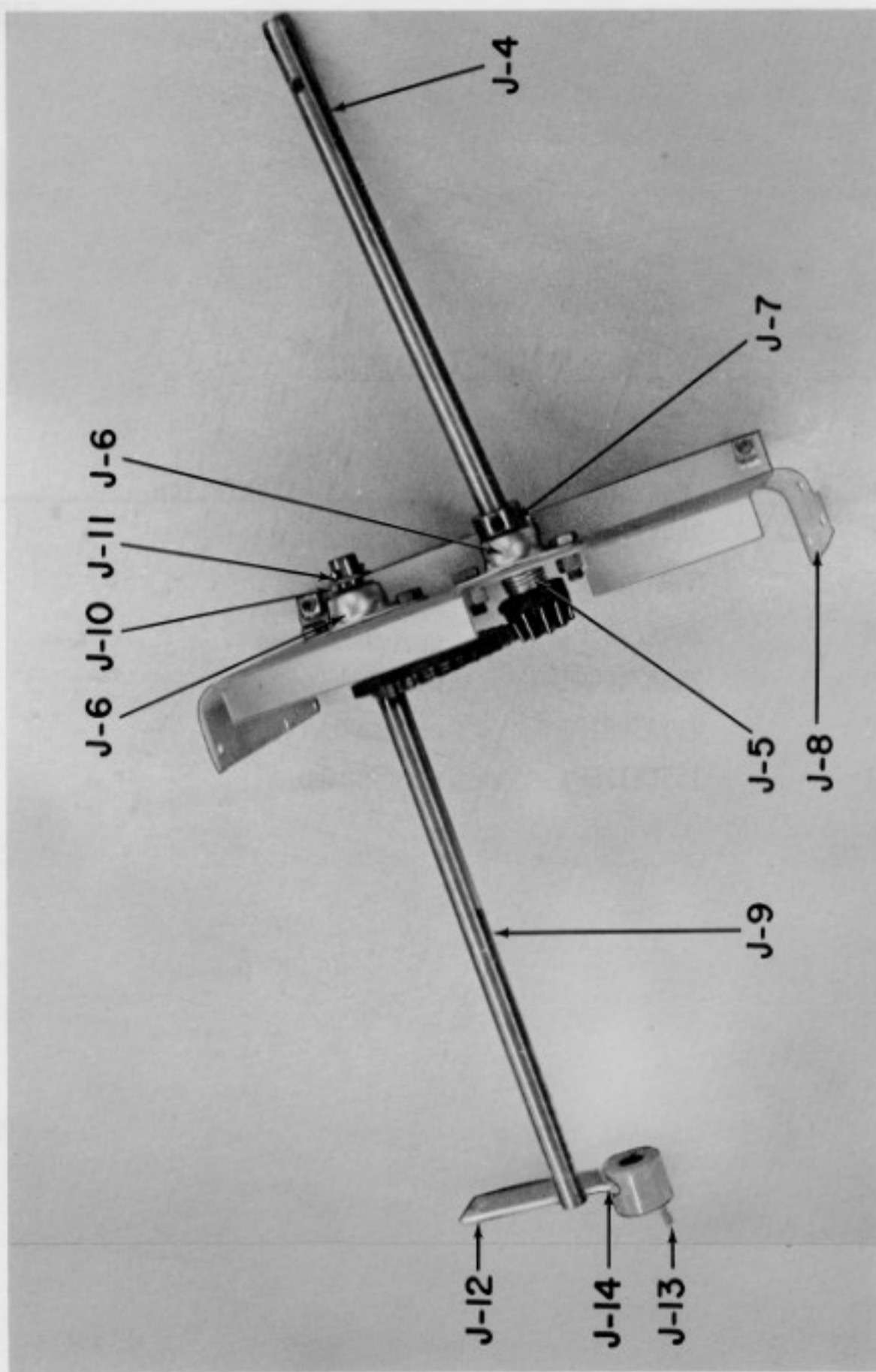
FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-1	178B8032G1	FRONT AXLE
H-2	178B8282G1	SPINDLE, LEFT
H-3	178B8217G1	SPINDLE, RIGHT
H-4	243A4587P1	THRUST WASHER (LOCATED ON SPINDLE)
H-5	N922P75C6	SNAP RING (LOCATED AT TOP OF SPINDLE)
H-6	243A4867P1	GREASE FITTING
H-7	244A7416P1	PIVOT PIN
H-8	N922P62C6	RETAINING RING FOR PIVOT PIN
H-9	178B8203P1	TIE ROD
H-10	178B8203P2	TIE ROD
H-11	244A7180G1	STEERING ARM ASM (TOP OF RIGHT SPINDLE)
H-12	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
H-13	N72P2108B6	SET SCREW (1/4-20 X 1/2)
H-14	244A7183G1	STEERING ARM ASM
H-15	N3400P405	KEY (1/8 X 5/8 WOODRUFF)
H-16	243A4554P3	PUSH NUT
H-17	244A7126P2	ROD
H-18	244A7168P1	CLEVIS
H-19	178B8262G1	TORQUE PLATE
H-20	127D8015P1	TRANSAXLE
H-21	244A7234P1	U-BOLT
H-22	244A7221P1	CLEVIS PIN (WHEEL)
H-23	N503P1516B6	COTTER PIN (WHEEL)
H-24	244A7295P1	TRANSAXLE SHEAVE (NOT PICTURED)
H-25	155C8149G1	BRAKE ASSEMBLY

UNDERCARRIAGE COMPONENTS

FIGURE 8-H

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
H-26	244A7301G1	DISK AND HUB
H-27	244A7409P1	BRAKE ROD
H-28	244A7415P1	RETURN SPRING
H-29	244A7404P1	STRAP
H-30	211A3481P1	CLUTCH SWITCH
H-31	155C8126P1	BELT GUARD

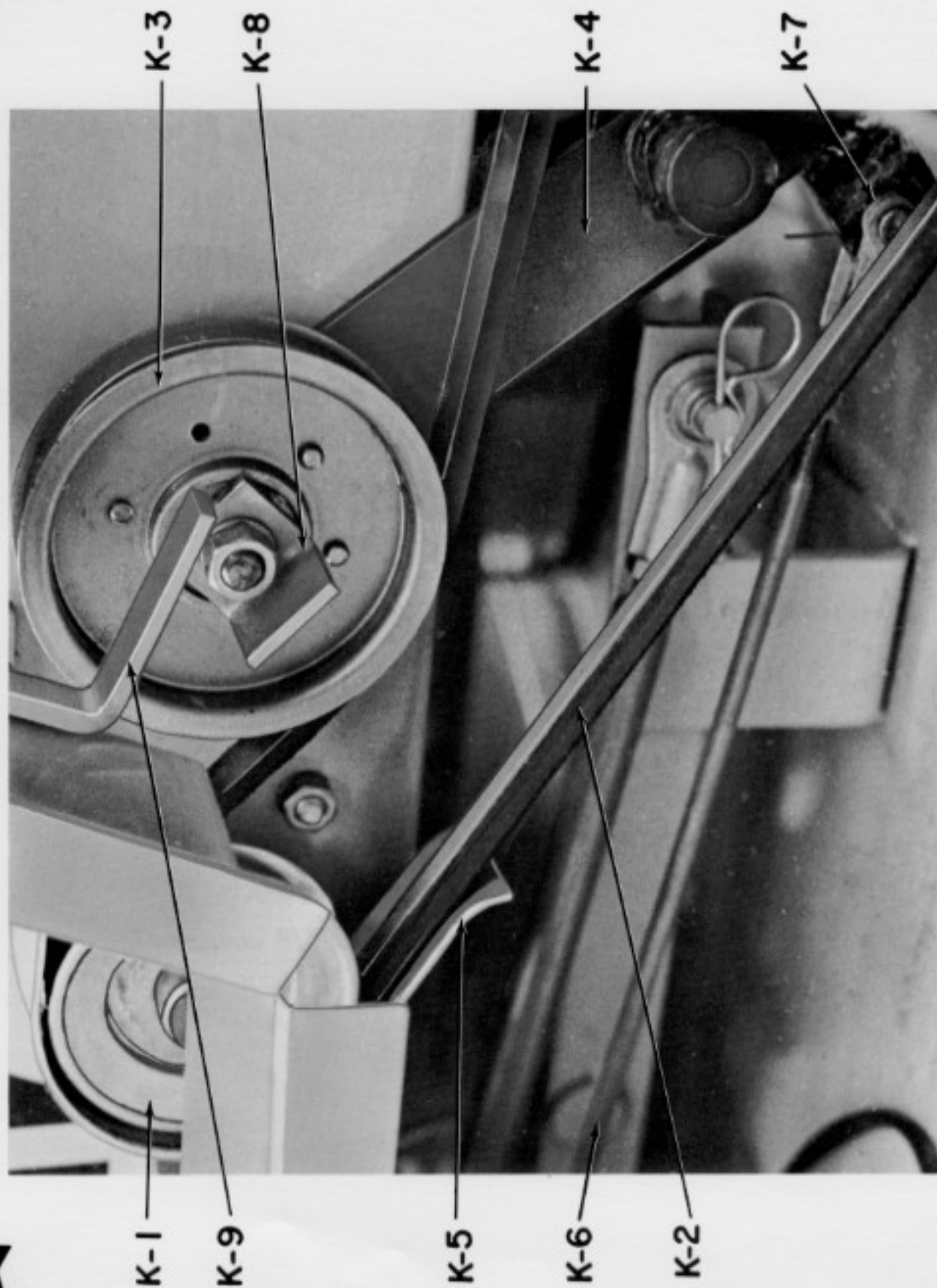


STEERING COMPONENTS

FIGURE 9-J

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
J-1	127D8023P1	STEERING WHEEL (NOT PICTURED)
J-2	243A4828G2	CAP AND MONOGRAM ASM (NOT PICTURED)
J-3	N533P2520	SPRING DOWEL PIN, STEERING WHEEL (1/4 X 1 1/4 - NOT PICTURED)
J-4	244A7176G1	SHAFT AND PINION ASSEMBLY
J-5	211A3577P16	SPRING
J-6	211A3101P2	BEARING
J-7	243A4547P2	SET COLLAR
J-8	155C8141P1	STEERING SHAFT SUPPORT
J-9	244A7175G1	SHAFT AND SEGMENT ASSEMBLY
J-10	244A7322P1	WASHER
J-11	N533P1616	SPRING DOWEL PIN
J-12	244A7183G1	STEERING ARM ASM
J-13	N3400P405	KEY (1/8 X 5/8 WOODRUFF)
J-14	N72P2108B6	SET SCREW (1/4-20 X 1/2)

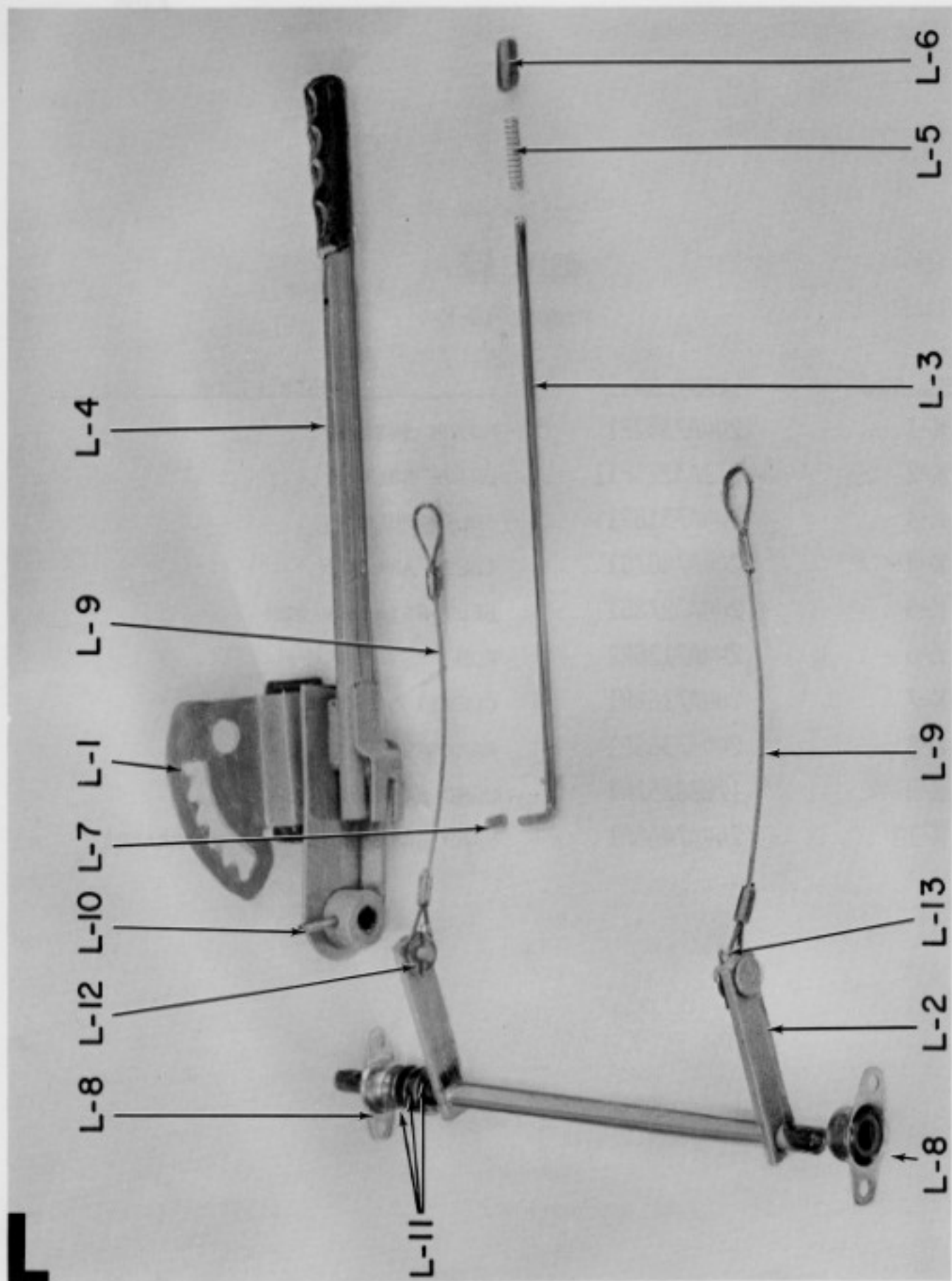
K



DRIVE ASM.

FIGURE 10-K

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
K-1	244A7392P1	MOTOR SHEAVE
K-2	211A3226P11	DRIVE BELT
K-3	244A7318P1	IDLER PULLEY
K-4	244A7407G1	IDLER ARM ASM
K-5	244A7278G1	BELT RETAINER ASM
K-6	244A7126P2	ROD
K-7	244A7168P1	CLEVIS
K-8	244A7369P1	PARKING BRAKE ANGLE
K-9	178B8237P1	HAND PARKING BRAKE
K-10	244A7466P1	HAND GRIP (FOR PARKING BRAKE)

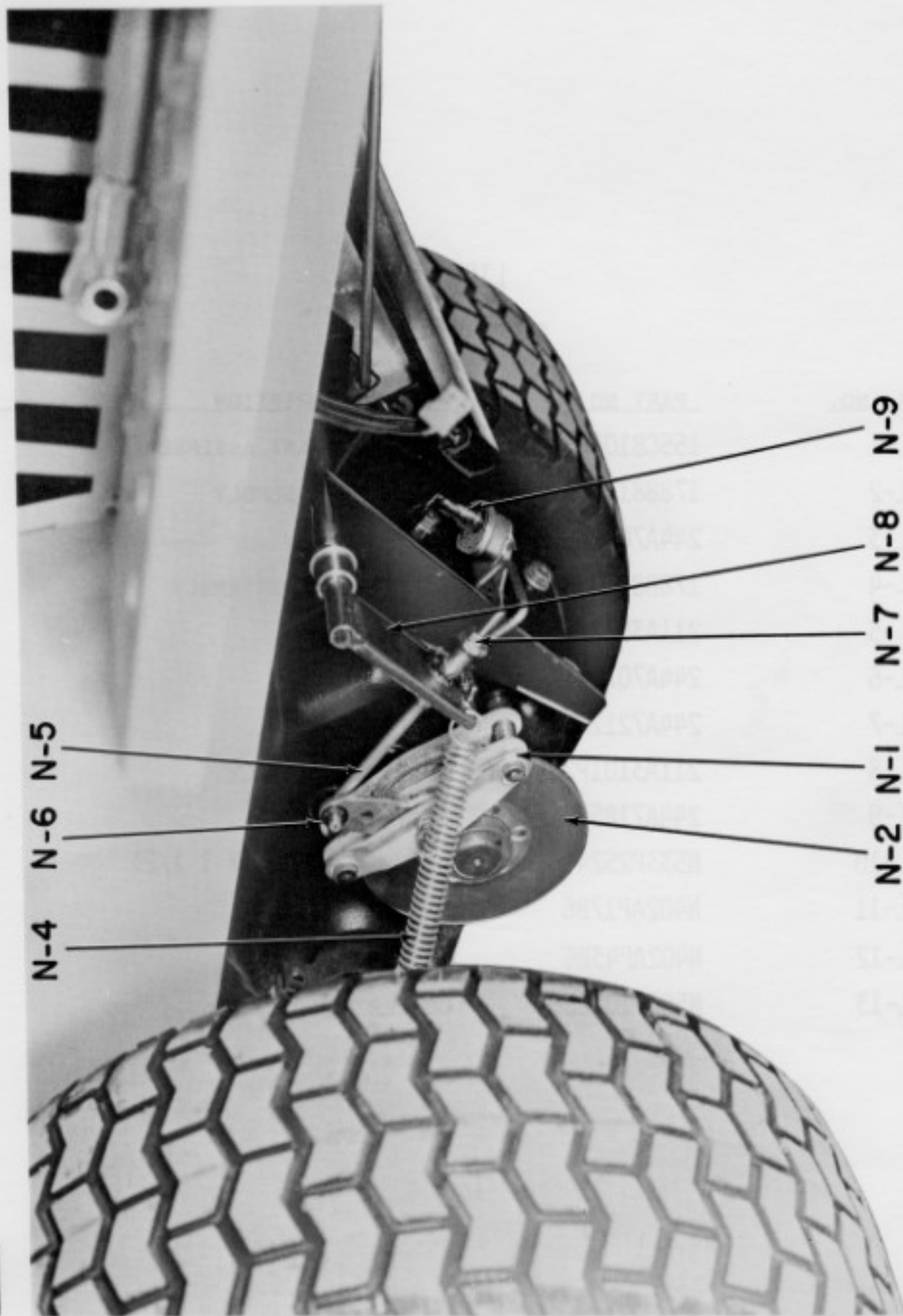


LIFT

FIGURE 11-L

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
L-1	155C8106P1	LIFT QUADRANT ASSEMBLY
L-2	178B8176G1	LIFT ARM ASSEMBLY
L-3	244A7081G2	ROD ASSEMBLY
L-4	178B8134G2	LIFT HANDLE ASSEMBLY
L-5	211A3577P13	SPRING
L-6	244A7078P1	BUTTON
L-7	244A7212P3	ROLLER
L-8	211A3101P2	BEARING ASSEMBLY
L-9	244A7185P1	LIFT CABLE
L-10	N533P2524	DOWEL PIN (1/4 X 1 1/2)
L-11	N402AP17B6	WASHER (5/8)
L-12	N402AP43B6	WASHER (3/8)
L-13	N503P1012B6	COTTER PIN

N

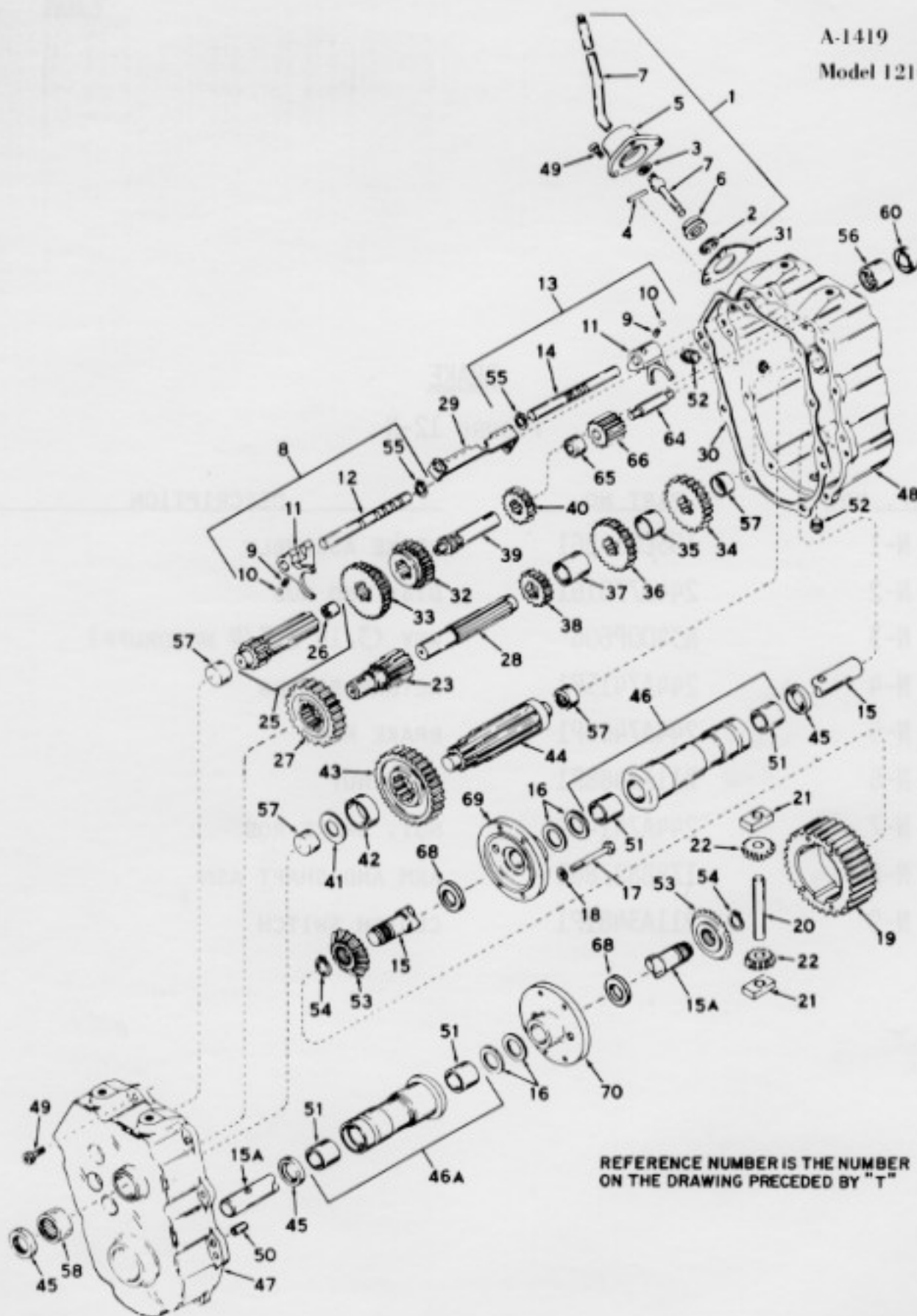


BRAKE

FIGURE 12-N

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
N-1	155C8149G1	BRAKE ASSEMBLY
N-2	244A7301G1	DISK AND HUB
N-3	N3400P606	KEY (3/16 X 3/4 WOODRUFF)
N-4	244A7415P1	RETURN SPRING
N-5	244A7409P1	BRAKE ROD
N-6	211A3488P1	PUSH NUT
N-7	244A7414P1	NUT, BRAKE ROD
N-8	178B8278G1	ARM AND SHAFT ASM
N-9	211A3481P1	CLUTCH SWITCH

A-1419
Model 1216



REFERENCE NUMBER IS THE NUMBER
ON THE DRAWING PRECEDED BY "T"

1216 TRANSAXLE

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-1	784231		LEVER AND HOUSING ASSEMBLY
T-2	792016		SNAP RING
T-3	792001		QUAD RING
T-4	792049		DRIVE PIN
T-5	784088		SHIFT LEVER HOUSING
T-6	784094		SHIFT LEVER KEEPER
T-7	784232		SHIFT LEVER
T-8	784139		SHIFT ROD ASSEMBLY
T-9	792003		SPRING
T-10	792004		BALL, STEEL
T-11	784004		FORK, SHIFTER
T-12	784140		ROD, SHIFTER
T-13	784137		ROD ASM, SHIFT (INCL. NO. 9, 10, 11, 14 AND 55)
T-14	784138		ROD, SHIFTER
T-15	774252		AXLE, R.H.
T-15A	774253		AXLE, L.H.
T-16	780042		WASHER, THRUST
T-17	792020		SCREW, HEX HD, CAP, 1/4-20 X 2 1/4
T-18	792006		LOCKWASHER, 1/4"
T-19	778033A		GEAR, RING
T-20	786019		PIN, DRIVE
T-21	786027		BLOCK, DRIVE
T-22	778014		PINION, BEVEL
T-23	776022		PINION AND BUSHING ASM, IDLER

1216 TRANSAXLEE8M
E10M

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-25	776014		SHAFT AND BEARING ASM, SHIFTER (INCL. NO. 26)
T-26	780018		BEARING
T-27	778037		GEAR, IDLER
T-28	776032		SHAFT, IDLER
T-29	784074		STOP, SHIFTER
T-30	788026		GASKET, CASE TO COVER
T-31	788003		GASKET, SHIFT LEVER HOUSING
T-32	778019		GEAR, SHIFTING
T-33	778020		GEAR, SHIFTING
T-34	778021		GEAR, SPUR (26 TEETH)
T-35	786014		SPACER
T-36	778022		GEAR, SPUR (22 TEETH)
T-37	786015		SPACER
T-38	778023		GEAR, SPUR (16 TEETH)
T-39	776146		SHAFT, INPUT
T-40	778024		SPUR GEAR, INPUT SHAFT
T-41	780001		WASHER
T-42	786017		SPACER
T-43	778036		GEAR, OUTPUT
T-44	778041		PINION, OUTPUT
T-45	788008		SEAL, OIL
T-46	782047		HOUSING AND BUSHING ASM, AXLE (INCL. NO. 51)
T-46A	782042		HOUSING AND BUSHING ASM, AXLE (INCL. NO. 51)

1216 TRANSAXLEE8M
E10M

FIGURE 13-T

<u>REF. NO.</u>	<u>PEERLESS PART NO.</u>	<u>GE PART NO.</u>	<u>DESCRIPTION</u>
T-47	772072		COVER ASM, TRANSAXLE (INCL. NOS. 57 AND 58)
T-48	770065		CASE ASM, TRANSAXLE (INCL. NOS. 56 AND 57)
T-49	792007		SCREW, SOCKET HD. CAP, 1/4-20 X 3/4
T-50	786026		PIN, DOWEL
T-51	780054		BUSHING
T-52	792010		PLUG, PIPE
T-53	778039		GEAR, BEVEL
T-54	792018		RING, SNAP
T-55	792017		RING, SNAP
T-56	780011		BEARING
T-57	780013		BEARING
T-58	780055		BEARING
T-60	788009		SEAL, OIL
T-64	776008		SHAFT, REVERSE IDLER
T-65	786008		SPACER, REVERSE IDLER
T-66	778016		IDLER, REVERSE
T-68	780107		WASHER
T-69	774029		CARRIER, DIFFERENTIAL
T-70	774028		CARRIER, DIFFERENTIAL

MISCELLANEOUS & HARDWARE

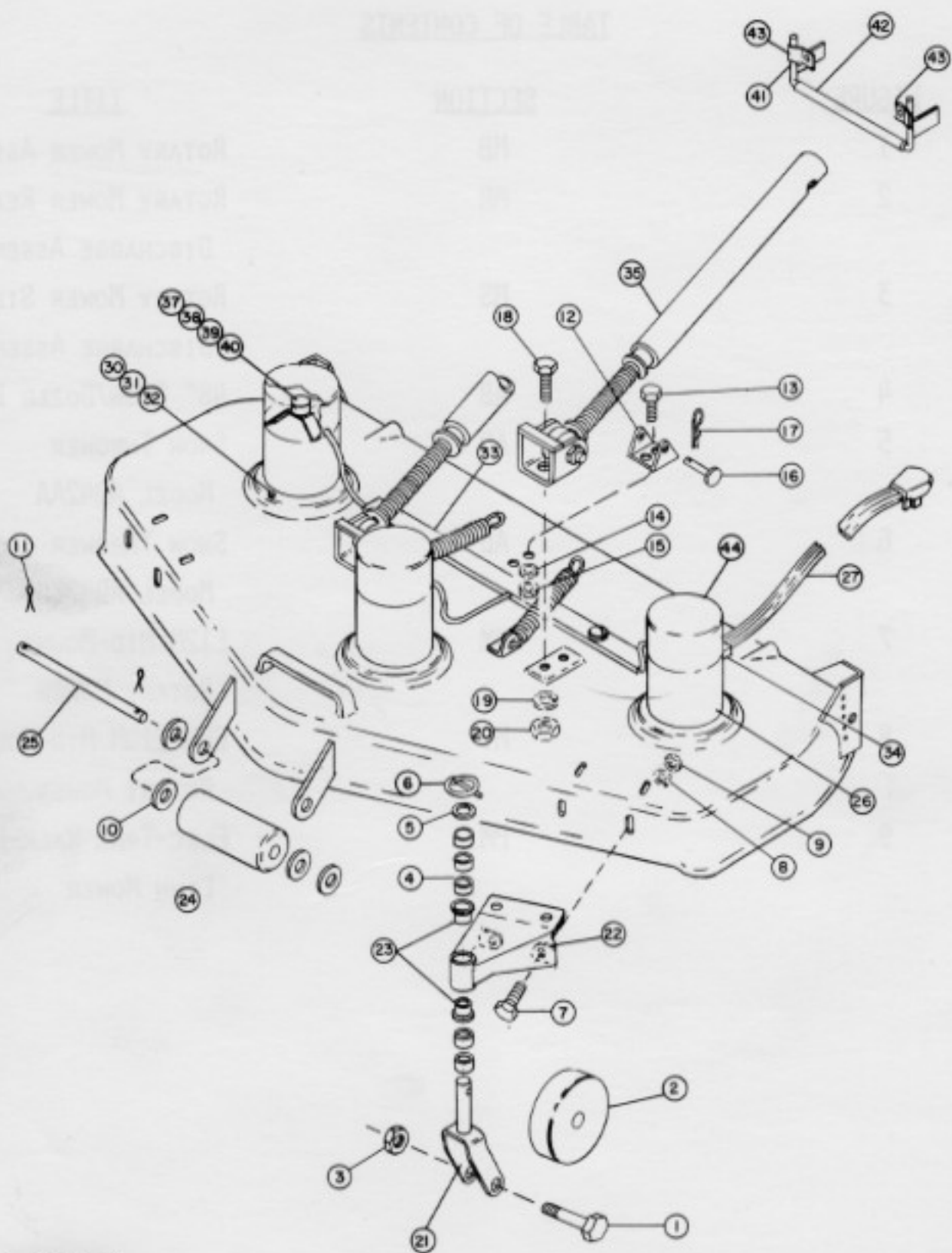
Z

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
Z-1	211A3505P1	CLEVIS PIN (SEAT HOUSING HINGES AND LINE ASM)
Z-2	N503P1212B6	COTTER PIN (FOR Z-1; 1/8 X 3/4)
Z-3	211A3505P14	CLEVIS PIN (BRAKE AND CLUTCH ROD)
Z-4	211A3505P17	CLEVIS PIN (PARKING BRAKE)
Z-5	N503P916B6	COTTER PIN (FOR Z-3 AND Z-4; 3/32 X 1)
Z-6	244A7221P1	CLEVIS PIN (REAR WHEEL)
Z-7	N503P1516B6	COTTER PIN (FOR Z-6; 5/32 X 1)
Z-8	155C8167P1	INSTRUCTION DECAL (LOCATED UNDER HOOD)
Z-9	211A3589P4	GROMMET (BOTTOM OF TRACTOR)
Z-10	N922P75C6	SNAP RING (FRONT WHEEL)
Z-11	244A7327P1	SLEEVE (UNDER STEERING WHEEL)
Z-12	244A7438P1	CABLE CLIP
Z-13	211A3599P1	PAINT (SPRAY YELLOW)

ATTACHMENTS

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3	MS	ROTARY MOWER SIDE DISCHARGE ASSEMBLY
4	AB	48" SNOW/DOZER BLADE
5	AD	SNOW THROWER MODEL AD42AA
6	AD	SNOW THROWER MODEL AD42BA
7	MM	E12M MID-MOUNT ROTARY MOWER
8	MT	E8M/E10M MID-MOUNT ROTARY MOWER
9	PM	ELEC-TRAK WALK-BEHIND LAWN MOWER



MB

REFERENCE NUMBER IS NUMBER ON DRAWING PREFIXED BY MB

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<u>FIGURE</u>	<u>SECTION</u>	<u>TITLE</u>
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9	PM	ELEC-TRAK WALK-BEHIND LAWN MOWER

ROTARY MOWER ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MB-1	N22P290568	BOLT, HEX HD. 1/2-13 X 3 1/2
MB-2	211A3220P1	WHEEL, CASTER
MB-3	SEE NOTE 1	NUT, HEX 1/2-13
MB-4	211A3255P1	SPACER
MB-5	SEE NOTE 1	WASHER, PLAIN 1 3/8 OD X 13/16 ID
MB-6	211A3471P1	SPRING PIN
MB-7	SEE NOTE 1	BOLT, HEX HD. 5/16-18 X 1 1/8
MB-7	SEE NOTE 1	BOLT, HEX HD. 5/16-18 X 3/4
MB-8	SEE NOTE 1	LOCKWASHER 5/16
MB-9	N402AP1886	NUT, HEX 5/16-18
MB-10	SEE NOTE 1	WASHER, PLAIN
MB-11	SEE NOTE 1	COTTER PIN 1/8 X 1
MB-12	211A3231P1	LIFT CLEVIS
MB-13	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 5/8
MB-14	SEE NOTE 1	NUT, HEX 1/4-20
MB-15	SEE NOTE 1	LOCKWASHER 1/4
MB-16	211A3505P3	CLEVIS PIN
MB-17	243A4543P1	HAIR PIN COTTER
MB-18	SEE NOTE 1	BOLT, HEX HD. 3/8-16 X 7/8
MB-19	SEE NOTE 1	LOCKWASHER 3/8
MB-20	SEE NOTE 1	NUT, HEX 3/8-16
MB-21	211A3221G1	YOKE, CASTER
MB-22	542C895P1	CASTER SUPPORT (MODELS 26AA42B & C)
MB-22	541C926G1	CASTER SUPPORT (MODELS 26AA42D & E)
MB-23	211A3236P1	CASTER BEARING

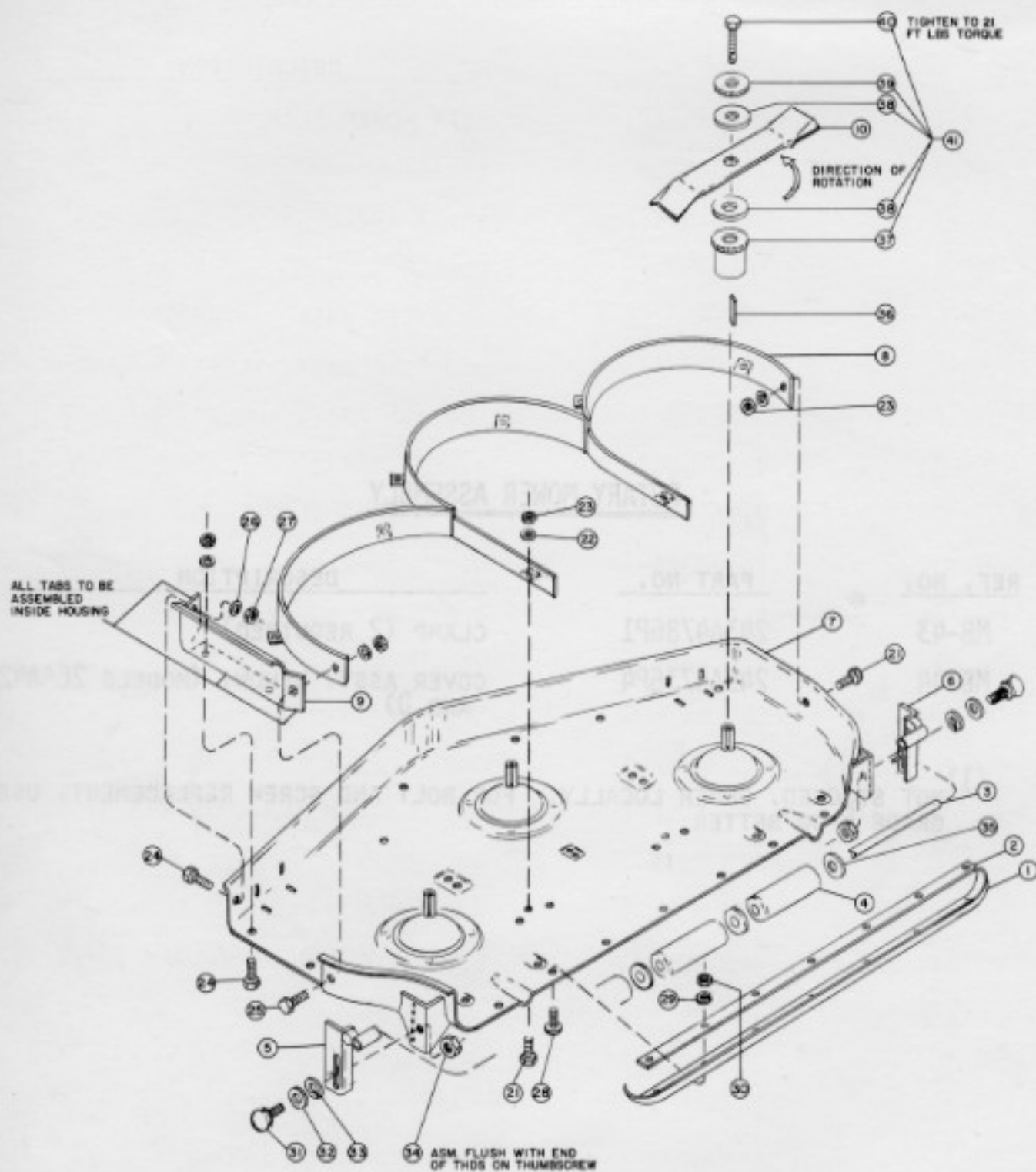
ROTARY MOWER ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MB-24	243A4607P1	ROLLER (FRONT)
MB-25	243A4643P1	SHAFT (FRONT)
MB-26	211A3435G1	MOTOR 3 1/4 OD COVER
MB-26+	541C971P1	MOTOR 4 3/8 OD COVER
MB-27	163B9918G1	WIRING HARNESS
MB-27+	163B9995G1	WIRING HARNESS (FOR USE WITH 26+)
MB-28	SEE NOTE 1	SCREW PAN HD. PHILLIPS 8-32 X 5/16
MB-29	SEE NOTE 1	LOCKWASHER #8
MB-30	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 7/8
MB-31	SEE NOTE 1	NUT, HEX 1/4-20
MB-32	SEE NOTE 1	LOCKWASHER 1/4
MB-33	541C909P1	WIRE COVER
MB-34	541C910P1	WIRE BOX
MB-34+	541C910P2	WIRE BOX (FOR USE WITH 26+)
MB-35	542C872G1	MOWER ARM ASSEMBLY
MB-36	211A3455P1	SPRING HELPER
MB-37	211A3530P1	CIRCUIT BREAKER
MB-37+	INCLUDED INTERNALLY	CIRCUIT BREAKER (FOR USE WITH 26+)
MB-38	SEE NOTE 1	SCREW, PAN HD. PHILLIPS 6-32 X 5/8
MB-39	SEE NOTE 1	WASHER, PLAIN #6
MB-40	SEE NOTE 1	LOCKWASHER #6
MB-41	541C961G1	FRONT MOWER GUIDE ASSY. (COMPLETE)
MB-42	243A4739P1	SLEEVE

ROTARY MOWER ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MB-43	243A4786P1	CLAMP (2 REQUIRED)
MB-44	243A4736P4	COVER ASSY. W/HDW. (MODELS 26AA42B AND D)

- (1) NOT STOCKED, ORDER LOCALLY. FOR BOLT AND SCREW REPLACEMENT, USE
GRADE 5 OR BETTER



MR

REFERENCE NUMBER IS NUMBER ON DRAWING PREFIXED BY MR

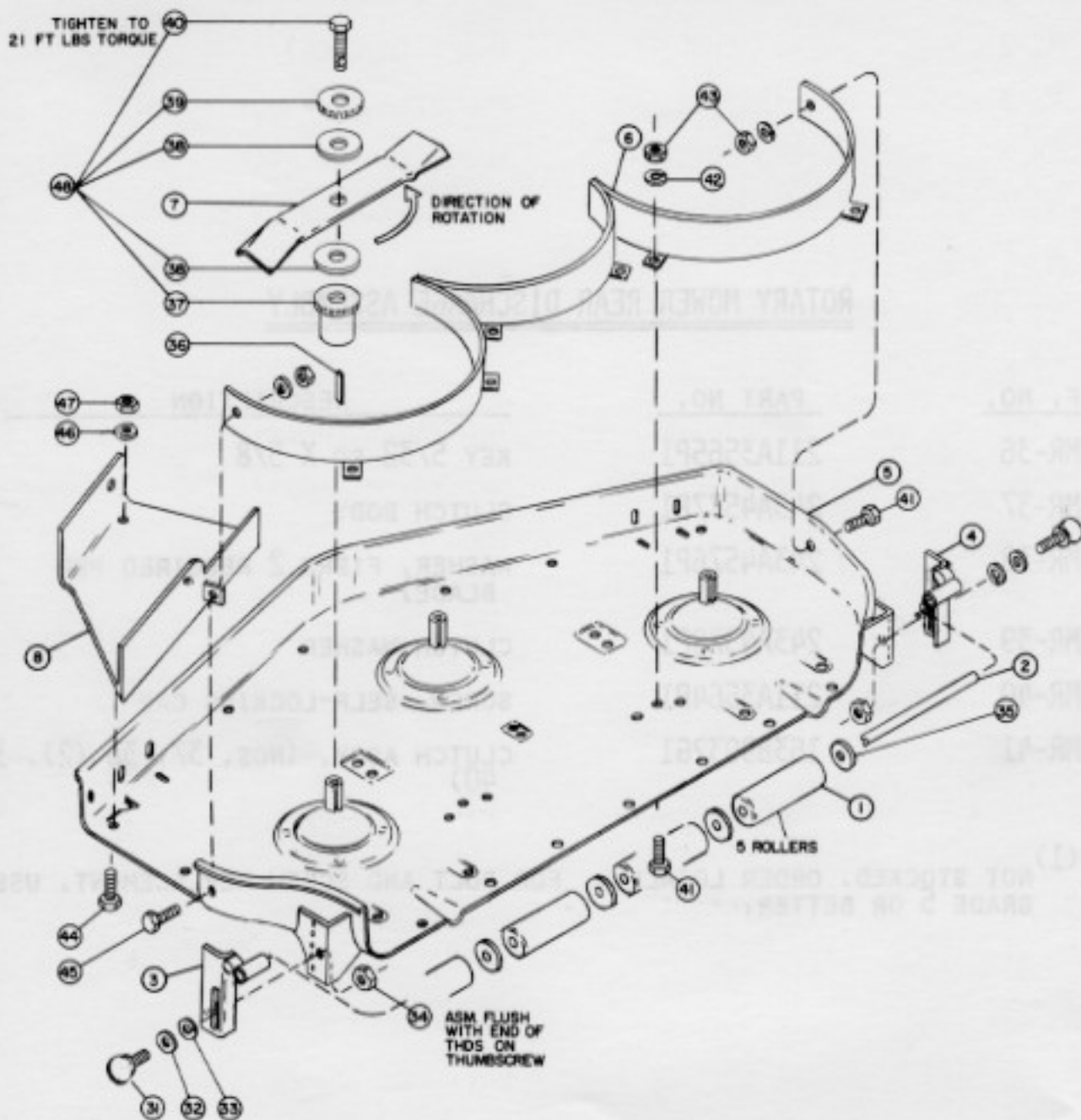
ROTARY MOWER REAR DISCHARGE ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MR-1	243A4517P1	REAR MOWER FLAP
MR-2	243A4520P1	STRIP
MR-3	243A4608P1	SHAFT (ROLLER)
MR-4	243A4607P1	ROLLER
MR-5	163B9801G1	ADJUSTER ASSY. (RIGHT)
MR-6	163B9801G2	ADJUSTER ASSY. (LEFT)
MR-7	587E936G1	HOUSING ASSY. (DECK)
MR-8	423D204G1	BAFFLE (REAR)
MR-9	211A3554G1	COVER ASSEMBLY
MR-10	163B9871G1	BLADE (MOWER)
MR-21	SEE NOTE 1	BOLT, HEX HD. 1/4-20
MR-22	SEE NOTE 1	LOCKWASHER 1/4
MR-23	SEE NOTE 1	NUT, HEX 1/4-20
MR-24	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 5/8
MR-25	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 3/4
MR-26	SEE NOTE 1	LOCKWASHER 1/4
MR-27	SEE NOTE 1	NUT, HEX 1/4-20
MR-28	SEE NOTE 1	SCREW, PAN HD. PHILLIPS 10-32 X 7/16
MR-29	SEE NOTE 1	LOCKWASHER #10
MR-30	SEE NOTE 1	NUT, HX. 10-32
MR-31	243A4571P2	THUMBSCREW 3/8-16
MR-32	SEE NOTE 1	WASHER, PLAIN 3/8 ID
MR-33	SEE NOTE 1	LOCKWASHER 3/8
MR-34	SEE NOTE 1	LOCKNUT, HEX 3/8-16
MR-35	SEE NOTE 1	WASHER, PLAIN 11/16 ID X 1 3/4 OD

ROTARY MOWER REAR DISCHARGE ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MR-36	211A3565P1	KEY 5/32 sq X 5/8
MR-37	243A4577P1	CLUTCH BODY
MR-38	243A4576P1	WASHER, FIBRE 2 REQUIRED PER BLADE)
MR-39	243A4578P1	CLUTCH WASHER
MR-40	211A3564P1	SCREW, SELF-LOCKING CAP
MR-41	163B9932G1	CLUTCH ASSY. (NOS. 37, 38 (2), 39, 40)

- (1) NOT STOCKED, ORDER LOCALLY. FOR BOLT AND SCREW REPLACEMENT, USE
GRADE 5 OR BETTER.



MS

REFERENCE NUMBER IS NUMBER ON DRAWING PREFIXED BY MS

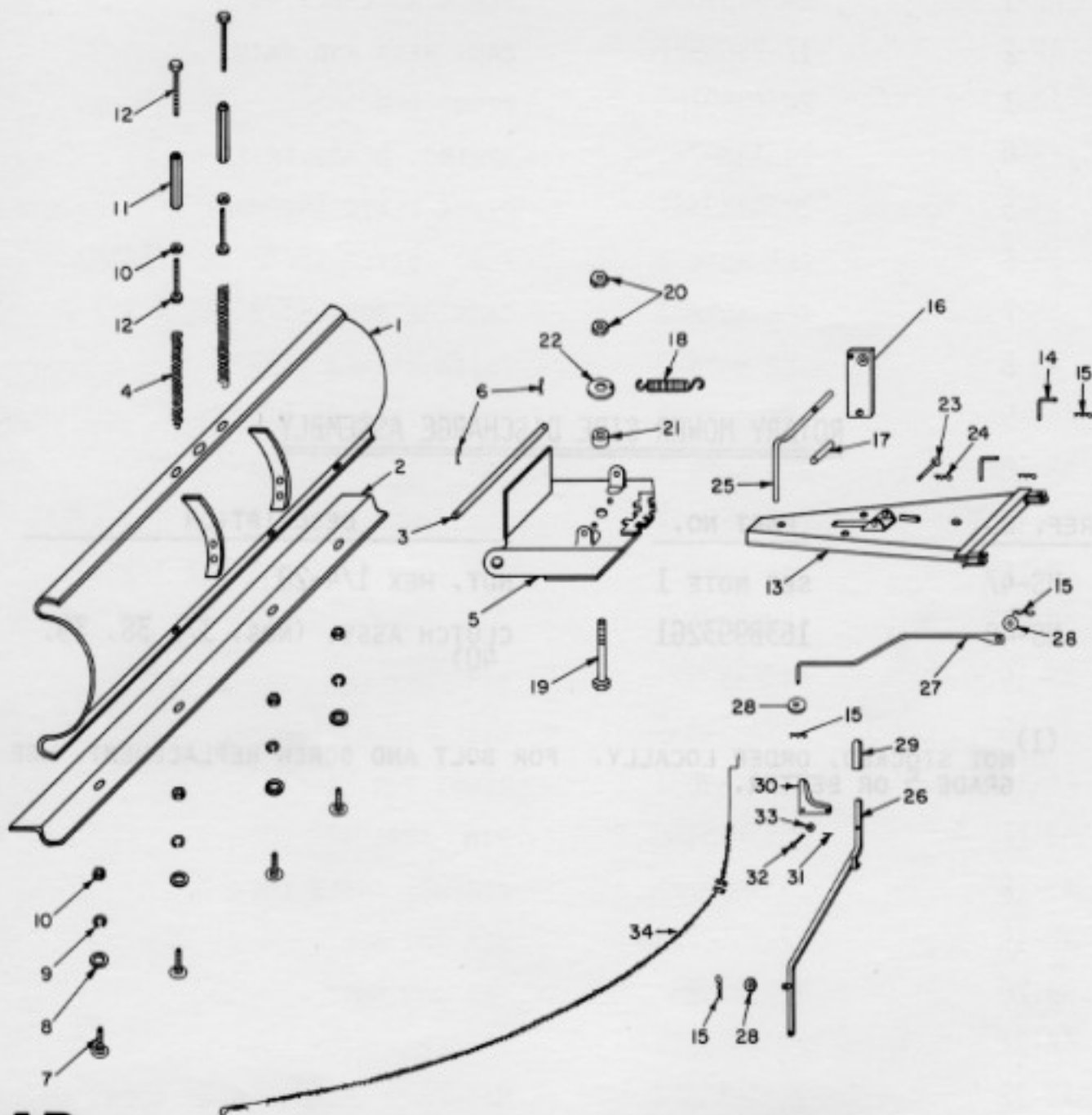
ROTARY MOWER SIDE DISCHARGE ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MS-1	243A4607P1	ROLLER
MS-2	243A4608P1	SHAFT (ROLLER)
MS-3	163B9801G1	ADJUSTER ASSEMBLY (RIGHT)
MS-4	163B9801G2	ADJUSTER ASSEMBLY (LEFT)
MS-5	587E936G1	HOUSING ASSEMBLY (DECK)
MS-6	587E934G1	BAFFLE (SIDE)
MS-7	163B9871G1	BLADE (MOWER)
MS-8	541C906G1	DISCHARGE CHUTE ASSEMBLY
MS-31	243A4571P2	THUMBSCREW 3/8-16
MS-32	SEE NOTE 1	WASHER, PLAIN 3/8 IN.
MS-33	SEE NOTE 1	LOCKWASHER 3/8
MS-34	SEE NOTE 1	LOCKNUT, HEX 3/8-16
MS-35	SEE NOTE 1	WASHER, PLAIN 11/16 ID X 1 3/4 OD
MS-36	211A3565P1	KEY 5/32 SQ. X 5/8
MS-37	243A4577P1	CLUTCH BODY
MS-38	243A4576P1	WASHER, FIBRE
MS-39	243A4578P1	CLUTCH WASHER
MS-40	211A3564P1	SCREW, SELF-LOCKING CAP
MS-41	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 5/8
MS-42	SEE NOTE 1	LOCKWASHER 1/4
MS-43	SEE NOTE 1	NUT, HEX 1/4-20
MS-44	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 5/8
MS-45	SEE NOTE 1	BOLT, HEX HD. 1/4-20 X 3/4
MS-46	SEE NOTE 1	LOCKWASHER 1/4

ROTARY MOWER SIDE DISCHARGE ASSEMBLY

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MS-47	SEE NOTE 1	NUT, HEX 1/4-20
MS-48	163B9932G1	CLUTCH ASSY. (nos. 37, 38, 39, 40)

(1) NOT STOCKED, ORDER LOCALLY. FOR BOLT AND SCREW REPLACEMENT, USE
GRADE 5 OR BETTER.



AB

REFERENCE NUMBER IS NUMBER ON DRAWING PREFIXED BY AB.

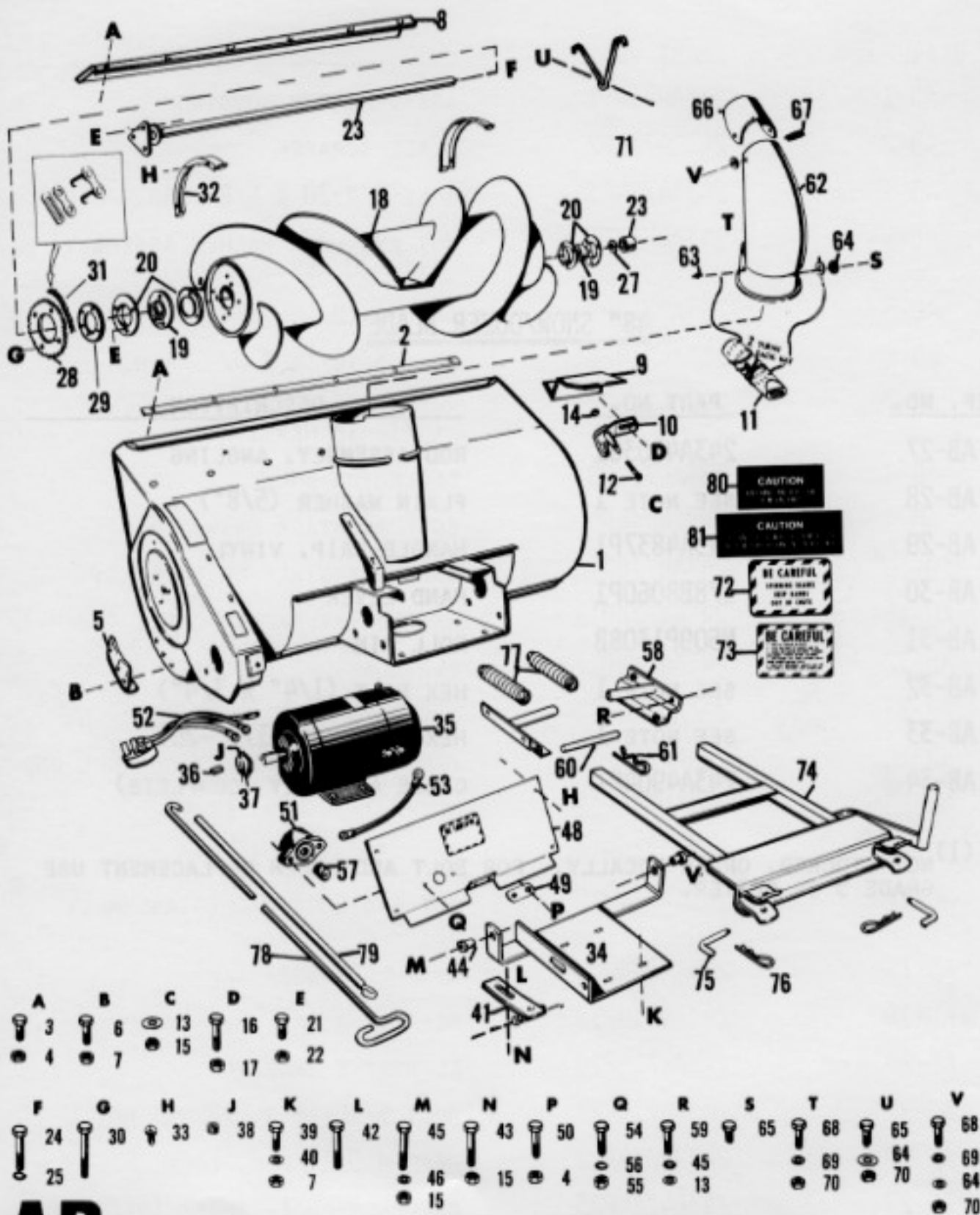
48" SNOW/DOZER BLADE

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AB-1	243A4890G1	BLADE ASSEMBLY 48"
AB-2	178B8059P1	BAR, WEAR AND SKID
AB-3	243A4891P1	PIVOT ROD
AB-4	243A4892P1	SPRING, BLADE TRIP
AB-5	243A4893G1	PIVOT PLATE ASSEMBLY
AB-6	SEE NOTE 1	PIN, COTTER (5/32" X 1 1/4")
AB-7	SEE NOTE 1	CARRIGE BOLT (3/8"-16 X 1")
AB-8	SEE NOTE 1	PLAIN WASHER (3/8")
AB-9	SEE NOTE 1	LOCKWASHER (3/8")
AB-10	SEE NOTE 1	HEX NUT (3/8"-16)
AB-11	243A4894P1	NUT, COUPLER (3/8"-16 X 1 1/2")
AB-12	SEE NOTE 1	HEX BOLT (3/8"-16 X 1 1/2")
AB-13	155C8009G1	PUSH TUBE ASSEMBLY
AB-14	243A4895P1	PIN, DRILLED
AB-15	243A4543P1	HAIR PIN COTTER
AB-16	243A4896P1	PIVOT BAR, LOCK
AB-17	N533P2516B	PIN, SPRING
AB-18	243A4897P1	SPRING, ANGLE LOCK
AB-19	N22P35072B6	HEX HD. BOLT
AB-20	N213P35B6	HEX JAM NUTS
AB-21	243A4898P1	SPACER
AB-22	243A4899P1	WASHER - LATCH SPRING CONN.
AB-23	211A3505P12	CLEVIS PIN
AB-24	211A3256P4	HAIR PIN COTTER
AB-25	178B8081G1	HANDLE, PIVOT BAR LOCK
AB-26	178B8058G1	HANDLE ASSEMBLY, ANGLING

48" SNOW/DOZER BLADE

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AB-27	243A4903G1	ROD ASSEMBLY, ANGLING
AB-28	SEE NOTE 1	PLAIN WASHER (5/8")
AB-29	243A4837P1	HANDLE GRIP, VINYL
AB-30	178B8060P1	HAND LEVER
AB-31	N509P1308B	ROLL PIN
AB-32	SEE NOTE 1	HEX BOLT (1/4" X 3/4")
AB-33	SEE NOTE 1	HEX LOCK NUT (1/4"-20)
AB-34	243A4904P1	CABLE ASSEMBLY (COMPLETE)

(1) NOT STOCKED, ORDER LOCALLY. FOR BOLT AND SCREW REPLACEMENT USE
GRADE 5 OR BETTER.



AD

REFERENCE NUMBER IS THE NUMBER ON THE DRAWING PRECEDED BY "AD"

SNOW THROWER

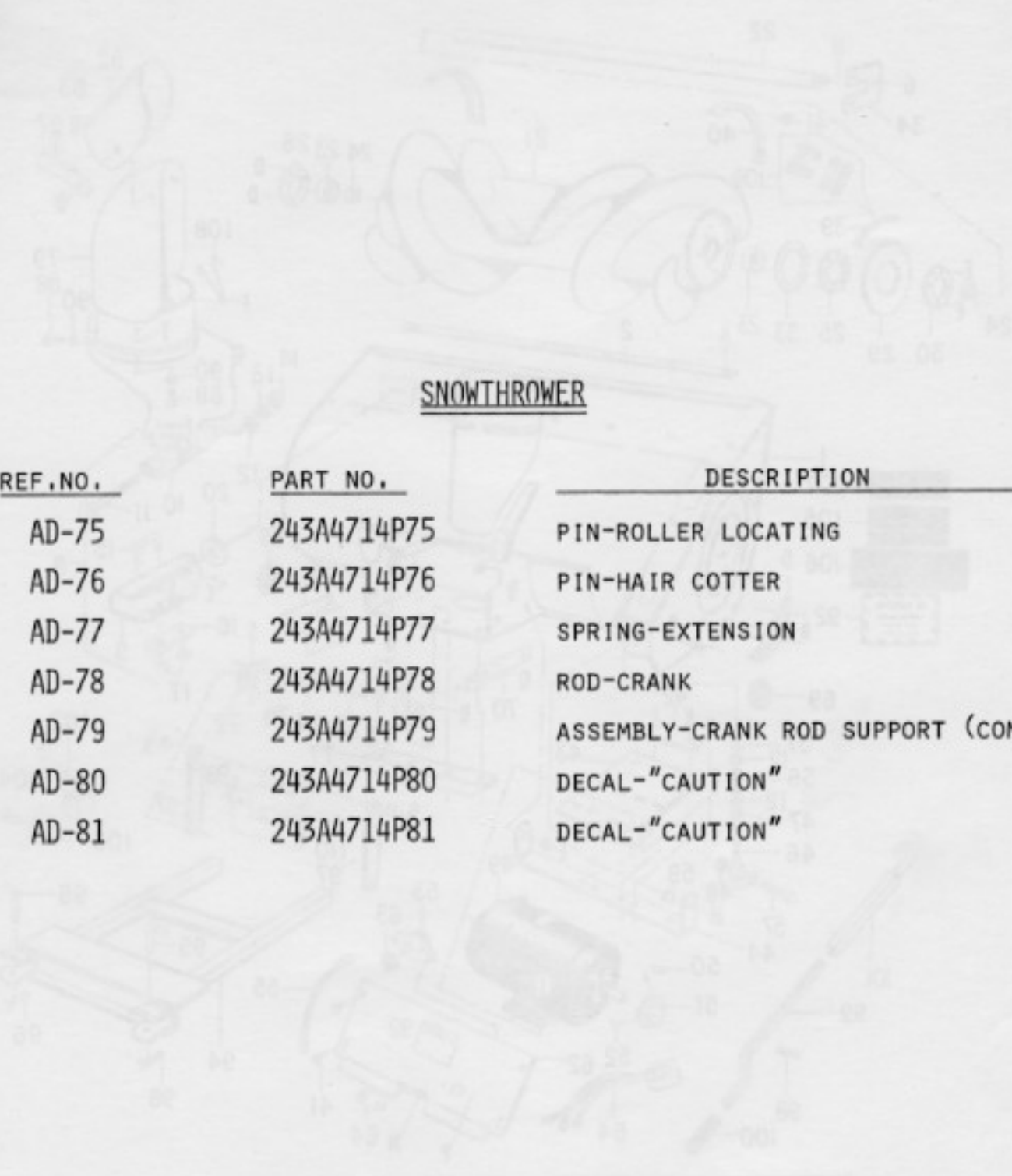
REF. NO.	PART NO.	DESCRIPTION
AD-1	243A4714P1	ASSY.-HEADER HOUSING
AD-2	243A4714P2	BLADE-SCRAPER
AD-3	243A4714P3	BOLT-1/4-20 X 5/8 CARR.
AD-4	243A4714P4	NUT AND LOCK WASHER ASSEMBLY (1/4-20 HEX.)
AD-5	243A4714P5	SHOE-SKID
AD-6	243A4714P6	BOLT-5/16-18 X 3/4 CARR.
AD-7	243A4714P7	NUT AND LOCK WASHER ASSEMBLY (5/16-18 HEX.)
AD-8	243A4714P8	DEFLECTOR-SNOW
AD-9	243A4714P9	SUPPORT-STACK DRIVE BRKT.
AD-10	243A4714P10	ASSEMBLY-STACK DRIVE BRKT.
AD-11	243A4714P11	ASSEMBLY-TUBE AND CABLE (COMP.)
AD-12	243A4714P12	EYE BOLT-DRIVE TUBE
AD-13	243A4714P13	WASHER-3/8 FLAT
AD-14	243A4714P14	SPRING WASHER-STACK CONTROL ROD
AD-15	243A4714P15	NUT-3/8-16 HEX. LOCK
AD-16	243A4714P16	BOLT-3/8-16 X 1 CARR.
AD-17	243A4714P17	NUT AND LOCK WASHER ASSEMBLY (3/8-16 HEX.)
AD-18	243A4714P18	ASSEMBLY-AUGER (AW)
AD-19	243A4714P19	BEARING-AUGER
AD-20	243A4714P20	FLANGETTE-BEARING
AD-21	243A4714P21	BOLT-5/16-18 X 5/8 HX. HD.
AD-22	243A4714P22	WASHER-5/16 MED. LOCK
AD-23	243A4714P23	ASSEMBLY-AUGER SHAFT (42")
AD-24	243A4714P24	BOLT-1/2-13 X 1-1/4 HX. HD.

SNOWTHROWER

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-25	243A4714P25	WASHER-1/2 MED. LOCK
AD-26	243A4714P26	SPACER-AUGER SHAFT
AD-27	243A4714P27	WASHER
AD-28	243A4714P28	SPROCKET-AUGER DRIVE (45 TOOTH)
AD-29	243A4714P29	SPACER-SPROCKET
AD-30	243A4714P30	BOLT-5/16-18 X 2 HX. HD.
AD-31	243A4714P31	CHAIN-AUGER DRIVE (82LINKS)
AD-32	243A4714P32	GUARD-CHAIN (GALVANIZED)
AD-33	243A4714P33	SCREW-SELF TAPPING
AD-34	243A4714P34	ASSEMBLY-MOUNTING PLATE
AD-35	243A4714P35	MOTOR
AD-36	243A4714P36	KEY-3/16 X 1" LONG
AD-37	243A4714P37	SPROCKET-MOTOR SHAFT (13 TOOTH)
AD-38	243A4714P38	SCREW-SET (5/16-18 X 5/16)
AD-39	243A4714P39	BOLT
AD-40	243A4714P40	WASHER-FLAT (5/16 X 3/4 X .065)
AD-41	243A4714P41	ASSEMBLY-ADJUSTMENT BRKT.
AD-42	243A4714P42	BOLT-3/8-16 X 2 HX. HD.
AD-43	243A4714P43	BOLT-3/8-16 X 1-1/2 HX. HD.
AD-44	243A4714P44	TRUNNION
AD-45	243A4714P45	WASHER-3/8 MED. LOCK
AD-46	243A4714P46	BOLT-3/8-16 X 1-1/4 HX. HD.
AD-47	243A4714P47	BOLT-3/8-16 X 3/4 HX. HD.
AD-48	243A4714P48	PLATE-MOTOR COVER
AD-49	243A4714P49	CLAMP-LIFT ROD

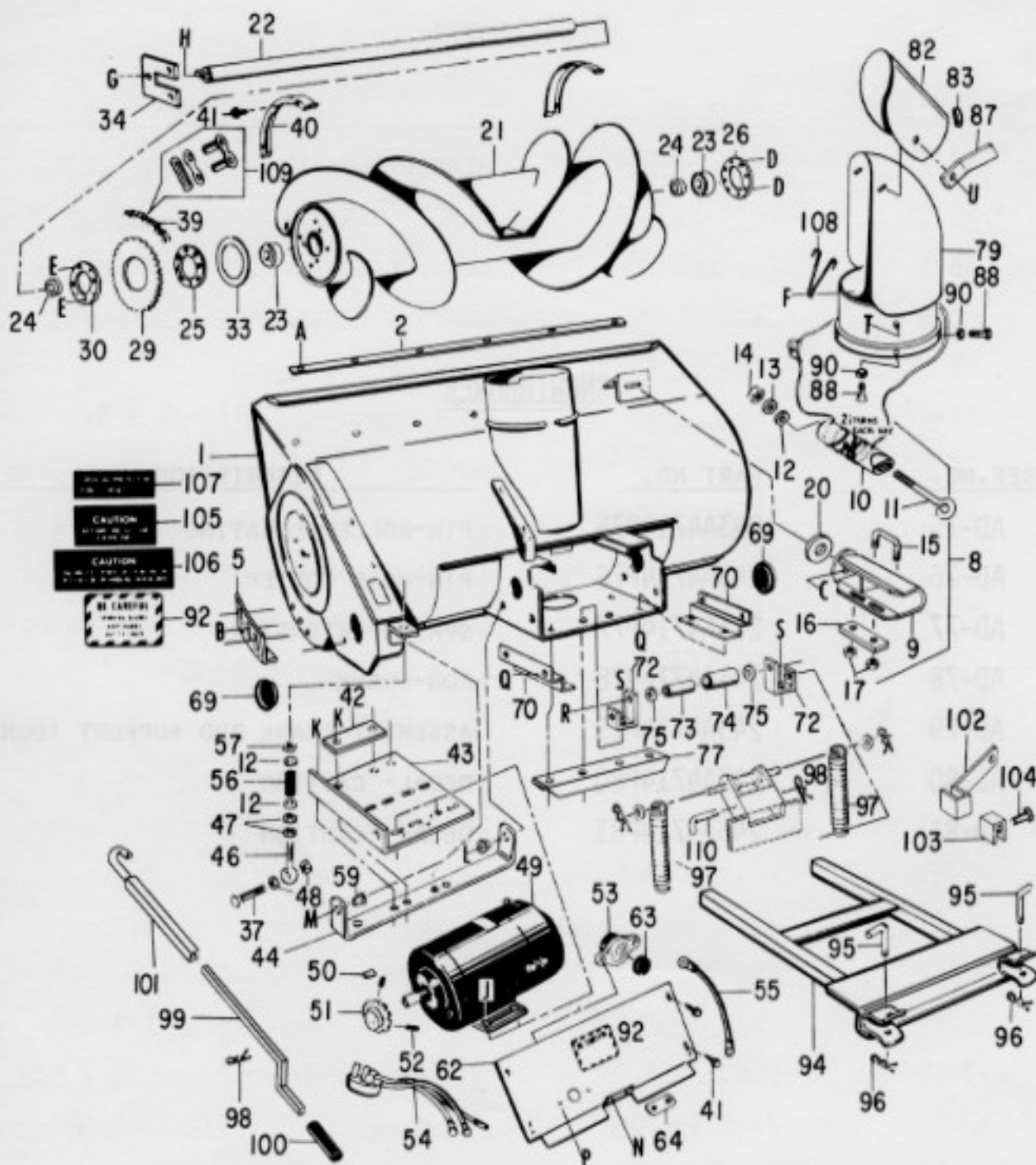
SNOWTHROWER

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-50	243A4714P50	BOLT-1/4-20 X 2 HX. HD.
AD-51	243A4606P1	CIRCUIT BREAKER
AD-52	243A4714P52	CORD ASSEMBLY
AD-53	243A4714P53	JUMPER WIRE
AD-54	243A4714P54	MACHINE SCREW (10-24 X 7/8)
AD-55	243A4714P55	NUT-10-24 HEX.
AD-56	243A4714P56	WASHER-#10 MED. LOCK
AD-57	243A4714P57	BUTTON PLUG (PLASTIC)
AD-58	243A4714P58	ASSEMBLY-CHANNEL BRKT. (AW)
AD-59	243A4714P59	BOLT-3/8-16 X 1 HX. HD.
AD-60	243A4714P60	ROD-CHANNEL
AD-61	243A4714P61	PIN-HAIR COTTER
AD-62	243A4714P62	ASSEMBLY-DEFLECTOR AND ELBOW
AD-63	243A4714P63	FITTING-GREASE
AD-64	243A4714P64	WASHER-CONCAVE TOOTH
AD-65	243A4714P65	BOLT-1/4-20 X 1/2 HX. HD.
AD-66	243A4714P66	DEFLECTOR-ELBOW
AD-67	243A4714P67	MOLDING-DEFLECTOR
AD-68	243A4714P68	BOLT-1/4-20 X 3/4 HX. HD.
AD-69	243A4714P69	WASHER-3/8 FLAT
AD-70	243A4714P70	NUT-1/4-20 HEX. LOCK
AD-71	243A4714P71	CHUTE-GUARD
AD-72	243A4714P72	DECAL-CHUTE WARNING
AD-73	243A4714P73	DECAL-"BE CAREFUL"
AD-74	243A4714P74	ASSEMBLY-MOUNTING FRAME



SNOWTHROWER

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-75	243A4714P75	PIN-ROLLER LOCATING
AD-76	243A4714P76	PIN-HAIR COTTER
AD-77	243A4714P77	SPRING-EXTENSION
AD-78	243A4714P78	ROD-CRANK
AD-79	243A4714P79	ASSEMBLY-CRANK ROD SUPPORT (COMP.)
AD-80	243A4714P80	DECAL-"CAUTION"
AD-81	243A4714P81	DECAL-"CAUTION"



A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U
33	6	18	27	31	88	35	37	6	45	58	61	93	65	71	76	78	81	6
4	7	19	28	32	80	28	38	38	12	12	12	4	68	12	12	80	85	
				32				7	19	60	19		66		7	19	86	
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AD

REFERENCE NUMBER IS THE NUMBER ON THE DRAWING PRECEDED BY "AD"

SNOW-THROWER

MODEL AD42BA

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-1	244A7335P1	HEADER HOUSING ASSEMBLY
AD-2	244A7335P2	BLADE, SCRAPER
AD-3	244A7335P3	BOLT, CARRIAGE 1/4-20 X 5/8
AD-4	244A7335P4	NUT AND LOCKWASHER ASSEMBLY 1/4-20
AD-5	244A7335P5	SKID SHOE
AD-6	244A7335P6	BOLT, CARRIAGE 5/16-18 X 3/4
AD-7	244A7335P7	NUT AND LOCKWASHER ASSEMBLY 5/16-18
AD-8	244A7335P8	STACK DRIVE BRACKET (COMPLETE)
AD-9	244A7335P9	STACK DRIVE BRACKET
AD-10	244A7335P10	CABLE, TUBE, AND SLEEVE ASSEMBLY
AD-11	244A7335P11	EYE BOLT, DRIVE TUBE
AD-12	244A7335P12	WASHER, PLAIN 3/8
AD-13	244A7335P13	WASHER, SPRING
AD-14	244A7335P14	LOCKNUT, HEX 3/8-16
AD-15	244A7335P15	U-BOLT, LEVEL WIND
AD-16	244A7335P16	STRAP, FRICTION
AD-17	244A7335P17	LOCKNUT, HEX 1/4-20
AD-18	244A7335P18	BOLT, CARRIAGE 3/8-16 X 1
AD-19	244A7335P19	NUT AND LOCKWASHER ASSEMBLY 3/8-16
AD-20	244A7335P20	WASHER 13/32 X 1 1/2 X .060
AD-21	244A7335P21	AUGER ASSEMBLY
AD-22	244A7335P22	SHAFT, AUGER
AD-23	244A7335P23	BEARING, AUGER
AD-24	244A7335P24	COLLAR, BEARING LOCKING
AD-25	244A7335P25	BEARING, FLANGE (SPROCKET SIDE)

SNOW THROWER

MODEL AD42BA

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-26	244A7335P26	BEARING, FLANGE
AD-27	244A7335P27	BOLT, HEX HEAD (5/16-18 X 5/8)
AD-28	244A7335P28	LOCKWASHER 5/16
AD-29	244A7335P29	SPROCKET, AUGER
AD-30	244A7335P30	PLATE, CLUTCH PRESSURE
AD-31	244A7335P31	BOLT, LOCK
AD-32	244A7335P32	WASHER, BELLEVILLE
AD-33	244A7335P33	WASHER, THRUST
AD-34	244A7335P34	PLATE, AUGER MOUNTING
AD-35	244A7335P35	BOLT, HEX HEAD 5/16-18 X 1/2
AD-36	244A7365P16	WASHER, PLAIN 5/16 X 3/4 X .065
AD-37	244A7335P37	BOLT, HEX HEAD 1/2-13 X 1 1/4
AD-38	244A7335P38	LOCKWASHER 1/2
AD-39	244A7335P39	CHAIN
AD-40	244A7335P40	GUARD, CHAIN
AD-41	244A7335P41	SCREW, SELF-TAP 1/4-14 X 1/2
AD-42	244A7335P42	PLATE, MOTOR STOP
AD-43	244A7335P43	PLATE, MOUNTING
AD-44	244A7335P44	BRACKET, MOUNTING
AD-45	244A7335P45	BOLT, HEX HEAD 3/8-16 X 1 1/4
AD-46	244A7335P46	EYE BOLT
AD-47	244A7335P47	NUT, HEX 3/8-16
AD-48	244A7335P48	NUT, HEX JAM 1/2-13
AD-49	178B8170P1	MOTOR

SNOW THROWER

MODEL AD42BA

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-50	244A7335P50	KEY
AD-51	244A7335P51	SPROCKET, MOTOR
AD-52	244A7335P52	SET SCREW
AD-53	244A7000P1	CIRCUIT BREAKER
AD-54	244A7171G1	CORD ASSEMBLY
AD-55	211A3556G8	JUMPER WIRE
AD-56	244A7335P56	SPRING
AD-57	244A7335P57	LOCKNUT, HEX 3/8-16
AD-58	244A7335P58	BOLT, HEX HEAD 3/8-16 X 1 1/2
AD-59	244A7335P59	SPACER, TIE STRAP
AD-60	244A7335P60	LOCKWASHER 3/8
AD-61	244A7335P61	BOLT, HEX HEAD 3/8-16 X 1 1/4
AD-62	244A7335P62	PLATE, MOTOR COVER
AD-63	244A7335P63	PLUG, BUTTON
AD-64	244A7335P64	CLAMP, LIFT ROD
AD-65	244A7335P65	SCREW, MACHINE 10-24 X 1
AD-66	244A7335P66	NUT, HEX JAM 5/16-18
AD-67	244A7335P67	NUT, HEX 10-24
AD-68	244A7335P68	LOCKWASHER #10
AD-69	244A7335P69	PLUG, BUTTON
AD-70	244A7335P70	CHANNEL BRACKET ASSEMBLY
AD-71	244A7335P71	BOLT, HEX HEAD 3/8-16 X 1
AD-72	244A7335P72	BRACKET, LIFT MOUNTING

SNOW THROWER

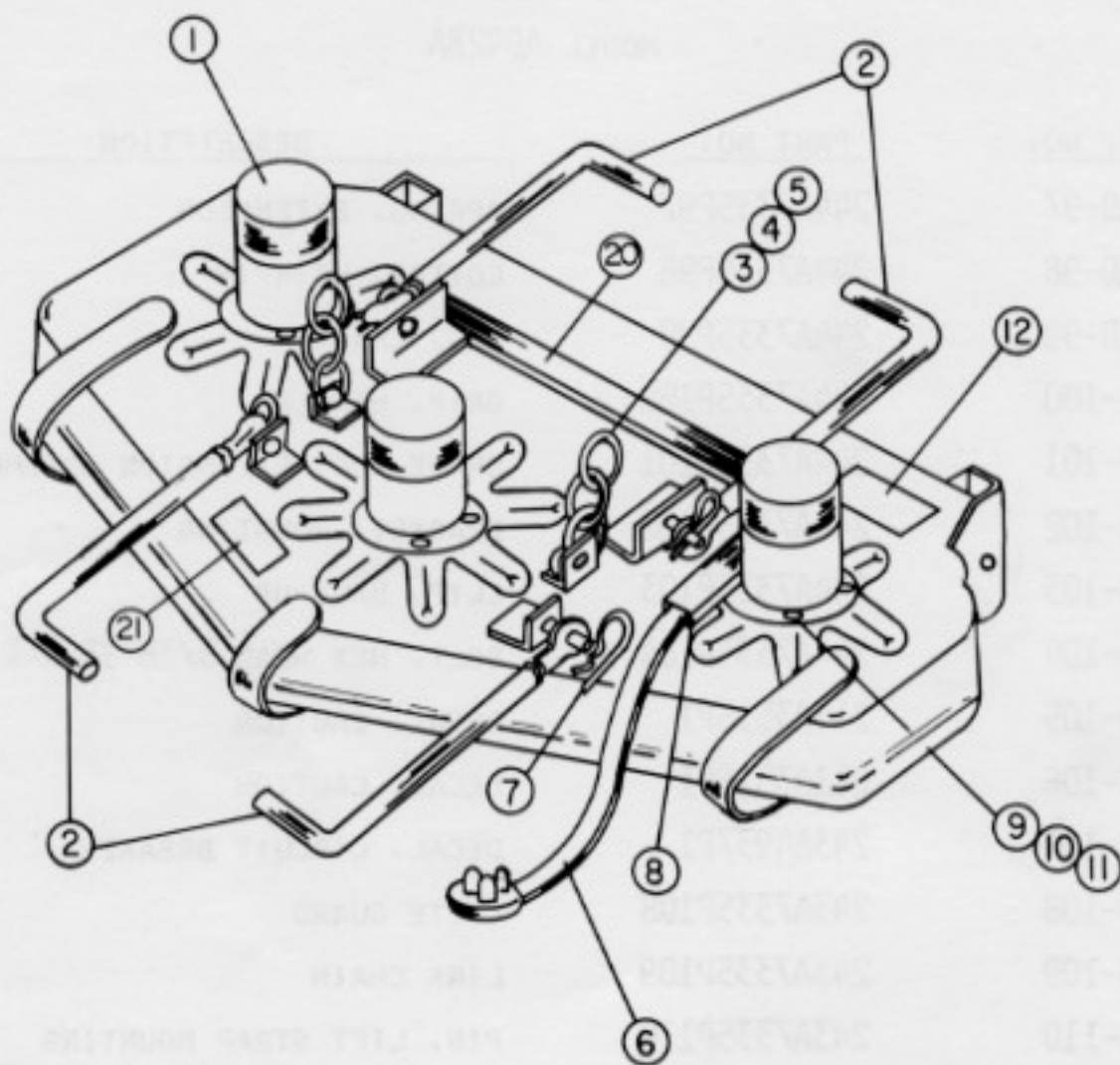
MODEL AD42BA

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-73	244A7335P73	SPACER, LIFT MOUNTING
AD-74	244A7335P74	SPACER, LIFT MOUNTING
AD-75	244A7335P75	WASHER, PLAIN 17/32 X 1 1/16 X .095
AD-76	244A7335P76	BOLT, HEX HEAD 5/16-18 X 3 1/2
AD-77	244A7335P77	CHANNEL REINFORCEMENT
AD-78	244A7335P78	BOLT, CARRIAGE 3/8-16 X 1
AD-79	244A7335P79	ELBOW AND PIVOT ASSEMBLY
AD-80	244A7335P80	WASHER, CONCAVE TOOTH
AD-81	244A7335P81	BOLT, HEX HEAD 1/4-20 X 1/2
AD-82	244A7335P82	DEFLECTOR, ELBOW
AD-83	244A7335P83	PAD DEFLECTOR
AD-85	244A7335P85	LOCKWASHER, EXTERNAL TOOTH 1/2
AD-86	244A7335P86	WASHER, PLAIN 3/8 X 7/8 X .083
AD-87	244A7335P87	STRAP, LOCKING
AD-88	244A7335P88	BOLT, HEX HEAD 1/4-20 X 5/8
AD-89	244A7335P89	LOCKNUT, HEX 1/4-20
AD-90	244A7335P90	LOCKWASHER 1/4
AD-91	244A7335P91	DECAL, "CHUTE WARNING, . . ."
AD-92	244A7335P92	DECAL, "BE CAREFUL, . . ."
AD-93	244A7335P93	BOLT, HEX HEAD 1/4-20 X 1
AD-94	244A7335P94	MOUNTING FRAME ASSEMBLY
AD-95	244A7335P95	PIN, ROLLER LOCATING
AD-96	244A7335P96	COTTER, HAIRPIN

SNOW THROWER

MODEL AD42BA

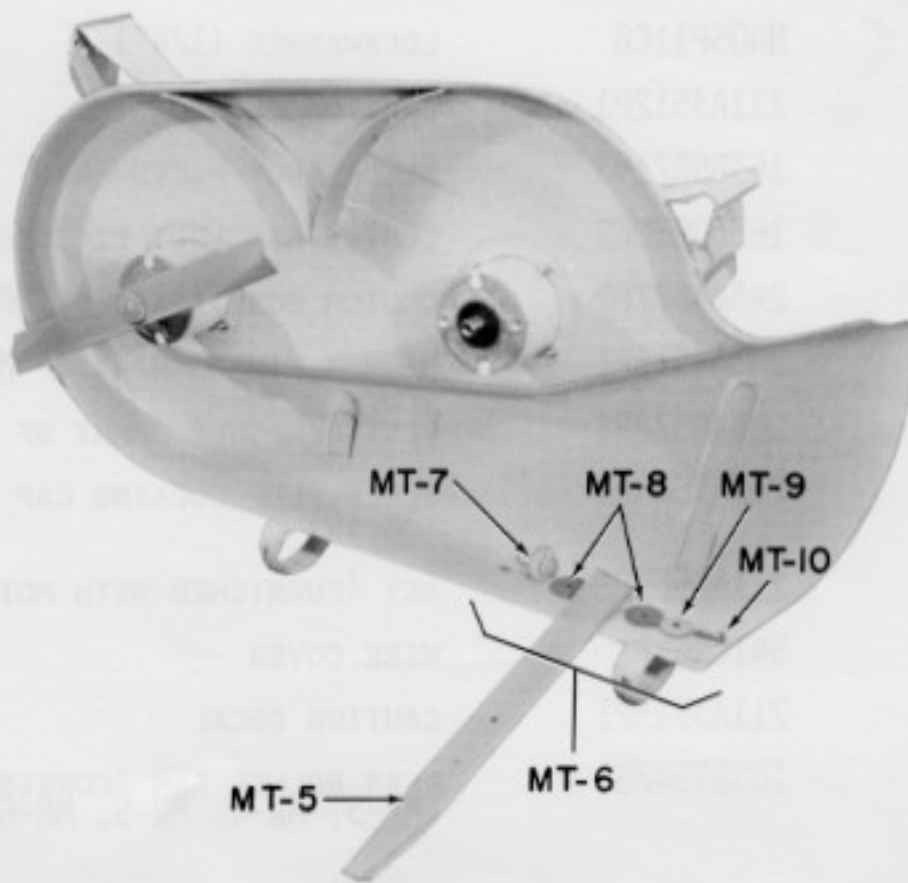
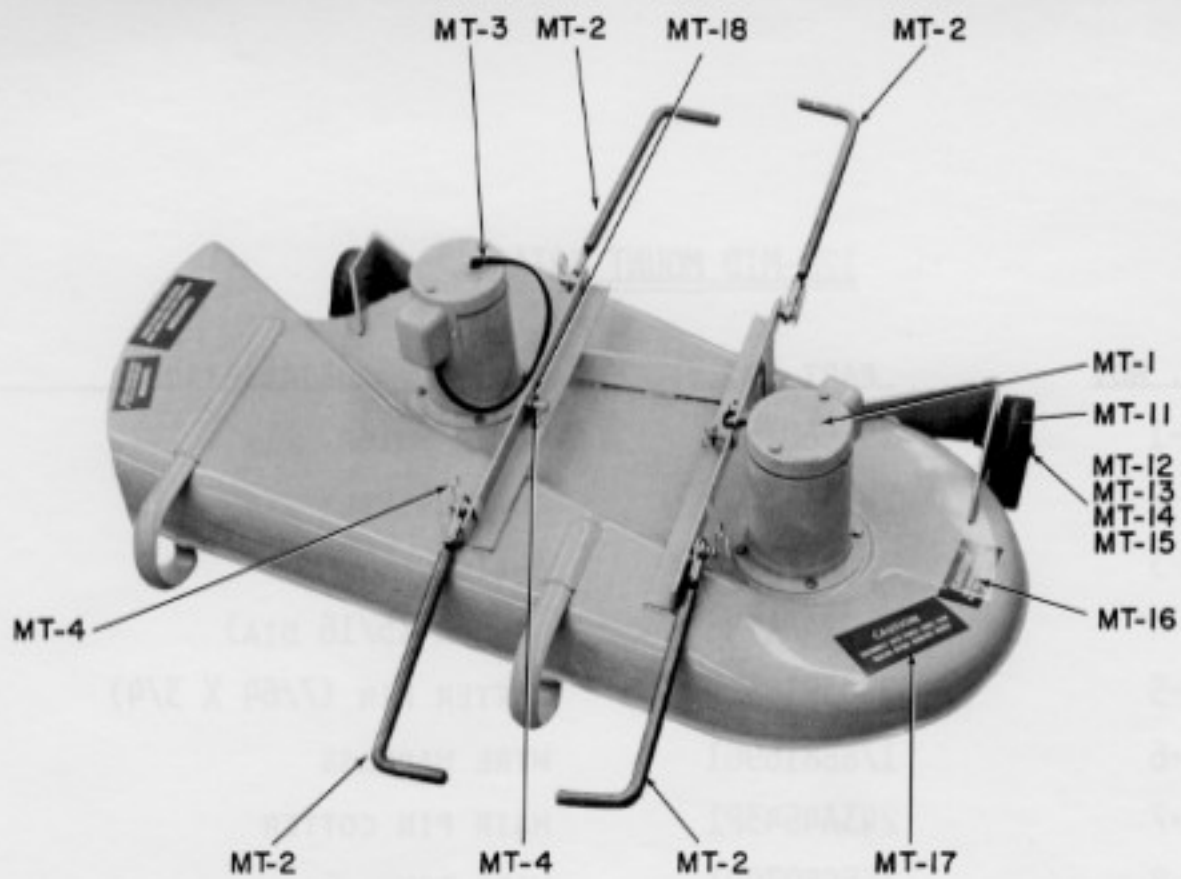
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
AD-97	244A7335P97	SPRING, EXTENSION
AD-98	244A7335P98	COTTER, HAIRPIN
AD-99	244A7335P99	ROD, CRANK
AD-100	244A7335P100	GRIP, HANDLE
AD-101	244A7335P101	CRANK ROD, EXTENSION ASSEMBLY
AD-102	244A7335P102	BRACKET, MOUNTING
AD-103	244A7335P103	CLIP, BACK-UP
AD-104	244A7335P104	BOLT, HEX HEAD 5/16-18 X 1
AD-105	211A3515P1	DECAL, CAUTION
AD-106	211A3516P1	DECAL, CAUTION
AD-107	243A4937P1	DECAL, CIRCUIT BREAKER
AD-108	243A7335P108	CHUTE GUARD
AD-109	243A7335P109	LINK CHAIN
AD-110	243A7335P110	PIN, LIFT STRAP MOUNTING



MM

12M-MID MOUNT ROTARY MOWER

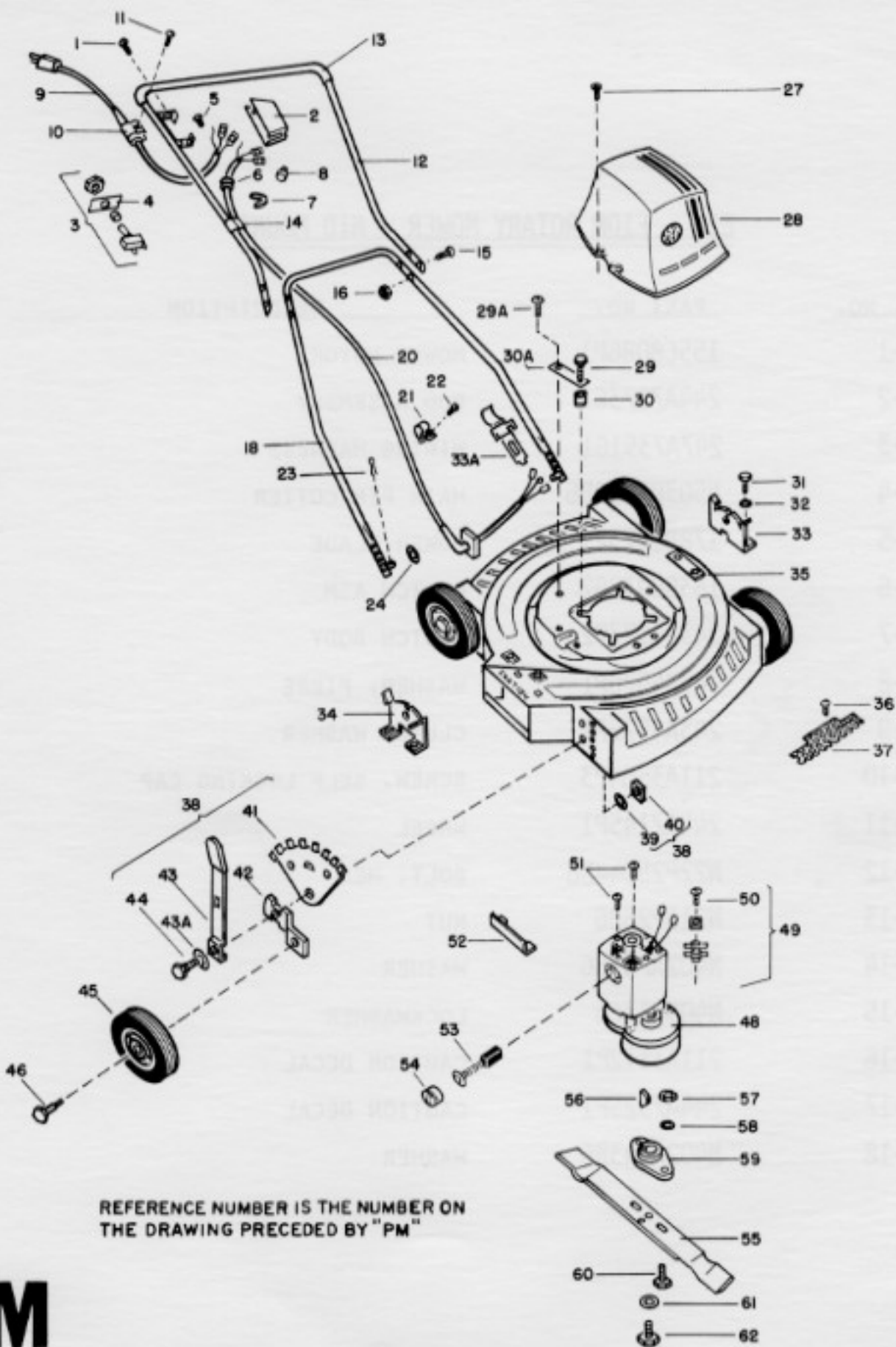
<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MM-1	155C8075P1	MOWER MOTOR
MM-2	244A7073G1	ROD ASSEMBLY
MM-3	244A7082P1	CHAIN
MM-4	N402AP42B6	WASHER (5/16 DIA)
MM-5	N503P1012B6	COTTER PIN (7/64 X 3/4)
MM-6	178B8169G1	WIRE HARNESS
MM-7	243A4543P1	HAIR PIN COTTER
MM-8	155C8079P1	WIRE BOX
MM-9	N22P21014B6	BOLT (1/4-20 X 7/8)
MM-10	N210P21B6	NUT (1/4-20)
MM-11	N405P11C6	LOCKWASHER (1/4")
MM-12	211A3512P1	CAUTION DECAL
MM-13	163B9871P3	BLADE (NOT PICTURED)
MM-14	163B9932G2	CLUTCH ASM (NOT PICTURED)
MM-15	243A4577P2	CLUTCH BODY (PART OF MM-14)
MM-16	243A4576P1	WASHER, FIBRE (PART OF MM-14)
MM-17	243A4578P1	CLUTCH WASHER (PART OF MM-14)
MM-18	211A3564P3	SCREW, SELF LOCKING CAP (PART OF MM-14)
MM-19	211A3565P1	KEY (FURNISHED WITH MOTOR MM-1)
MM-20	541C909P1	WIRE COVER
MM-21	211A3513P1	CAUTION DECAL
MM-22	163B9947G2	REAR ROLLER ASM (CONSISTS OF MR-3, MR-4, MR-5, MR-6, MR-35)



MT

E8M - E10M ROTARY MOWER - MID MOUNT

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
MT-1	155C8086P1	MOWER MOTOR
MT-2	244A7073G1	ROD ASSEMBLY
MT-3	247A7351G1	WIRING HARNESS
MT-4	N503P1012B6	HAIR PIN COTTER
MT-5	178B8175P1	MOWER BLADE
MT-6	163B9932G2	CLUTCH ASM
MT-7	243A4577P2	CLUTCH BODY
MT-8	243A4576P1	WASHER, FIBRE
MT-9	243A4578P1	CLUTCH WASHER
MT-10	211A3564P3	SCREW, SELF LOCKING CAP
MT-11	244A7145P1	WHEEL
MT-12	N22P25044B6	BOLT, HEX
MT-13	N210P25B6	NUT
MT-14	N402AP43B6	WASHER
MT-15	N405P13C6	LOCKWASHER
MT-16	211A3512P1	CAUTION DECAL
MT-17	244A7325P1	CAUTION DECAL
MT-18	N402AP43B6	WASHER



PM

ELEC-TRAK LAWNMOWER - WALK BEHIND

MODEL PM32B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
PM-1	XX2014	SCREW (HOLDS KEY 2)
PM-2	XL8419	SWITCH HOUSING
PM-3	XL8070	SWITCH (LESS KEY 4)
PM-4	XL8083	ESCUTCHEON (FOR SWITCH)
PM-5	XX2026	TERMINAL SCREW
PM-6	XX778	GROMMET
PM-7	XL8073	STRAIN RELIEF
PM-8	XX730	WIRE CONNECTOR
PM-9	XL8234	CORD SET & PLUG
PM-10	XL8063	CLIP (HOLDS 9 TO 12)
PM-11	XX2056	SCREW (HOLDS 10 TO 12)
PM-12	XL8239	HANDLE TUBE & SLEEVE
PM-13	XL8101	SLEEVE
PM-14	XL8015	CLIP (HOLDS KEY 20 TO 12)
PM-15	XL8074	BOLT
PM-16	XX3027	NUT
PM-18	XL8240	HANDLE TUBE (LOWER)
PM-20	XL8233	CORD SET (FROM SWITCH TO MOTOR)
PM-21	XX782	CORD CLAMP
PM-22	XX1005	SCREW
PM-23	XX772	COTTER PIN
PM-24	XX5050	WASHER
PM-27	XX2006	SCREW
PM-28	XL8225	MOTOR COVER
PM-29	XL8026	BOLT

ELEC-TRAK LAWNMOWER - WALK BEHIND

MODEL PM32B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
PM-30	XL8016	GROMMET & WASHER
PM-31	XX1131	BOLT
PM-32	XX5053	LOCKWASHER
PM-33	XL8191	HANDLE BRACKET
PM-33A	XL8218	LATCH
PM-34	XL8213	HANDLE BARCKET (CHUTE SIDE)
PM-35	XL8228	BASE ASSEMBLY
PM-36	XX2016	SCREW
PM-37	XL8146	SCREEN
PM-38	XL8189	WHEEL HEIGHT ADJUSTER (REVERSIBLE)
PM-39	XX5080	LOCKWASHER
PM-40	XX5076	NUT
PM-41	XL8209	BRACKET
PM-42	XL8241	LEVER
PM-43	XL8211	WHEEL HANDLE
PM-43A	XX5081	WASHER
PM-44	XL8242	SHOULDER BOLT
PM-45	XL8221	WHEEL
PM-46	XL8243	WHEEL BOLT
PM-48	XL9000B	DRIVE UNIT (SOLD ON EXCHANGE BASIS ONLY)
PM-49	XL8010	TERMINAL BOARD KIT
PM-50	XX1005	SCREW
PM-51	XX1005	SCREW
PM-52	XL8103	BAFFLE

ELEC-TRAK LAWNMOWER - WALK BEHIND

MODEL PM32B

<u>REF. NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
PM-53	XL8031	CARBON BRUSH & SPRING
PM-54	XL8032	BRUSH CAP
PM-55	XL8138	BLADE
PM-56	XL8028	DRIVE KEY
PM-57	XX3038	ADAPTER NUT
PM-58	XX5064	LOCKWASHER
PM-59	XL8144	BLADE ADAPTER
PM-60	XX1130	ADAPTER BOLT
PM-61	XX5068	LOCKWASHER
PM-62	XL8011	CENTER BOLT

PRICE LIST